

- Компактная конструкция
- Высокая надежность
- Длительный срок службы
- Поставляются с уже выставленными углами поворота (90°/180°/270°) или с плавно регулируемым углом поворота (до -240°)
- Возможность установки датчиков положения
- Непосредственный или фланцевый монтаж, исполнения с боковым или осевым пневмоподводом
- Двухлопастной тип с углами поворота 90° и 100° по запросу

# Поворотный привод

## CRB2B

Типоразмер: 10, 15, 20, 30, 40

### Технические характеристики

Среда	Сжатый воздух с содержанием или без содержания масла
Температура окружающей среды (°C)	5 ~ 60
Монтажное положение	Произвольное
Исполнение вала	С обеих сторон лыска
Угол поворота	Постоянный: 90°, 180°, 270°

Типоразмер		10	15	20	30	40
Технические характеристики						
Диапазон рабочих давлений (МПа)		0.2~0.7	0.15~0.7	0.15~0.7	0.15~1	0.15~1
Внутренний объем (см³)	90	1	1.5	4.8	11.3	25
	180	1.2	2.9	6.1	15	31.5
	270	1.5	3.7	7.9	20.2	41
Вес (г)	90	27	48.4	104	199	385
	180	26.7	47.4	103	194	374
	270	26.4	46.4	101	189	363
Допустимое время поворота (с/90°)		0.03~0.3			0.04~0.3	0.07~0.5



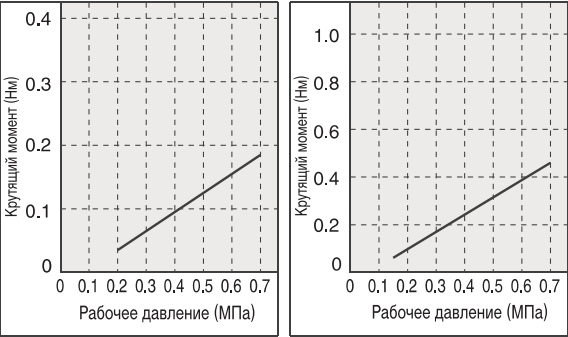
Определение времени поворота см. на стр. 2-113  
В вышеприведенной таблице не учтен вес датчиков положения

### Датчики положения (заказываются отдельно)

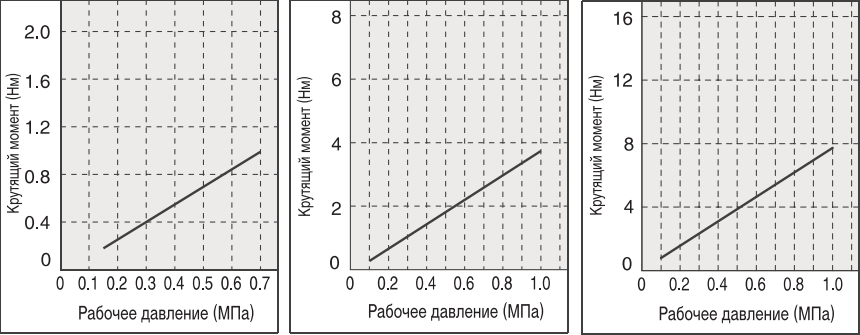
Типоразмер	Угол поворота 90°/180°	Угол поворота 270°
CDRB2B10	2 шт. D90L, D-97L	
CDRB2B15		
CDRB2B20	2 шт. D-R731L, D-801L	по 1 шт. D-R731L и D-732L,
CDRB2B30		по 1 шт. D-R801L и D-802L
CDRB2B40		

### Крутящий момент

CRB2B□10 (типоразмер 10) CRB2B□15 (типоразмер 15)

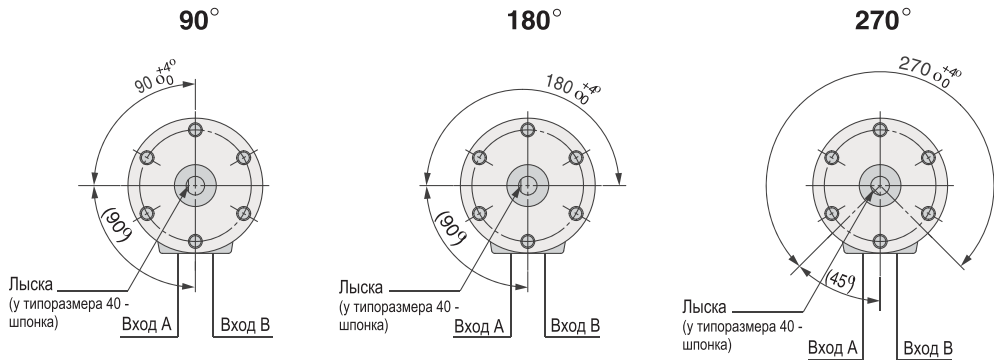


CRB2B□20 (типоразмер 20) CRB2B□30 (типоразмер 30) CRB2B□40 (типоразмер 40)



Технические характеристики

- Направление вращения
- Давление на входе “А” вызывает поворот по часовой стрелке
  - Давление на входе “В” вызывает поворот против часовой стрелки

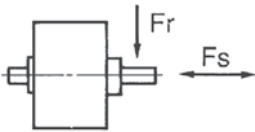


Допуски по углу поворота

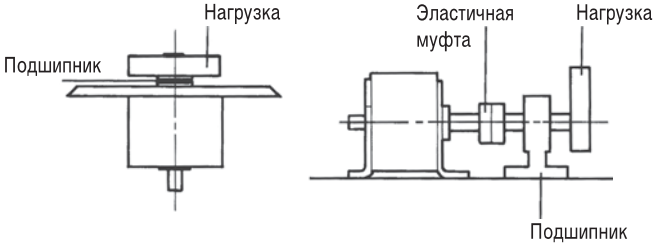
Типоразмер	Угол поворота Постоянный 90°/180°/270°
10, 15	0 / +5°
20, 30, 40	0 / +4°

Нагрузка на вал Н (статическая нагрузка)

Типоразмер	Fr	Fs
CRB2B10	15	10
CRB2B15	15	10
CRB2B20	25	20
CRB2B30	30	25
CRB2B40	60	40



Конструктивные предложения при динамической нагрузке на вал



Вышеприведенная таблица относится к статической нагрузке.  
При динамической нагрузке грузы не должны устанавливаться непосредственно на поворотном валу. При этом могут использоваться следующие конструктивные варианты

Номер для заказа (без датчиков положения)

Номер для заказа (без датчиков положения)		Угол поворота 90°	Угол поворота 180°	Угол поворота 270°
Типоразмер				
10	Односторонний вал	CRB2BS10-90SZ	CRB2BS10-180SZ	CRB2BS10-270SZ
	Двусторонний вал	CRB2BW10-90SZ	CRB2BW10-180SZ	CRB2BW10-270SZ
15	Односторонний вал	CRB2BS15-90SZ	CRB2BS15-180SZ	CRB2BS15-270SZ
	Двусторонний вал	CRB2BW15-90SZ	CRB2BW15-180SZ	CRB2BW15-270SZ
20	Односторонний вал	CRB2BS20-90SZ	CRB2BS20-180SZ	CRB2BS20-270SZ
	Двусторонний вал	CRB2BW20-90SZ	CRB2BW20-180SZ	CRB2BW20-270SZ
30	Односторонний вал	CRB2BS30-90SZ	CRB2BS30-180SZ	CRB2BS30-270SZ
	Двусторонний вал	CRB2BW30-90SZ	CRB2BW30-180SZ	CRB2BW30-270SZ
40	Односторонний вал	CRB2BS40-90SZ	CRB2BS40-180SZ	CRB2BS40-270SZ
	Двусторонний вал	CRB2BW40-90SZ	CRB2BW40-180SZ	CRB2BW40-270SZ

\* В таблице указаны артикулы приводов с боковым пневмоподводом.  
Для заказа привода с осевым пневмоподводом перед символом «Z» следует вставить «E». Пример: CRB2BS10-90SEZ

Номер для заказа (с возможностью установки датчиков положения)

Типоразмер	Угол поворота 90°	Угол поворота 180°	Угол поворота 270°
10	CDRB2BW10-90SZ	CDRB2BW10-180SZ	CDRB2BW10-270SZ
15	CDRB2BW15-90SZ	CDRB2BW15-180SZ	CDRB2BW15-270SZ
20	CDRB2BW20-90SZ	CDRB2BW20-180SZ	CDRB2BW20-270SZ
30	CDRB2BW30-90SZ	CDRB2BW30-180SZ	CDRB2BW30-270SZ
40	CDRB2BW40-90SZ	CDRB2BW40-180SZ	CDRB2BW40-270SZ

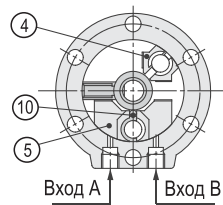
\* Датчики положения заказываются отдельно, см. стр. 2-119  
\*\* В таблице указаны артикулы приводов с боковым пневмоподводом.  
Для заказа привода с осевым пневмоподводом перед символом «Z» следует вставить «E». Пример: CDRB2BW10-90SEZ

# Поворотный привод CRB2B

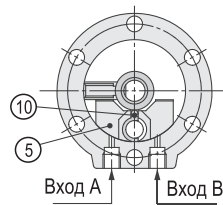
## Конструкция

Пневмоподвод сбоку (базовое исполнение)

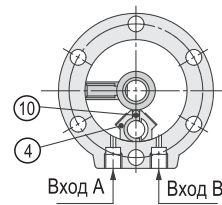
Угол поворота 90°



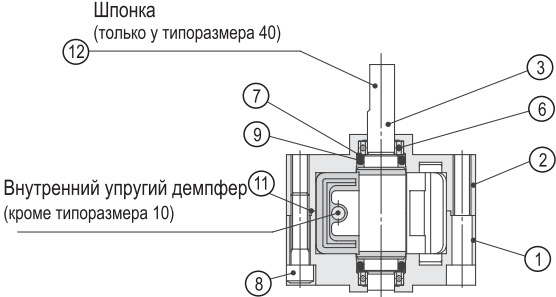
Угол поворота 180°



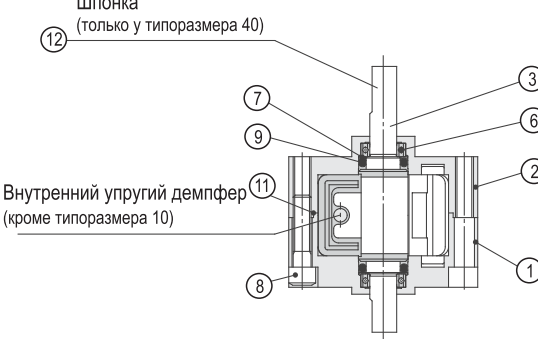
Угол поворота 270°



Исполнение с односторонним валом



Исполнение с двусторонним валом

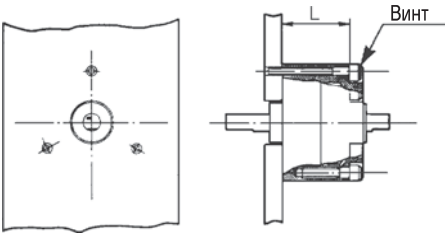


### Спецификация

Поз.	Наименование	Материал	Примечание
1	Корпус (А)	Алюминий литой под давлением	Окрашенный
2	Корпус (В)		
3	Вал	Сталь нержавеющая	Типоразмеры 30 и 40: сталь углеродистая
4	Упор	Пластмасса	Поворот 270°
5	Упор	Пластмасса	Поворот 180°
6	Шарикоподшипник	Подшипн. Сталь	
7	Стопорное кольцо	Сталь нержавеющая	
8	Винт с внутр. шестигранником	SCM	Специальный винт
9	Кольцевая прокладка круглого профиля	NBR	
10	Уплотнение	NBR	Специальное уплотнение
11	Кольцевая прокладка круглого профиля	NBR	Только для типоразмера 40
12	Шпонка призматическая	Сталь углеродистая	

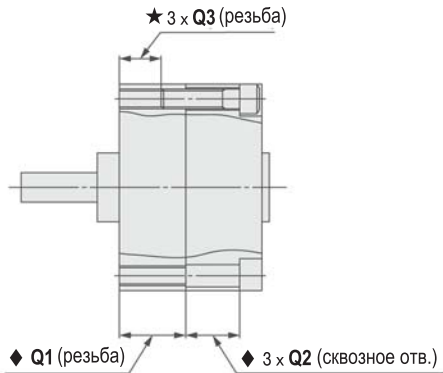
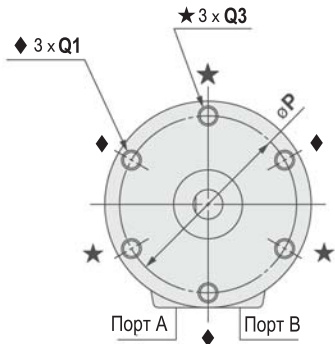
### Непосредственный монтаж

Тип	L	Винт
CRB2B10	11.5	M2.5
CRB2B15	16	M2.5
CRB2B20	24.5	M3
CRB2B30	34.5	M4
CRB2B40	39.5	M4

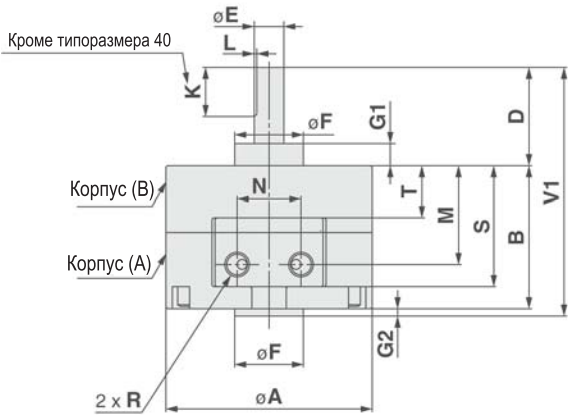


Размеры (исполнение без датчиков положения)

Исполнение с односторонним валом  
Боковой пневмоподвод



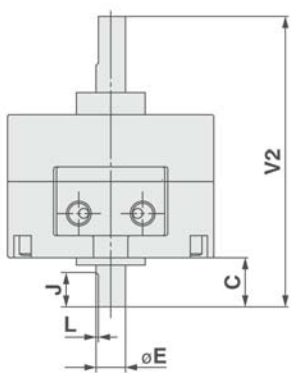
Односторонний вал



Исполнение с двусторонним валом

Типоразмер 40

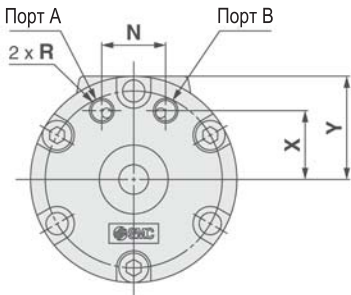
Размеры шпонки			
Модель привода	b (h9)	h (h9)	L1
CRB2B□40	4 <sup>0</sup> <sub>-0.030</sub>	4 <sup>0</sup> <sub>-0.030</sub>	20



Осевой пневмоподвод



2 отв. М3х4  
(только для типоразмера 10)



Типоразмер	A	B	C	D	E(g7)	F(h9)	G1	G2	J	K	L	M	N	P	Q1	Q2	Q3	R	S	T	V1	V2	W	X	Y
CRB2B□10	29	15	8	14	4 <sup>-0.054</sup> <sub>-0.015</sub>	9 <sup>0</sup> <sub>-0.025</sub>	3	1	5	9	0.5	9.5	9.5	24	M3 (6)	6	-	M3	14	3.6	30	37	19.8	8.5	14.5
CRB2B□15	34	20	9	18	5 <sup>-0.054</sup> <sub>-0.015</sub>	12 <sup>0</sup> <sub>-0.025</sub>	4	1.5	6	10	0.5	14	10	29	M3 (10)	6	M3 (5)	M3	19	7.6	39.5	47	21	11	17
CRB2B□20	42	29	10	20	6 <sup>-0.054</sup> <sub>-0.015</sub>	14 <sup>0</sup> <sub>-0.025</sub>	4.5	1.5	7	10	0.5	20	13	36	M4 (13.5)	11	M4 (7.5)	M5	24.5	10.5	50.5	59	22	14	21
CRB2B□30	50	40	13	22	8 <sup>-0.055</sup> <sub>-0.020</sub>	16 <sup>0</sup> <sub>-0.025</sub>	5	2	8	12	1.0	26	14	43	M5 (18)	16.5	M5 (10)	M5	34.5	14	64	75	24	15.5	25
CRB2B□40	63	45	15	30	10 <sup>-0.055</sup> <sub>-0.020</sub>	25 <sup>0</sup> <sub>-0.025</sub>	6.5	4.5	9	20	1.5	31	20	56	M5 (16)	17.5	M5 (10)	M5	39.8	17	79.5	90	30	21	31.6

Поворотный привод
CRB2B

Размеры (исполнение с датчиком положения)

Типоразмеры 10, 15

Типоразмеры 20, 30, 40

Типоразмер 40

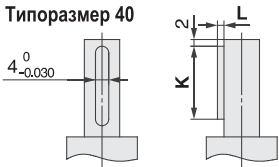
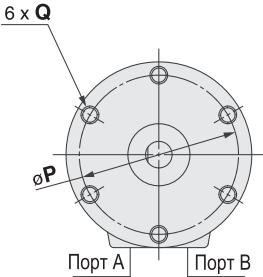
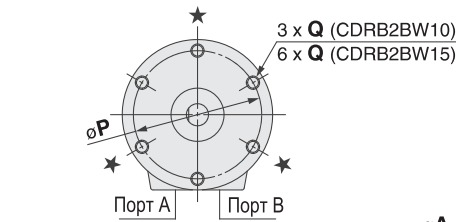
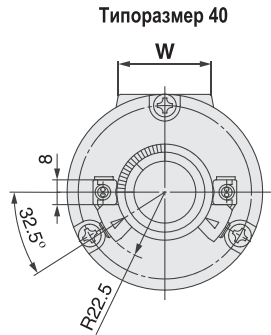
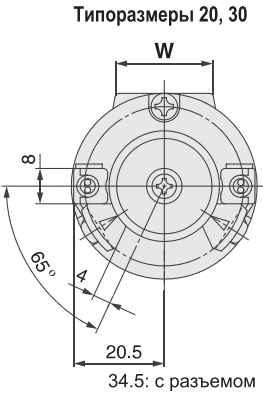
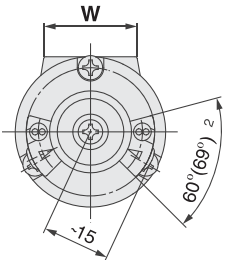
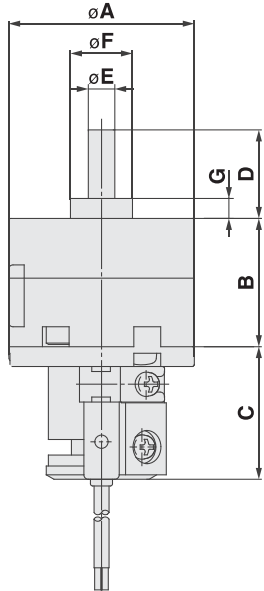
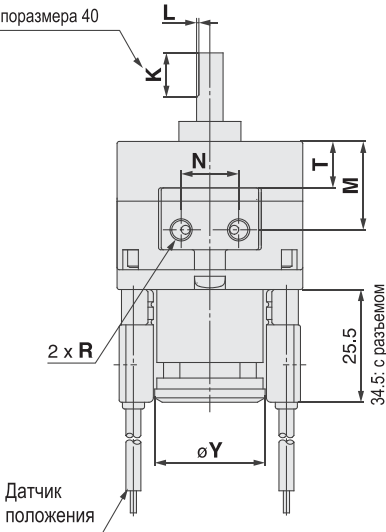
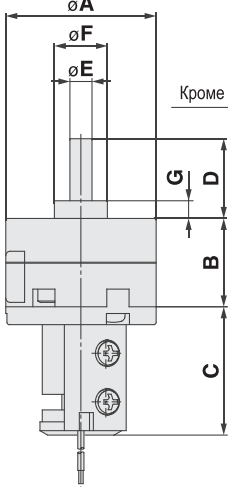
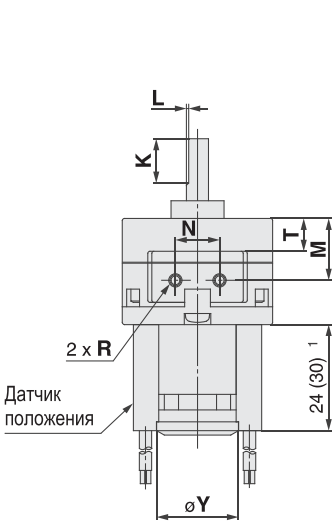


Table with 4 columns: Размеры шпонки, Модель привода, b (h9), h (h9), L1. Row 1: CRB2B 40, 4 -0.030, 4 -0.030, 20.

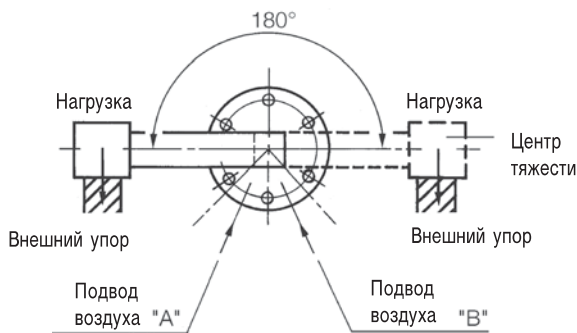


3 отверстия, отмеченных \*, предназначены для стягивания корпуса и не могут использоваться для монтажа привода
\*1. 24 для датчиков D-90/90A. 30 для D-97/93A
\*2. 60° для датчиков D-90/90A/97/93A

Table with 19 columns: Типоразмер, A, B, C, D, E(g7), F(h9), G, K, L, M, N, P, Q, R, T, W, Y. Rows include CDRB2BW10, CDRB2BW15, CDRB2BW20, CDRB2BW30, CDRB2BW40.

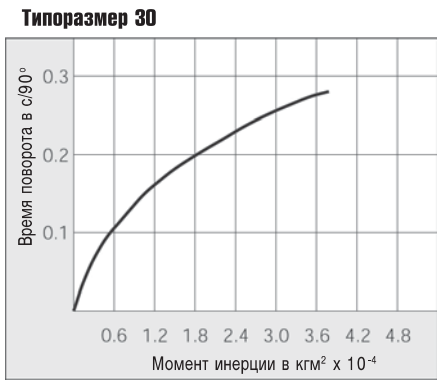
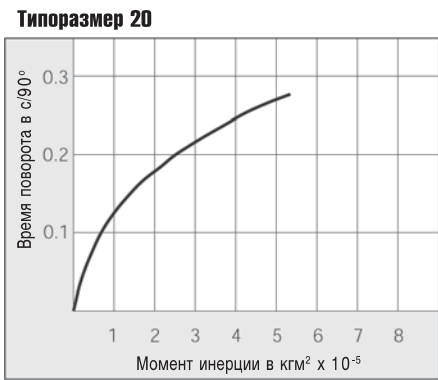
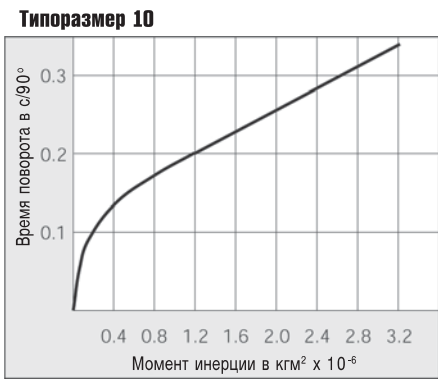
Применение внешних упоров

Внешние упоры желательно размещать таким образом, чтобы центр тяжести нагрузки приходился прямо на упор



Время поворота

С неподвижным внешним (внутренним) упором



Примеры расчета момента инерции на стр. 2-127



# Rotary Actuator

## Vane Type 10, 15, 20, 30, 40

New

RoHS

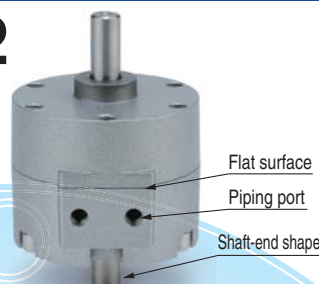
Standard Type

Free Mount Type

Many combinations available!

### Standard type/Series CRB2

- Piping ports are located on the flat surface.  
Fittings can be secured firmly, piping is also improved.
- Many variations of shaft-end shape (6 types)



With auto switch unit



Auto switch unit

With angle adjuster unit



Angle adjuster unit

Possible to adjust the angle as desired

Rotating angle	Rotating angle adjustment range
270°	0 to 240° (Size 30)
180°	0 to 175°
90°	0 to 85°

With angle adjuster unit

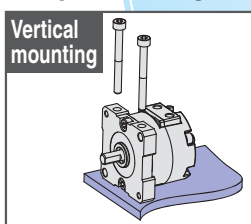
+

With auto switch unit

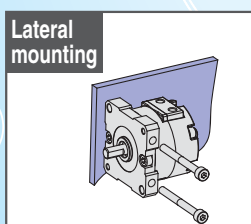


### Free mount type/Series CRBU2 is added.

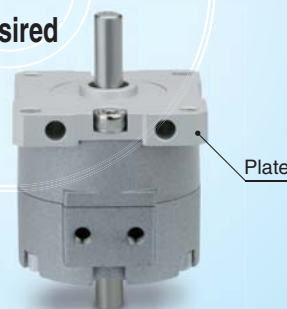
- 12% weight reduction
- Possible to move the plate mounting position as desired
- Many mounting variations



Vertical mounting



Lateral mounting



Plate

With auto switch unit



With angle adjuster unit



With angle adjuster unit

+

With auto switch unit

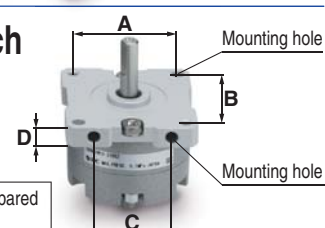


Rotating angle: 90°, 180°, 270°  
All series can rotate up to 270°.

The use of specially designed seals and stoppers now enables our compact vane type rotary actuators to rotate up to 270°. (Single vane type)

Interchangeable mounting pitch with the existing model

Mounting pitches A to C shown on the right and mounting hole diameters are interchangeable with the existing model.



D: Height is reduced compared to the existing model.

Series CRB□2

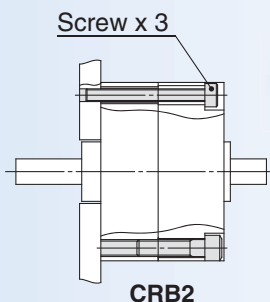
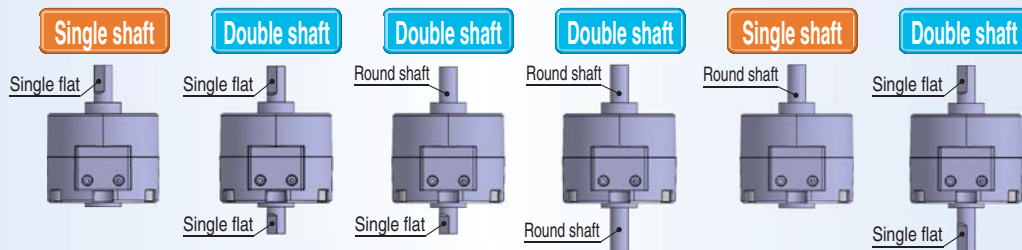


CAT.ES20-230B



## Shaft type variations

Six shaft options available (\* The figures below show size 30 actuators.)



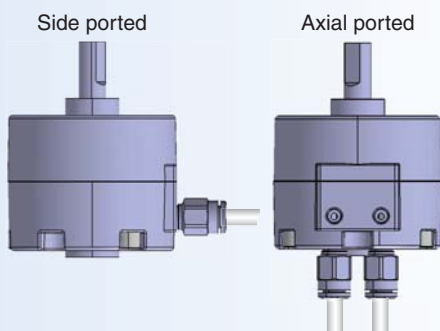
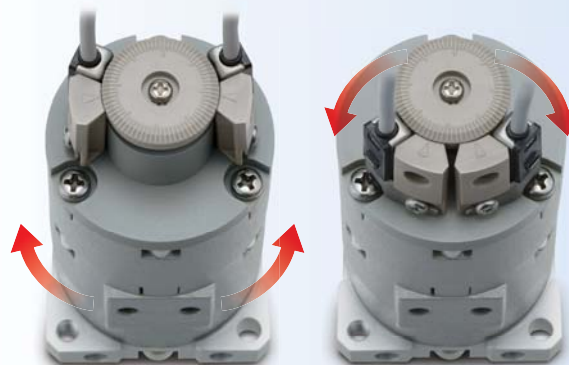
## Direct mounting

The rotary actuator body can be mounted directly.

\* Not possible for size 10 to 40 with unit(s)

## The mounting position of the auto switch can be set freely.

The switch can be fixed in the desired position in the circumferential direction.



## Connecting port location: Side ported or Axial ported

The port location can be selected according to the application.

(Size 10 to 40 with unit(s) are side ported only.)

## Double vane type is standardized for 90° and 100°.

The outside dimensions of the double vane type are equivalent to those of the single vane type (except size 10). Double vane construction can get twice the torque of the single vane type.

Series	Rotating angle	Single vane	Double vane
Standard type Series CRB2	90°	●	●
	100°	●	●
	180°	●	●
	270°	●	●
Free mount type Series CRBU2	90°	●	●
	100°	●	●
	180°	●	●
	270°	●	●

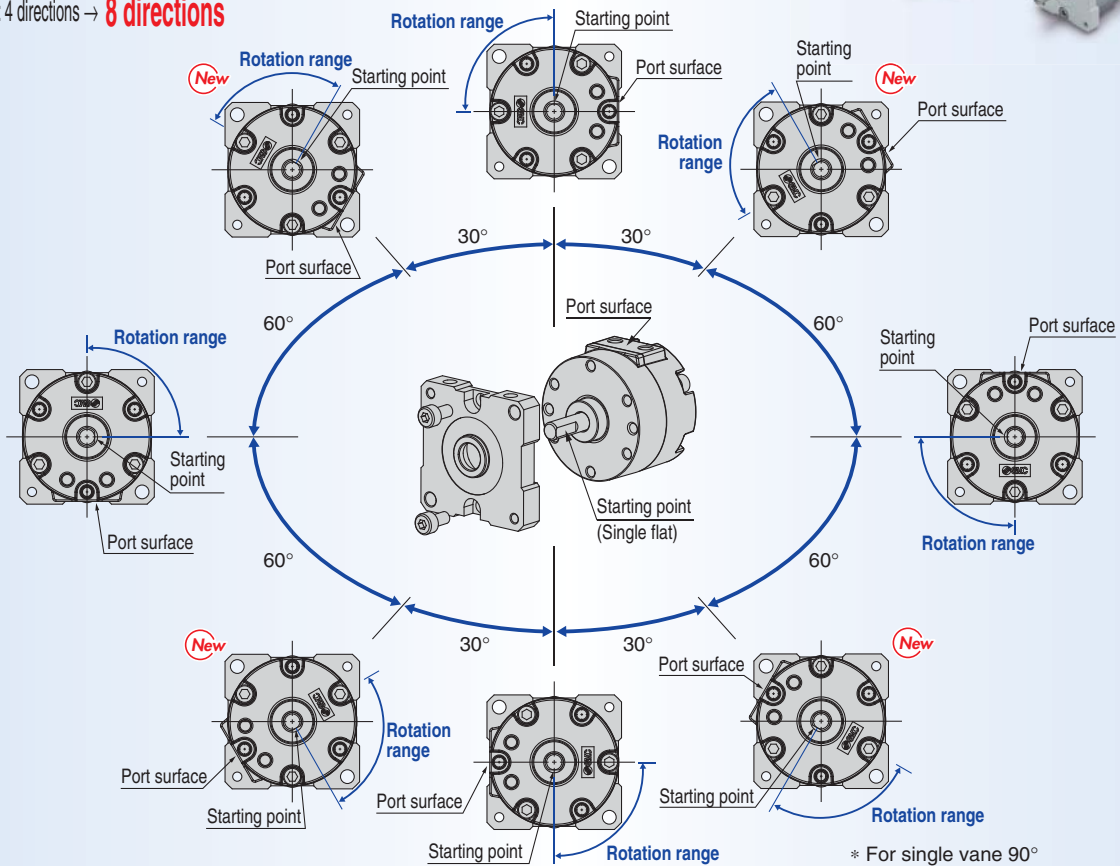
# Free Mount Type/Series CRBU2

Size: 10, 15, 20, 30, 40



## Possible to change the starting position as desired to suit the installation conditions.

Conventional: 4 directions → **8 directions**



\* For single vane 90°  
4 directions are used for size 10.

## 12% weight reduction

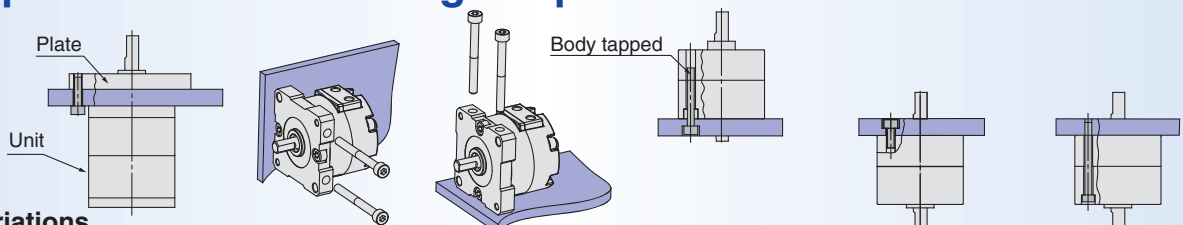
Lighter installation can be achieved.

Size	<b>New</b> CRBU2 (g)	Reduction rate (%)	Existing model (g)
10	42	12	47.5
15	64	12	73
20	130	10	143
30	248	5	263
40	465	5	491

\* Compared with single vane at 90°

## Interchangeable mounting with the existing model

## Six types of direct mounting are possible.



### Mounting Variations

Applicable series	Free mount type	Free mount type	Free mount type	Standard type Free mount type	Standard type	Standard type
Mounting	Plate	Plate	Plate	Body tapped	Body tapped	Body through-hole (Fixed with the customer's plate.)
Mounting of each unit	Available	Available	Available	Not available	Available	Not available
Number of starting points	8 points	8 points	8 points	3 points	3 points	3 points
Workpiece removal during maintenance	No	No	No	No	Yes	Yes



# Rotary Actuator/Vane Type

## Series **CRB2/CRBU2**

### Size: 10, 15, 20, 30, 40

Standard type  
Series **CRB2**



With auto switch

Standard type/With angle adjuster  
Series **CRB2□WU**



With auto switch

Free mount type  
Series **CRBU2**



With auto switch

Free mount type/With angle adjuster  
Series **CRBU2WU**



With auto switch

CRB2

CRB2□WU

CRBU2

CRBU2WU

Simple Specials

Made to Order

Component Unit

Angle Adjustment  
Setting

With Auto Switch

Standard/Free mount type	Fluid		Air															
	Size		10				15				20, 30				40			
	Vane type	S: Single vane D: Double vane	S		D		S		D		S		D		S		D	
	Port location	Side ported (Nil) Axial ported (E)	Side ported	Axial ported	Side ported	Axial ported	Side ported	Axial ported	Side ported	Axial ported	Side ported	Axial ported	Side ported	Axial ported	Side ported	Axial ported	Side ported	Axial ported
	Rotating angle	90°	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
		100°																
		180°	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
		270°	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
	Shaft type	Single shaft	S	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
		Double shaft	W	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
		Long shaft with round shaft & Short shaft with single flat	J	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
		Same length double long shaft with single flat on both shafts	Y	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
		Double shaft key		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
		Double round shaft	K	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
		Single round shaft	T	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
	Cushion	Rubber bumper	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
	Variations	With auto switch (WJ shaft)	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
		With angle adjuster (WJ shaft)	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
		With auto switch and angle adjuster (WJ shaft)	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Option	Mounting	With flange*	F	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Made to Order	Pattern	Shaft pattern	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
		Rotating angle pattern	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●

\* Series CRB2 only

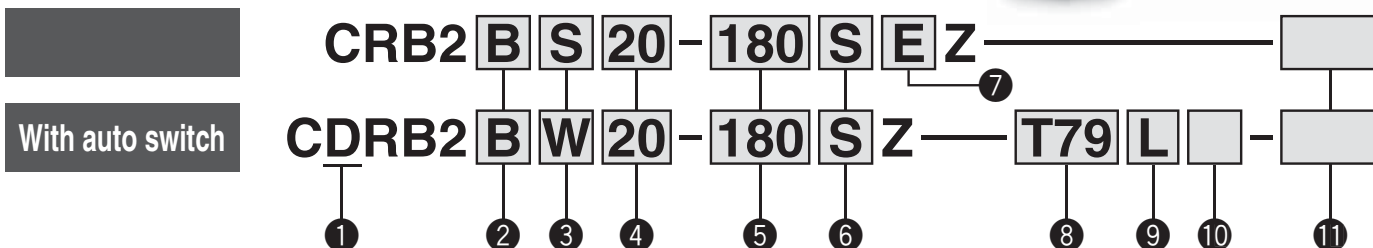
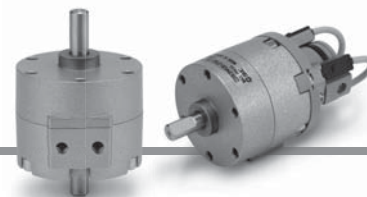
# Rotary Actuator Vane Type

## Series *CRB2*

Size: 10, 15, 20, 30, 40

RoHS

### How to Order



#### 1 With auto switch

(With auto switch unit and built-in magnet)  
\* Refer to page 49 when the auto switch unit is needed separately.

#### 2 Mounting

Symbol	Mounting
<b>B</b>	Basic type
<b>F*</b>	Flange type

\* F: Except size 40

#### 3 Shaft type

Symbol	Shaft type	Shaft-end shape	
		Long shaft	Short shaft
<b>S</b>	Single shaft	Single flat*	—
<b>W</b>	Double shaft	Single flat*	Single flat
<b>J**</b>	Double shaft	Round shaft	Single flat
<b>K**</b>	Double shaft	Round shaft	Round shaft
<b>T**</b>	Single shaft	Round shaft	—
<b>Y**</b>	Double shaft	Single flat*	Long shaft with single flat*

\* A key is used for size 40. \*\* J, K, T and Y are made to order.

\*\*\* When an auto switch is mounted to the rotary actuator, only shaft types W and J are available.

#### 4 Size

<b>10</b>
<b>15</b>
<b>20</b>
<b>30</b>
<b>40</b>

#### 9 Electrical entry/Lead wire length

<b>Nil</b>	Grommet/Lead wire: 0.5 m
<b>L</b>	Grommet/Lead wire: 3 m
<b>C</b>	Connector/Lead wire: 0.5 m
<b>CL</b>	Connector/Lead wire: 3 m
<b>CN</b>	Connector/Without lead wire

\* Connectors are available only for the R73, R80, T79.

\*\* Lead wire with connector part nos.

D-LC05: Lead wire 0.5 m

D-LC30: Lead wire 3 m

D-LC50: Lead wire 5 m

#### 5 Rotating angle

Single vane	<b>90</b>	90°
	<b>180</b>	180°
	<b>270</b>	270°
Double vane	<b>90</b>	90°
	<b>100</b>	100°

#### 6 Vane type

<b>S</b>	Single vane
<b>D</b>	Double vane

#### 8 Auto switch

<b>Nil</b>	Without auto switch (Built-in magnet)
------------	---------------------------------------

\* For applicable auto switch model, refer to the table below.

#### 7 Connecting port location

<b>Nil</b>	Side ported
<b>E</b>	Axial ported

#### 11 Made to Order

For details, refer to the table below.

#### 10 Number of auto switches

<b>S</b>	1 pc.*
<b>Nil</b>	2 pcs.**

\* S: A right-hand auto switch is shipped.

\*\* Nil: A right-hand switch and a left-hand switch are shipped.

### Applicable Auto Switches/Refer to Best Pneumatics No.4 for further information on auto switches.

Applicable size	Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage		Auto switch model		Lead wire type	Lead wire length (m)*				Pre-wired connector	Applicable load	
						DC	AC	Perpendicular	In-line		0.5 (Nil)	3 (L)	5 (Z)	None (N)			
For 10, 15	Solid state auto switch	—	Grommet	Yes	3-wire (NPN)	5 V, 12 V	—	<b>S99V</b>	<b>S99</b>	Oilproof heavy-duty cord	●	●	○	—	○	IC circuit	Relay, PLC
					3-wire (PNP)	12 V	—	<b>S9PV</b>	<b>S9P</b>		●	●	○	—	○	—	
					2-wire	5 V, 12 V	5 V, 12 V, 24 V	—	<b>T99V</b>		●	●	○	—	○	—	
						5 V, 12 V, 100 V	5 V, 12 V, 24 V, 100 V	—	<b>90A</b>		●	●	●	—	—	IC circuit	
	Reed auto switch	—	Grommet	No	2-wire	—	—	—	<b>97</b>	Vinyl parallel cord	●	●	●	—	—	—	Relay, PLC
						—	—	—	<b>93A</b>	Oilproof heavy-duty cord	●	●	●	—	—	—	
						—	100 V	—	<b>93A</b>	Vinyl parallel cord	●	●	●	—	—	—	
						—	—	—	<b>93A</b>	Oilproof heavy-duty cord	●	●	●	—	—	—	
						—	—	—	<b>93A</b>	Oilproof heavy-duty cord	●	●	●	—	—	—	
						—	—	—	<b>93A</b>	Oilproof heavy-duty cord	●	●	●	—	—	—	
For 20, 30, 40	Solid state auto switch	—	Grommet	Yes	3-wire (NPN)	5 V, 12 V	—	—	<b>S79</b>	Oilproof heavy-duty cord	●	●	○	—	○	IC circuit	Relay, PLC
					3-wire (PNP)	12 V	—	—	<b>S7P</b>		●	●	○	—	○	—	
					2-wire	—	100 V	—	<b>T79</b>		●	●	○	—	○	—	
						—	—	—	<b>T79C</b>		●	●	●	—	—	—	
	Reed auto switch	—	Grommet	No	2-wire	—	—	—	<b>R73</b>	Oilproof heavy-duty cord	●	●	○	—	—	IC circuit	Relay, PLC
						—	—	—	<b>R73C</b>		●	●	●	—	—	—	
						—	—	—	<b>R73C</b>		●	●	●	—	—	—	
						—	—	—	<b>R73C</b>		●	●	●	—	—	—	
						—	—	—	<b>R73C</b>		●	●	●	—	—	—	
						—	—	—	<b>R73C</b>		●	●	●	—	—	—	

\* Lead wire length symbols: 0.5 m.....Nil (Example) R73C

3 m..... L (Example) R73CL

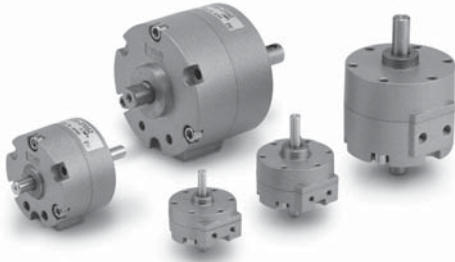
5 m..... Z (Example) R73CZ

None..... N (Example) R73CN

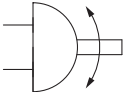
\* Auto switches are shipped together, (but not assembled).

\* Solid state auto switches marked with "○" are produced upon receipt of order.





Symbol



## Flange Assembly Part No.

(For details, refer to page 12.)

Model	Assembly part no.
CRB2F□10	P211070-2
CRB2F□15	P211090-2
CRB2F□20	P211060-2
CRB2F□30	P211080-2



## Made to Order

(For details, refer to pages 34 to 48.)

Symbol	Description	Applicable shaft type
XA1 to XA24	Shaft type pattern I	W
XA31 to XA58	Shaft type pattern II	S, J, K, T, Y
XC1	Add connecting ports	W, S, J, K, T, Y
XC2	Change threaded hole to through-hole	W, S, J, K, T, Y
XC3	Change the screw position	W, S, J, K, T, Y
XC4	Change the rotation range	W, S, J, K, T, Y
XC5	Change rotation range between 0 to 200°	W, S, J, K, T, Y
XC6	Change rotation range between 0 to 110°	W, S, J, K, T, Y
XC7	Reversed shaft	W, J
XC30	Fluorine grease	W, S, J, K, T, Y

The above may not be selected when the product comes with an auto switch or angle adjustment unit. For details, refer to pages 34, 35, 40, 41, 46.

## Volume

(cm<sup>3</sup>)

Vane type	Single vane															Double vane									
Size	10			15			20			30			40			10		15		20		30		40	
Rotation	90°	180°	270°	90°	180°	270°	90°	180°	270°	90°	180°	270°	90°	180°	270°	90°	100°	90°	100°	90°	100°	90°	100°	90°	100°
Volume	1 (0.6)	1.2	1.5	1.5 (1.0)	2.9	3.7	4.8 (3.6)	6.1	7.9	11.3 (8.5)	15	20.2	25 (18.7)	31.5	41	1.0	1.1	2.6	2.7	5.6	5.7	14.4	14.5	33	34

\* Values inside ( ) are volume of the supply side when A port is pressurized.

## Weight

(g)

Vane type	Single vane															Double vane									
Size	10			15			20			30			40			10		15		20		30		40	
Rotating angle	90°	180°	270°	90°	180°	270°	90°	180°	270°	90°	180°	270°	90°	180°	270°	90°	100°	90°	100°	90°	100°	90°	100°	90°	100°
Rotary actuator body	27	26	26	48	47	46	104	103	101	199	194	189	385	374	363	42	43	55	58	119	142	219	239	398	444
Flange assembly	9			10			19			25			—			9		10		19		25		—	
Auto switch unit	15			20			28			38			43			15		20		28		38		43	
Angle adjuster unit	30			47			90			150			203			30		47		90		150		203	

## Single Vane Specifications

Size	10	15	20	30	40
Rotating angle	90°, 180°, 270°				
Fluid	Air (Non-lube)				
Proof pressure (MPa)	1.05			1.5	
Ambient and fluid temperature	5 to 60°C				
Max. operating pressure (MPa)	0.7			1.0	
Min. operating pressure (MPa)	0.2	0.15			
Rotation time adjustment range s/90° <sup>Note 1)</sup>	0.03 to 0.3			0.04 to 0.3	0.07 to 0.5
Allowable kinetic energy (J) <sup>Note 2)</sup>	0.00015	0.001	0.003	0.02	0.04
		0.00025	0.0004	0.015	0.03
Shaft load	15	15	25	30	60
(N)	10	10	20	25	40
Port location	Side ported or Axial ported				
Port size (Side ported, Axial ported)	M3 x 0.5			M5 x 0.8	
Angle adjustable range <sup>Note 3)</sup>	0 to 230°	0 to 240°			0 to 230°

Note 1) Make sure to operate within the speed regulation range. Exceeding the maximum speed (0.3 sec/90°) can cause the unit to stick or not operate.

Note 2) The upper numbers in this section in the table indicate the energy factor when the rubber bumper is used (at the end of the rotation), and the lower numbers indicate the energy factor when the rubber bumper is not used.

Note 3) Adjustment range in the table is for 270°. For 90° and 180°, refer to page 14.

## Double Vane Specifications

Size	10	15	20	30	40	
Rotating angle	90°, 100°					
Fluid	Air (Non-lube)					
Proof pressure (MPa)	1.05			1.5		
Ambient and fluid temperature	5 to 60°C					
Max. operating pressure (MPa)	0.7			1.0		
Min. operating pressure (MPa)	0.2	0.15				
Rotation time adjustment range s/90° <sup>Note 1)</sup>	0.03 to 0.3			0.04 to 0.3	0.07 to 0.5	
Allowable kinetic energy(J)	0.0003	0.0012	0.0033	0.02	0.04	
Shaft load	Allowable radial load	15	15	25	30	60
(N)	Allowable thrust load	10	10	20	25	40
Port location	Side ported or Axial ported					
Port size (Side ported, Axial ported)	M3 x 0.5			M5 x 0.8		
Angle adjustable range <sup>Note 3)</sup>	0 to 90°					

Note 1) Make sure to operate within the speed regulation range. Exceeding the maximum speed (0.3 sec/90°) can cause the unit to stick or not operate.

Note 3) Adjustment range in the table is for 100°. For 90°, refer to page 14.

CRB2

CRB2□WU

CRBU2

CRBU2WU

Simple Specials

Made to Order

Component Unit

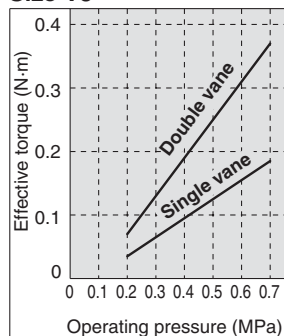
Angle Adjustment Setting

With Auto Switch

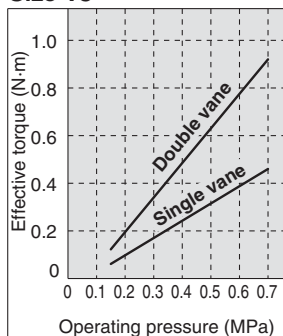


## Effective Output

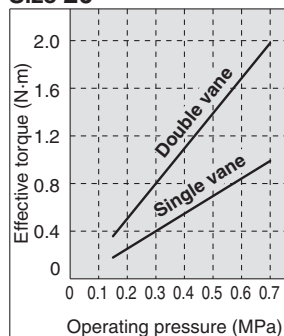
Size 10



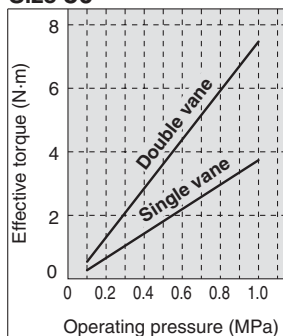
Size 15



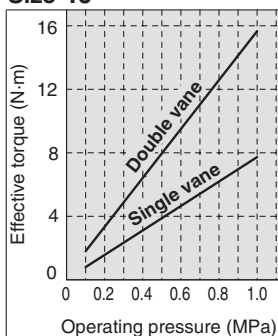
Size 20



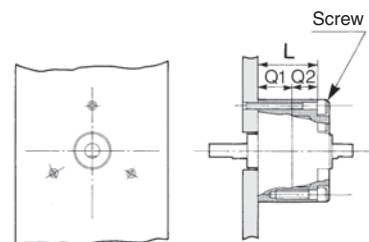
Size 30



Size 40



## Direct Mounting of Body



Dimension "L" of the actuators is provided in the table below for JIS standard hexagon socket head cap screws. If these types of screw are used, their heads will fit in the mounting hole.

### Reference Screw Size

Size	L	Screw
10	11.5*	M2.5
15	16	M2.5
20	24.5	M3
30	34.5	M4
40	39.5	M4

\* Only the size 10 actuators have different L dimensions for single and double vane.

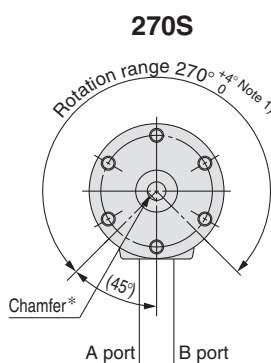
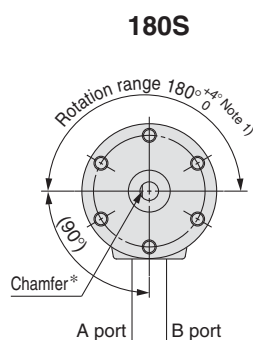
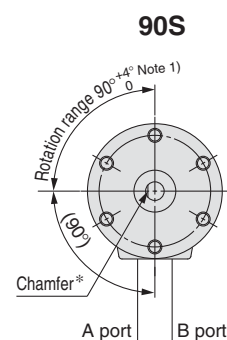
Double vane: L = 20.5

\* Refer to page 7 for Q1 and Q2 dimensions.

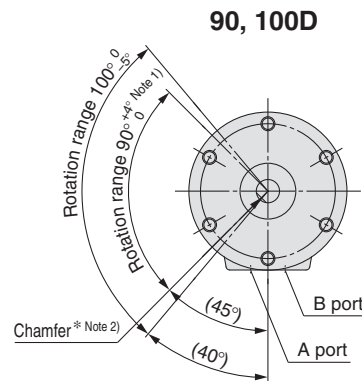
## Chamfered Position and Rotation Range: Top View from Long Shaft Side

Chamfered positions shown below illustrate the conditions of actuators when B port is pressurized.

### Single vane



### Double vane



\* For size 40 actuators, a parallel key will be used instead of chamfer.

Note 1) For single vane type, the tolerance of rotating angle of 90°, 180°, 270° will be  $\pm 5^\circ$  for size 10 only.

For double vane type, the tolerance of rotating angle of 90° will be  $\pm 5^\circ$  for size 10 only.

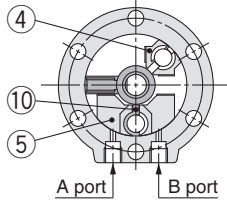
Note 2) The chamfered position of the double vane type shows the 90° specification position.

## Construction

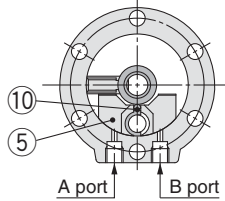
**Single vane** • Figures for 90° and 180° show the condition of the actuators when B port is pressurized, and the figure for 270° shows the position of the ports during rotation.

**Size: 10, 15, 20, 30, 40**

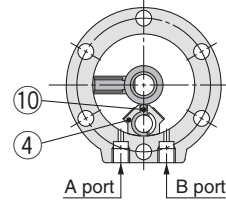
**For 90°**  
(Viewed from the output shaft side)



**For 180°**  
(Viewed from the output shaft side)



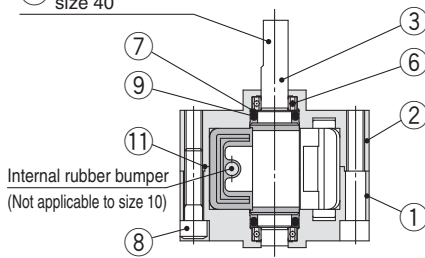
**For 270°**  
(Viewed from the output shaft side)



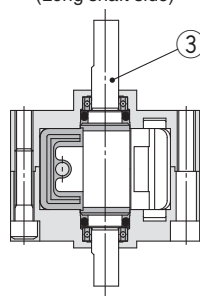
12 Parallel key for size 40

(Output shaft)

(Long shaft side)



**Single shaft type**



(Short shaft side)  
**Double shaft type**

### Component Parts

No.	Description	Material	Note
1	Body (A)	Aluminum alloy	Painted
2	Body (B)	Aluminum alloy	Painted
3	Vane shaft	Stainless steel*	
4	Stopper	Resin	For 270°
5	Stopper	Resin	For 180°
6	Bearing	Bearing steel	
7	Back-up ring	Stainless steel	
8	Hexagon socket head cap screw	Chrome molybdenum steel	Special screw
9	O-ring	NBR	
10	Stopper seal	NBR	Special seal
11	O-ring	NBR	Size 40 only
12	Parallel key	Carbon steel	Size 40 only

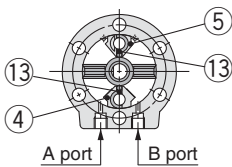
\* The material is chrome molybdenum steel for size 30 and 40.

**Double vane** • Figures below show the intermediate rotation position when A or B port is pressurized.

**Size: 10**

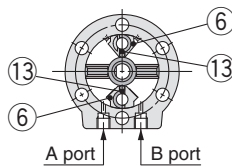
**For 90°**

(Viewed from the output shaft side)



**For 100°**

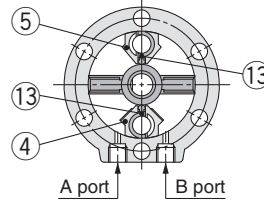
(Viewed from the output shaft side)



**Size: 15, 20, 30, 40**

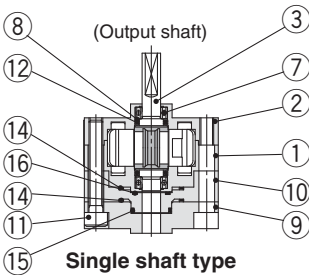
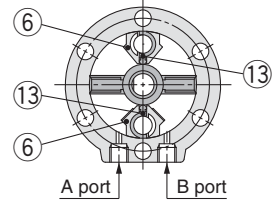
**For 90°**

(Viewed from the output shaft side)

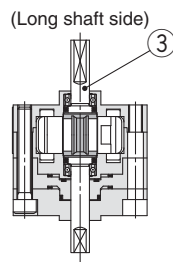


**For 100°**

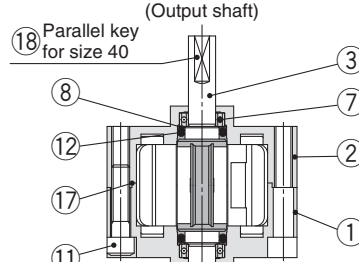
(Viewed from the output shaft side)



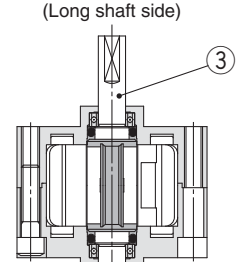
**Single shaft type**



(Short shaft side)  
**Double shaft type**



**Single shaft type**



(Short shaft side)  
**Double shaft type**

### Component Parts

No.	Description	Material	Note
1	Body (A)	Aluminum alloy	Painted
2	Body (B)	Aluminum alloy	Painted
3	Vane shaft	Chrome molybdenum steel	
4	Stopper	Stainless steel*	
5	Stopper	Resin	
6	Stopper	Stainless steel*	
7	Bearing	Bearing steel	
8	Back-up ring	Stainless steel	
9	Cover	Aluminum alloy	

\* For size 40, material for ④, ⑥ is aluminum alloy.

No.	Description	Material	Note
10	Plate	Resin	
11	Hexagon socket head cap screw	Chrome molybdenum steel	Special screw
12	O-ring	NBR	
13	Stopper seal	NBR	Special seal
14	Gasket	NBR	Special seal
15	O-ring	NBR	
16	O-ring	NBR	
17	O-ring	NBR	Size 40 only
18	Parallel key	Carbon steel	Size 40 only

# Series CRB2

## Construction (With Auto Switch)

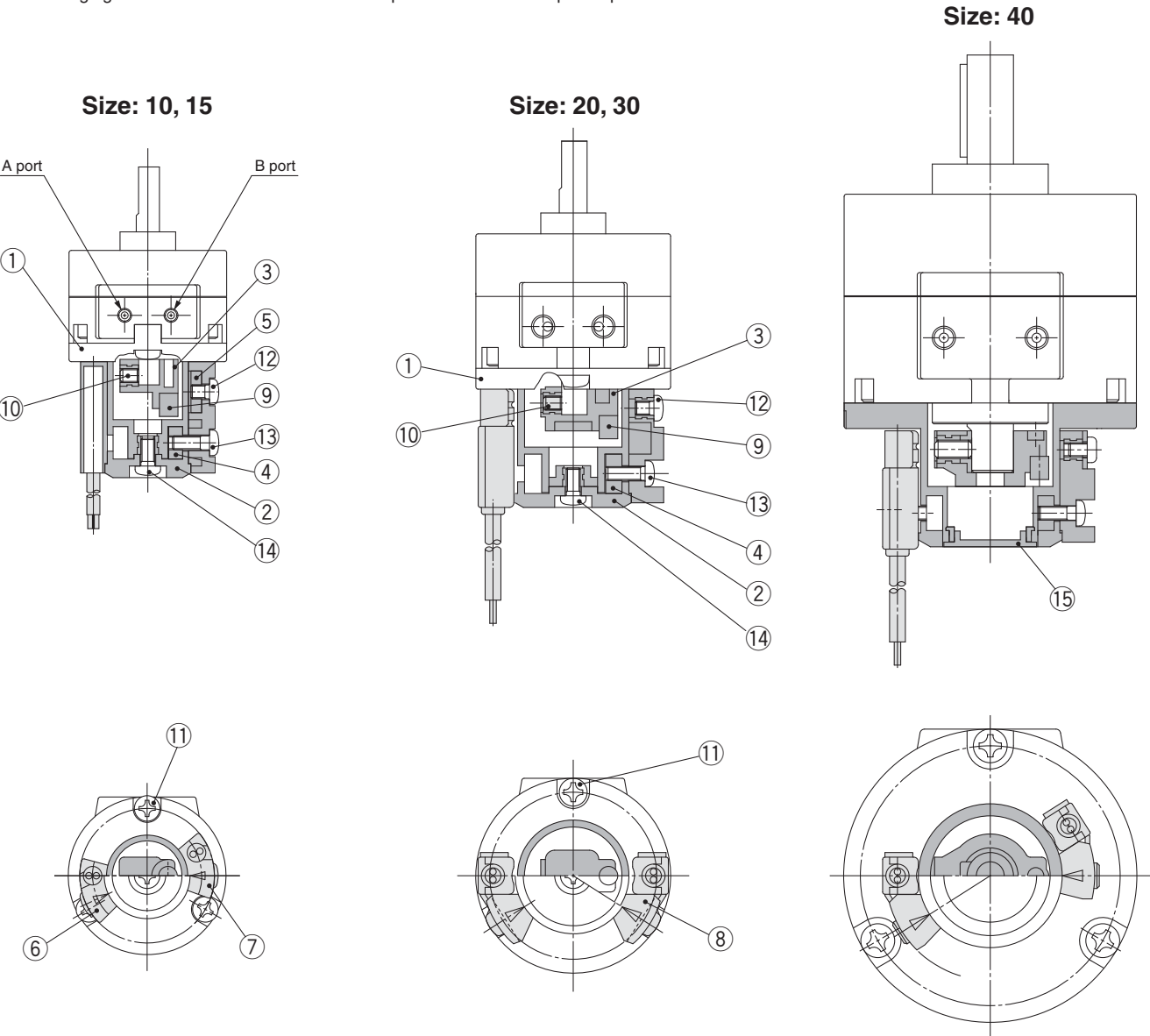
### Single vane

- Following figures show actuators for 90° and 180° when B port is pressurized.

(The unit is common for single vane type and double vane type.)

### Double vane

- Following figures show the intermediate rotation position when A or B port is pressurized.



### Component Parts

No.	Description	Material
1	Cover (A)	Resin
2	Cover (B)	Resin
3	Magnet lever	Resin
4	Holding block	Stainless steel
5	Holding block (B)	Aluminum alloy
6	Switch block (A)	Resin
7	Switch block (B)	Resin
8	Switch block	Resin
9	Magnet	

No.	Description	Material
10	Hexagon socket head set screw	Stainless steel
11	Cross recessed round head screw	Stainless steel
12	Cross recessed round head screw	Stainless steel
13	Cross recessed round head screw	Stainless steel
14	Cross recessed round head screw	Stainless steel
15	Rubber cap	NBR

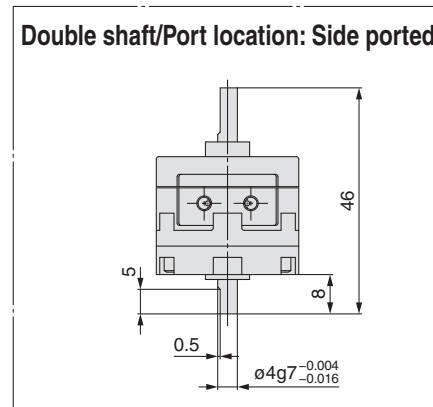
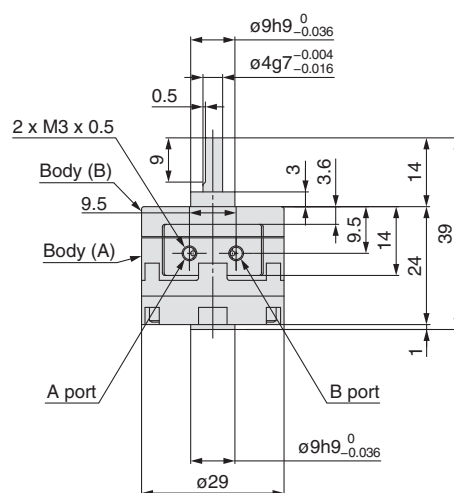
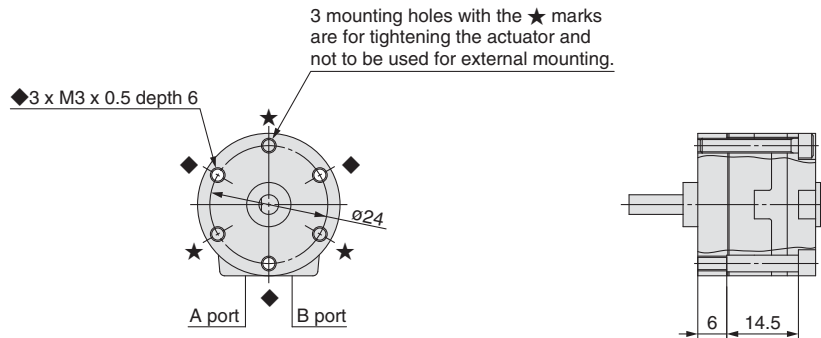
\* For size 10, 2 cross recessed round head screws ⑪ are required.

## 7

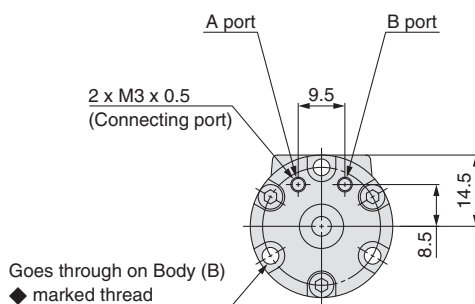
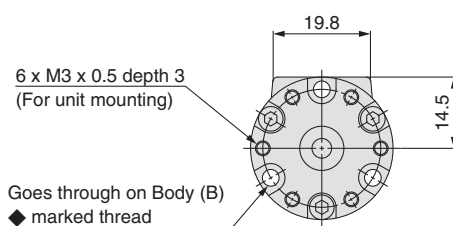
### Dimensions: Standard Type 10

**Double vane** • Following figures show the intermediate rotation position when A or B port is pressurized.

**Single shaft/Port location: Side ported**



**<Port location: Axial ported>**



Refer to page 11 for details of shaft types J, K, T and Y.

**Dimensions: Standard Type (With Auto Switch) 10, 15, 20, 30, 40**

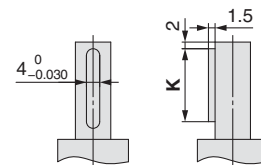
- For single vane type, the figures below show actuators for 90° and 180° when B port is pressurized.  
For double vane type, the figures below show the intermediate rotation position when the A or B port is pressurized.

**Size: 10, 15**

(The size 10 double vane type is indicated on page 10.)

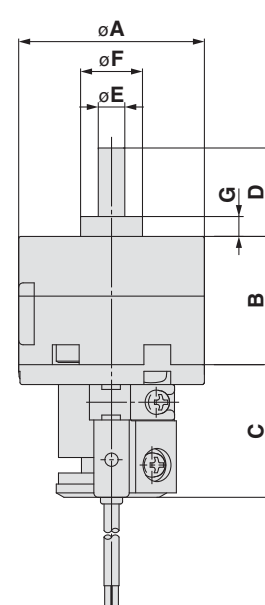
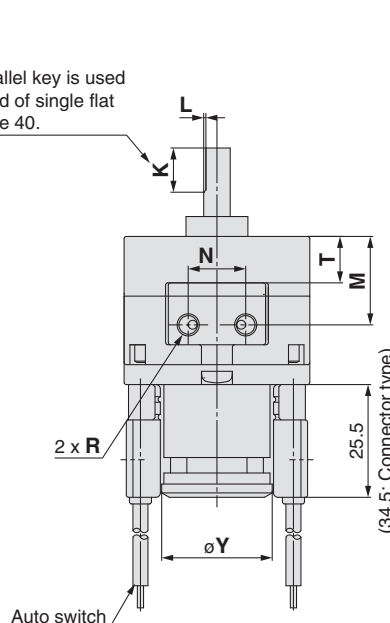
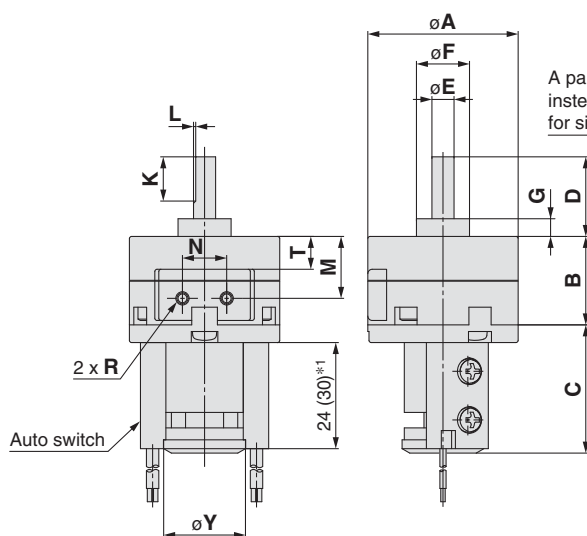
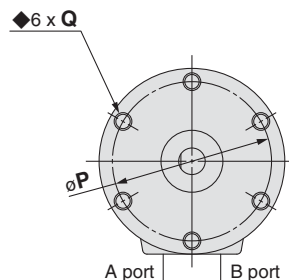
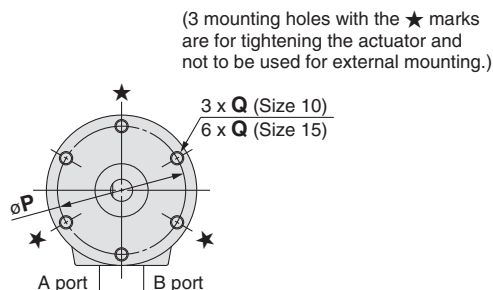
**Size: 20, 30, 40**

### Shaft-end shape of size 40

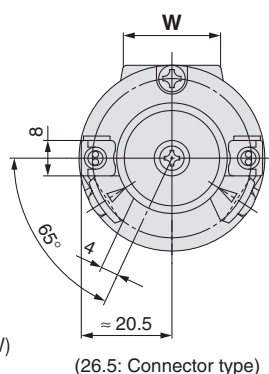


## Parallel key dimensions

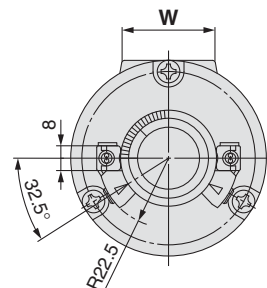
b (h9)	h (h9)	L1
4 <sup>0</sup> <sub>-0.030</sub>	4 <sup>0</sup> <sub>-0.030</sub>	20



**Size: 20, 30**



## Size: 40



\*1. The length is 24 when any of the following auto switches are used:

D-90/90A/S99(V)/T99(V)/S9P(V)

The length is 30 when any of the following auto switches are used: D-97/93A

\*2. The angle is 60° when any of the following auto switches are used: D-90/90A/97/93A

The angle is 69° when any of the following auto switches are used: D-S99(V)/T99(V)/S9P(V)

Refer to page 11 for details of shaft types J, K, T and Y.

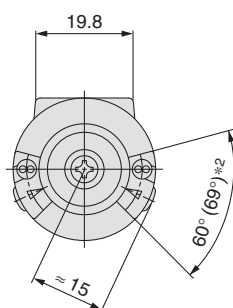
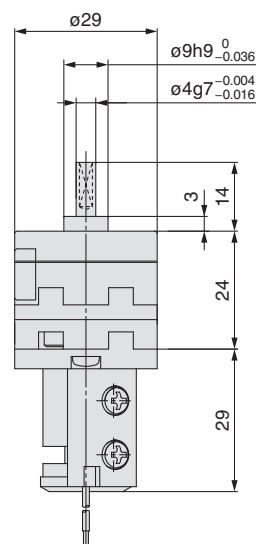
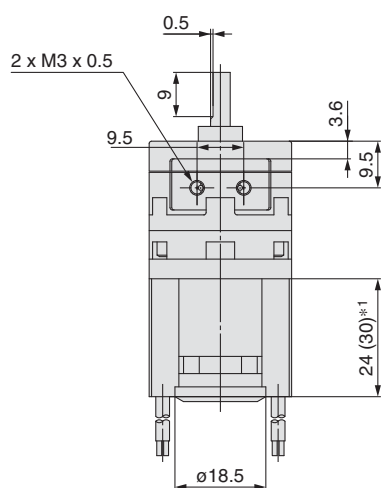
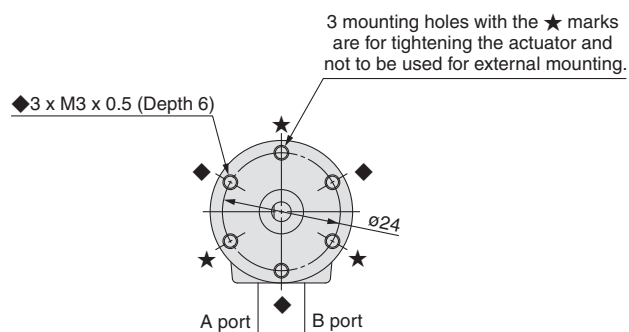
(mm)																	
Size	A	B	C	D	E (g7)	F (h9)	G	K	L	M	N	P	Q	R	T	W	Y
10	29	15	29	14	4 <sup>+0.004 -0.016</sup>	9 <sup>0 -0.036</sup>	3	9	0.5	9.5	9.5	24	M3 x 0.5 depth 6	M3 x 0.5	3.6	19.8	18.5
15	34	20	29	18	5 <sup>+0.004 -0.016</sup>	12 <sup>0 -0.043</sup>	4	10	0.5	14	10	29	M3 x 0.5 depth 5	M3 x 0.5	7.6	21	18.5
20	42	29	30	20	6 <sup>+0.004 -0.016</sup>	14 <sup>0 -0.043</sup>	4.5	10	0.5	20	13	36	M4 x 0.7 depth 7	M5 x 0.8	10.5	22	25
30	50	40	31	22	8 <sup>+0.005 -0.020</sup>	16 <sup>0 -0.043</sup>	5	12	1.0	26	14	43	M5 x 0.8 depth 10	M5 x 0.8	14	24	25
40	63	45	31	30	10 <sup>+0.005 -0.020</sup>	25 <sup>0 -0.052</sup>	6.5	20	1.0	31	20	56	M5 x 0.8 depth 10	M5 x 0.8	17	30	31



**Dimensions: Standard Type (With Auto Switch) 10**

**Double vane** • Following figures show the intermediate rotation position when A or B port is pressurized.

**Size: 10**



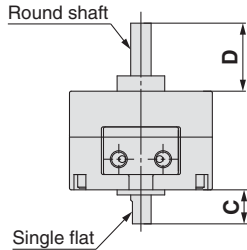
- \*1. The length is 24 when any of the following auto switches are used: D-90/90A/S99(V)/T99(V)/S9P(V)  
The length is 30 when any of the following auto switches are used: D-97/93A
- \*2. The angle is 60° when any of the following auto switches are used: D-90/90A/97/93A  
The angle is 69° when any of the following auto switches are used: D-S99(V)/T99(V)/S9P(V)

Refer to page 11 for details of shaft types J, K, T and Y.

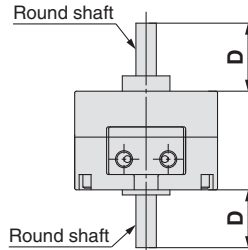
## Shaft Type Dimensions (Dimensions other than specified below are the same as the standard type.)

Size: 10, 15, 20, 30, 40

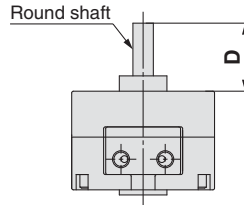
### Double shaft/CRB2□J



### Double shaft/CRB2□K

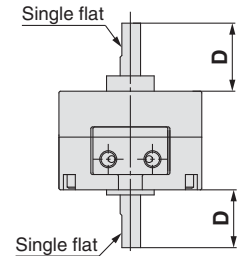


### Single shaft/CRB2□T



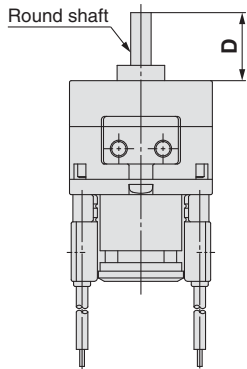
### Single shaft/CRB2□Y

A parallel key is used instead of single flat for size 40.



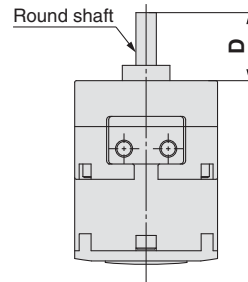
### Double shaft/CDRB2□J

With auto switch



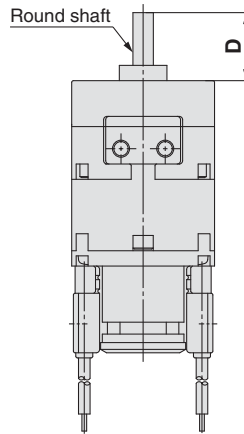
### Double shaft/CRB2□JU

With angle adjuster unit



### Double shaft/CDRB2□JU

With auto switch and angle adjuster unit



(mm)

Size	10	15	20	30	40
<b>C</b>	8	9	10	13	15
<b>D</b>	14	18	20	22	30

Note 1) Dimensions and tolerance of the shaft and single flat (a parallel key for size 40) are the same as the standard.

Note 2) For rotary actuators with auto switch and angle adjuster unit, connection ports are side ports.

CRB2

CRB2□WU

CRBU2

CRBU2WU

Simple Specials

Made to Order

Component Unit

Angle Adjustment Setting

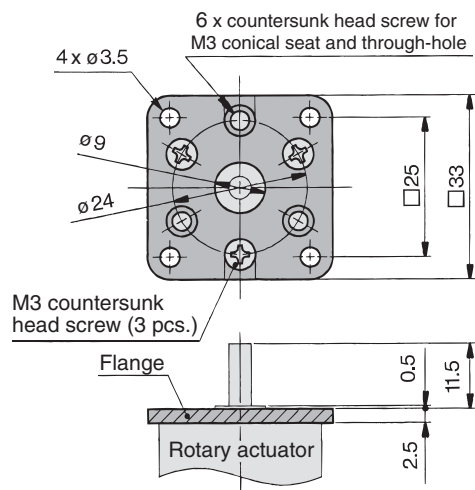
With Auto Switch



## Optional Specifications: Flange (Size: 10, 15, 20, 30)

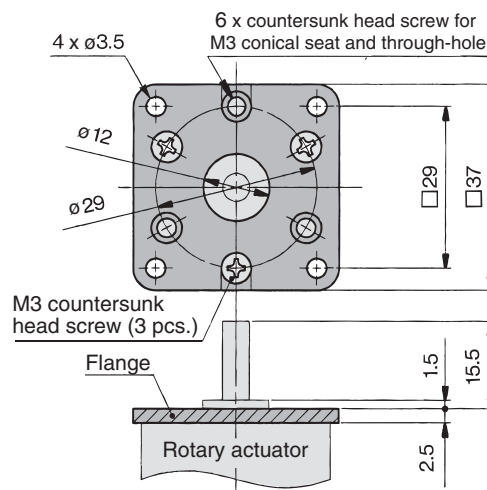
### Flange assembly for C□RB2F□□10

Part no.: P211070-2



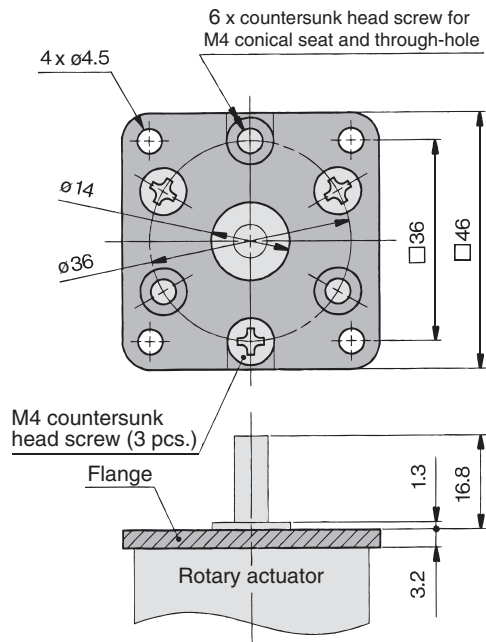
### Flange assembly for C□RB2F□□15

Part no.: P211090-2



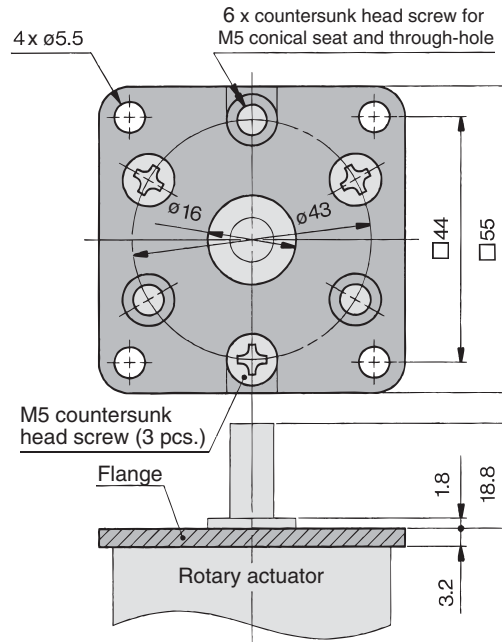
### Flange assembly for C□RB2F□□20

Part no.: P211060-2



### Flange assembly for C□RB2F□□30

Part no.: P211080-2

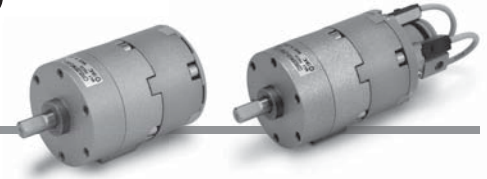


# Rotary Actuator with Angle Adjuster Vane Type

RoHS

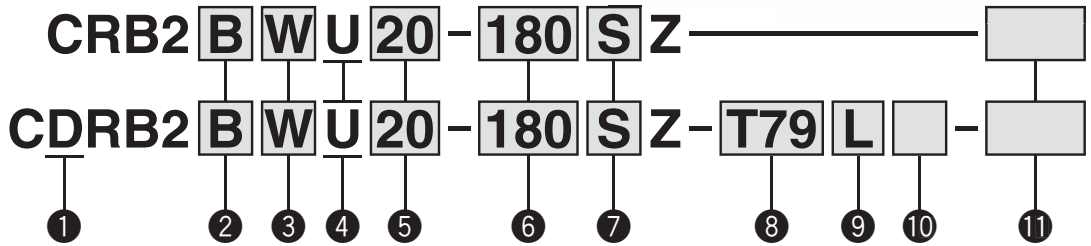
## Series **CRB2**   **WU**

Size: 10, 15, 20, 30, 40



### How to Order

With auto switch



#### 1 With auto switch

(With auto switch unit and built-in magnet)  
\* Refer to page 49 when the auto switch unit is needed separately.

#### 4 With angle adjuster unit

\* Refer to page 49 when the angle adjuster unit is needed separately.

#### 5 Size

10
15
20
30
40

#### 6 Rotating angle

Single vane	90	90°
	180	180°
	270	270°
Double vane	90	90°
	100	100°

#### 2 Mounting

Symbol	Mounting
<b>B</b>	Basic type
<b>F*</b>	Flange type

\* F: Except size 40

#### 3 Shaft type

Symbol	Shaft-end shape
<b>W</b>	Single flat*
<b>J**</b>	Round shaft

\* A key is used for size 40.  
\*\* J is made to order.

#### 9 Electrical entry/Lead wire length

<b>Nil</b>	Grommet/Lead wire: 0.5 m
<b>L</b>	Grommet/Lead wire: 3 m
<b>C</b>	Connector/Lead wire: 0.5 m
<b>CL</b>	Connector/Lead wire: 3 m
<b>CN</b>	Connector/Without lead wire

\* Connectors are available only for the R73, R80, T79.

\*\* Lead wire with connector part nos.  
D-LC05: Lead wire 0.5 m  
D-LC30: Lead wire 3 m  
D-LC50: Lead wire 5 m

#### 7 Vane type

<b>S</b>	Single vane
<b>D</b>	Double vane

#### 8 Auto switch

<b>Nil</b>	Without auto switch (Built-in magnet)
------------	---------------------------------------

\* For applicable auto switch model, refer to the table below.

#### 10 Number of auto switches

<b>S</b>	1 pc.*
<b>Nil</b>	2 pcs.**

\* S: A right-hand auto switch is shipped.  
\*\* Nil: A right-hand switch and a left-hand switch are shipped.

#### 11 Made to Order

For details, refer to the table below.

### Applicable Auto Switches/Refer to Best Pneumatics No.4 for further information on auto switches.

Applicable size	Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage		Auto switch model		Lead wire type	Lead wire length (m)*				Pre-wired connector	Applicable load	
						DC	AC	Perpendicular	In-line		0.5 (Nil)	3 (L)	5 (Z)	None (N)			
For 10, 15	Solid state auto switch	—	Grommet	Yes	3-wire (NPN)	5 V, 12 V	—	S99V	S99	Oilproof heavy-duty cord	●	●	○	—	○	IC circuit	Relay, PLC
					3-wire (PNP)	12 V	—	S9PV	S9P	Oilproof heavy-duty cord	●	●	○	—	○	IC circuit	
					2-wire	5 V, 12 V	5 V, 12 V, 24 V	—	90	Vinyl parallel cord	●	●	●	—	—	IC circuit	
	Reed auto switch	—	Grommet	No	2-wire	5 V, 12 V, 100 V	5 V, 12 V, 24 V, 100 V	—	90A	Oilproof heavy-duty cord	●	●	●	—	—	IC circuit	
					2-wire	—	—	—	97	Vinyl parallel cord	●	●	●	—	—	—	
					2-wire	—	100 V	—	93A	Oilproof heavy-duty cord	●	●	●	—	—	—	
For 20, 30, 40	Solid state auto switch	—	Grommet	Yes	3-wire (NPN)	5 V, 12 V	—	—	S79	Oilproof heavy-duty cord	●	●	○	—	○	IC circuit	Relay, PLC
					3-wire (PNP)	12 V	—	—	S7P		●	●	○	—	○	IC circuit	
					2-wire	—	—	—	T79		●	●	○	—	○	—	
	Reed auto switch	—	Connector	No	2-wire	—	100 V	—	T79C		●	●	○	—	—	—	
					2-wire	—	—	—	R73		●	●	○	—	—	—	
					2-wire	—	—	—	R73C		●	●	●	—	—	—	
					2-wire	48 V, 100 V	100 V	—	R80		●	●	○	—	—	IC circuit	
					2-wire	—	24 V or less	—	R80C		●	●	●	—	—	—	
					2-wire	—	—	—	—		●	●	●	—	—	—	
					2-wire	—	—	—	—		●	●	●	—	—	—	

\* Lead wire length symbols: 0.5 m ..... Nil (Example) R73C  
3 m ..... L (Example) R73CL  
5 m ..... Z (Example) R73CZ  
None ..... N (Example) R73CN

\* Auto switches are shipped together, (but not assembled).  
\* Solid state auto switches marked with "○" are produced upon receipt of order.

**Made to Order**  
(For details, refer to pages 34 to 48.)

Symbol	Description	Applicable shaft type
<b>XA1 to XA24</b>	Shaft type pattern I	W
<b>XA31 to XA58</b>	Shaft type pattern II	J
<b>XC1</b>	Add connecting ports	W, J
<b>XC2</b>	Change threaded hole to through-hole	W, J
<b>XC3</b>	Change the screw position	W, J
<b>XC4</b>	Change the rotation range	W, J
<b>XC5</b>	Change rotation range between 0 and 200°	W, J
<b>XC6</b>	Change rotation range between 0 and 110°	W, J
<b>XC7</b>	Reversed shaft	W, J
<b>XC30</b>	Fluorine grease	W, J

The above may not be selected when the product comes with an auto switch or angle adjuster unit. For details, refer to pages 34, 35, 40, 41, 46.

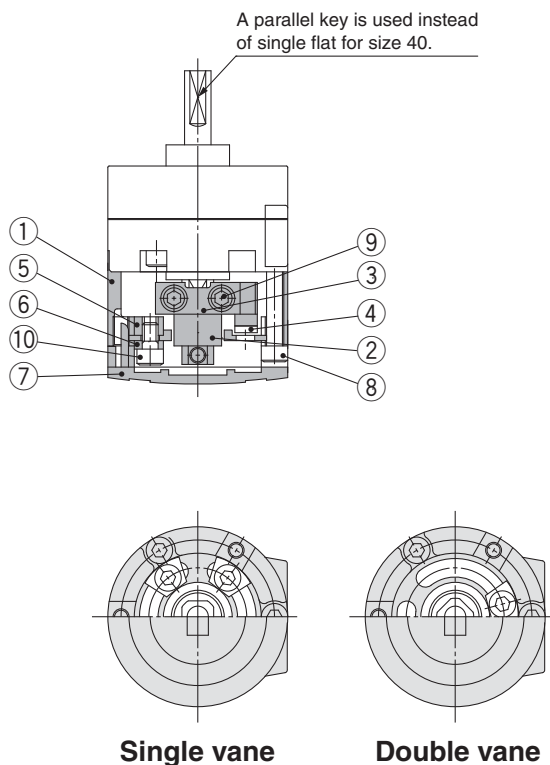
# Series CRB2□WU

## Construction: 10, 15, 20, 30, 40

- The unit is common for single vane type and double vane type.

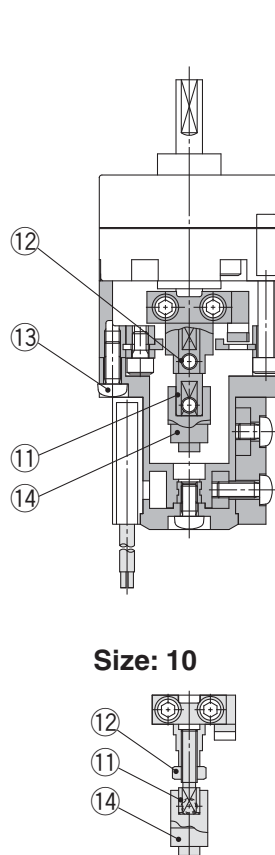
### With angle adjuster

Size: 10, 15, 20, 30, 40

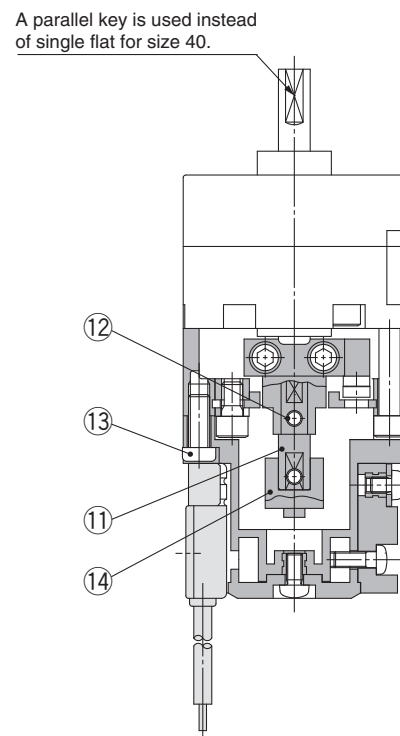


### With auto switch and angle adjuster

Size: 10, 15



Size: 20, 30, 40



### Component Parts

No.	Description	Material	Note
1	Stopper ring	Aluminum alloy	
2	Stopper lever	Chrome molybdenum steel	
3	Lever retainer	Rolled steel	Zinc chromated
4	Rubber bumper	NBR	
5	Stopper block	Chrome molybdenum steel	Zinc chromated
6	Block retainer	Rolled steel	Zinc chromated
7	Cap	Resin	
8	Hexagon socket head cap screw	Stainless steel	Special screw
9	Hexagon socket head cap screw	Stainless steel	Special screw
10	Hexagon socket head cap screw	Stainless steel	Special screw
11	Joint		
12	Hexagon socket head cap screw	Stainless steel	Hexagon nut will be used for size 10 only.
	Hexagon nut	Stainless steel	
13	Cross recessed round head screw	Stainless steel	
14	Magnet lever	—	

### ⚠ Specific Product Precautions

Be sure to read before handling. Refer to back cover for Safety Instructions, "Handling Precautions for SMC Products" (M-E03-3) for Rotary Actuator Precautions and Auto Switch Precautions.

### Angle Adjuster Unit

### ⚠ Caution

1. Since the maximum angle of the rotating angle adjustment range will be limited by the rotation of the rotary actuator, make sure to take this into consideration when ordering.

Rotating angle of rotary actuator	Rotating angle adjustment range
$270^{\circ+4}_{0}$	0° to 230° (Size: 10, 40) *
	0° to 240° (Size: 15, 20, 30)
$180^{\circ+4}_{0}$	0° to 175°
$90^{\circ+4}_{0}$	0° to 85°

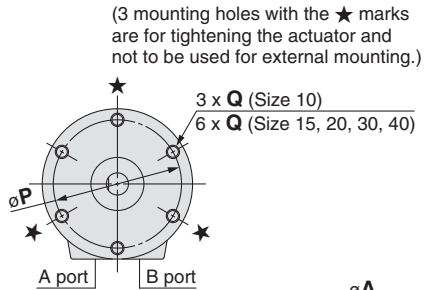
\* The maximum adjustment angle of the angle adjuster unit for size 10 and 40 is 230°

2. Connecting ports are side ported only.
3. The allowable kinetic energy is the same as the specifications of the rotary actuator.
4. Use a 100° rotary actuator when you desire to adjust the angle to 90° using a double vane type.

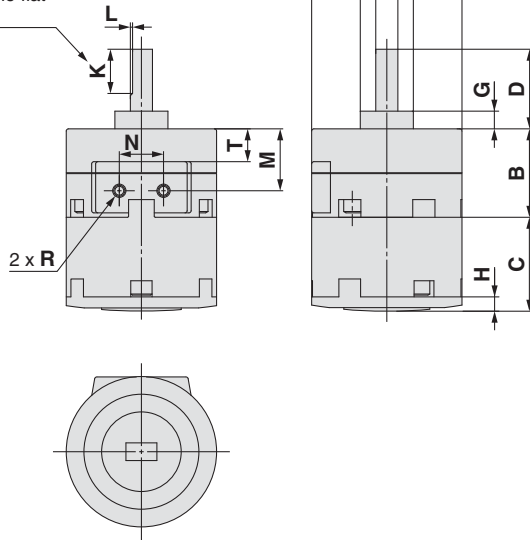
## Dimensions: Standard Type (With Angle Adjuster) 10, 15, 20, 30, 40

- For single vane type, the figures below show actuators for 90° (without unit) when the B port is pressurized.  
For double vane type, the figures below show the intermediate rotation position when the A or B port is pressurized.

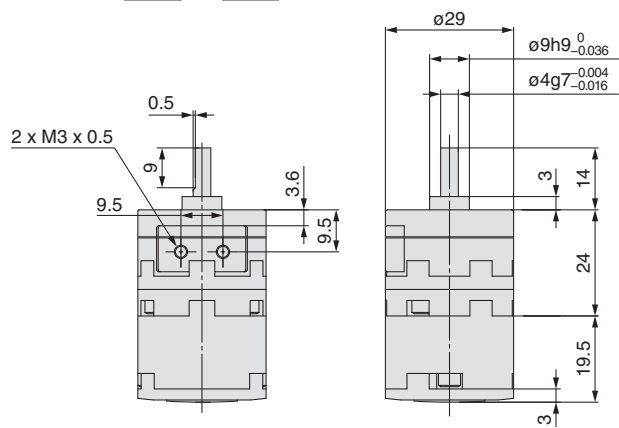
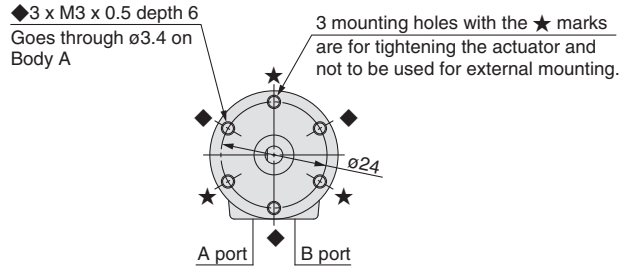
### Size: 10, 15, 20, 30, 40



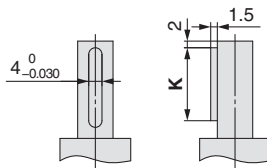
A parallel key is used instead of single flat for size 40.



### Size: 10 (Double vane)



### Shaft-end shape of size 40



### Parallel key dimensions

b (h9)	h (h9)	L1
4 <sup>0</sup> <sub>-0.030</sub>	4 <sup>0</sup> <sub>-0.030</sub>	20

Refer to page 11 for details of shaft type J.

Size	A	B	C	D	E (g7)	F (h9)	G	H	K	L	M	N	P	Q	R	T
10	29	15	19.5	14	4 <sup>-0.004</sup> <sub>-0.016</sub>	9 <sup>0</sup> <sub>-0.036</sub>	3	3	9	0.5	9.5	9.5	24	M3 x 0.5 depth 6	M3 x 0.5	3.6
15	34	20	21.2	18	5 <sup>-0.004</sup> <sub>-0.016</sub>	12 <sup>0</sup> <sub>-0.043</sub>	4	3.2	10	0.5	14	10	29	M3 x 0.5 depth 5	M3 x 0.5	7.6
20	42	29	25	20	6 <sup>-0.004</sup> <sub>-0.016</sub>	14 <sup>0</sup> <sub>-0.043</sub>	4.5	4	10	0.5	20	13	36	M4 x 0.7 depth 7	M5 x 0.8	10.5
30	50	40	29	22	8 <sup>-0.005</sup> <sub>-0.020</sub>	16 <sup>0</sup> <sub>-0.043</sub>	5	4.5	12	1.0	26	14	43	M5 x 0.8 depth 10	M5 x 0.8	14
40	63	45	36.3	30	10 <sup>-0.005</sup> <sub>-0.020</sub>	25 <sup>0</sup> <sub>-0.052</sub>	6.5	5	20	—	31	20	56	M5 x 0.8 depth 10	M5 x 0.8	17



## Dimensions: Standard Type (With Auto Switch and Angle Adjuster) 10, 15, 20, 30, 40

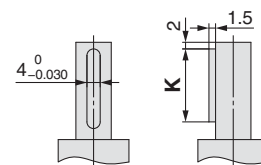
- For single vane type, the figures below show actuators for 90° (without unit) when the B port is pressurized.  
For double vane type, the figures below show the intermediate rotation position when the A or B port is pressurized.

### Size: 10, 15

(The size 10 double vane type is indicated on page 17.)

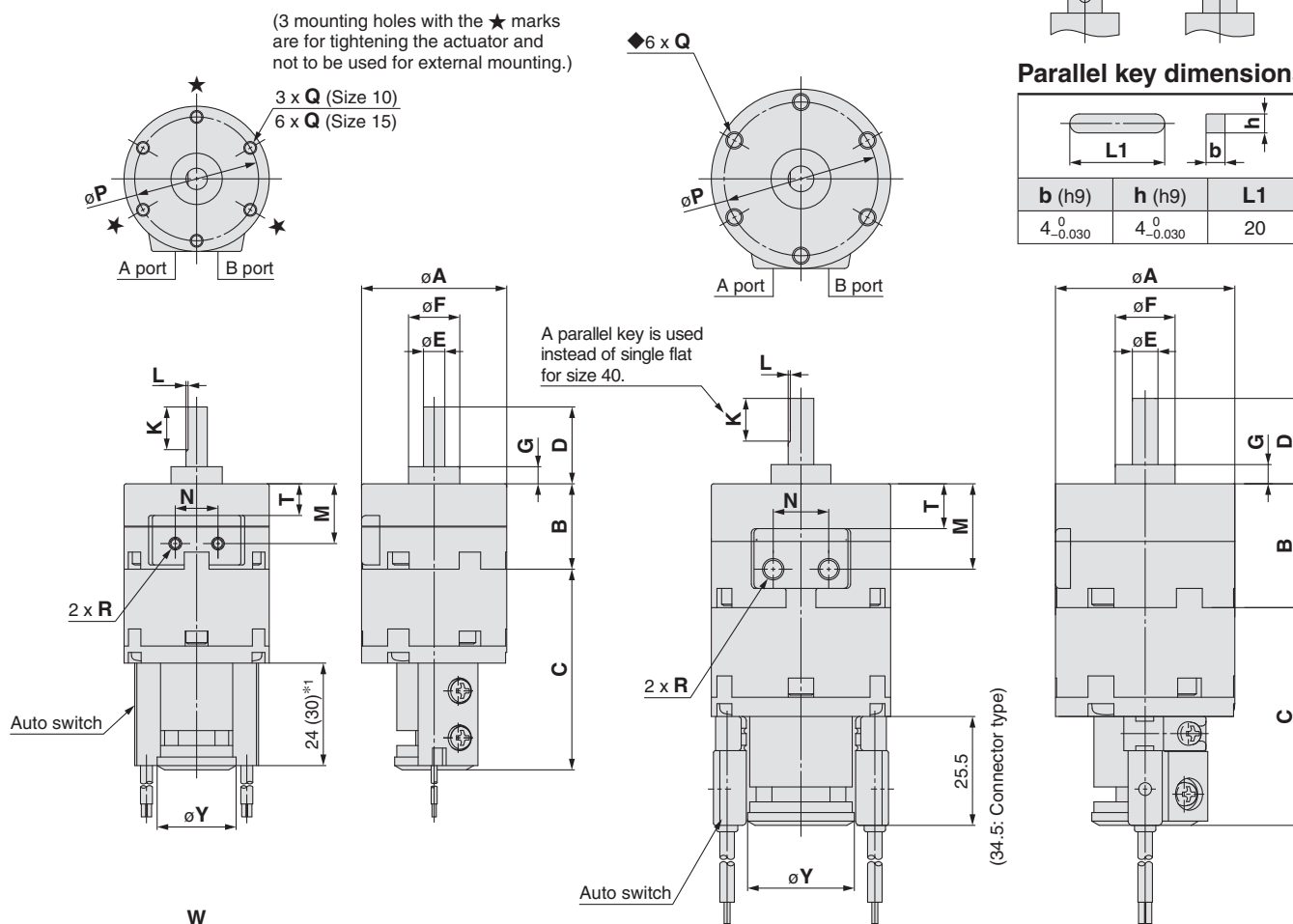
### Size: 20, 30, 40

### Shaft-end shape of size 40



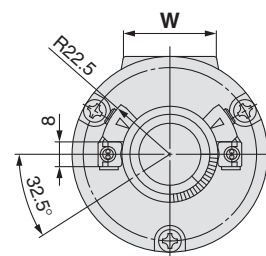
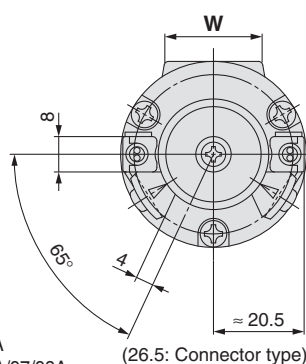
### Parallel key dimensions

b (h9)	h (h9)	L1
4 <sub>-0.030</sub> <sup>0</sup>	4 <sub>-0.030</sub> <sup>0</sup>	20



### Size: 20, 30

### Size: 40



Refer to page 11 for details of shaft type J.

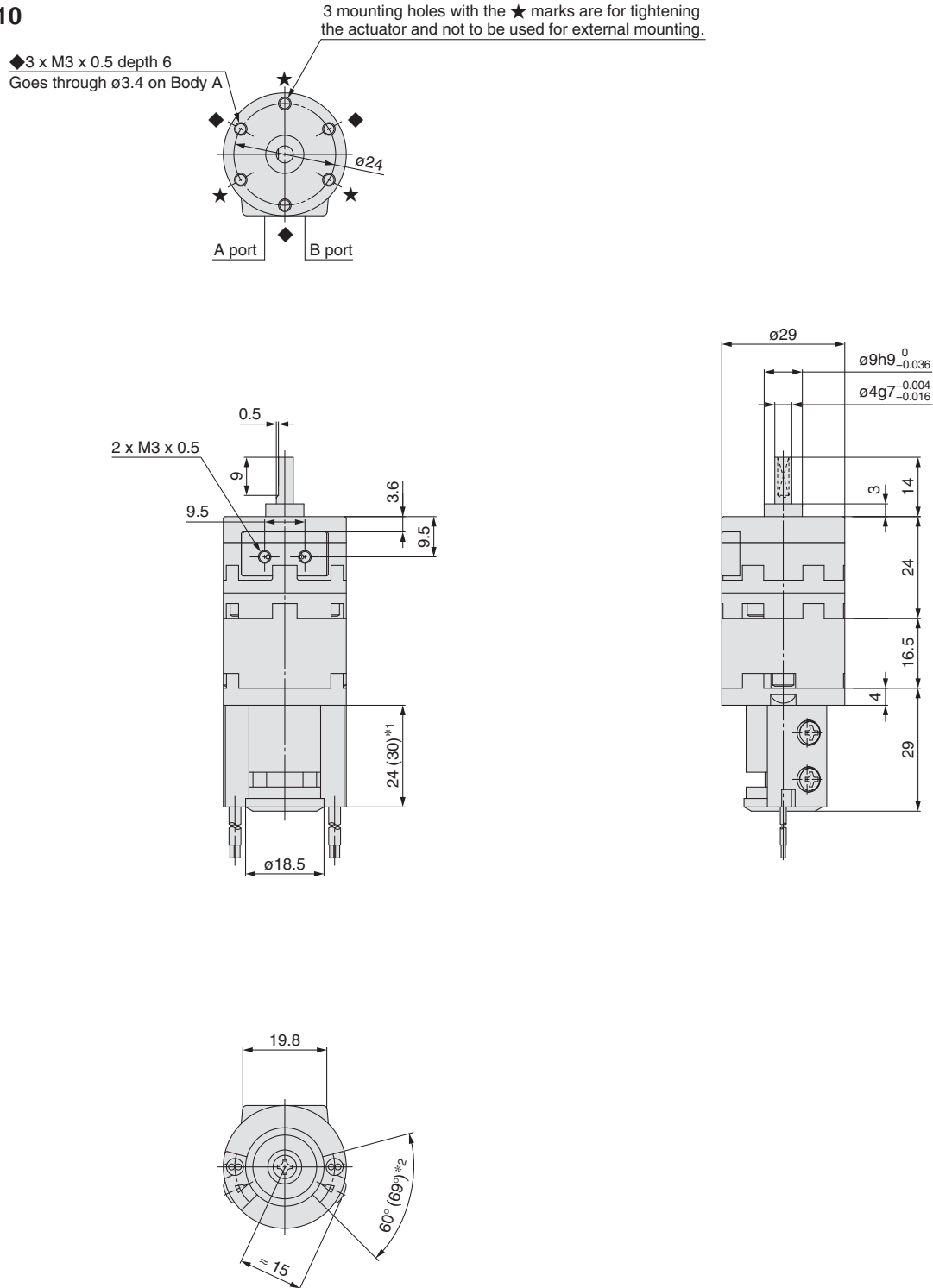
- \*1. The length is 24 when any of the following auto switches are used: D-90/90A/S99(V)/T99(V)/S9P(V)  
The length is 30 when any of the following auto switches are used: D-97/93A
- \*2. The angle is 60° when any of the following auto switches are used: D-90/90A/97/93A  
The angle is 69° when any of the following auto switches are used: D-S99(V)/T99(V)/S9P(V)

Size	A	B	C	D	E (g7)	F (h9)	G	K	L	M	N	P	Q	R	T	W	Y
10	29	15	45.5	14	4 <sub>-0.016</sub> <sup>0.004</sup>	9 <sub>-0.036</sub> <sup>0</sup>	3	9	0.5	9.5	9.5	24	M3 x 0.5 depth 6	M3 x 0.5	3.6	19.8	18.5
15	34	20	47	18	5 <sub>-0.016</sub> <sup>0.004</sup>	12 <sub>-0.043</sub> <sup>0</sup>	4	10	0.5	14	10	29	M3 x 0.5 depth 5	M3 x 0.5	7.6	21	18.5
20	42	29	51	20	6 <sub>-0.016</sub> <sup>0.004</sup>	14 <sub>-0.043</sub> <sup>0</sup>	4.5	10	0.5	20	13	36	M4 x 0.7 depth 7	M5 x 0.8	10.5	22	25
30	50	40	55.5	22	8 <sub>-0.020</sub> <sup>0.005</sup>	16 <sub>-0.043</sub> <sup>0</sup>	5	12	1.0	26	14	43	M5 x 0.8 depth 10	M5 x 0.8	14	24	25
40	63	45	62.2	30	10 <sub>-0.020</sub> <sup>0.005</sup>	25 <sub>-0.052</sub> <sup>0</sup>	6.5	20	—	31	20	56	M5 x 0.8 depth 10	M5 x 0.8	17	30	31

## Dimensions: Standard Type (With Auto Switch and Angle Adjuster) 10

**Double vane** • Following figures show the intermediate rotation position when A or B port is pressurized.

**Size: 10**



Refer to page 11 for details of shaft type J.

- \*1. The length is 24 when any of the following auto switches are used: D-90/90A/S99(V)/T99(V)/S9P(V)  
The length is 30 when any of the following auto switches are used: D-97/93A
- \*2. The angle is 60° when any of the following auto switches are used: D-90/90A/97/93A  
The angle is 69° when any of the following auto switches are used: D-S99(V)/T99(V)/S9P(V)

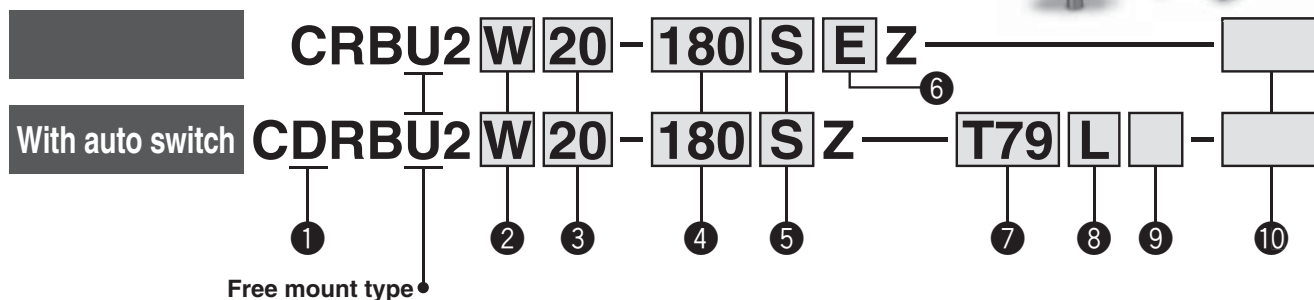
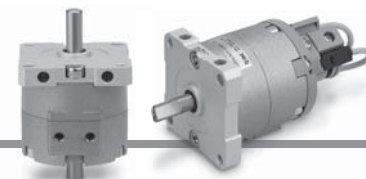
# Free Mount Type Rotary Actuator Vane Type

## Series *CRBU2*

Size: 10, 15, 20, 30, 40

RoHS

### How to Order



#### 1 With auto switch

(With auto switch unit and built-in magnet)  
\* Refer to page 49 when the auto switch unit is needed separately.

#### 2 Shaft type

Symbol	Shaft type	Shaft-end shape	
		Long shaft	Short shaft
<b>S</b>	Single shaft	Single flat*	—
<b>W</b>	Double shaft	Single flat*	Single flat
<b>J**</b>	Double shaft	Round shaft	Single flat
<b>K**</b>	Double shaft	Round shaft	Round shaft
<b>T**</b>	Single shaft	Round shaft	—
<b>Y**</b>	Double shaft	Single flat*	Long shaft with single flat*

\* A key is used for size 40. \*\* J, K, T and Y are made to order.  
\*\*\* When an auto switch is mounted to the rotary actuator, only shaft types W and J are available.

#### 3 Size

<b>10</b>
<b>15</b>
<b>20</b>
<b>30</b>
<b>40</b>

#### 4 Rotating angle

Single vane	<b>90</b>	90°
	<b>180</b>	180°
	<b>270</b>	270°
Double vane	<b>90</b>	90°
	<b>100</b>	100°

#### 5 Vane type

<b>S</b>	Single vane
<b>D</b>	Double vane

#### 6 Connecting port location

<b>Nil</b>	Side ported
<b>E</b>	Axial ported

#### 7 Auto switch

<b>Nil</b>	Without auto switch (Built-in magnet)
------------	---------------------------------------

\* For applicable auto switch model, refer to the table below.

#### 8 Electrical entry/Lead wire length

<b>Nil</b>	Grommet/Lead wire: 0.5 m
<b>L</b>	Grommet/Lead wire: 3 m
<b>C</b>	Connector/Lead wire: 0.5 m
<b>CL</b>	Connector/Lead wire: 3 m
<b>CN</b>	Connector/Without lead wire

\* Connectors are available only for the R73, R80, T79.  
\*\* Lead wire with connector part nos.  
D-LC05: Lead wire 0.5 m  
D-LC30: Lead wire 3 m  
D-LC50: Lead wire 5 m

#### 9 Number of auto switches

<b>S</b>	1 pc.*
<b>Nil</b>	2 pcs.**

\* S: A right-hand auto switch is shipped.

\*\* Nil: A right-hand switch and a left-hand switch are shipped.

#### 10 Made to Order

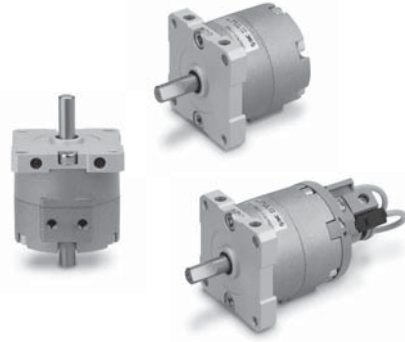
For details, refer to the table below.

### Applicable Auto Switches/Refer to Best Pneumatics No.4 for further information on auto switches.

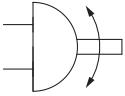
Applicable size	Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage		Auto switch model		Lead wire type	Lead wire length (m)*				Pre-wired connector	Applicable load					
						DC	AC	Perpendicular	In-line		0.5 (Nil)	3 (L)	5 (Z)	None (N)							
For 10, 15	Solid state auto switch	—	Grommet	Yes	3-wire (NPN)	24 V	5 V, 12 V	—	S99V	S99	Oilproof heavy-duty cord	●	●	○	—	○	IC circuit	Relay PLC			
					3-wire (PNP)		12 V		S9PV	S9P		●	●	○	—	○					
				2-wire	5 V, 12 V		5 V, 12 V, 24 V		—	90		Vinyl parallel cord	●	●	●	—			—	IC circuit	
	5 V, 12 V, 100 V	5 V, 12 V, 24 V, 100 V			—		90A	Oilproof heavy-duty cord	●	●	●	—									
	—	—			—		97	Vinyl parallel cord	●	●	●	—	—								
	—	100 V			—		93A	Oilproof heavy-duty cord	●	●	●	—									
Reed auto switch	—	No	2-wire	3-wire (NPN)	5 V, 12 V	—	—	S79	Oilproof heavy-duty cord	●	●	○	—	○	IC circuit						
					3-wire (PNP)		12 V	—		S7P	●	●	○	—		○					
For 10, 15	Solid state auto switch	—	Grommet	Yes	3-wire (NPN)	24 V	12 V	—	—	T79	Oilproof heavy-duty cord	●	●	○	—	○	—	Relay PLC			
									3-wire (PNP)	—		T79C	●	●	●	●			—		
	Reed auto switch	—	Connector	Grommet	2-wire		—	100 V	—	R73		●	●	○	—	—	—				
									—	R73C		●	●	○	—						
								Grommet	48 V, 100 V	100 V		—	R80	●	●				○	—	IC circuit
									Connector	—		24 V or less	—	R80C	●				●	●	

\* Lead wire length symbols: 0.5 m..... Nil (Example) R73C  
3 m..... L (Example) R73CL  
5 m..... Z (Example) R73CZ  
None..... N (Example) R73CN

\* Auto switches are shipped together, (but not assembled).  
\* Solid state auto switches marked with "○" are produced upon receipt of order.



Symbol



### Made to Order

(For details, refer to pages 34 to 48.)

Symbol	Description	Applicable shaft type
<b>XA1 to XA24</b>	Shaft type pattern I	W
<b>XA31 to XA58</b>	Shaft type pattern II	S, J, K, T, Y
<b>XC1</b>	Add connecting ports	W, S, J, K, T, Y
<b>XC2</b>	Change threaded hole to through-hole	W, S, J, K, T, Y
<b>XC3</b>	Change the screw position	W, S, J, K, T, Y
<b>XC4</b>	Change the rotation range	W, S, J, K, T, Y
<b>XC5</b>	Change rotation range between 0 to 200°	W, S, J, K, T, Y
<b>XC6</b>	Change rotation range between 0 to 110°	W, S, J, K, T, Y
<b>XC7</b>	Reversed shaft	W, J
<b>XC30</b>	Fluorine grease	W, S, J, K, T, Y

The above may not be selected when the product comes with an auto switch or angle adjustment unit. For details, refer to pages 34, 35, 40, 41, 46.

## Volume

(cm<sup>3</sup>)

Vane type	Single vane															Double vane									
Size	10			15			20			30			40			10		15		20		30		40	
Rotation	90°	180°	270°	90°	180°	270°	90°	180°	270°	90°	180°	270°	90°	180°	270°	90°	100°	90°	100°	90°	100°	90°	100°	90°	100°
Volume	1 (0.6)	1.2	1.5	1.5 (1.0)	2.9	3.7	4.8 (3.6)	6.1	7.9	11.3 (8.5)	15	20.2	25 (18.7)	31.5	41	1.0	1.1	2.6	2.7	5.6	5.7	14.4	14.5	33	34

\* Values inside ( ) are volume of the supply side when A port is pressurized.

## Weight

(g)

Vane type	Single vane															Double vane									
Size	10			15			20			30			40			10		15		20		30		40	
Rotating angle	90°	180°	270°	90°	180°	270°	90°	180°	270°	90°	180°	270°	90°	180°	270°	90°	100°	90°	100°	90°	100°	90°	100°	90°	100°
Rotary actuator body	42	42	42	64	63	62	130	129	127	248	243	238	465	454	443	58	59	71	74	145	168	268	288	478	524
Auto switch unit	15			20			28			38			43			15		20		28		38		43	
Angle adjuster unit	30			47			90			150			203			30		47		90		150		203	

\* The weight includes a plate and two hexagon socket head cap screws (shipped together). It does not include hexagon socket head cap screws (M3 × 12) for mounting size 10.

## Single Vane Specifications

Size	10	15	20	30	40	
Rotating angle	90°, 180°, 270°					
Fluid	Air (Non-lube)					
Proof pressure (MPa)	1.05			1.5		
Ambient and fluid temperature	5 to 60°C					
Max. operating pressure (MPa)	0.7			1.0		
Min. operating pressure (MPa)	0.2	0.15				
Rotation time adjustment range s/90° <sup>Note 1)</sup>	0.03 to 0.3			0.04 to 0.3	0.07 to 0.5	
Allowable kinetic energy (J) <sup>Note 2)</sup>	0.00015	0.001	0.003	0.02	0.04	
		0.00025	0.0004	0.015	0.03	
Shaft load (N)	Allowable radial load	15	15	25	30	60
	Allowable thrust load	10	10	20	25	40
Port location	Side ported or Axial ported					
Port size (Side ported, Axial ported)	M3 x 0.5			M5 x 0.8		
Angle adjustable range <sup>Note 3)</sup>	0 to 230°	0 to 240°			0 to 230°	

Note 1) Make sure to operate within the speed regulation range. Exceeding the maximum speed (0.3 sec/90°) can cause the unit to stick or not operate.

Note 2) The upper numbers in this section in the table indicate the energy factor when the rubber bumper is used (at the end of the rotation), and the lower numbers indicate the energy factor when the rubber bumper is not used.

Note 3) Adjustment range in the table is for 270°. For 90° and 180°, refer to page 29.

## Double Vane Specifications

Size	10	15	20	30	40	
Rotating angle	90°, 100°					
Fluid	Air (Non-lube)					
Proof pressure (MPa)	1.05			1.5		
Ambient and fluid temperature	5 to 60°C					
Max. operating pressure (MPa)	0.7			1.0		
Min. operating pressure (MPa)	0.2	0.15				
Rotation time adjustment range s/90° <sup>Note 1)</sup>	0.03 to 0.3		0.04 to 0.3		0.07 to 0.5	
Allowable kinetic energy (J)	0.0003	0.0012	0.0033	0.02	0.04	
Shaft load (N)	15	15	25	30	60	
	Allowable thrust load	10	10	20	25	40
Port location	Side ported or Axial ported					
Port size (Side ported, Axial ported)	M3 x 0.5			M5 x 0.8		
Angle adjustable range <sup>Note 3)</sup>	0 to 90°					

Note 1) Make sure to operate within the speed regulation range. Exceeding the maximum speed (0.3 sec/90°) can cause the unit to stick or not operate.

Note 3) Adjustment range in the table is for 100°. For 90°, refer to page 29.

CRB2

CRB2□WU

CRBU2

CRBU2WU

Simple Specials

Made to Order

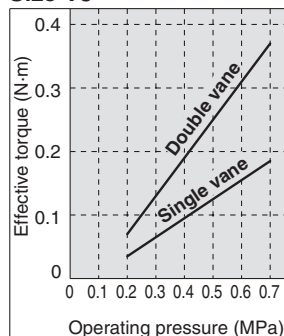
Component Unit

Angle Adjustment Setting

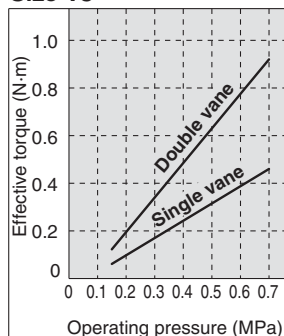
With Auto Switch

## Effective Output

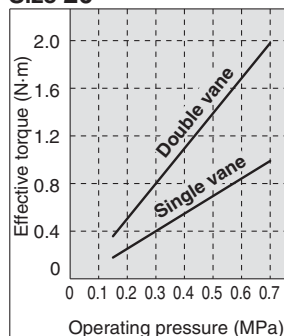
Size 10



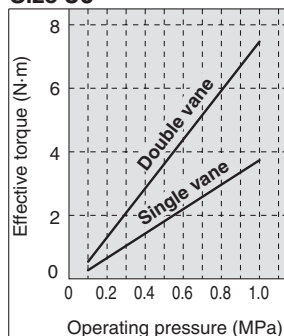
Size 15



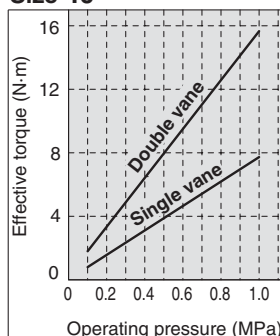
Size 20



Size 30



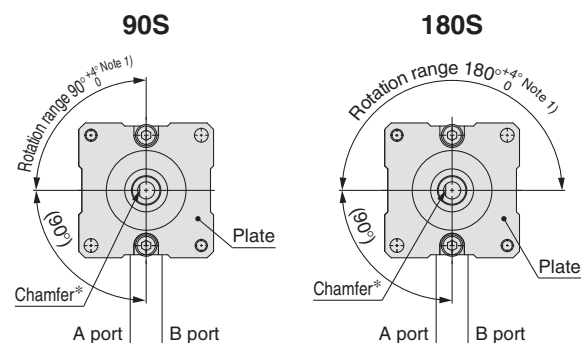
Size 40



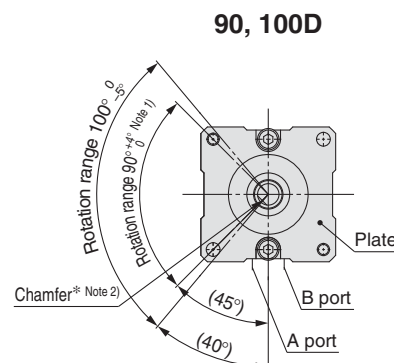
## Chamfered Position and Rotation Range: Top View from Long Shaft Side

Chamfered positions shown below illustrate the conditions of actuators when B port is pressurized.

### Single vane



### Double vane



\* For size 40 actuators, a parallel key will be used instead of chamfer.

Note 1) For single vane type, the tolerance of rotating angle of  $90^{\circ}$ ,  $180^{\circ}$ ,  $270^{\circ}$  will be  $\pm 5^{\circ}$  for size 10 only.

For double vane type, the tolerance of rotating angle of  $90^{\circ}$  will be  $\pm 5^{\circ}$  for size 10 only.

Note 2) The chamfered position of the double vane type shows the  $90^{\circ}$  specification position.

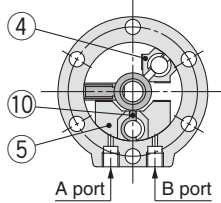
Note 3) Only size 10 has a different plate shape.

## Construction

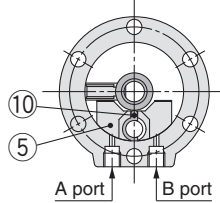
**Single vane** • Figures for 90° and 180° show the condition of the actuators when B port is pressurized, and the figure for 270° shows the position of the ports during rotation.

**Size: 10, 15, 20, 30, 40**

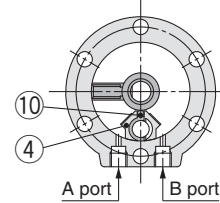
**For 90°**  
(Viewed from the output shaft side)



**For 180°**  
(Viewed from the output shaft side)

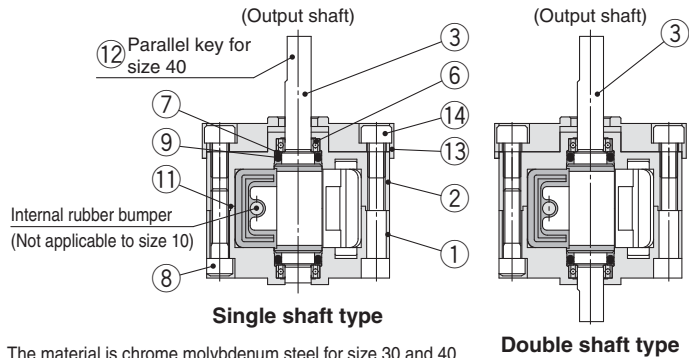


**For 270°**  
(Viewed from the output shaft side)



### Component Parts

No.	Description	Material	Note
1	Body (A)	Aluminum alloy	Painted
2	Body (B)	Aluminum alloy	Painted
3	Vane shaft	Stainless steel*1	
4	Stopper	Resin	For 270°
5	Stopper	Resin	For 180°
6	Bearing	Bearing steel	
7	Back-up ring	Stainless steel	
8	Hexagon socket head cap screw	Chrome molybdenum steel	Special screw
9	O-ring	NBR	
10	Stopper seal	NBR	Special seal
11	O-ring	NBR	Size 40 only
12	Parallel key	Carbon steel	Size 40 only
13	Plate	Aluminum alloy	Anodized
14	Hexagon socket head cap screw*2	Chrome molybdenum steel	Special screw for size 40



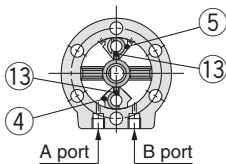
- \*1. The material is chrome molybdenum steel for size 30 and 40.  
\*2. Hexagon socket flat countersunk head cap screw is used for size 10.  
⑬ and ⑭ are shipped with the product for all sizes, and special mounting screws (M3 x 12) are attached for size 10.

**Double vane** • Figures below show the intermediate rotation position when A or B port is pressurized.

**Size: 10**

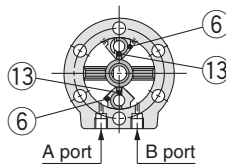
**For 90°**

(Viewed from the output shaft side)



**For 100°**

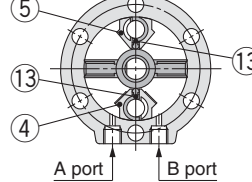
(Viewed from the output shaft side)



**Size: 15, 20, 30, 40**

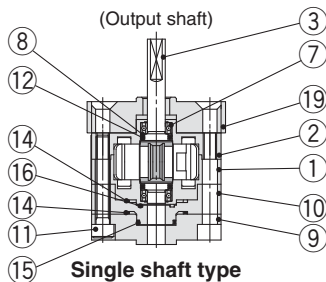
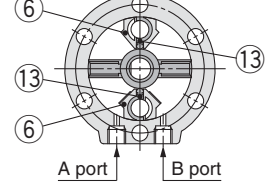
**For 90°**

(Viewed from the output shaft side)

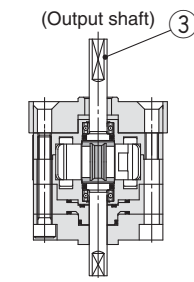


**For 100°**

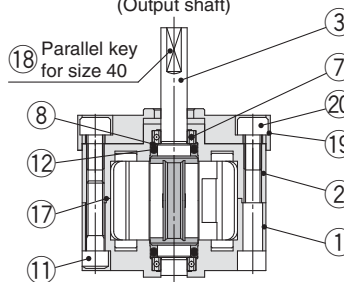
(Viewed from the output shaft side)



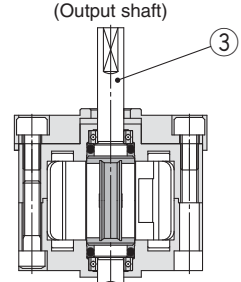
**Single shaft type**



**Double shaft type**



**Single shaft type**



**Double shaft type**

### Component Parts

No.	Description	Material	Note
1	Body (A)	Aluminum alloy	Painted
2	Body (B)	Aluminum alloy	Painted
3	Vane shaft	Chrome molybdenum steel	
4	Stopper	Stainless steel*1	
5	Stopper	Resin	
6	Stopper	Stainless steel*1	
7	Bearing	Bearing steel	
8	Back-up ring	Stainless steel	
9	Cover	Aluminum alloy	
10	Plate	Resin	

\*1. For size 40, material for ④, ⑥ is aluminum alloy.

\*2. Hexagon socket flat countersunk head cap screw is used for size 10. ⑲ and ⑳ are shipped with the product for all sizes, and special mounting screws (M3 x 12) are attached for size 10.

No.	Description	Material	Note
11	Hexagon socket head cap screw	Chrome molybdenum steel	Special screw
12	O-ring	NBR	
13	Stopper seal	NBR	Special seal
14	Gasket	NBR	Special seal
15	O-ring	NBR	
16	O-ring	NBR	
17	O-ring	NBR	Size 40 only
18	Parallel key	Carbon steel	Size 40 only
19	Plate	Aluminum alloy	Anodized
20	Hexagon socket head cap screw*2	Chrome molybdenum steel	Special screw for size 40



# Series CRBU2

## Construction (With Auto Switch)

### Single vane

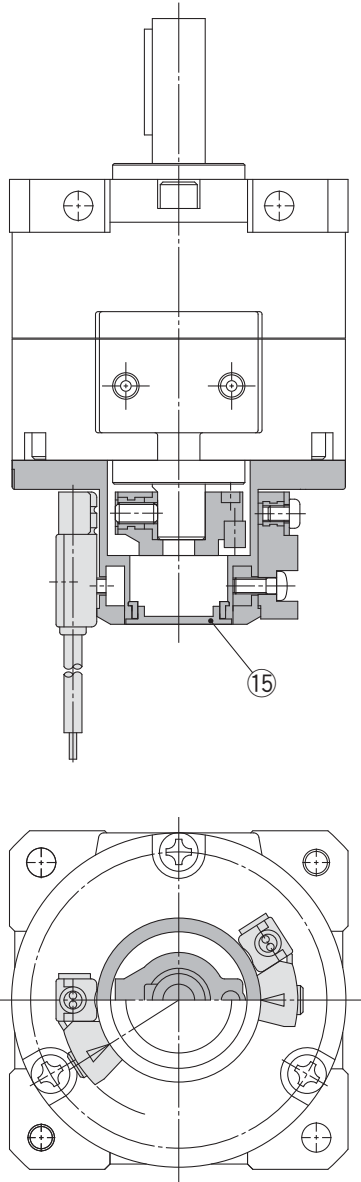
- Following figures show actuators for 90° and 180° when B port is pressurized.

### Double vane

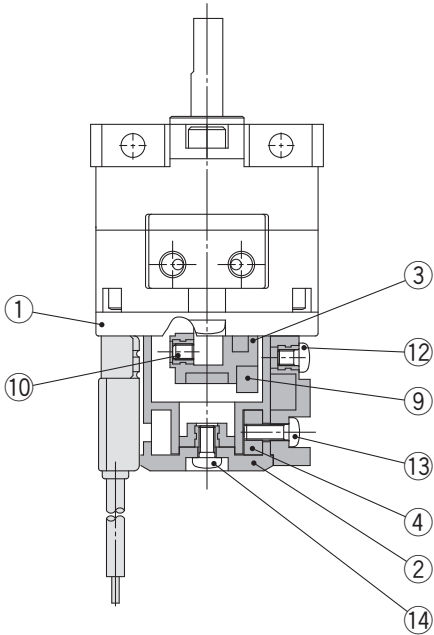
- Following figures show the intermediate rotation position when A or B port is pressurized.

(The unit is common for single vane type and double vane type.)

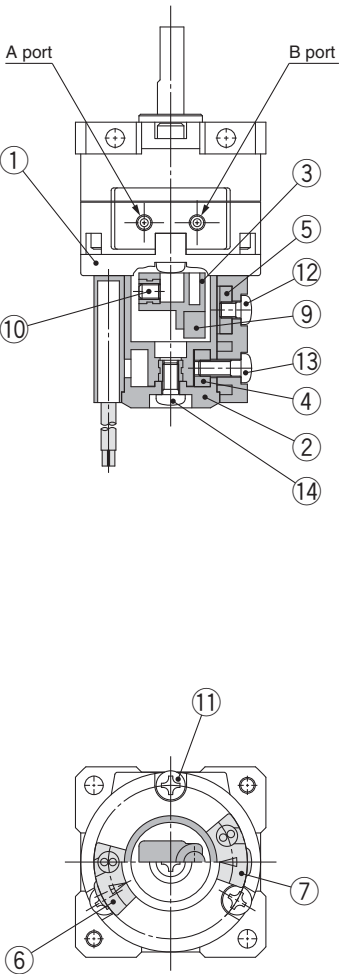
Size: 40



Size: 20, 30



Size: 10, 15



### Component Parts

No.	Description	Material
1	Cover (A)	Resin
2	Cover (B)	Resin
3	Magnet lever	Resin
4	Holding block	Stainless steel
5	Holding block (B)	Aluminum alloy
6	Switch block (A)	Resin
7	Switch block (B)	Resin
8	Switch block	Resin

No.	Description	Material
9	Magnet	
10	Hexagon socket head set screw	Stainless steel
11	Cross recessed round head screw	Stainless steel
12	Cross recessed round head screw	Stainless steel
13	Cross recessed round head screw	Stainless steel
14	Cross recessed round head screw	Stainless steel
15	Rubber cap	NBR

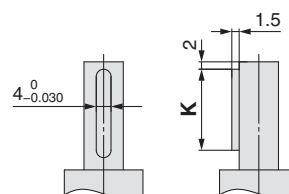
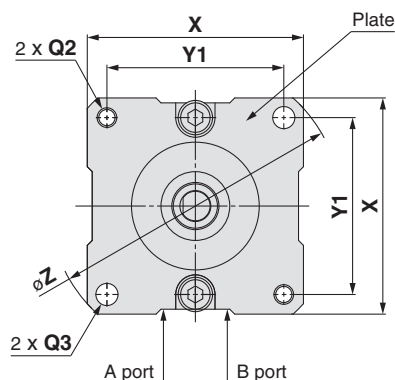
\* For size 10, 2 cross recessed round head screws ⑪ are required.

### Dimensions: Free Mount Type 10, 15, 20, 30, 40


- For single vane type, the figures below show actuators for 90° and 180° when B port is pressurized.  
For double vane type, the figures below show the intermediate rotation position when the A or B port is pressurized.  
Only size 10 has a different plate shape. (Refer to page 24.)

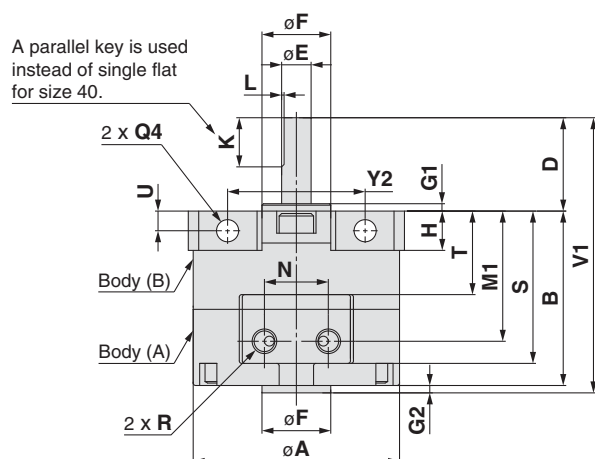
**Single shaft/Port location: Side ported**

(The size 10 double vane type is indicated on page 24.)

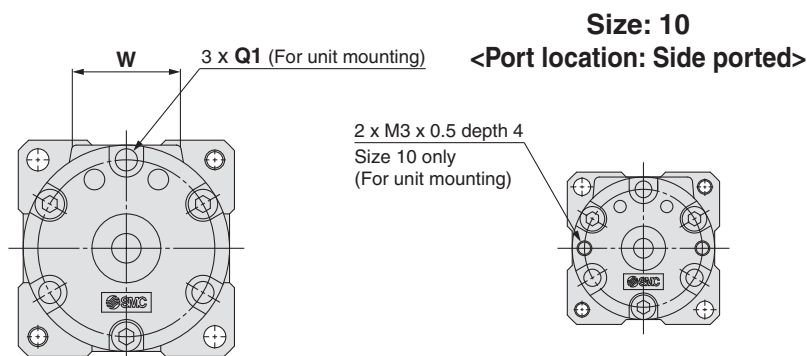
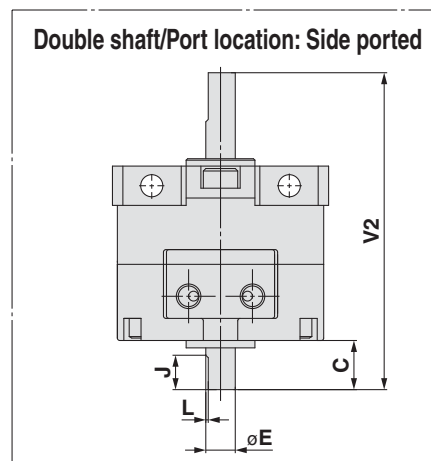


## Parallel key dimensions

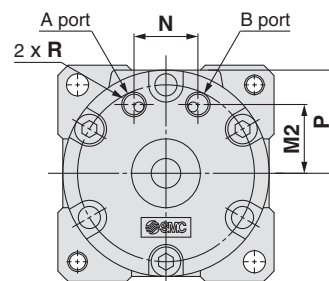
		
<b>b (h9)</b>	<b>h (h9)</b>	<b>L1</b>
$4_{-0.030}^0$	$4_{-0.030}^0$	20



**Double shaft/Port location: Side ported**



**Size: 10, 15, 20, 30, 40**  
**<Port location: Axial ported>**



Refer to page 27 for details of shaft types J, K, T and Y.

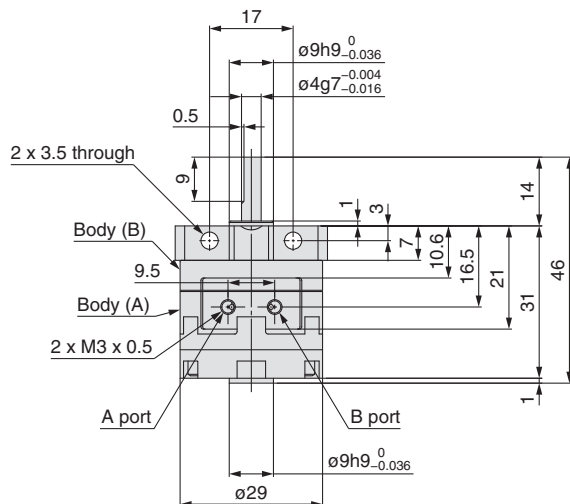
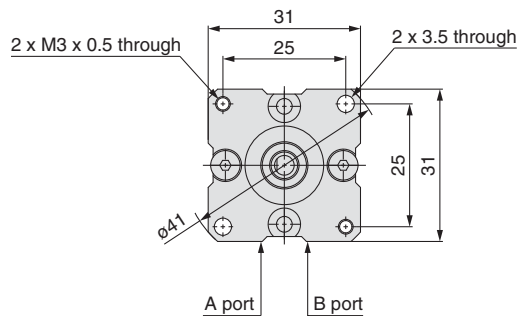
																				(mm)											
Size	A	B	C	D	E (g7)	F (h9)	G1	G2	H	J	K	L	M1	M2	N	P	Q				R	S	T	U	V1	V2	W	X	Y1	Y2	Z
																	Q1	Q2	Q3	Q4											
<b>10</b>	29	22	8	14	4 <sup>-0.004</sup> <sub>-0.016</sub>	9 <sup>0</sup> <sub>-0.036</sub>	1	1	7	5	9	0.5	16.5	8.5	9.5	14.5	—	M3 x 0.5	3.5	3.5	M3 x 0.5	21	10.6	3	37	44	19.8	31	25	17	41
<b>15</b>	34	25	9	18	5 <sup>-0.004</sup> <sub>-0.016</sub>	12 <sup>0</sup> <sub>-0.043</sub>	1.5	1.5	6	6	10	0.5	19	11	10	17	M3 x 0.5	M3 x 0.5	3.5	3.5	M3 x 0.5	24	12.6	3	44.5	52	21	36	29	21	48
<b>20</b>	42	34.5	10	20	6 <sup>-0.004</sup> <sub>-0.016</sub>	14 <sup>0</sup> <sub>-0.043</sub>	1.5	1.5	8	7	10	0.5	25.5	14	13	21	M4 x 0.7	M4 x 0.7	4.5	4.5	M5 x 0.8	30	16	4	56	64.5	22	44	36	26	59
<b>30</b>	50	47.5	13	22	8 <sup>-0.005</sup> <sub>-0.020</sub>	16 <sup>0</sup> <sub>-0.043</sub>	2	2	9	8	12	1.0	33.5	15.5	14	25	M5 x 0.8	M5 x 0.8	5.5	5.5	M5 x 0.8	42	21.5	4.5	71.5	82.5	24	52	42	29	69
<b>40</b>	63	53	15	30	10 <sup>-0.005</sup> <sub>-0.020</sub>	25 <sup>0</sup> <sub>-0.052</sub>	3	4.5	10	9	20	1.0	39	21	20	31.6	M5 x 0.8	M5 x 0.8	5.5	5.5	M5 x 0.8	47.8	25	5	87.5	98	30	64	52	38	85

# Series CRBU2

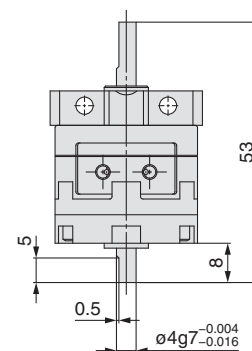
## Dimensions: Free Mount Type 10

**Double vane** • Following figures show the intermediate rotation position when A or B port is pressurized.

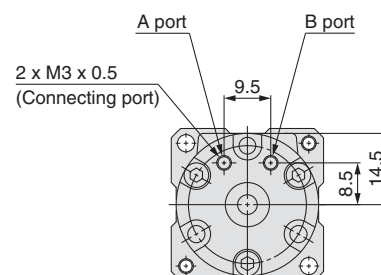
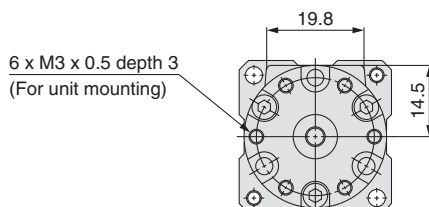
### Single shaft/Port location: Side ported



### Double shaft/Port location: Side ported



### Size: 10 <Port location: Axial ported>



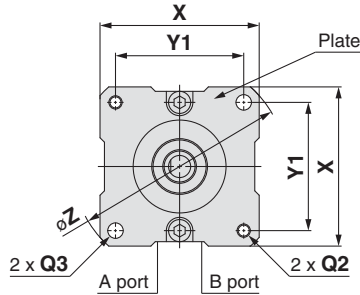
Refer to page 27 for details of shaft types J, K, T and Y.

## Dimensions: Free Mount Type (With Auto Switch) 10, 15, 20, 30, 40

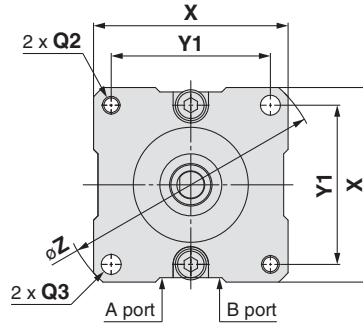
- For single vane type, the figures below show actuators for 90° and 180° when B port is pressurized.  
For double vane type, the figures below show the intermediate rotation position when the A or B port is pressurized.  
Only size 10 has a different plate shape. (Refer to page 26.)

### Size: 10, 15

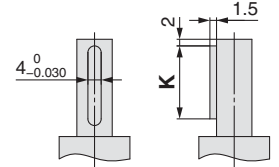
(The size 10 double vane type is indicated on page 26.)



### Size: 20, 30, 40

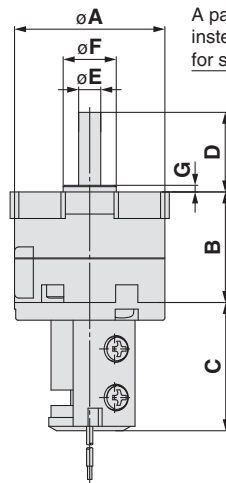
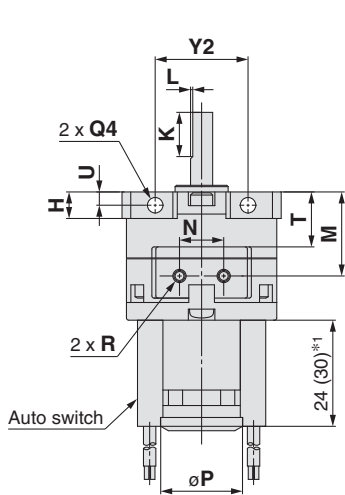


### Shaft-end shape of size 40

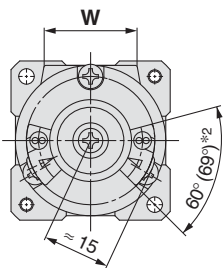
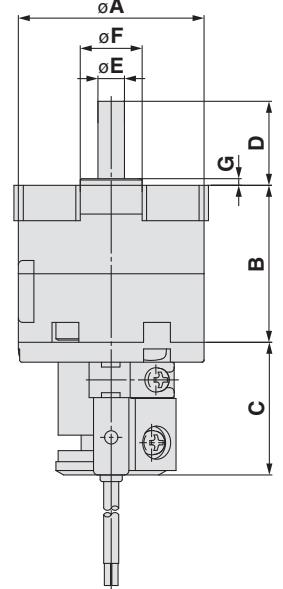
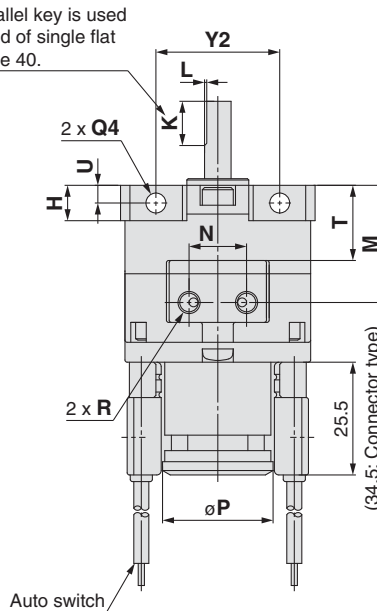


### Parallel key dimensions

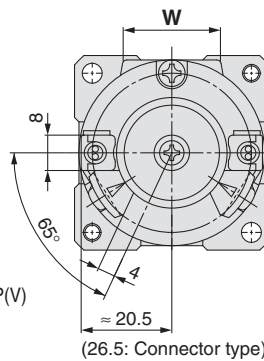
b (h9)	h (h9)	L1
4 <sup>0</sup> <sub>-0.030</sub>	4 <sup>0</sup> <sub>-0.030</sub>	20



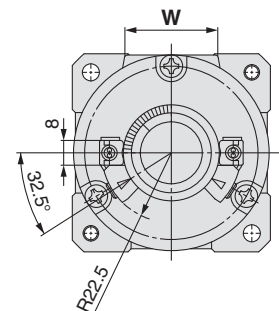
A parallel key is used instead of single flat for size 40.



### Size: 20, 30



### Size: 40



- \*1. The length is 24 when any of the following auto switches are used: D-90/90A/S99(V)/T99(V)/S9P(V)  
The length is 30 when any of the following auto switches are used: D-97/93A
- \*2. The angle is 60° when any of the following auto switches are used: D-90/90A/97/93A  
The angle is 69° when any of the following auto switches are used: D-S99(V)/T99(V)/S9P(V)

Refer to page 27 for details of shaft type J.

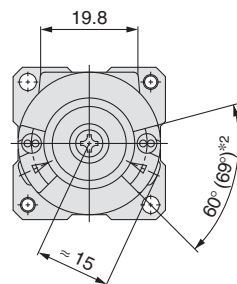
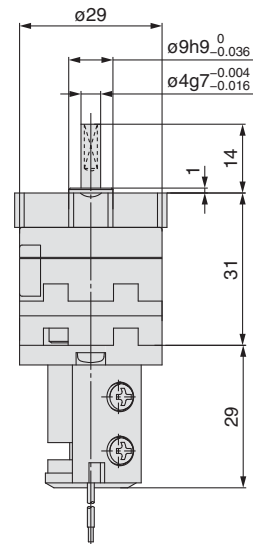
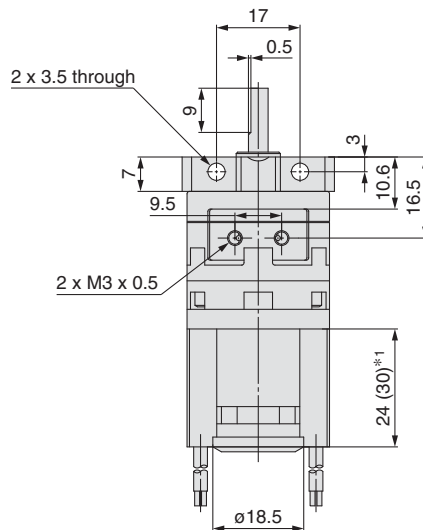
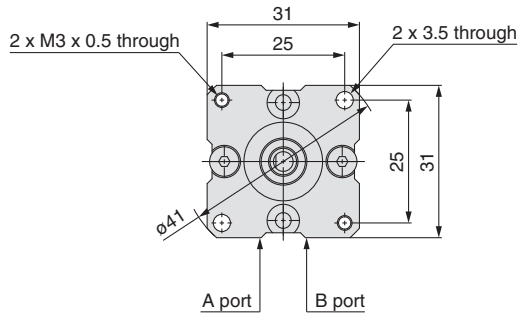
Size	A	B	C	D	E (g7)	F (h9)	G	H	K	L	M	N	P	Q			R	T	W	X	Y1	Y2	Z
														Q2	Q3	Q4							
10	29	22	29	14	4 <sup>-0.004</sup> <sub>-0.016</sub>	9 <sup>0</sup> <sub>-0.036</sub>	1	7	9	0.5	16.5	9.5	18.5	M3 x 0.5	3.5	3.5	M3 x 0.5	10.6	19.8	31	25	17	41
15	34	25	29	18	5 <sup>-0.004</sup> <sub>-0.016</sub>	12 <sup>0</sup> <sub>-0.043</sub>	1.5	6	10	0.5	19	10	18.5	M3 x 0.5	3.5	3.5	M3 x 0.5	12.6	21	36	29	21	48
20	42	34.5	30	20	6 <sup>-0.004</sup> <sub>-0.016</sub>	14 <sup>0</sup> <sub>-0.043</sub>	1.5	8	10	0.5	25.5	13	25	M4 x 0.7	4.5	4.5	M5 x 0.8	16	22	44	36	26	59
30	50	47.5	31	22	8 <sup>-0.005</sup> <sub>-0.020</sub>	16 <sup>0</sup> <sub>-0.043</sub>	2	9	12	1.0	33.5	14	25	M5 x 0.8	5.5	5.5	M5 x 0.8	21.5	24	52	42	29	69
40	63	53	31	30	10 <sup>-0.005</sup> <sub>-0.020</sub>	25 <sup>0</sup> <sub>-0.052</sub>	3	10	20	—	39	20	31	M5 x 0.8	5.5	5.5	M5 x 0.8	25	30	64	52	38	85

# Series CDRBU2

## Dimensions: Free Mount Type (With Auto Switch) 10

**Double vane** • Following figures show the intermediate rotation position when A or B port is pressurized.

**Size: 10**



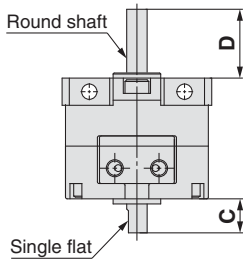
- \*1. The length is 24 when any of the following auto switches are used: D-90/90A/S99(V)/T99(V)/S9P(V)  
The length is 30 when any of the following auto switches are used: D-97/93A
- \*2. The angle is 60° when any of the following auto switches are used: D-90/90A/97/93A  
The angle is 69° when any of the following auto switches are used: D-S99(V)/T99(V)/S9P(V)

Refer to page 27 for details of shaft type J.

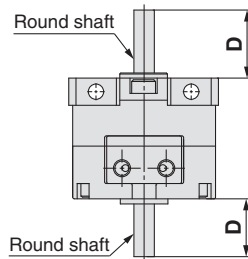
## Shaft Type Dimensions (Dimensions other than specified below are the same as the standard type.)

Size: 10, 15, 20, 30, 40

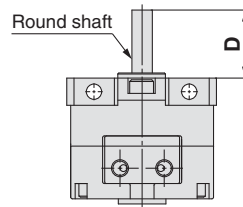
**Double shaft/CRBU2J**



**Double shaft/CRBU2K**

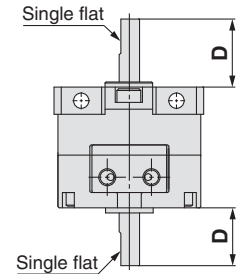


**Single shaft/CRBU2T**

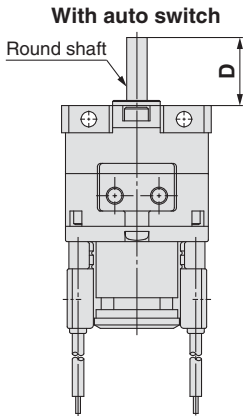


**Single shaft/CRBU2Y**

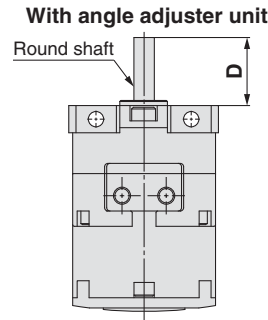
A parallel key is used instead of single flat for size 40.



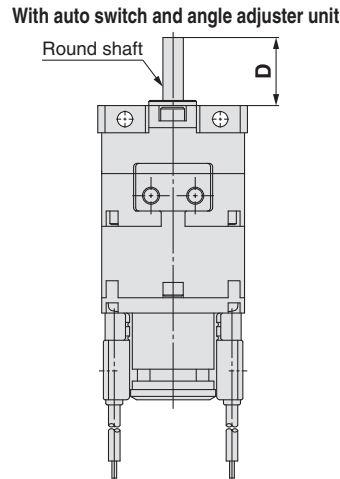
**Double shaft/CDRBU2J**



**Double shaft/CRBU2JU**



**Double shaft/CDRBU2JU**



(mm)

Size	10	15	20	30	40
<b>C</b>	8	9	10	13	15
<b>D</b>	14	18	20	22	30

Note 1) Dimensions and tolerance of the shaft and single flat (a parallel key for size 40) are the same as the standard.

Note 2) For rotary actuators with auto switch and angle adjuster unit, connection ports are side ports.

CRB2

CRB2□WU

CRBU2

CRBU2WU

Simple Specials

Made to Order

Component Unit

Angle Adjustment Setting

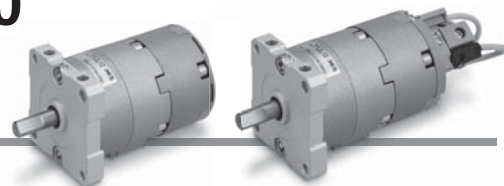
With Auto Switch

# Free Mount Type Rotary Actuator With Angle Adjuster/Vane Type

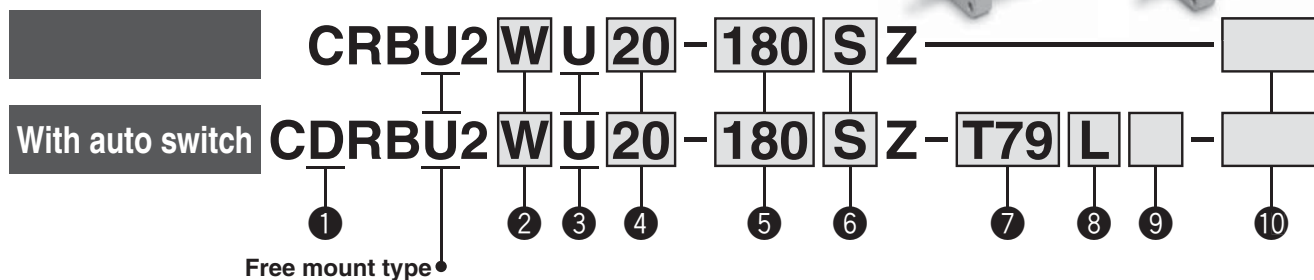
RoHS

## Series *CRBU2WU*

Size: 10, 15, 20, 30, 40



### How to Order



#### 1 With auto switch

(With auto switch unit and built-in magnet)  
\* Refer to page 49 when the auto switch unit is needed separately.

#### 2 Shaft type

Symbol	Shaft-end shape
<b>W</b>	Single flat*
<b>J**</b>	Round shaft

\* A key is used for size 40.  
\*\* J is made to order.

#### 3 With angle adjuster unit

\* Refer to page 49 when the angle adjuster unit is needed separately.

#### 4 Size

<b>10</b>
<b>15</b>
<b>20</b>
<b>30</b>
<b>40</b>

#### 5 Rotating angle

Single vane	<b>90</b>	90°
	<b>180</b>	180°
	<b>270</b>	270°
Double vane	<b>90</b>	90°
	<b>100</b>	100°

#### 6 Vane type

<b>S</b>	Single vane
<b>D</b>	Double vane

#### 7 Auto switch

<b>Nil</b>	Without auto switch (Built-in magnet)
------------	---------------------------------------

\* For applicable auto switch model, refer to the table below.

#### 8 Electrical entry/Lead wire length

<b>Nil</b>	Grommet/Lead wire: 0.5 m
<b>L</b>	Grommet/Lead wire: 3 m
<b>C</b>	Connector/Lead wire: 0.5 m
<b>CL</b>	Connector/Lead wire: 3 m
<b>CN</b>	Connector/Without lead wire

\* Connectors are available only for the R73, R80, T79.

\*\* Lead wire with connector part nos.  
D-LC05: Lead wire 0.5 m  
D-LC30: Lead wire 3 m  
D-LC50: Lead wire 5 m

#### 9 Number of auto switches

<b>S</b>	1 pc.*
<b>Nil</b>	2 pcs.**

\* S: A right-hand auto switch is shipped.

\*\* Nil: A right-hand switch and a left-hand switch are shipped.

#### 10 Made to Order

For details, refer to the table below.



**Made to Order**  
(For details, refer to pages 34 to 48.)

### Applicable Auto Switches/Refer to Best Pneumatics No.4 for further information on auto switches.

Applicable size	Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage		Auto switch model		Lead wire type	Lead wire length (m)*				Pre-wired connector	Applicable load	
						DC	AC	Perpendicular	In-line		0.5 (Nil)	3 (L)	5 (Z)	None (N)		IC circuit	Relay PLC
For 10, 15	Solid state auto switch	—	Grommet	Yes	3-wire (NPN) 3-wire (PNP)	24 V	5 V, 12 V	—	S99V S99 S9PV S9P	Oilproof heavy-duty cord	●●○○—	○	IC circuit	Relay PLC			
	Reed auto switch	—		No	2-wire		12 V	—	T99V T99		●●○○—	○	—				
							5 V, 12 V	5 V, 12 V, 24 V	— 90		Vinyl parallel cord	●●●—	—		IC circuit		
							5 V, 12 V, 100 V	5 V, 12 V, 24 V, 100 V	— 90A		Oilproof heavy-duty cord	●●●—					
							—	—	— 97		Vinyl parallel cord	●●●—					
							—	100 V	— 93A		Oilproof heavy-duty cord	●●●—					
For 20, 30, 40	Solid state auto switch	—	Grommet	Yes	3-wire (NPN) 3-wire (PNP)	24 V	5 V, 12 V	—	— S79 — S7P	Oilproof heavy-duty cord	●●○○—	○		IC circuit	Relay PLC		
	Reed auto switch	—					No	2-wire	12 V		—	— T79 — T79C	●●○○●	○		—	
									—		100 V	— R73	●●●○—	—		—	
									—		—	— R73C	●●●●—				
									48 V, 100 V		100 V	— R80	●●●○—			IC circuit	
									—		24 V or less	— R80C	●●●●—			—	

\* Lead wire length symbols: 0.5 m ..... Nil (Example) R73C  
3 m ..... L (Example) R73CL  
5 m ..... Z (Example) R73CZ  
None ..... N (Example) R73CN

\* Auto switches are shipped together, (but not assembled).  
\* Solid state auto switches marked with "○" are produced upon receipt of order.

Symbol	Description	Applicable shaft type
<b>XA1 to XA24</b>	Shaft type pattern I	W
<b>XA31 to XA58</b>	Shaft type pattern II	J
<b>XC1</b>	Add connecting ports	W, J
<b>XC2</b>	Change threaded hole to through-hole	W, J
<b>XC3</b>	Change the screw position	W, J
<b>XC4</b>	Change the rotation range	W, J
<b>XC5</b>	Change rotation range between 0 and 200°	W, J
<b>XC6</b>	Change rotation range between 0 and 110°	W, J
<b>XC7</b>	Reversed shaft	W, J
<b>XC30</b>	Fluorine grease	W, J

The above may not be selected when the product comes with an auto switch or angle adjuster unit. For details, refer to pages 34, 35, 40, 41, 46.

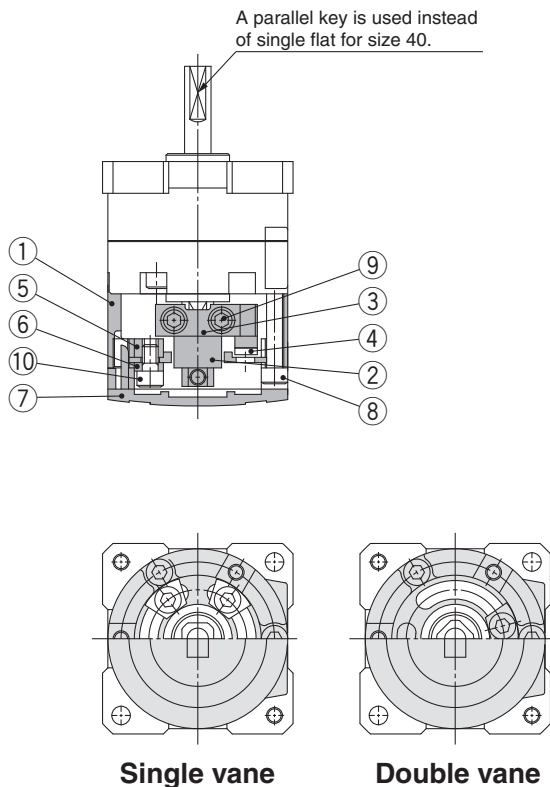


## Construction: 10, 15, 20, 30, 40

- The unit is common for single vane type and double vane type.

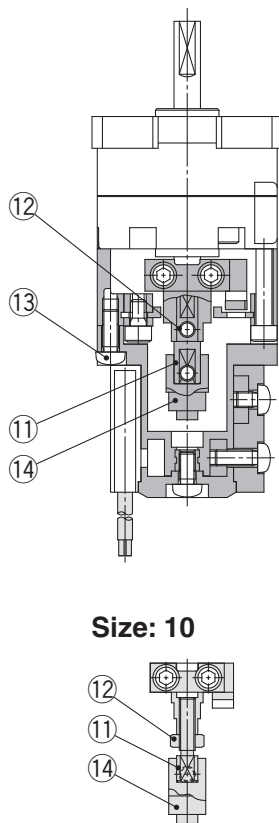
### With angle adjuster

Size: 10, 15, 20, 30, 40

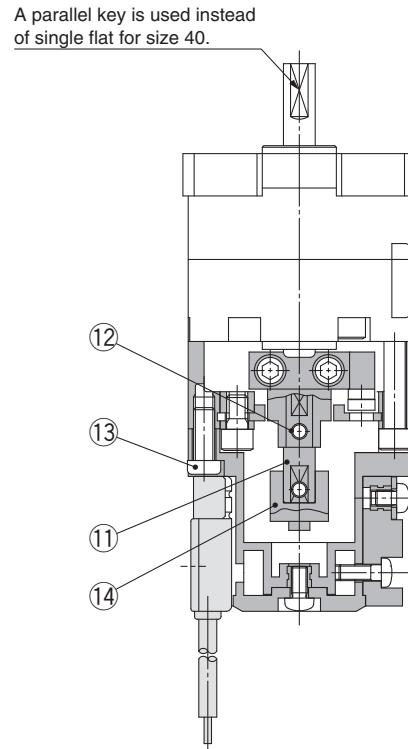


### With auto switch and angle adjuster

Size: 10, 15



Size: 20, 30, 40



### Component Parts

No.	Description	Material	Note
1	Stopper ring	Aluminum alloy	
2	Stopper lever	Chrome molybdenum steel	
3	Lever retainer	Rolled steel	Zinc chromated
4	Rubber bumper	NBR	
5	Stopper block	Chrome molybdenum steel	Zinc chromated
6	Block retainer	Rolled steel	Zinc chromated
7	Cap	Resin	
8	Hexagon socket head cap screw	Stainless steel	Special screw
9	Hexagon socket head cap screw	Stainless steel	Special screw
10	Hexagon socket head cap screw	Stainless steel	Special screw
11	Joint		
12	Hexagon socket head cap screw	Stainless steel	Hexagon nut will be used for size 10 only.
13	Hexagon nut	Stainless steel	
14	Cross recessed round head screw	Stainless steel	
15	Magnet lever	—	

### ⚠ Specific Product Precautions

Be sure to read before handling. Refer to back cover for Safety Instructions, "Handling Precautions for SMC Products" (M-E03-3) for Rotary Actuator Precautions and Auto Switch Precautions.

### Angle Adjuster Unit

### ⚠ Caution

- Since the maximum angle of the rotating angle adjustment range will be limited by the rotation of the rotary actuator, make sure to take this into consideration when ordering.

Rotating angle of rotary actuator	Rotating angle adjustment range
270° <sup>+4</sup> / <sub>0</sub>	0° to 230° (Size: 10, 40) *
	0° to 240° (Size: 15, 20, 30)
180° <sup>+4</sup> / <sub>0</sub>	0° to 175°
90° <sup>+4</sup> / <sub>0</sub>	0° to 85°

\* The maximum adjustment angle of the angle adjuster unit for size 10 and 40 is 230°.

- Connecting ports are side ported only.
- The allowable kinetic energy is the same as the specifications of the rotary actuator.
- Use a 100° rotary actuator when you desire to adjust the angle to 90° using a double vane type.

# Series CRBU2WU

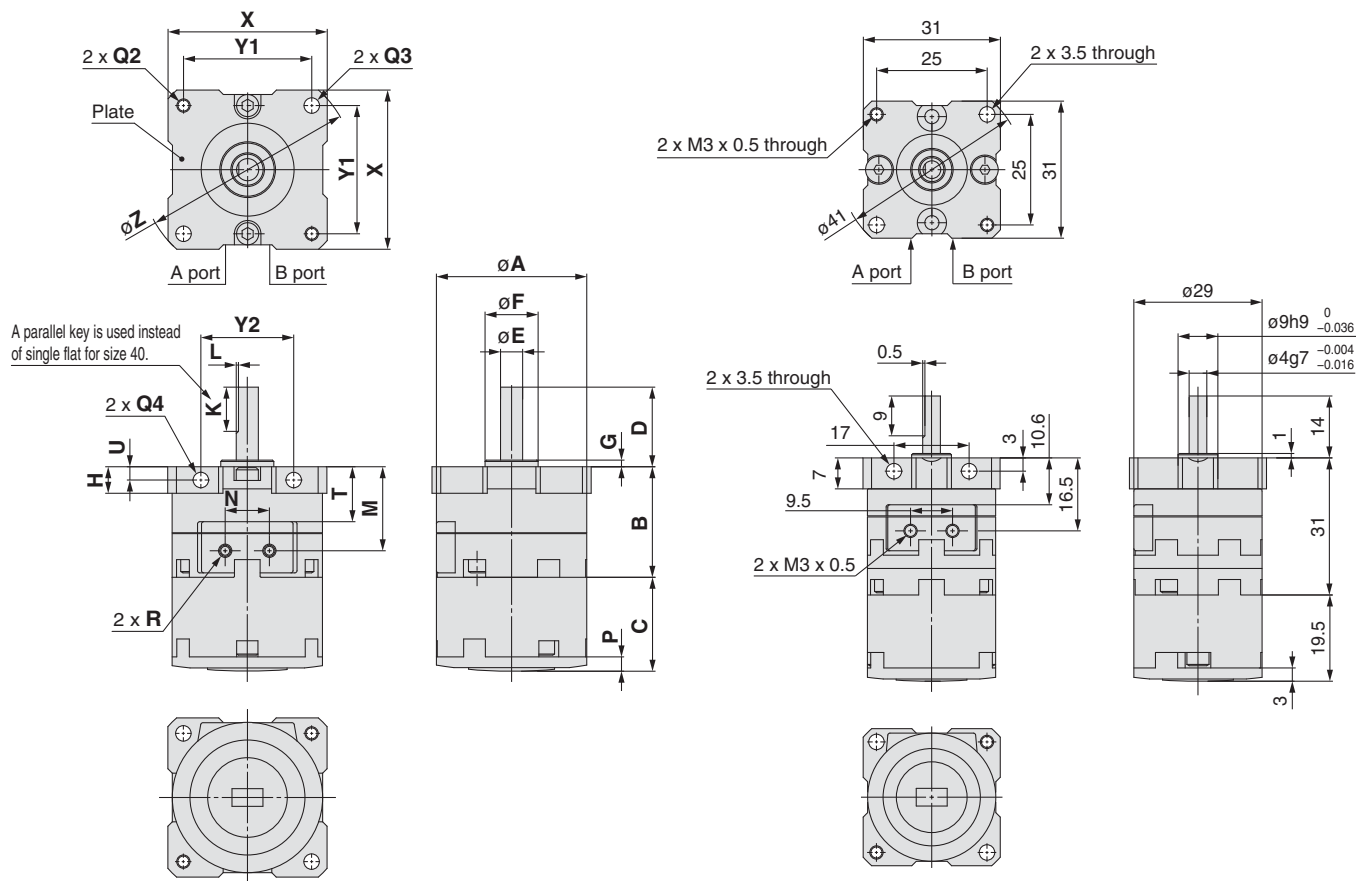
## Dimensions: Free Mount Type (With Angle Adjuster) 10, 15, 20, 30, 40

- For single vane type, the figures below show actuators for 90° (without unit) when the B port is pressurized.
- For double vane type, the figures below show the intermediate rotation position when the A or B port is pressurized.

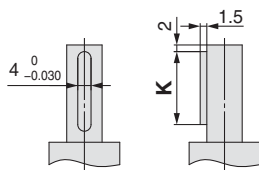
### Size: 10, 15, 20, 30, 40

(Only size 10 has a different plate shape.)

### Size: 10 (Double vane)



### Shaft-end shape of size 40



### Parallel key dimensions

b (h9)	h (h9)	L1
4 $\begin{smallmatrix} 0 \\ -0.030 \end{smallmatrix}$	4 $\begin{smallmatrix} 0 \\ -0.030 \end{smallmatrix}$	20

Refer to page 27 for details of shaft type J.

(mm)

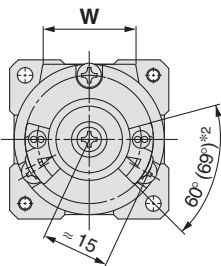
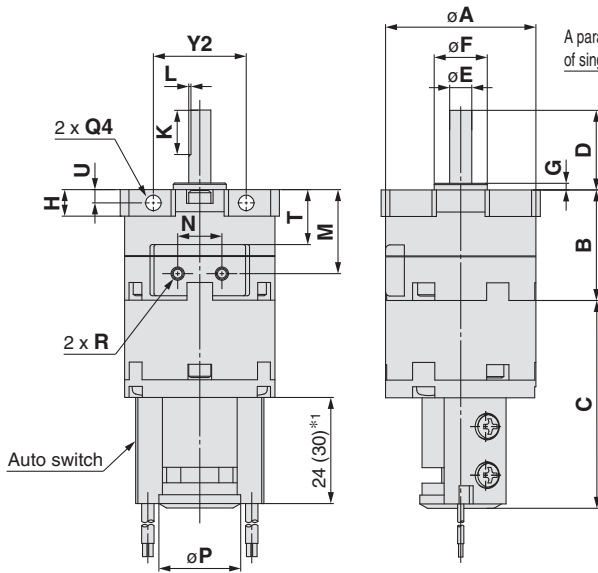
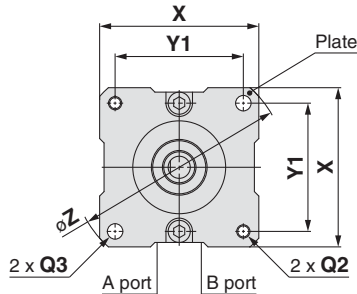
Size	A	B	C	D	E (g7)	F (h9)	G	H	K	L	M	N	P	Q			R	T	U	X	Y1	Y2	Z
														Q2	Q3	Q4							
10	29	22	19.5	14	4 $\begin{smallmatrix} 0 \\ -0.016 \end{smallmatrix}$	9 $\begin{smallmatrix} 0 \\ -0.036 \end{smallmatrix}$	1	7	9	0.5	16.5	9.5	3	M3 x 0.5	3.5	3.5	M3 x 0.5	10.6	3	31	25	17	41
15	34	25	21.2	18	5 $\begin{smallmatrix} 0 \\ -0.016 \end{smallmatrix}$	12 $\begin{smallmatrix} 0 \\ -0.043 \end{smallmatrix}$	1.5	6	10	0.5	19	10	3.2	M3 x 0.5	3.5	3.5	M3 x 0.5	12.6	3	36	29	21	48
20	42	34.5	25	20	6 $\begin{smallmatrix} 0 \\ -0.016 \end{smallmatrix}$	14 $\begin{smallmatrix} 0 \\ -0.043 \end{smallmatrix}$	1.5	8	10	0.5	25.5	13	4	M4 x 0.7	4.5	4.5	M5 x 0.8	16	4	44	36	26	59
30	50	47.5	29	22	8 $\begin{smallmatrix} 0 \\ -0.020 \end{smallmatrix}$	16 $\begin{smallmatrix} 0 \\ -0.043 \end{smallmatrix}$	2	9	12	1.0	33.5	14	4.5	M5 x 0.8	5.5	5.5	M5 x 0.8	21.5	4.5	52	42	29	69
40	63	53	36.3	30	10 $\begin{smallmatrix} 0 \\ -0.020 \end{smallmatrix}$	25 $\begin{smallmatrix} 0 \\ -0.052 \end{smallmatrix}$	3	10	20	—	39	20	5	M5 x 0.8	5.5	5.5	M5 x 0.8	25	5	64	52	38	85

## Dimensions: Free Mount Type (With Auto Switch and Angle Adjuster) 10, 15, 20, 30, 40

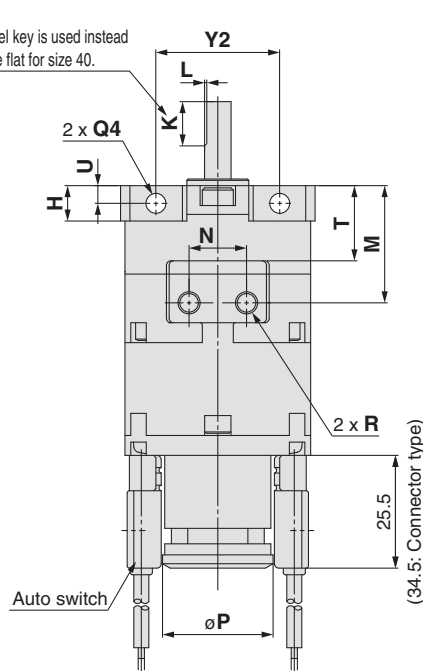
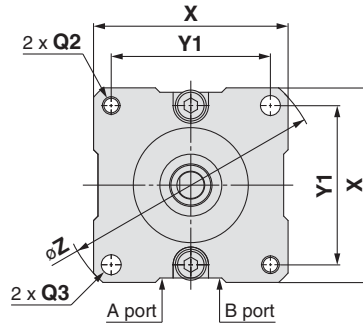
- For single vane type, the figures below show actuators for 90° (without unit) when the B port is pressurized.  
For double vane type, the figures below show the intermediate rotation position when the A or B port is pressurized.  
Only size 10 has a different plate shape. (Refer to page 32.)

### Size: 10, 15

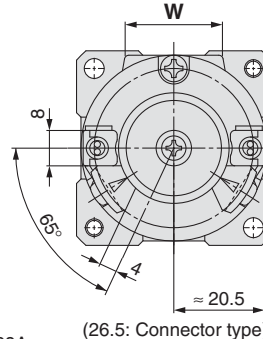
(The size 10 double vane type is indicated on page 32.)



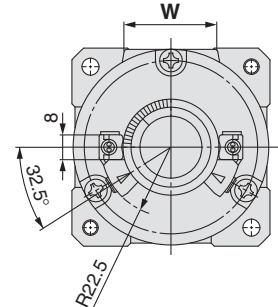
### Size: 20, 30, 40



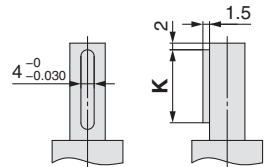
### Size: 20, 30



### Size: 40



### Shaft-end shape of size 40



### Parallel key dimensions

b (h9)	h (h9)	L1
4 <sup>0</sup> <sub>-0.030</sub>	4 <sup>0</sup> <sub>-0.030</sub>	20

Refer to page 27 for details of shaft type J.

- \*1. The length is 24 when any of the following auto switches are used:  
D-90/90A/S99(V)/T99(V)/S9P(V)  
The length is 30 when any of the following auto switches are used: D-97/93A
- \*2. The angle is 60° when any of the following auto switches are used: D-90/90A/97/93A  
The angle is 69° when any of the following auto switches are used: D-S99(V)/T99(V)/S9P(V)

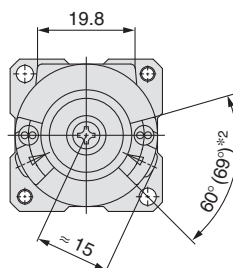
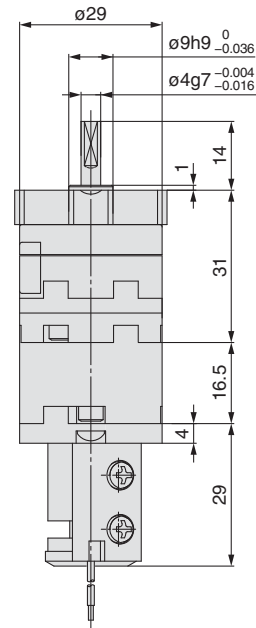
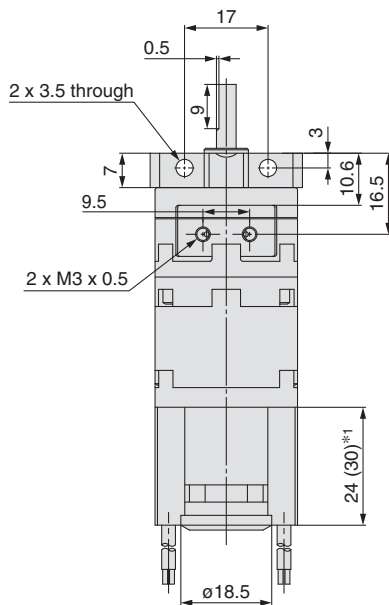
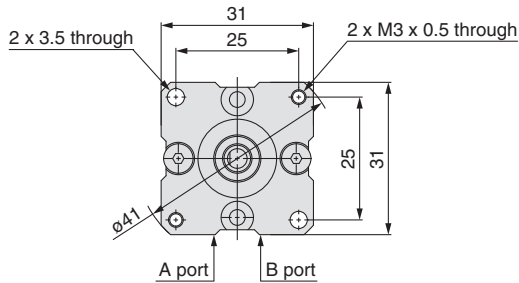
Size	A	B	C	D	E (g7)	F (h9)	G	H	K	L	M	N	P	Q			R	T	U	W	X	Y1	Y2	Z
														Q2	Q3	Q4								
10	29	22	45.5	14	4 <sup>-0.004</sup> <sub>-0.016</sub>	9 <sup>0</sup> <sub>-0.036</sub>	1	7	9	0.5	16.5	9.5	18.5	—	3.5	3.5	M3 x 0.5	10.6	3	19.8	31	25	17	41
15	34	25	47	18	5 <sup>-0.004</sup> <sub>-0.016</sub>	12 <sup>0</sup> <sub>-0.043</sub>	1.5	6	10	0.5	19	10	18.5	M3 x 0.5	3.5	3.5	M3 x 0.5	12.6	3	21	36	29	21	48
20	42	34.5	51	20	6 <sup>-0.004</sup> <sub>-0.016</sub>	14 <sup>0</sup> <sub>-0.043</sub>	1.5	8	10	0.5	25.5	13	25	M4 x 0.7	4.5	4.5	M5 x 0.8	16	4	22	44	36	26	59
30	50	47.5	55.5	22	8 <sup>-0.005</sup> <sub>-0.020</sub>	16 <sup>0</sup> <sub>-0.043</sub>	2	9	12	1.0	33.5	14	25	M5 x 0.8	5.5	5.5	M5 x 0.8	21.5	4.5	24	52	42	29	69
40	63	53	62.2	30	10 <sup>-0.005</sup> <sub>-0.020</sub>	25 <sup>0</sup> <sub>-0.052</sub>	3	10	20	—	39	20	31	M5 x 0.8	5.5	5.5	M5 x 0.8	25	5	30	64	52	38	85

# Series CDRBU2WU

## Dimensions: Free Mount Type (With Auto Switch and Angle Adjuster) 10

**Double vane** • Following figures show the intermediate rotation position when A or B port is pressurized.

**Size: 10**



**Refer to page 27 for details of shaft type J.**

\*1. The length is 24 when any of the following auto switches are used: D-90/90A/S99(V)/T99(V)/S9P(V)

The length is 30 when any of the following auto switches are used: D-97/93A

\*2. The angle is 60° when any of the following auto switches are used: D-90/90A/97/93A

The angle is 69° when any of the following auto switches are used: D-S99(V)/T99(V)/S9P(V)

With Auto Switch	Angle Adjustment Setting	Component Unit	Made to Order	Simple Specials	CRBU2WU	CRBU2	CRB2□WU	CRB2
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# Series **CRB2/CRBU2** (Size: 10, 15, 20, 30, 40)

## Simple Specials

### -XA1 to -XA24: Shaft Pattern Sequencing

Shaft shape pattern is dealt with simple made-to-order system. (Refer to Best Pneumatics No.4)  
Please contact SMC for a specification sheet when placing an order.

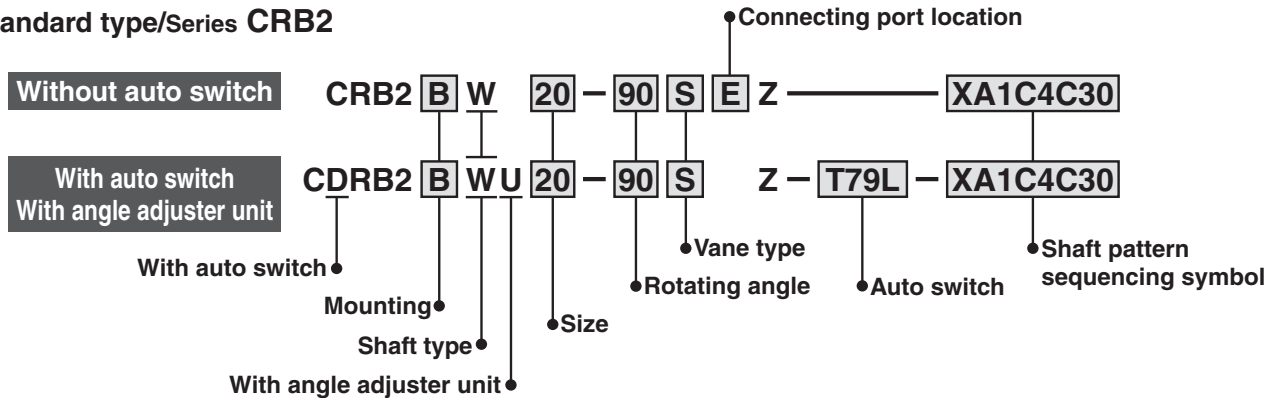
Symbol

#### Shaft Pattern Sequencing I

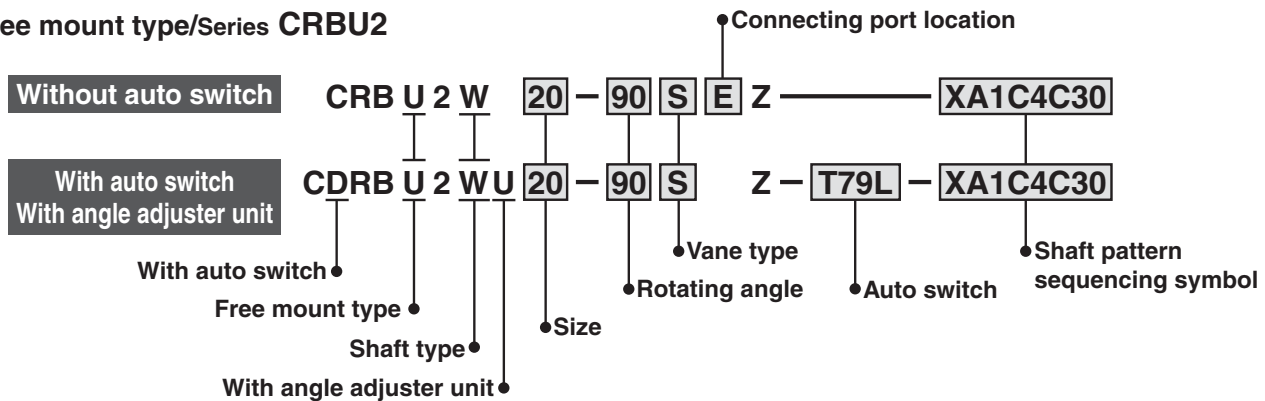
**-XA1 to -XA24**

Applicable shaft type: **W** (Standard)

#### Standard type/Series **CRB2**



#### Free mount type/Series **CRBU2**



#### Shaft Pattern Sequencing Symbol

##### ●Axial: Top (Long shaft side)

Symbol	Description	Applicable size				
		10	15	20	30	40
<b>XA1</b>	Shaft-end female thread		●	●	●	
<b>XA3</b>	Shaft-end male thread	●	●	●	●	
<b>XA5</b>	Stepped round shaft	●	●	●	●	
<b>XA7</b>	Stepped round shaft with male thread	●	●	●	●	
<b>XA9</b>	Modified length of standard chamfer	●	●	●	●	
<b>XA11</b>	Double-sided chamfer	●	●	●	●	
<b>XA14*</b>	Shaft through-hole + Shaft-end female thread		●	●	●	●
<b>XA17</b>	Shortened shaft	●	●	●	●	●
<b>XA21</b>	Stepped round shaft with double-sided chamfer	●	●	●	●	
<b>XA23</b>	Right-angle chamfer	●	●	●	●	
<b>XA24</b>	Double key					●

\* These specifications are not available for rotary actuators with auto switch and/or with angle adjuster unit.

##### ●Axial: Bottom (Short shaft side)

Symbol	Description	Applicable size				
		10	15	20	30	40
<b>XA2*</b>	Shaft-end female thread		●	●	●	●
<b>XA4*</b>	Shaft-end male thread	●	●	●	●	●
<b>XA6*</b>	Stepped round shaft	●	●	●	●	●
<b>XA8*</b>	Stepped round shaft with male thread	●	●	●	●	●
<b>XA10*</b>	Modified length of standard chamfer	●	●	●	●	●
<b>XA12*</b>	Double-sided chamfer	●	●	●	●	●
<b>XA15*</b>	Shaft through-hole + Shaft-end female thread		●	●	●	●
<b>XA18*</b>	Shortened shaft	●	●	●	●	●
<b>XA22*</b>	Stepped round shaft with double-sided chamfer	●	●	●	●	●

##### ●Double Shaft

Symbol	Description	Applicable size				
		10	15	20	30	40
<b>XA13*</b>	Shaft through-hole		●	●	●	●
<b>XA16*</b>	Shaft through-hole + Double shaft-end female thread		●	●	●	●
<b>XA19*</b>	Shortened shaft	●	●	●	●	
<b>XA20*</b>	Reversed shaft	●	●	●	●	●

Combination

XA□Combination

Symbol	Combination																						
XA1	XA1																						
XA2	●	XA2																					
XA3	—	●	XA3																				
XA4	●	—	●	XA4																			
XA5	—	●	—	●	XA5																		
XA6	●	—	●	—	●	XA6																	
XA7	—	●	—	●	—	●	XA7																
XA8	●	—	●	—	●	—	●	XA8															
XA9	—	●	—	●	—	●	—	●	XA9														
XA10	●	—	●	—	●	—	●	—	●	XA10													
XA11	—	●	—	●	—	●	—	●	—	●	XA11												
XA12	●	—	●	—	●	—	●	—	●	—	●	XA12											
XA13	—	—	—	—	—	—	—	—	—	●	●	—	—	XA13									
XA14	—	—	—	—	—	—	—	—	—	●	●	—	—	—	XA14								
XA15	—	—	—	—	—	—	—	—	—	●	●	—	—	—	—	XA15							
XA16	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	XA16						
XA17	—	●	—	●	—	●	—	●	—	●	—	●	—	—	●	XA17							
XA18	●	—	●	—	●	—	●	—	●	—	●	—	●	●	—	—	●	XA18					
XA19	—	—	—	—	—	—	—	—	—	—	—	—	—	●	—	—	—	—	XA19				
XA20	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	XA20			
XA21	—	●	—	●	—	●	—	●	—	●	—	●	—	—	—	—	—	●	—	●	XA21		
XA22	●	—	●	—	●	—	●	—	●	—	●	—	—	—	—	—	●	—	—	—	—	XA22	
XA23	—	●	—	●	—	●	—	●	—	●	—	●	●	●	●	—	●	●	—	—	●	—	XA22
XA24	—	●	—	●	—	●	—	●	—	●	—	●	—	—	—	—	●	—	—	—	—	—	

A combination of up to two XA□s are available.  
Example: -XA2A24

XA□, XC□Combination

Combination other than -XA□, such as Made to Order (-XC□), is also available.  
Refer to pages 46 to 48 for details on the Made-to-Order specifications.

Symbol	Description	Applicable size	Combination
			XA1 to XA24
XC1*	Add connecting ports	10, 15, 20, 30, 40	●
XC2*	Change threaded hole to through-hole	10, 20, 30, 40	●
XC3*	Change the screw position	10, 15, 20, 30, 40	●
XC4	Change the rotation range		●
XC5*	Change rotation range between 0 to 200°		●
XC6*	Change rotation range between 0 to 110°		●
XC7*	Reversed shaft		—
XC30	Fluorine grease		●

\* These specifications are not available for rotary actuators with auto switch and/or with angle adjuster unit.  
A total of four XA□ and XC□ combinations is available.  
Example: -XA2A24C1C30  
-XA2C1C4C30

CRB2

CRB2□WU

CRBU2

CRBU2WU

Simple Specials

Made to Order

Component Unit

Angle Adjustment Setting

With Auto Switch

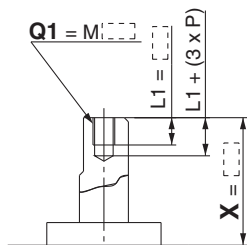


## Axial: Top (Long shaft side)

### Symbol: A1

The long shaft can be further shortened by machining female threads into it.  
(If shortening the shaft is not required, indicate "\*" for dimension X.)

- Not available for size 10
- The maximum dimension L1 is, as a rule, twice the thread size.  
(Example) For M3: L1 = 6 mm
- Applicable shaft type: W



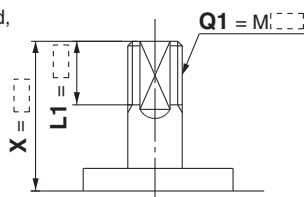
(mm)

Size	CRB2		CRBU2	
	X	Q1	X	Q1
15	4 to 18	M3	1.5 to 18	M3
20	4.5 to 20	M3, M4	1.5 to 20	M3, M4
30	5 to 22	M3, M4, M5	2 to 22	M3, M4, M5

### Symbol: A3

The long shaft can be further shortened by machining male threads into it.  
(If shortening the shaft is not required, indicate "\*" for dimension X.)

- Applicable shaft type: W



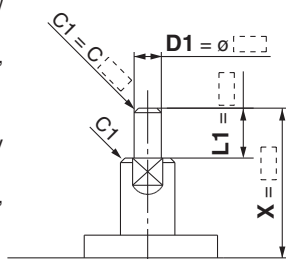
(mm)

Size	CRB2			CRBU2		
	X	L1 max	Q1	X	L1 max	Q1
10	9 to 14	X-5	M4	7 to 14	X-3	M4
15	11 to 18	X-6	M5	8.5 to 18	X-3.5	M5
20	13 to 20	X-7	M6	10 to 20	X-4	M6
30	16 to 22	X-8	M8	13 to 22	X-5	M8

### Symbol: A5

The long shaft can be further shortened by machining it into a stepped round shaft.  
(If shortening the shaft is not required, indicate "\*" for dimension X.)

- Applicable shaft type: W
- Equal dimensions are indicated by the same marker.  
(If not specifying dimension C1, indicate "\*" instead.)



(mm)

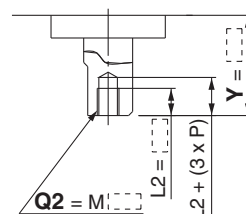
Size	CRB2			CRBU2		
	X	L1 max	D1	X	L1 max	D1
10	4 to 14	X-3	ø3	2 to 14	X-1	ø3
15	5 to 18	X-4	ø3 to ø4	3 to 18	X-1.5	ø3 to ø4
20	6 to 20	X-4.5	ø3 to ø5	3 to 20	X-1.5	ø3 to ø5
30	6 to 22	X-5	ø3 to ø6	3 to 22	X-2	ø3 to ø6

## Axial: Bottom (Short shaft side)

### Symbol: A2

The short shaft can be further shortened by machining female threads into it.  
(If shortening the shaft is not required, indicate "\*" for dimension Y.)

- Not available for size 10
- The maximum dimension L2 is, as a rule, twice the thread size.  
(Example) For M3: L2 = 6 mm
- Applicable shaft type: W



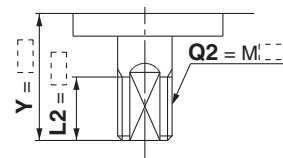
(mm)

Size	CRB2, CRBU2	
	Y	Q2
15	1.5 to 9	M3
20	1.5 to 10	M3, M4
30	2 to 13	M3, M4, M5
40	4.5 to 15	M3, M4, M5

### Symbol: A4

The short shaft can be further shortened by machining male threads into it.  
(If shortening the shaft is not required, indicate "\*" for dimension Y.)

- Applicable shaft type: W



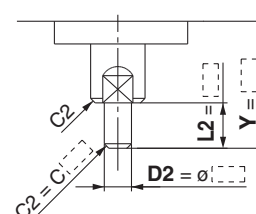
(mm)

Size	CRB2, CRBU2		
	Y	L2 max	Q2
10	7 to 8	Y-3	M 4
15	8.5 to 9	Y-3.5	M 5
20	10	Y-4	M 6
30	13	Y-5	M 8
40	15	Y-6	M10

### Symbol: A6

The short shaft can be further shortened by machining it into a stepped round shaft.  
(If shortening the shaft is not required, indicate "\*" for dimension Y.)

- Applicable shaft type: W
- Equal dimensions are indicated by the same marker.  
(If not specifying dimension C2, indicate "\*" instead.)



(mm)

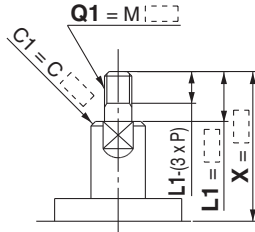
Size	CRB2, CRBU2		
	Y	L2 max	D2
10	2 to 8	Y-1	ø3
15	3 to 9	Y-1.5	ø3 to ø4
20	3 to 10	Y-1.5	ø3 to ø5
30	3 to 13	Y-2	ø3 to ø6
40	6 to 15	Y-4.5	ø3 to ø8

### Axial: Top (Long shaft side)

#### Symbol: A7

The long shaft can be further shortened by machining it into a stepped round shaft with male threads.  
(If shortening the shaft is not required, indicate "\*" for dimension X.)

- Applicable shaft type: W
- Equal dimensions are indicated by the same marker.  
(If not specifying dimension C1, indicate "\*" instead.)



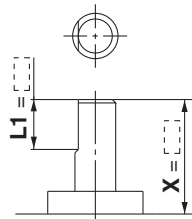
(mm)

Size	CRB2			CRBU2		
	X	L1 max	Q1	X	L1 max	Q1
10	7.5 to 14	X-3	3	5.5 to 14	X-1	3
15	10 to 18	X-4	3, 4	7.5 to 18	X-1.5	3
20	12 to 20	X-4.5	3, 4, 5	9 to 20	X-1.5	3, 4
30	14 to 22	X-5	3, 4, 5, 6	11 to 22	X-2	3, 4, 5, 6

#### Symbol: A9

The long shaft can be further shortened by changing the length of the standard chamfer on the long shaft side.  
(If shortening the shaft is not required, indicate "\*" for dimension X.)

- Applicable shaft type: W



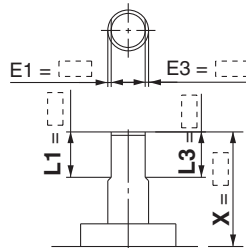
(mm)

Size	CRB2		CRBU2	
	X	L1	X	L1
10	5 to 14	9-(14-X) to (X-3)	3 to 14	9-(14-X) to (X-1)
15	8 to 18	10-(18-X) to (X-4)	5.5 to 18	10-(18-X) to (X-1.5)
20	10 to 20	10-(20-X) to (X-4.5)	7 to 20	10-(20-X) to (X-1.5)
30	10 to 22	12-(22-X) to (X-5)	7 to 22	10-(22-X) to (X-2)

#### Symbol: A11

The long shaft can be further shortened by machining a double-sided chamfer onto it.  
(If altering the standard chamfer and shortening the shaft are not required, indicate "\*" for both the L1 and X dimensions.)

- Since L1 is a standard chamfer, dimension E1 is 0.5 mm or more, and 1 mm or more with a shaft bore size of ø30.
- Applicable shaft type: W



(mm)

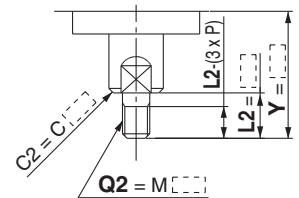
Size	CRB2			CRBU2		
	X	L1	L3 max	X	L1	L3 max
10	5 to 14	9-(14-X) to (X-3)	X-3	3 to 14	9-(14-X) to (X-1)	X-1
15	8 to 18	10-(18-X) to (X-4)	X-4	3 to 18	10-(18-X) to (X-1.5)	X-1.5
20	10 to 20	10-(20-X) to (X-4.5)	X-4.5	3 to 20	10-(20-X) to (X-1.5)	X-1.5
30	10 to 22	12-(22-X) to (X-5)	X-5	5 to 22	12-(22-X) to (X-2)	X-2

### Axial: Bottom (Short shaft side)

#### Symbol: A8

The short shaft can be further shortened by machining it into a stepped round shaft with male threads.  
(If shortening the shaft is not required, indicate "\*" for dimension Y.)

- Applicable shaft type: W
- Equal dimensions are indicated by the same marker.  
(If not specifying dimension C2, indicate "\*" instead.)



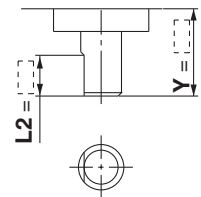
(mm)

Size	CRB2, CRBU2		
	Y	L2 max	Q2
10	5.5 to 8	Y-1	3
15	7.5 to 9	Y-1.5	3, 4
20	9 to 10	Y-1.5	3, 4, 5
30	11 to 13	Y-2	3, 4, 5, 6
40	14 to 15	Y-4.5	3, 4, 5, 6, 8

#### Symbol: A10

The short shaft can be further shortened by changing the length of the standard chamfer on the short shaft side.  
(If shortening the shaft is not required, indicate "\*" for dimension Y.)

- Applicable shaft type: W



(mm)

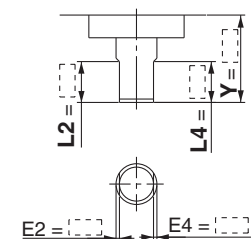
Size	CRB2, CRBU2	
	Y	L2
10	3 to 8	5-(8-Y) to (Y-1)
15	3 to 9	6-(9-Y) to (Y-1.5)
20	3 to 10	7-(10-Y) to (Y-1.5)
30	5 to 13	8-(13-Y) to (Y-2)
40	7 to 15	9-(15-Y) to (Y-2) [9-(15-Y) to (Y-4.5)] (Note)

Note) Values inside [ ] are for the CRBU2.

#### Symbol: A12

The short shaft can be further shortened by machining a double-sided chamfer onto it.  
(If altering the standard chamfer and shortening the shaft are not required, indicate "\*" for both the L2 and Y dimensions.)

- Since L2 is a standard chamfer, dimension E2 is 0.5 mm or more, and 1 mm or more with shaft bore size of ø30 and ø40.
- Applicable shaft type: W



(mm)

Size	CRB2, CRBU2		
	Y	L2	L4 max
10	3 to 8	5-(8-Y) to (Y-1)	Y-1
15	3 to 9	6-(2-Y) to (Y-1.5)	Y-1.5
20	3 to 10	7-(10-Y) to (Y-1.5)	Y-1.5
30	5 to 13	8-(13-Y) to (Y-2)	Y-2
40	7 to 15	9-(15-Y) to (Y-4.5)	Y-4.5

CRB2

CRB2□WU

CRBU2

CRBU2WU

Simple Specials

Made to Order

Component Unit

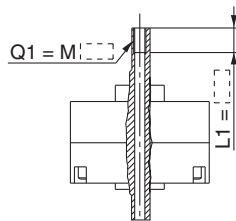
Angle Adjustment Setting

With Auto Switch

## Axial: Top (Long shaft side)

### Symbol: A14

Applicable to single vane type only.  
A special end is machined onto the long shaft, and a through-hole is drilled into it. Female threads are machined into the through-hole, whose diameter is equivalent to the pilot hole diameter.



- Not available for size 10
- The maximum dimension L1 is, as a rule, twice the thread size.  
(Example) For M3: L1 max. = 6 mm
- A parallel key is used on the long shaft for size 40.
- Applicable shaft type: W

The above figure shows the CRB2 series.

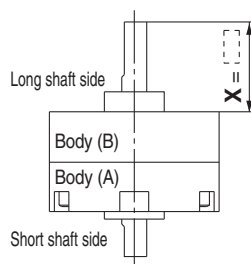
Size Thread	CRB2, CRBU2			
	15	20	30	40
M3 x 0.5	ø2.5	ø2.5	ø2.5	ø2.5
M4 x 0.7	—	ø3.3	ø3.3	—
M5 x 0.8	—	—	ø4.2	—

(mm)

### Symbol: A17

The long shaft is shortened.

- Applicable shaft type: W



The above figure shows the CRB2 series.

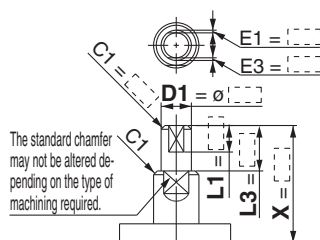
Size	CRB2, CRBU2	
	X	X
10	3 to 14	1 to 14
15	4 to 18	1.5 to 18
20	4.5 to 20	1.5 to 20
30	5 to 22	2 to 22
40	18 to 30	18 to 30

(mm)

### Symbol: A21

The long shaft can be further shortened by machining it into a stepped round shaft with a double-sided chamfer.  
(If shortening the shaft is not required, indicate "\*" for dimension X.)

- Applicable shaft type: W
- Equal dimensions are indicated by the same marker.  
(If not specifying dimension C1, indicate "\*" instead.)



The standard chamfer may not be altered depending on the type of machining required.

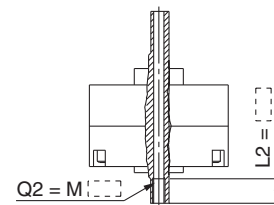
Size	CRB2				CRBU2			
	X	L1 max	L3	D1	X	L1 max	L3	D1
10	6 to 14	X-4.5	L1+1.5	ø3	4 to 14	X-2.5	L1+1.5	ø3
15	7 to 18	X-5.5	L1+1.5	ø3 to ø4	4.5 to 18	X-3	L1+1.5	ø3 to ø4
20	8 to 20	X-6.5	L1+2	ø3 to ø5	5 to 20	X-3.5	L1+2	ø3 to ø5
30	10 to 22	X-8	L1+3	ø3 to ø6	7 to 22	X-5	L1+3	ø3 to ø6

mm

## Axial: Bottom (Short shaft side)

### Symbol: A15

Applicable to single vane type only.  
A special end is machined onto the short shaft, and a through-hole is drilled into it. Female threads are machined into the through-hole, whose diameter is equivalent to the pilot hole diameter.



- A parallel key is used on the long shaft for size 40.
- Not available for size 10
- The maximum dimension L2 is, as a rule, twice the thread size.  
(Example) For M4: L2 max. = 8 mm
- Applicable shaft type: W

The above figure shows the CRB2 series.

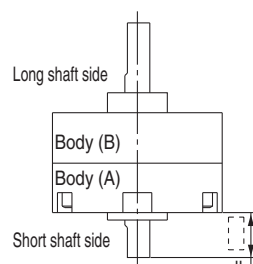
Size Thread	CRB2, CRBU2			
	15	20	30	40
M3 x 0.5	ø2.5	ø2.5	ø2.5	ø2.5
M4 x 0.7	—	ø3.3	ø3.3	—
M5 x 0.8	—	—	ø4.2	—

(mm)

### Symbol: A18

The short shaft is shortened.

- A parallel key is used on the long shaft for size 40.
- Applicable shaft type: W



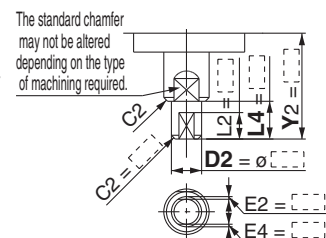
The above figure shows the CRB2 series.

Size	CRB2, CRBU2	
	Y	Y
10	1 to 8	
15	1.5 to 9	
20	1.5 to 10	
30	2 to 13	
40	4.5 to 15	

(mm)

### Symbol: A22

The short shaft can be further shortened by machining it into a stepped round shaft with a double-sided chamfer.  
(If shortening the shaft is not required, indicate "\*" for dimension Y.)



The standard chamfer may not be altered depending on the type of machining required.

- Applicable shaft type: W
- Equal dimensions are indicated by the same marker.  
(If not specifying dimension C2, indicate "\*" instead.)

Size	CRB2, CRBU2			
	Y	L1 max	L4	D2
10	4 to 8	Y-2.5	L2 + 1.5	ø3
15	4.5 to 9	Y-3	L2 + 1.5	ø3 to ø4
20	5 to 10	Y-3.5	L2 + 2	ø3 to ø5
30	7 to 13	Y-5	L2 + 3	ø3 to ø6
40	8 to 15	Y-5.5	L2 + 5 [L2 + 3] (Note)	ø3 to ø6

(mm)

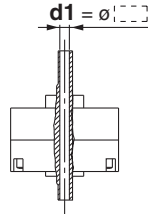
Note) Values inside [ ] are for the CRBU2.

## Double Shaft

### Symbol: A13

Applicable to single vane type only.  
Shaft with through-hole

- Not available for size 10
- Minimum machining diameter for d1 is 0.1 mm.
- A parallel key is used on the long shaft for size 40.
- Applicable shaft type: W



The above figure shows the CRB2 series.

Size	CRB2, CRBU2
	d1
15	ø2.5
20	ø2.5 to ø3.5
30	ø2.5 to ø4
40	ø2.5 to ø3

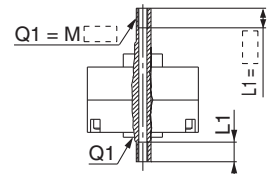
(mm)

### Symbol: A16

Applicable to single vane type only.

A special end is machined onto both the long and short shafts, and a through-hole is drilled into both shafts. Female threads are machined into the through-holes, whose diameter is equivalent to the diameter of the pilot holes.

- Not available for size 10
- The maximum dimension L1 is, as a rule, twice the thread size.  
(Example) For M5: L1 max. = 10 mm
- A parallel key is used on the long shaft for size 40.
- Applicable shaft type: W
- Equal dimensions are indicated by the same marker.



The above figure shows the CRB2 series.

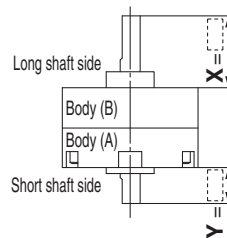
Thread	CRB2, CRBU2			
	15	20	30	40
M3 x 0.5	ø2.5	ø2.5	ø2.5	ø2.5
M4 x 0.7	—	ø3.3	ø3.3	—
M5 x 0.8	—	—	ø4.2	—

(mm)

### Symbol: A19

Both the long shaft and short shaft are shortened.

- A parallel key is used on the long shaft for size 40.
- Applicable shaft type: W



The above figure shows the CRB2 series.

Size	CRB2		CRBU2	
	X	Y	X	Y
10	3 to 14	1 to 8	1 to 14	1 to 8
15	4 to 18	1.5 to 9	1.5 to 18	1.5 to 9
20	4.5 to 20	1.5 to 10	1.5 to 20	1.5 to 10
30	5 to 22	2 to 13	2 to 22	2 to 13
40	18 to 30	4.5 to 15	18 to 30	4.5 to 15

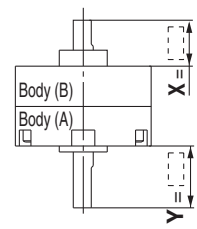
(mm)

### Symbol: A20

The shafts are reversed.

(Both the long shaft and the short shaft are shortened.)

- A parallel key is used on the long shaft for size 40.
- Applicable shaft type: W



The above figure shows the CRB2 series.

Size	CRB2		CRBU2	
	X	Y	X	Y
10	3 to 10	1 to 12	1 to 3	1 to 12
15	4 to 11.5	1.5 to 15.5	1.5 to 6.5	1.5 to 15.5
20	4.5 to 13	1.5 to 17	1.5 to 7.5	1.5 to 17
30	5 to 16	2 to 19	2 to 8.5	2 to 19
40	6.5 to 17	—	3 to 9	—

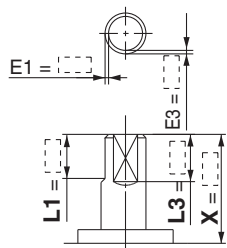
(mm)

### Symbol: A23

The long shaft can be further shortened by machining right-angle double-sided chamfer onto it.

(If altering the standard chamfer and shortening the shaft are not required, indicate “\*” for both the L1 and X dimensions.)

- Since L1 is a standard chamfer, dimension E1 is 0.5 mm or more, and 1 mm or more with a shaft bore size of ø30 and ø40.
- Applicable shaft type: W



(mm)

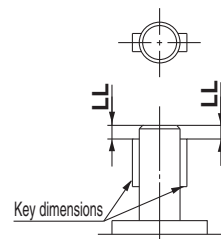
Size	CRB2			CRBU2		
	X	L1	L3 max	X	L1	L3 max
10	5 to 14	9-(14-X) to (X-3)	X-3	3 to 14	9-(14-X) to (X-1)	X-1
15	8 to 18	10-(18-X) to (X-4)	X-4	3 to 18	10-(18-X) to (X-1.5)	X-1.5
20	10 to 20	10-(20-X) to (X-4.5)	X-4.5	3 to 20	10-(20-X) to (X-1.5)	X-1.5
30	10 to 22	12-(22-X) to (X-5)	X-5	5 to 22	12-(22-X) to (X-2)	X-2

### Symbol: A24

Double key

Keys and keyways are machined additionally at 180° from the standard position.

- Applicable shaft type: W
- Equal dimensions are indicated by the same marker.



Key dimensions

(mm)

Size	CRB2, CRBU2	
	Key dimensions	LL
40	4 x 4 x 20	2

CRB2

CRB2□WU

CRBU2

CRBU2WU

Simple Specials

Made to Order

Component Unit

Angle Adjustment Setting

With Auto Switch

# Series **CRB2/CRBU2** (Size: 10, 15, 20, 30, 40)

## Simple Specials

### -XA31 to -XA58: Shaft Pattern Sequencing II

Shaft shape pattern is dealt with simple made-to-order system. (Refer to Best Pneumatics No.4)  
Please contact SMC for a specification sheet when placing an order.

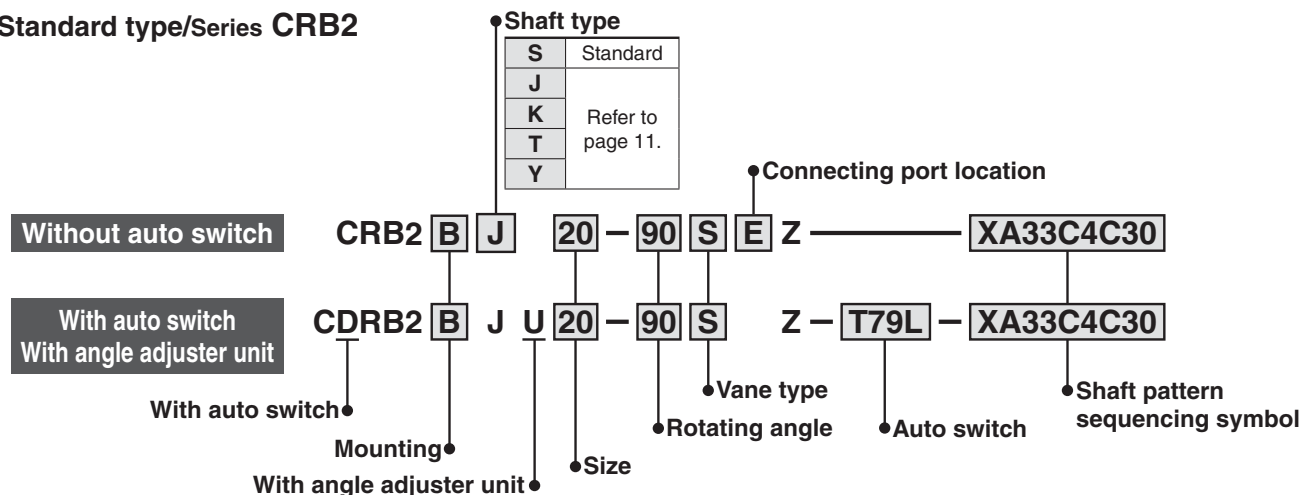
Symbol

#### Shaft Pattern Sequencing II

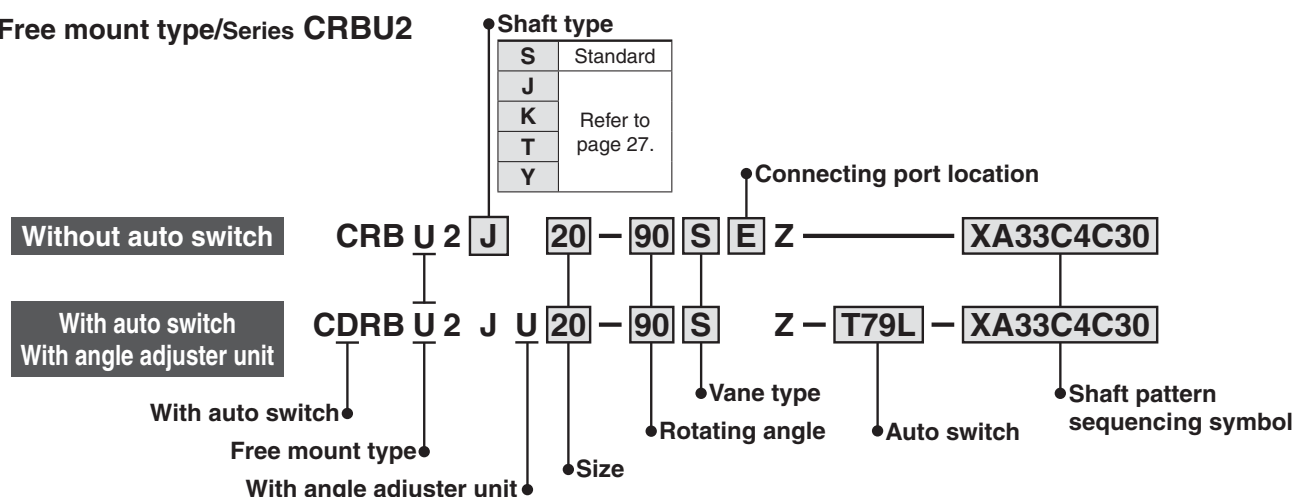
**-XA31 to -XA58**

Applicable shaft type: S, J, K, T, Y

Standard type/Series **CRB2**



Free mount type/Series **CRBU2**



#### Shaft Pattern Sequencing Symbol

##### ● Axial: Top (Long shaft side)

Symbol	Description	Shaft type	Applicable size				
			10	15	20	30	40
<b>XA31</b>	Shaft-end female thread	S, Y		●	●	●	
<b>XA33</b>	Shaft-end female thread	J, K, T		●	●	●	●
<b>XA37</b>	Stepped round shaft	J, K, T	●	●	●	●	●
<b>XA45</b>	Middle-cut chamfer	J, K, T	●	●	●	●	●
<b>XA47</b>	Machined keyway	J, K, T			●	●	
<b>XA48</b>	Change of long shaft length	S, Y	●	●	●	●	●
<b>XA51</b>	Change of long shaft length	J, K, T	●	●	●	●	●

##### ● Axial: Bottom (Short shaft side)

Symbol	Description	Shaft type	Applicable size				
			10	15	20	30	40
<b>XA32*</b>	Shaft-end female thread	S, Y		●	●	●	
<b>XA34*</b>	Shaft-end female thread	J, K, T		●	●	●	●
<b>XA38*</b>	Stepped round shaft	K	●	●	●	●	●
<b>XA46*</b>	Middle-cut chamfer	K	●	●	●	●	●
<b>XA49*</b>	Change of short shaft length	Y	●	●	●	●	●
<b>XA52*</b>	Change of short shaft length	K	●	●	●	●	●
<b>XA55*</b>	Change of short shaft length	J	●	●	●	●	●

##### ● Double Shaft

Symbol	Description	Shaft type	Applicable size				
			10	15	20	30	40
<b>XA39*</b>	Shaft through-hole	S, Y		●	●	●	●
<b>XA40*</b>	Shaft through-hole	K, T		●	●	●	●
<b>XA41*</b>	Shaft through-hole	J		●	●	●	●
<b>XA42*</b>	Shaft through-hole + Shaft-end female thread	S, Y		●	●	●	●
<b>XA43*</b>	Shaft through-hole + Shaft-end female thread	K, T		●	●	●	●
<b>XA44*</b>	Shaft through-hole + Shaft-end female thread	J		●	●	●	●
<b>XA50*</b>	Change of double shaft length	Y	●	●	●	●	●
<b>XA53*</b>	Change of double shaft length	K	●	●	●	●	●
<b>XA57*</b>	Change of double shaft length	J	●	●	●	●	●
<b>XA58*</b>	Reversed shaft, Change of double shaft length	J	●	●	●	●	●

\* These specifications are not available for rotary actuators with auto switch and/or with angle adjuster unit.

**Combination****XA□Combination**

Symbol	Description	Axial direction		Applicable shaft type					Combination																				
		Top	Bottom	J	K	S	T	Y																					
XA31	Shaft-end female thread	●				●		●	XA31	* Shaft type available for combination																			
XA32	Shaft-end female thread		●			●		●	XA32																				
XA33	Shaft-end female thread	●		●	●		●			XA33																			
XA34	Shaft-end female thread		●	●	●		●			●	XA34																		
XA37	Stepped round shaft	●		●	●		●			●	XA37																		
XA38	Stepped round shaft		●		●					K*	K*	XA38																	
XA39	Shaft through-hole	●	●			●		●					XA39																
XA40	Shaft through-hole	●	●		●		●							XA40															
XA41	Shaft through-hole	●	●	●											XA41														
XA42	Shaft through-hole + Shaft-end female thread	●	●			●		●								XA42													
XA43	Shaft through-hole + Shaft-end female thread	●	●		●		●										XA43												
XA44	Shaft through-hole + Shaft-end female thread	●	●	●														XA44											
XA45	Middle-cut chamfer	●		●	●		●												XA45										
XA46	Middle-cut chamfer		●		●															XA46									
XA47	Machined keyway	●		●	●		●														XA47								
XA48	Change of long shaft length	●				●		●		●						●						XA48							
XA49	Change of short shaft length		●					●	Y*							Y*				Y*	XA49								
XA50	Change of double shaft length	●	●					●								Y*			Y*	●	XA50								
XA51	Change of long shaft length	●		●	●		●				●				K,T*	J*		K,T*	J*	●	K*	●				XA51			
XA52	Change of short shaft length		●		●					K*			K*		K*			K*	K*	K*	K*			K*	XA52				
XA53	Change of double shaft length	●	●		●										K*			K*		K*	K*	K*		K*	●	XA53			
XA55	Change of short shaft length		●	●								J*				J*		J*	J*	J*	J*			J*		XA55			
XA57	Change of double shaft length	●	●	●						J*					J*			J*	J*	J*	J*			J*					
XA58	Reversed shaft, Change of double shaft length	●	●	●											J*			J*	J*	J*	J*			J*		J*			

A combination of up to two XA□s are available.

Example: XA31A32

**XA□, XC□ Combination**

Combination other than XA□, such as Made to Order (XC□), is also available.

Refer to pages 46 to 48 for details on the Made-to-Order specifications.

Symbol	Description	Applicable size	Combination
			<b>XA31 to XA58</b>
<b>XC1*</b>	Add connecting ports	10, 15, 20, 30, 40	●
<b>XC2*</b>	Change threaded holes to through-holes	15, 20, 30, 40	●
<b>XC3*</b>	Change the screw position	10, 15, 20, 30, 40	●
<b>XC4</b>	Change the rotation range		●
<b>XC5*</b>	Change rotation range between 0 to 200°		●
<b>XC6*</b>	Change rotation range between 0 to 110°		●
<b>XC7*</b>	Reversed shaft		—
<b>XC30</b>	Fluorine grease		●

\* These specifications are not available for rotary actuators with auto switch and/or with angle adjuster unit.

A total of four XA□ and XC□ combinations is available.

Example: XA33A34C5C30

CRB2

CRB2□WU

CRBU2

CRBU2WU

Simple Specials

Made to Order

Component Unit

Angle Adjustment Setting

With Auto Switch

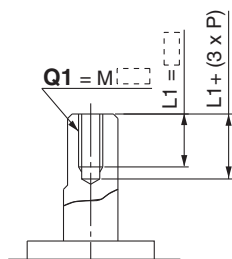


## Axial: Top (Long shaft side)

### Symbol: A31

Machine female threads into the long shaft.

- The maximum dimension L1 is, as a rule, twice the thread size.  
(Example) For M3: L1 = 6 mm
- Applicable shaft types: S, Y



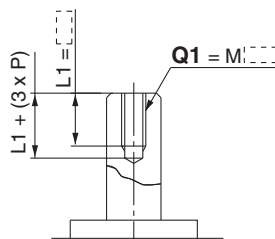
(mm)

Size	Shaft type	CRB2, CRBU2	
		Q1	
		S	Y
10		Not available	
15		M3	
20		M3, M4	
30		M3, M4, M5	

### Symbol: A33

Machine female threads into the long shaft.

- The maximum dimension L1 is, as a rule, twice the thread size.  
(Example) For M3: L1 = 6 mm
- Applicable shaft types: J, K, T



(mm)

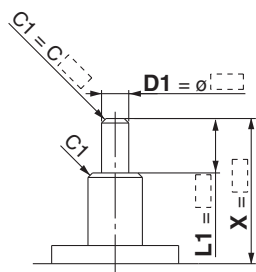
Size	Shaft type	CRB2, CRBU2		
		Q1		
		J	K	T
10		Not available		
15		M3		
20		M3, M4		
30		M3, M4, M5		
40		M3, M4, M5		

### Symbol: A37

The long shaft can be further shortened by machining it into a stepped round shaft.

(If shortening the shaft is not required, indicate "\*" for dimension X.)

- Applicable shaft types: J, K, T
- Equal dimensions are indicated by the same marker.  
(If not specifying dimension C1, indicate "\*" instead.)



(mm)

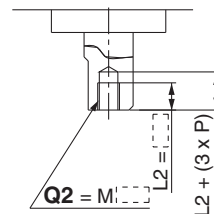
Size	CRB2			CRBU2		
	X	L1 max	D1	X	L1 max	D1
10	4 to 14	X-3	ø3 to ø3.9	2 to 14	X-1	ø3 to ø3.9
15	5 to 18	X-4	ø3 to ø4.9	3 to 18	X-1.5	ø3 to ø4.9
20	6 to 20	X-4.5	ø3 to ø5.9	3 to 20	X-1.5	ø3 to ø5.9
30	6 to 22	X-5	ø3 to ø7.9	3 to 22	X-2	ø3 to ø7.9
40	8 to 30	X-6.5	ø3 to ø9.9	4 to 30	X-3	ø3 to ø9.9

## Axial: Bottom (Short shaft side)

### Symbol: A32

Machine female threads into the short shaft.

- The maximum dimension L2 is, as a rule, twice the thread size.  
(Example) For M4: L2 = 8 mm  
However, for M5 with S shaft, the maximum dimension L2 is 1.5 times the thread size.
- Applicable shaft types: S, Y



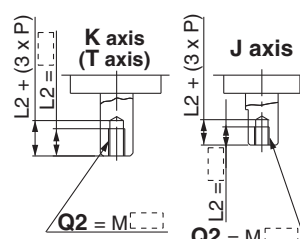
(mm)

Size	Shaft type	CRB2, CRBU2	
		Q2	
		S	Y
10		Not available	
15		M3	
20		M3, M4	
30		M3, M4, M5	

### Symbol: A34

Machine female threads into the short shaft.

- The maximum dimension L2 is, as a rule, twice the thread size.  
(Example) For M3: L2 = 6 mm  
However, for M5 with T shaft, the maximum dimension L2 is 1.5 times the thread size.
- Applicable shaft types: J, K, T



(mm)

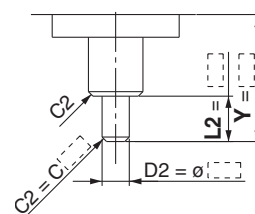
Size	Shaft type	CRB2, CRBU2		
		Q2		
		J	K	T
10		Not available		
15		M3		
20		M3, M4		
30		M3, M4, M5		
40		M3, M4, M5		

### Symbol: A38

The short shaft can be further shortened by machining it into a stepped round shaft.

(If shortening the shaft is not required, indicate "\*" for dimension Y.)

- Applicable shaft type: K
- Equal dimensions are indicated by the same marker.  
(If not specifying dimension C2, indicate "\*" instead.)



(mm)

Size	CRB2, CRBU2		
	Y	L2 max	D2
10	2 to 14	Y-1	ø3 to ø3.9
15	3 to 18	Y-1.5	ø3 to ø4.9
20	3 to 20	Y-1.5	ø3 to ø5.9
30	3 to 22	Y-2	ø3 to ø7.9
40	6 to 30	Y-4.5	ø5 to ø9.9



### Axial: Top (Long shaft side)

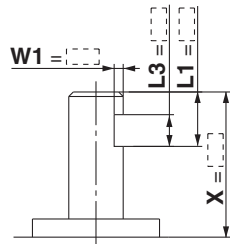
#### Symbol: A45

The long shaft can be further shortened by machining a middle-cut chamfer into it.

(The position of the chamfer is same as the standard one.)

(If shortening the shaft is not required, indicate "\*" for dimension X.)

- Applicable shaft types: J, K, T



(mm)

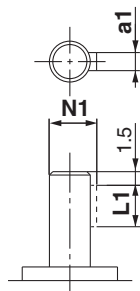
Size	CRB2, CRBU2											
	X			W1			L1 max			L3 max		
	J	K	T	J	K	T	J	K	T	J	K	T
10	6.5 to 14			0.5 to 2			X-3			L1-1		
15	8 to 18			0.5 to 2.5			X-4			L1-1		
20	9 to 20			0.5 to 3			X-4.5			L1-1		
30	11.5 to 22			0.5 to 4			X-5			L1-2		
40	15.5 to 30			0.5 to 5			X-5.5			L1-2		

#### Symbol: A47

Machine a keyway into the long shaft. (The position of the keyway is the same as the standard model.)

The key must be ordered separately.

- Applicable shaft type: J, K, T



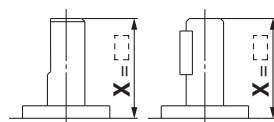
(mm)

Size	CRB2, CRBU2		
	a1	L1	N1
20	2h9 <sub>-0.025</sub> <sup>0</sup>	10	6.8
30	3h9 <sub>-0.025</sub> <sup>0</sup>	14	9.2

#### Symbol: A48

The long shaft is shortened.

- Applicable shaft type: S, Y



Size: 10 to 30      Size: 40

(mm)

Size	CRB2	CRBU2
	X	X
10	3 to 14	1 to 14
15	4 to 18	1.5 to 18
20	4.5 to 20	1.5 to 20
30	5 to 22	2 to 22
40	18 to 30	18 to 30

### Axial: Bottom (Short shaft side)

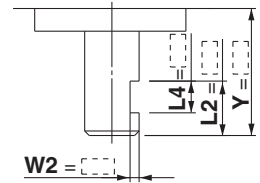
#### Symbol: A46

The short shaft can be further shortened by machining a middle-cut chamfer into it.

(The position of the chamfer is same as the standard one.)

(If shortening the shaft is not required, indicate "\*" for dimension Y.)

- Applicable shaft type: K



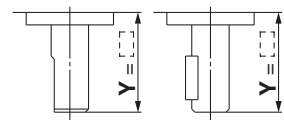
(mm)

Size	CRB2, CRBU2			
	Y	W2	L2 max	L4 max
10	4.5 to 14	0.5 to 2	Y-1	L2-1
15	5.5 to 18	0.5 to 2.5	Y-1.5	L2-1
20	6 to 20	0.5 to 3	Y-1.5	L2-1
30	8.5 to 22	0.5 to 4	Y-2	L2-2
40	13.5 to 30	0.5 to 5	Y-4.5	L2-2

#### Symbol: A49

The short shaft is shortened.

- Applicable shaft type: Y



Size: 10 to 30      Size: 40

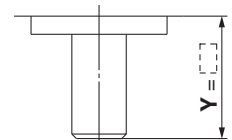
(mm)

Size	CRB2, CRBU2
	Y
10	1 to 14
15	1.5 to 18
20	1.5 to 20
30	2 to 22
40	18 to 30

#### Symbol: A52

The short shaft is shortened.

- Applicable shaft type: K



(mm)

Size	CRB2, CRBU2
	Y
10	1 to 14
15	1.5 to 18
20	1.5 to 20
30	2 to 22
40	4.5 to 30

CRB2

CRB2□WU

CRBU2

CRBU2WU

Simple Specials

Made to Order

Component Unit

Angle Adjustment Setting

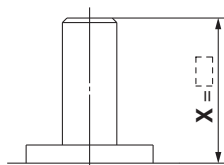
With Auto Switch

## Axial: Top (Long shaft side)

### Symbol: A51

The long shaft is shortened.

- Applicable shaft type: J, K, T



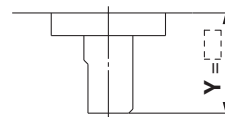
Size	(mm)	
	CRB2 X	CRBU2 X
10	3 to 14	1 to 14
15	4 to 18	1.5 to 18
20	4.5 to 20	1.5 to 20
30	5 to 22	2 to 22
40	6.5 to 30	3 to 30

## Axial: Bottom (Short shaft side)

### Symbol: A55

The short shaft is shortened.

- Applicable shaft type: J



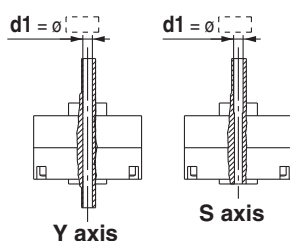
Size	(mm)	
	CRB2, CRBU2 Y	
10	1 to 8	
15	1.5 to 9	
20	1.5 to 10	
30	2 to 13	
40	4.5 to 15	

## Double Shaft

### Symbol: A39

Applicable to single vane type only.  
Shaft with through-hole (Additional machining of S, Y shaft)

- Applicable shaft type: S, Y
- Equal dimensions are indicated by the same marker.
- Not available for size 10
- A parallel key is used on the long shaft for size 40.
- Minimum machining diameter for d1 is 0.1 mm.

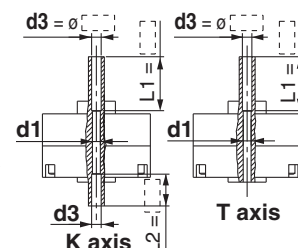


Size	CRB2		CRBU2	
	S	Y	S	Y
	d1		d1	
15	ø2.5		ø2.5	
20	ø2.5 to ø3.5		ø2.5 to ø3.5	
30	ø2.5 to ø4		ø2.5 to ø4	
40	ø2.5 to ø3		ø2.5 to ø5	

### Symbol: A40

Applicable to single vane type only.  
Shaft with through-hole (Additional machining of K, T shaft)

- Applicable shaft type: K, T
- Equal dimensions are indicated by the same marker.
- Not available for size 10
- d1 = ø2.5, L1 = 18 (max.) for size 15; minimum machining diameter for d1 is 0.1 mm.
- d1 = d3 for size 20 to 40

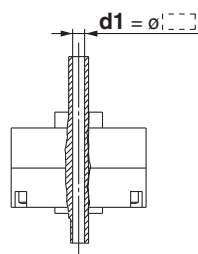


Size	CRB2, CRBU2			
	K	T	K	T
	d1		d3	
15	ø2.5		ø2.5 to ø3	
20	—		ø2.5 to ø4	
30	—		ø2.5 to ø4.5	
40	—		ø2.5 to ø5	

### Symbol: A41

Applicable to single vane type only.  
Shaft with through-hole

- Not available for size 10
- Applicable shaft type: J
- Equal dimensions are indicated by the same marker.



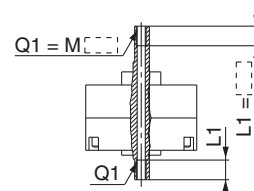
The above figure shows the CRB2 series.  
(mm)

Size	CRB2, CRBU2 d1
15	ø2.5
20	ø2.5 to ø3.5
30	ø2.5 to ø4
40	ø2.5 to ø4.5

### Symbol: A42

Applicable to single vane type only.  
A special end is machined onto both the long and short shafts, and a through-hole is drilled into both shafts. Female threads are machined into the through-holes, whose diameter is equivalent to the diameter of the pilot holes.

- Not available for size 10
- The maximum dimension L1 is, as a rule, twice the thread size. (Example) For M5: L1 max. = 10 mm. However, for M5 on the short shaft of S shaft: L1 max. = 7.5 mm
- A parallel key is used on the long shaft for size 40.
- Applicable shaft type: S, Y
- Equal dimensions are indicated by the same marker.



The above figure shows the CRB2 series.

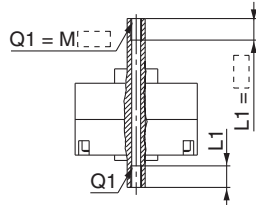
Thread	CRB2, CRBU2							
	15	20	30	40	15	20	30	40
	S		Y		S		Y	
M3 x 0.5	ø2.5	ø2.5	ø2.5	ø2.5	ø2.5	ø2.5	ø2.5	ø2.5
M4 x 0.7	—	ø3.3	ø3.3	—	—	—	—	—
M5 x 0.8	—	—	ø4.2	—	—	—	—	—

## Double Shaft

### Symbol: A43

Applicable to single vane type only.  
A special end is machined onto both the long and short shafts, and a through-hole is drilled into both shafts. Female threads are machined into the through-holes, whose diameter is equivalent to the diameter of the pilot holes.

- Not available for size 10
- The maximum dimension L1 is, as a rule, twice the thread size.  
(Example) For M5: L1 max. = 10 mm  
However, for M5 on the short shaft of T shaft: L1 max. = 7.5 mm
- Applicable shaft type: K, T
- Equal dimensions are indicated by the same marker.



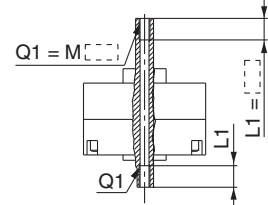
The above figure shows the CRB2 series.

Size Shaft type	CRB2, CRBU2 (mm)							
	15		20		30		40	
Thread	K	T	K	T	K	T	K	T
M3 x 0.5	ø2.5	ø2.5	ø2.5	ø2.5	ø2.5	ø2.5	ø2.5	ø2.5
M4 x 0.7	—	—	ø3.3	ø3.3	ø3.3	ø3.3	ø3.3	ø3.3
M5 x 0.8	—	—	—	—	ø4.2	ø4.2	ø4.2	ø4.2

### Symbol: A44

Applicable to single vane type only.  
A special end is machined onto both the long and short shafts, and a through-hole is drilled into both shafts. Female threads are machined into the through-holes, whose diameter is equivalent to the diameter of the pilot holes.

- Not available for size 10
- The maximum dimension L1 is, as a rule, twice the thread size.  
(Example) For M5: L1 max. = 10 mm
- Applicable shaft type: J
- Equal dimensions are indicated by the same marker.



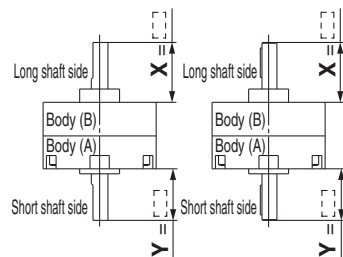
The above figure shows the CRB2 series.

Size Thread	CRB2, CRBU2 (mm)			
	15	20	30	40
M3 x 0.5	ø2.5	ø2.5	ø2.5	ø2.5
M4 x 0.7	—	ø3.3	ø3.3	ø3.3
M5 x 0.8	—	—	ø4.2	ø4.2

### Symbol: A50

Both the long shaft and the short shaft are shortened.

- Applicable shaft type: Y



Size: 10 to 30      Size: 40

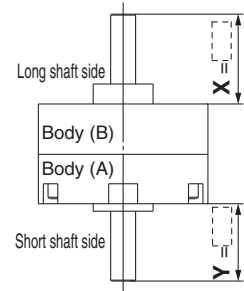
The above figure shows the CRB2 series.  
(mm)

Size	CRB2		CRBU2	
	X	Y	X	Y
10	3 to 14	1 to 14	1 to 14	1 to 14
15	4 to 18	1.5 to 18	1.5 to 18	1.5 to 18
20	4.5 to 20	1.5 to 20	1.5 to 20	1.5 to 20
30	5 to 22	2 to 22	2 to 22	2 to 22
40	18 to 30	18 to 30	18 to 30	18 to 30

### Symbol: A53

Both the long shaft and the short shaft are shortened.

- Applicable shaft type: K



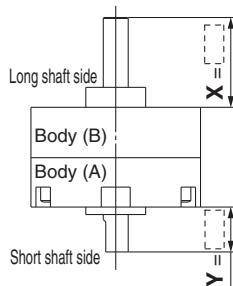
The above figure shows the CRB2 series.  
(mm)

Size	CRB2		CRBU2	
	X	Y	X	Y
10	3 to 14	1 to 14	1 to 14	1 to 14
15	4 to 18	1.5 to 18	1.5 to 18	1.5 to 18
20	4.5 to 20	1.5 to 20	1.5 to 20	1.5 to 20
30	5 to 22	2 to 22	2 to 22	2 to 22
40	6.5 to 30	4.5 to 30	3 to 30	4.5 to 30

### Symbol: A57

Both the long shaft and the short shaft are shortened.

- Applicable shaft type: J



The above figure shows the CRB2 series.  
(mm)

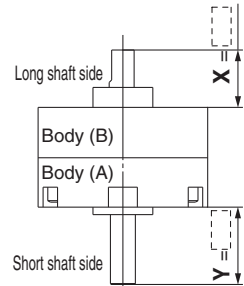
Size	CRB2		CRBU2	
	X	Y	X	Y
10	3 to 14	1 to 14	1 to 14	1 to 14
15	4 to 18	1.5 to 18	1.5 to 18	1.5 to 18
20	4.5 to 20	1.5 to 20	1.5 to 20	1.5 to 20
30	5 to 22	2 to 22	2 to 22	2 to 22
40	6.5 to 30	4.5 to 30	3 to 30	3 to 30

### Symbol: A58

The shafts are reversed. Additionally, both the long shaft and the short shaft are shortened.

(If shortening the shaft is not required, indicate "\*" for dimension X, Y.)

- Applicable shaft type: J



The above figure shows the CRB2 series.  
(mm)

Size	CRB2		CRBU2	
	X	Y	X	Y
10	3 to 10	1 to 12	1 to 10	1 to 12
15	4 to 11.5	1.5 to 15.5	1.5 to 11.5	1.5 to 15.5
20	4.5 to 13	1.5 to 17	1.5 to 13	1.5 to 17
30	5 to 16	2 to 19	2 to 16	2 to 19
40	6.5 to 17	4.5 to 28	3 to 17	4.5 to 28

CRB2

CRB2□WU

CRBU2

CRBU2WU

Simple Specials

Made to Order

Component Unit

Angle Adjustment Setting

With Auto Switch

# Series **CRB2/CRBU2** (Size: 10, 15, 20, 30, 40)

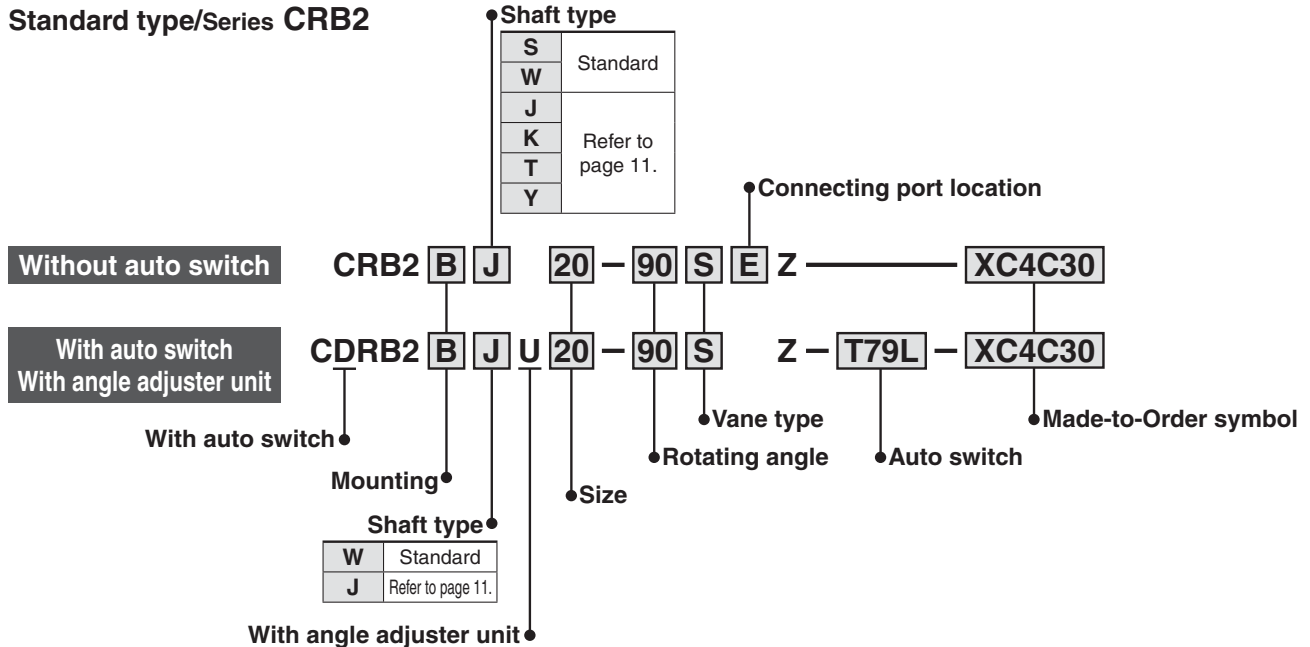
## Made to Order

### -XC1, 2, 3, 4, 5, 6, 7, 30

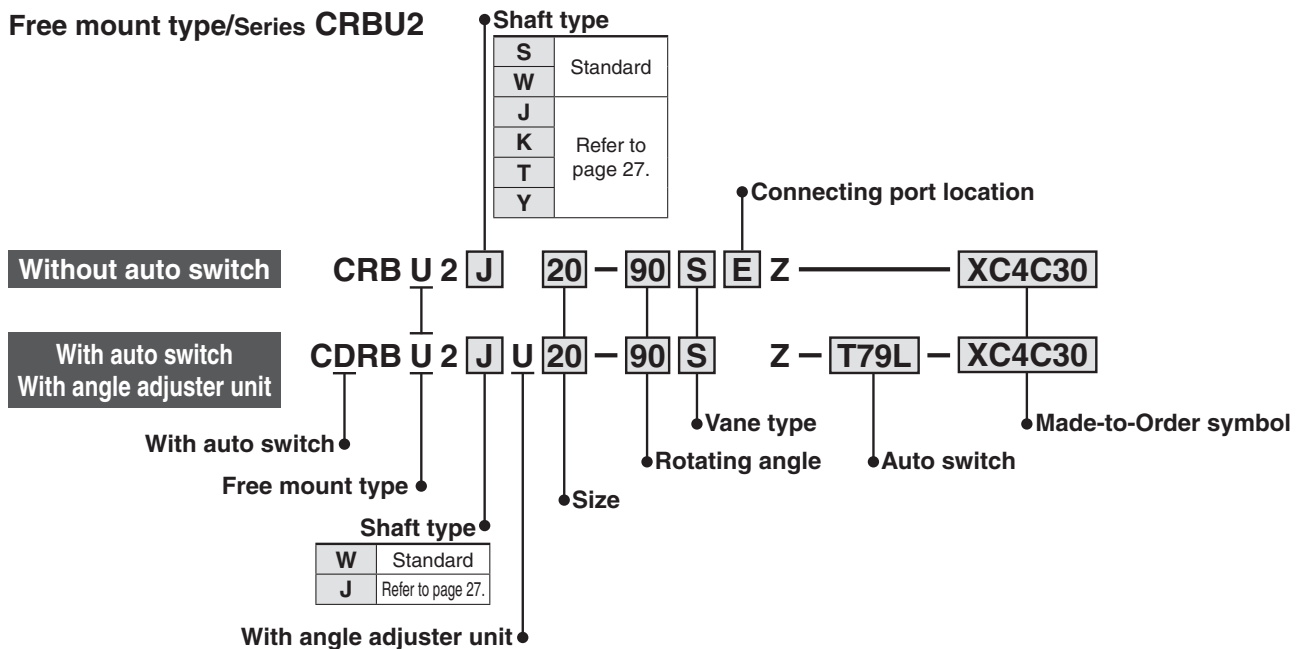
Symbol

**-XC1 to -XC7, -XC30**

#### Standard type/Series CRB2



#### Free mount type/Series CRBU2



#### Made to Order Symbol

Symbol	Description	Applicable shaft type	Applicable size
XC1*	Add connecting ports	W, J, K, S, T, Y	
XC2*	Change threaded holes to through-holes	●	10
XC3*	Change the screw position	●	15
XC4	Change the rotation range	●	20
XC5*	Change rotation range between 0 to 200°	●	30
XC6*	Change rotation range between 0 to 110°	●	40
XC7*	Reversed shaft	W, J	
XC30	Fluorine grease	●	

\* These specifications are not available for rotary actuators with auto switch and/or angle adjuster unit.

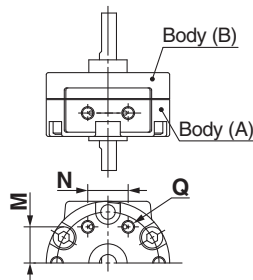
#### Combination

Symbol	Combination							
XC1	XC1							
XC2	●	XC2						
XC3	●	—	XC3					
XC4	●	●	●	XC4				
XC5	●	●	●	—	XC5			
XC6	●	●	●	—	—	XC6		
XC7	●	●	●	●	●	—	XC7	
XC30	●	●	●	●	●	●	●	

### Symbol: C1

The connecting ports are added on the Body (A) end surface.  
(It will have an aluminum surface since the additional machining will be left unfinished.)

- A parallel key is used instead of chamfer on the long shaft for size 40.
- Not available for the rotary actuator with auto switch

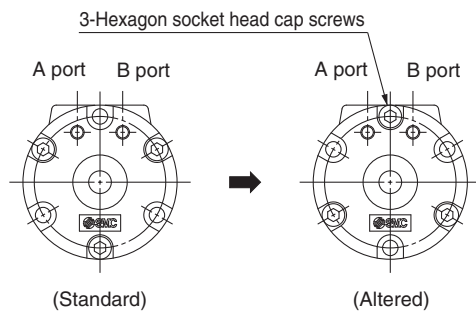


The above figure shows the CRB2 series.

Size	CRB2, CRBU2		
	Q	M	N
10	M3	8.5	9.5
15	M3	11	10
20	M5	14	13
30	M5	15.5	14
40	M5	21	20

### Symbol: C3

The position of the screws for tightening the actuator body is changed.

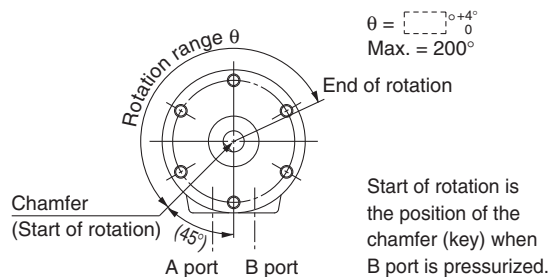


The above figure shows the CRB2 series. (Viewed from the short shaft side)

### Symbol: C5

Applicable to single vane type only.  
Start of rotation is 45° up from the bottom of the vertical line to the left side.

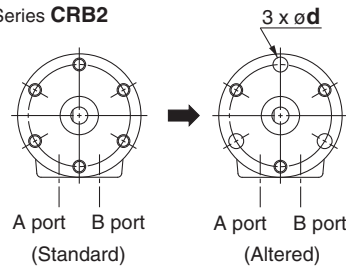
- Rotation tolerance for CRB2BW10 is  $^{+5}_{0}$ °
- Port size for CRB2BW10, 15 is M3.
- A parallel key is used instead of chamfer for size 40.



The above figure shows the CRB2 series. (Viewed from the long shaft side)

### Symbol: C2

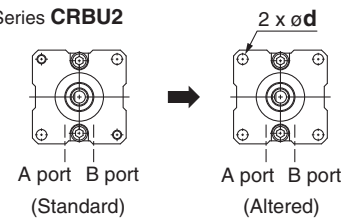
#### Series CRB2



The threaded holes on the Body (B) are changed to through-holes.  
(It will have an aluminum surface since the additional machining will be left unfinished.)

- Not available for the rotary actuator with auto switch

#### Series CRBU2



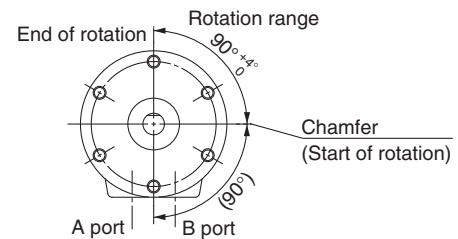
Size	CRB2, CRBU2	
	d	(mm)
15	3.4	
20	4.5	
30	5.5	
40	5.5	

(Viewed from the long shaft side)

### Symbol: C4

Applicable to single vane type only.  
The rotation range is changed. Rotating angle 90°.  
Starts of rotation is the horizontal line (90° down from the top to the right side).

- Rotation tolerance for CRB2BW10 is  $^{+5}_{0}$ °
- A parallel key is used instead of chamfer on the long shaft for size 40.

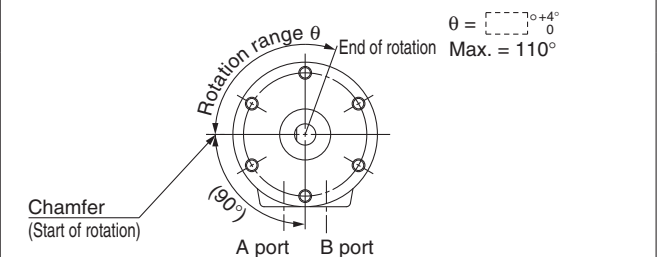


Start of rotation is the position of the chamfer (key) when A port is pressurized.  
The above figure shows the CRB2 series. (Viewed from the long shaft side)

### Symbol: C6

Applicable to single vane type only.  
Start of rotation is horizontal line (90° down from the top to the left side).

- Rotation tolerance for CRB2BW10 is  $^{+5}_{0}$ °
- A parallel key is used instead of chamfer on the long shaft for size 40.



Start of rotation is the position of the chamfer (key) when B port is pressurized.  
The above figure shows the CRB2 series. (Viewed from the long shaft side)

CRB2

CRB2□WU

CRBU2

CRBU2WU

Simple Specials

Made to Order

Component Unit

Angle Adjustment Setting

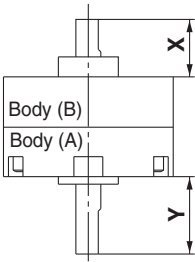
With Auto Switch

Series **CRB**□2

Symbol: **C7**

The shafts are reversed.

- A parallel key is used instead of chamfer on the long shaft for size 40.



The above figure shows the CRB2 series.

(mm)

Size	CRB2		CRBU2	
	Y	X	Y	X
10	12	10	19	3
15	15.5	11.5	20.5	6.5
20	17	13	22.5	7.5
30	19	16	26.5	8.5
40	28	17	36	9

Symbol: **C30**

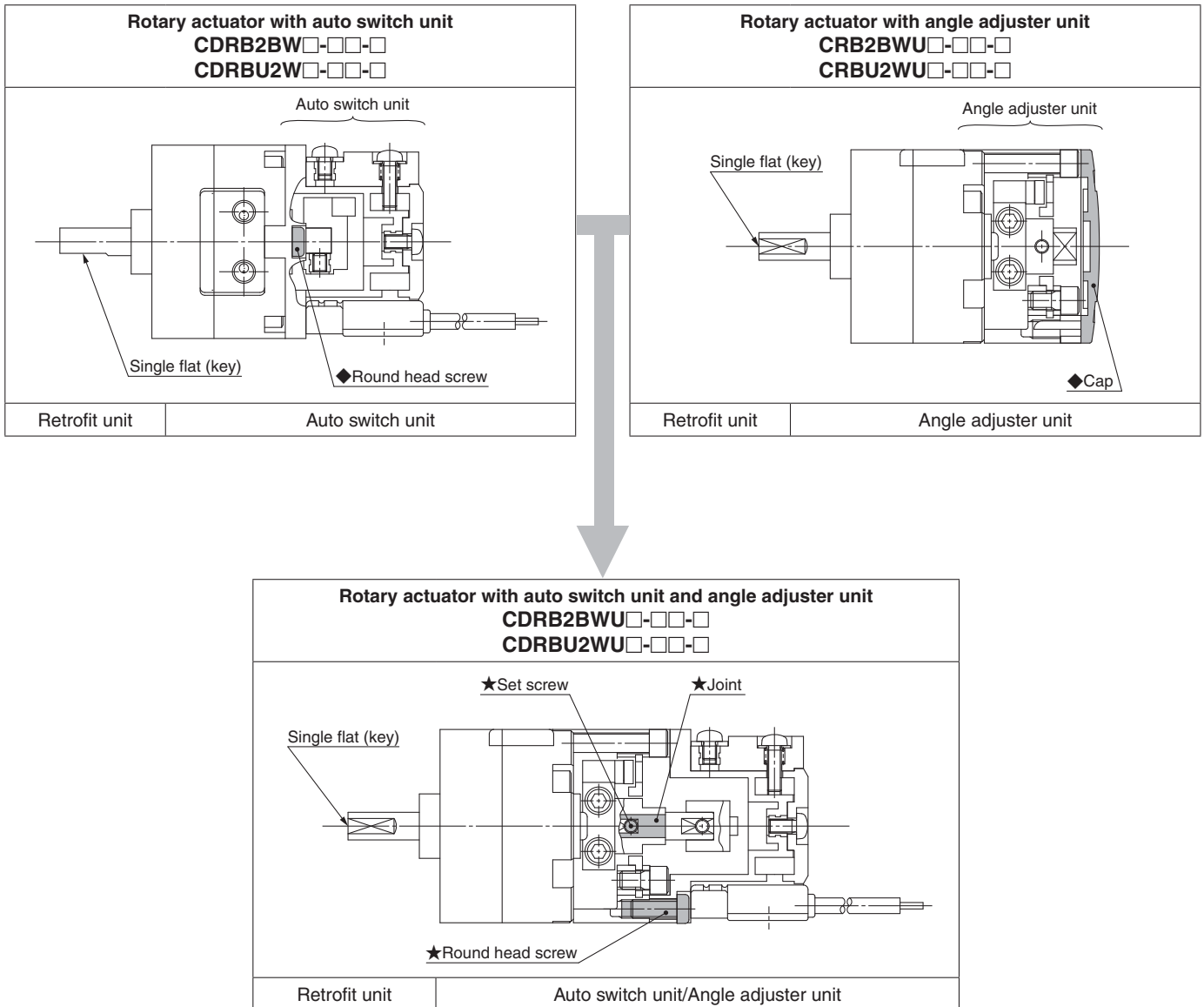
The standard grease is changed to fluorine grease. (Not the low-speed specification)



# Rotary Actuator Series **CRB**□2 Component Unit

## Auto Switch Unit and Angle Adjuster Unit

**Series CRB2/CRBU2** Auto switch unit and/or angle adjuster unit can be mounted on the rotary actuator vane type.



\* The rotary actuator with auto switch and angle adjuster is basically a combination of the auto switch unit and angle adjuster unit.  
 The items marked with ★ are additional parts required for connection (joint unit parts), and the items marked with ♦ are unnecessary.  
 Note) The figures show the CRB2 series.

### Unit Part No. (Common to Series CRB2/CRBU2)

Size	Auto switch unit part no.*1	Switch block unit part no.*2		Angle adjuster unit part no.	Auto switch angle adjuster unit part no.	Joint unit part no.*3
		Right-hand	Left-hand			
10	P611070-1	P611070-8	P611070-9	P811010-3	P811010-4	P211070-10
15	P611090-1			P811020-3	P811020-4	P211090-10
20	P611060-1	P611060-8		P811030-3	P811030-4	P211060-10
30	P611080-1			P811040-3	P811040-4	P211080-10
40	P611010-1	P611010-8	P611010-9	P811050-5	P811050-4	P211010-10

\*1. An auto switch will not be included, please order it separately.

\*2. Auto switch unit comes with one right-hand and one left-hand switch blocks that are used for addition or when the switch block is damaged.  
 Since the solid state switch for size 10 and 15 requires no switch block, the unit part number will be the P211070-13.

\*3. Joint unit is required to retrofit the angle adjuster unit to a rotary actuator with auto switch or to retrofit the auto switch unit to a rotary actuator with angle adjuster.

# Angle Adjustment Setting

## Specifications

### Single Vane

Size	Rotating angle adjustment range	Rubber bumper
10	0 to 230°	Yes
15	0 to 240°	
20		
30		
40	0 to 230°	

Note 1) Use rotary actuator for 270°.

Note 2) Connecting ports are side ported only.

Note 3) The allowable kinetic energy is the same as the specifications of the rotary actuator.

### Double Vane

Size	Rotating angle adjustment range	Rubber bumper
10	0 to 90°	Yes
15		
20		
30		
40		

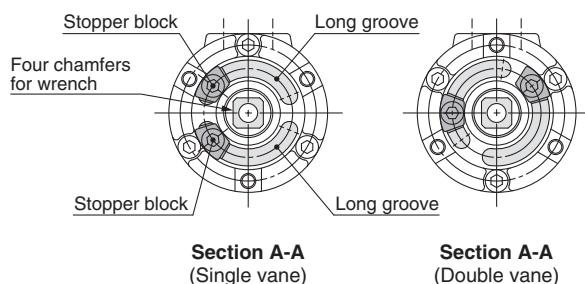
Note 1) Since the maximum angle of the rotating angle adjustment range will be limited by the rotation when using a rotary actuator for 90°, make sure to take this into consideration when ordering. Rotary actuator for 90° should be used to adjust the angle of 85° or less as a guide.

Note 2) Connecting ports are side ported only.

Note 3) The allowable kinetic energy is the same as the specifications of the rotary actuator.

## Rotating Angle Adjustment Method

Remove the resin cap in the illustrations below, slide the stopper block on the long groove and lock it into the appropriate position to adjust the rotating angle and rotating position. Protruding four chamfers for wrench on the output shaft that rotates allows manual operation and convenient positioning. (Refer to the rotating angle setting examples shown in the next page for details.)

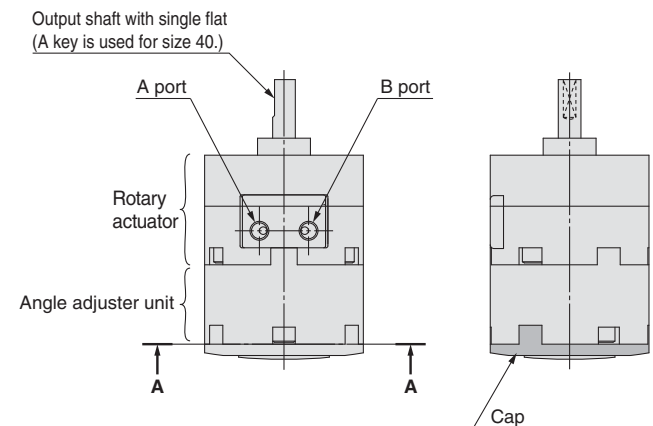


Note) For size 40, each stopper block comes with 2 holding screws.

## Recommended Tightening Torque for Holding Stopper Block

Size	Tightening torque (N·m)
10	1.0 to 1.2
15	
20	2.5 to 2.9
30	3.4 to 3.9
40	

Note) Stopper block is tightened temporarily at the time of shipment. Angle is not adjusted before shipment.



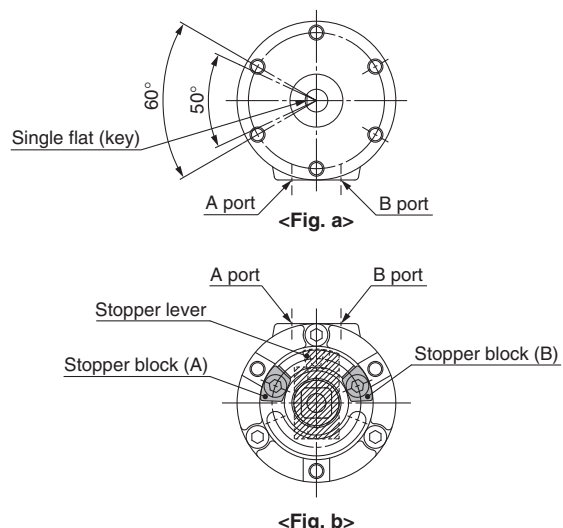
## Other Operating Method

Although one stopper block is mounted on each long groove for standard specifications as shown in the illustrations below, 2 stopper blocks can be mounted on one long groove.

Angle adjustment range when 2 stopper blocks are mounted on one long groove	
Size: 10, 40	50°
Size: 15, 20, 30	60°

As shown in <Fig. b>, when mounting 2 stopper blocks on one long groove, by revolving each stopper block (A)(B), the rotation range of the output shaft with single flat (key) is adjustable, as described in <Fig. a>, within either left 50° or 60° against port A and B.

(Rotation range of single flat (key) when mounting 2 stopper blocks on the other side's groove is the opposite side from <Fig. a> and the setting range is within either right 50° or 60° against port A and B.)



\* These figures show the CRB2 series.

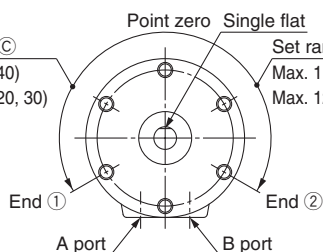
## Rotating Angle Setting Examples

**Example 1** The stopper ring is mounted on the standard position.  
(Rotary actuator with a rotating angle of 270° is used.)

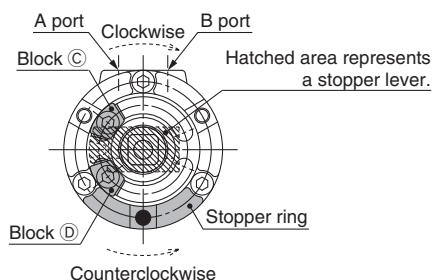
Set range of Block C  
Max. 115° (Size: 10, 40)  
Max. 120° (Size: 15, 20, 30)

Point zero Single flat

Set range of Block D  
Max. 115° (Size: 10, 40)  
Max. 120° (Size: 15, 20, 30)



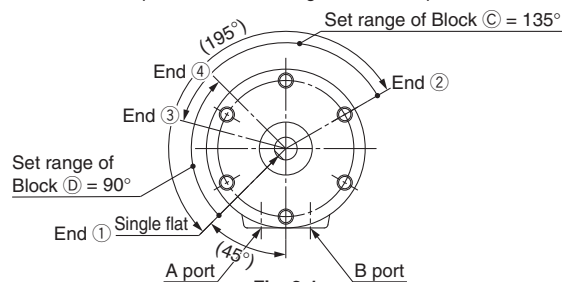
<Fig. 1-1>



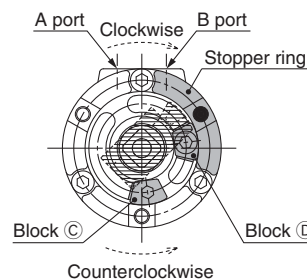
<Fig. 1-2>

Lock Block ① in Fig. 1-2, and move Block ② clockwise to allow the rotation of the shaft with single flat in Fig. 1-1 from point zero to End ①. When Block ② is locked and Block ① is moved counterclockwise, the shaft with single flat in Fig. 1-1 rotates from point zero to End ②. The maximum rotation range of the shaft with single flat is as follows: Sizes 10, 40: up to 230°; Sizes 15, 20, 30: up to 240° (Fig. 1-2 shows when the rotating angle is 0°.)

**Example 2** The stopper ring is mounted on 120° counterclockwise from the standard position shown in Fig. 1-2 of Example 1.



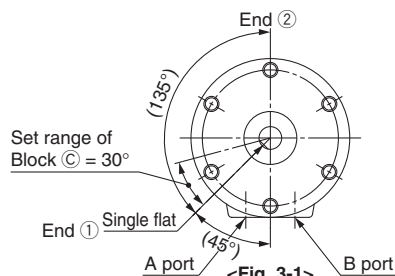
<Fig. 2-1>



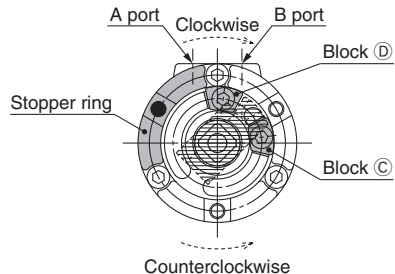
<Fig. 2-2>

The maximum rotation range of the shaft with single flat in Fig. 2-2 is 195°, from End ① to End ②. The rotation range of the shaft with single flat in Fig. 2-1 decreases to the range between End ② and ③ when moving Block ② in Fig. 2-2 clockwise, and similarly when moving Block ② counterclockwise, the rotation range decreases to the range between End ① and ④. However, since the internal stopper will come into contact with the vane at End ① position of the shaft with single flat in Fig. 2-1, make sure that the stopper lever stops at Block ① when adjusting.

**Example 3** The stopper ring is mounted on 120° clockwise from the standard position shown in Fig. 1-2 of Example 1 as in Fig. 4-2 of Example 4.



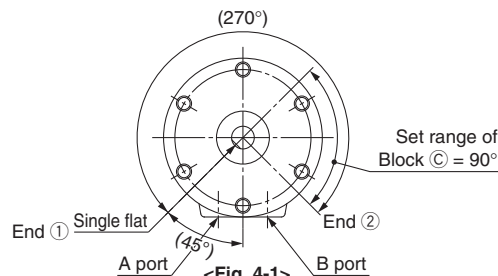
<Fig. 3-1>



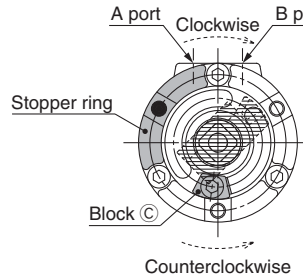
<Fig. 3-2>

Lock Block ① in Fig. 3-2 and move Block ② counterclockwise to allow the rotation of the shaft with single flat in Fig. 3-1 from End ① to End ②. However, since the internal stopper will come into contact with the vane at End ① position of the shaft with single flat make sure that the stopper lever stops at Block ② when adjusting. End ① side can be adjusted within 30° by moving Block ② counterclockwise.

**Example 4** The stopper ring is mounted on 120° clockwise from the standard position shown in Fig. 1-2 of Example 1 as in Fig. 3-2 of Example 3.



<Fig. 4-1>



<Fig. 4-2>

The maximum rotation range of the shaft with single flat is 270°, from End ① to End ②, when using the actuator for 270° and End ① side in Fig. 4-1 is stopped using the internal stopper and End ② side is adjusted using Block ②. The rotation range can be adjusted within 90° in End ② side. Note that Block ② cannot be moved and set 90° or more counterclockwise from its position in Fig. 4-2 since the internal stopper will come into contact with the vane.

Note 1) Mounting of the stopper ring shown in Examples 2, 3, 4 are not applicable for size 10.

Note 2) ● marks in the illustrations above indicate the mounting position of the stopper ring.

Note 3) Select the appropriate rotation of the rotary actuator after careful consideration of the content of "Angle Adjustment Setting".

Note 4) For size 40, each block comes with 2 holding screws.

Note 5) These figures show the CRB2 series.

# Series CDRB□2 With Auto Switch

## Applicable Auto Switches

Size	Auto switch model		Electrical entry
10, 15	Reed	D-90/90A	Grommet, 2-wire
		D-97/93A	
	Solid state	D-S99/S99V*	Grommet, 3-wire (NPN)
		D-S9P/S9PV*	Grommet, 3-wire (PNP)
		D-T99/T99V	Grommet, 2-wire
30, 40	Reed	D-R73	Grommet, 2-wire
		D-R80	Connector, 2-wire
	Solid state	D-S79*	Grommet, 3-wire (NPN)
		D-S7P*	Grommet, 3-wire (PNP)
		D-T79	Grommet, 2-wire; Connector, 2-wire

\* Solid state switch with 3-wire type has no connector type.

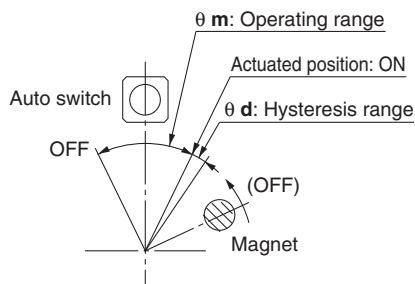
## Operating Range and Hysteresis

### \* Operating range: $\theta m$

The range between the position where the auto switch turns ON as the magnet inside the auto switch unit moves and the position where the switch turns OFF as the magnet travels the same direction.

### \* Hysteresis range: $\theta d$

The range between the position where the auto switch turns ON as the magnet inside the auto switch unit moves and the position where the auto switch turns OFF as the magnet travels the opposite direction.

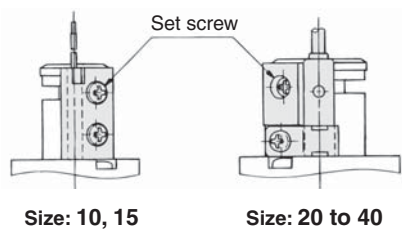


Size	$\theta m$ : Operating range	$\theta d$ : Hysteresis range
10, 15	110°	10°
20, 30	90°	
40	52°	8°

Note) Since the figures in the above table are provided as a guideline only, they cannot be guaranteed.  
Adjust the auto switch after confirming the operating conditions in the actual setting.

## How to Change the Auto Switch Detecting Position

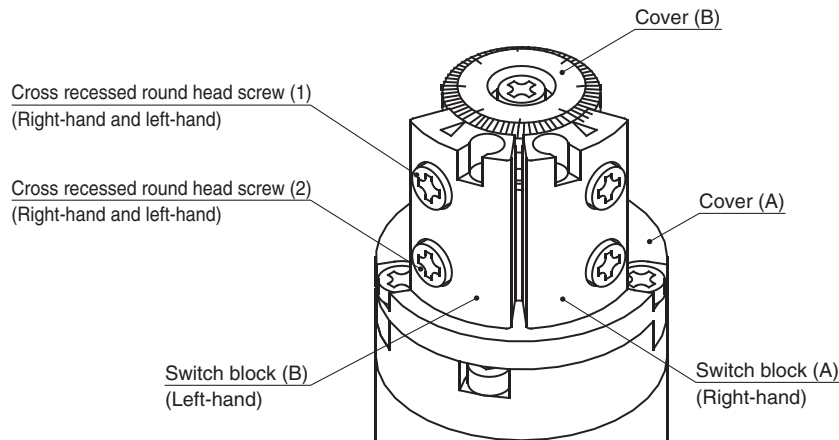
\* When setting the detecting position, loosen the tightening screw a bit and move the auto switch to the preferred position and then tighten again and fix it. At this time, if tightened too much, screw can become damaged and unable to fix position. Be sure to set the tightening torque around 0.49 N·m.



## Auto Switch Mounting

### External view and descriptions of auto switch unit

This following shows the external view and typical descriptions of the auto switch unit.



### Solid state auto switch

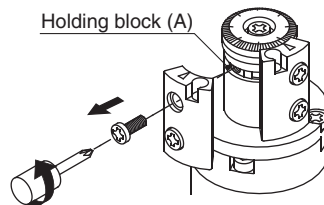
#### <Applicable auto switch>

3-wire type.....D-S99(V)□/S9P(V)□

2-wire type.....D-T99(V)□

#### 1. Switch block detaching

Remove the cross recessed round head screw (1) to detach the switch block.



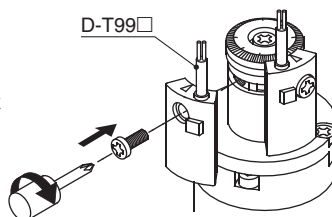
#### 2. Solid state auto switch mounting

Secure the solid state auto switch with the cross recessed round head screw (1) and holding block (A).

Proper tightening torque: 0.4 to 0.6 (N·m)

\* Since the holding block (A) moves inside the groove, move it to the mounting position beforehand.

· After the actuated position has been adjusted with the cross recessed round head screw (1), use the auto switch.



### Reed auto switch

#### <Applicable auto switch>

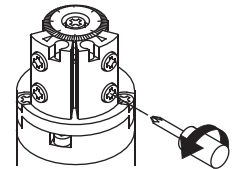
D-97/93A (With indicator light)

D-90/90A (Without indicator light)

#### 1. Preparations

Loosen the cross recessed round head screw (2) (About 2 to 3 turns).

\* This screw has been secured temporarily at shipment.

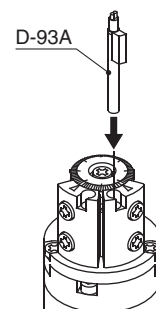


#### 2. Reed auto switch mounting

Insert the reed auto switch until it is in contact with the switch block hole.

\* For the D-97/93A model, insert the auto switch in the direction shown in the Fig. on the right.

\* Since the D-90/90A model is a round type, it has no directionality.

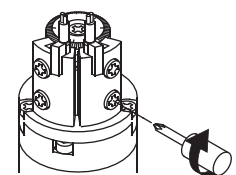


#### 3. Reed auto switch securing

Tighten the cross recessed round head screw (2) to secure the reed auto switch.

Proper tightening torque: 0.4 to 0.6 (N·m)

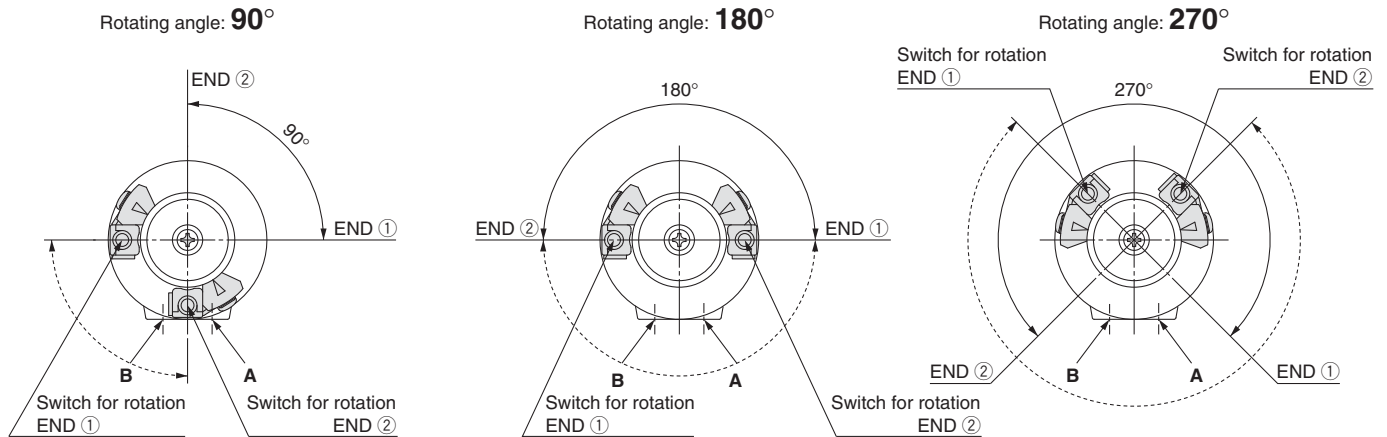
· After the actuated position has been adjusted with the cross recessed round head screw (1), use the auto switch.



## Auto Switch Adjustment

Rotation range of the output shaft with single flat (key for size 40 only) and auto switch mounting position  
<Applicable models/Size: 10, 15, 20, 30, 40>

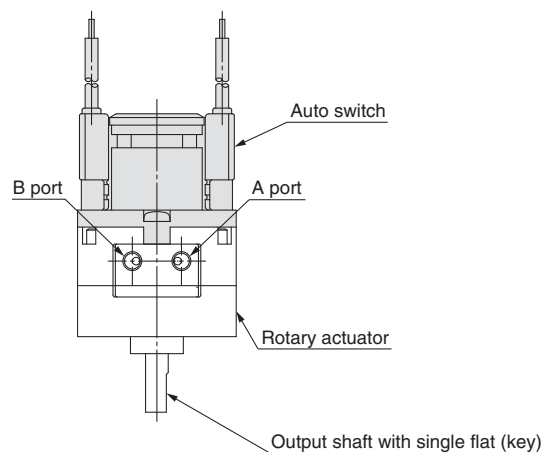
### <Single vane>



\* Solid-lined curves indicate the rotation range of the output shaft with single flat (key). When the single flat (key) is pointing to the END ① direction, the switch for rotation END ① will operate, and when the single flat (key) is pointing to the END ② direction, the switch for rotation END ② will operate.

\* Broken-lined curves indicate the rotation range of the built-in magnet. Operating angle of the switch can be decreased by either moving the switch for rotation END ① clockwise or moving the switch for rotation END ② counterclockwise. Auto switch in the figures above is at the most sensitive position.

\* Each auto switch unit comes with one right-hand and one left-hand switch.



Size: 10 to 40




\* The above figure shows the CRB2 series.





## Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of “**Caution**,” “**Warning**” or “**Danger**.” They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)\*1), and other safety regulations.

-  **Caution:** **Caution** indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.
-  **Warning:** **Warning** indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.
-  **Danger:** **Danger** indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

- \*1) ISO 4414: Pneumatic fluid power – General rules relating to systems.  
ISO 4413: Hydraulic fluid power – General rules relating to systems.  
IEC 60204-1: Safety of machinery – Electrical equipment of machines.  
(Part 1: General requirements)  
ISO 10218-1: Manipulating industrial robots – Safety.  
etc.

### Warning

- 1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.**  
Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.
- 2. Only personnel with appropriate training should operate machinery and equipment.**  
The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.
- 3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.**
  1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
  2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
  3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.
- 4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.**
  1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
  2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
  3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
  4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

### Caution

- 1. The product is provided for use in manufacturing industries.**  
The product herein described is basically provided for peaceful use in manufacturing industries.  
If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary.  
If anything is unclear, contact your nearest sales branch.

## Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following “Limited warranty and Disclaimer” and “Compliance Requirements”.

Read and accept them before using the product.

### Limited warranty and Disclaimer

1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.\*2)  
Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided.  
This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.

\*2) Vacuum pads are excluded from this 1 year warranty.

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.  
Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

### Compliance Requirements

1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

### Revision history

Edition B \* Addition of free mount type

RU

 **Safety Instructions** Be sure to read “Handling Precautions for SMC Products” (M-E03-3) before using.

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D-G

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