

НЕЙТРАЛИЗАТОРЫ статического электричества



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Высоковольтный нейтрализатор статического электричества IZS 40 / 41 / 42



Время нейтрализации статического заряда **0.1 сек**



Условия:

Снижение статического потенциала с 1000 В до 100 В

Нейтрализуемый объект:

электростатический потенциал заряженной пластины (150×150 мм, емкость 20 пф)

Расстояние от нейтрализатора:

200 мм (вольфрамовый электрод, продуваемый воздухом)

Непрерывная эмиссия ионов в соответствии с полярностью статического заряда на рабочей поверхности

Управление балансом ионов с помощью датчика

- Возможность выбора двух типов датчиков.
- Быстрая нейтрализация электростатического заряда с помощью датчика обратной связи
- Поддержание требуемой концентрации ионов в заданной области пространства с помощью датчика автоматической коррекции ионного баланса

Датчик обратной связи

Определяет полярность и величину электростатического потенциала объекта



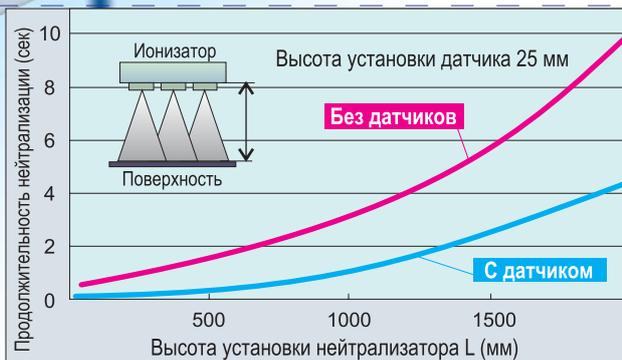
Датчик обратной связи. Размеры



Датчик автоматической коррекции

Поддерживает баланс генерируемых ионов

Давление 0.1 МПа, частота 30 Гц, электродный картридж для быстрой нейтрализации (8.6 норм. л/мин).



Способность снижать электростатический заряд определяется количественно с помощью заряженной пластины размером 150×150 мм, емкостью 20 пф в соответствии со стандартами ANSI/ESD, STM3, 1-2000 США. Используйте эти данные только как руководство для выбора модели, т.к. реальные величины сильно зависят от материала и размеров объекта.

Необходимость очистки электродов

Диагностика ухудшения характеристик нейтрализации и необходимости технического обслуживания

Отклонение тока на электроде коронного разряда от номинального значения



Кронштейн

(опция)

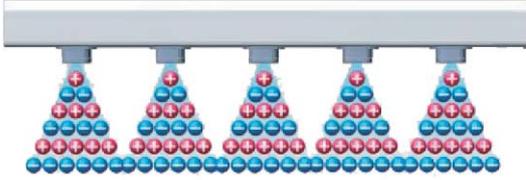
Промежуточный кронштейн



Режимы работы моделей

- **Модель IZS41:** коронный разряд AC или DC с датчиком автоматической коррекции ионного баланса (встроенным или выносным прецизионным); коронный разряд AC с датчиком электростатического заряда в обратной связи (высокоскоростная нейтрализация)

Нейтрализация объемных зарядов (коронный разряд AC)

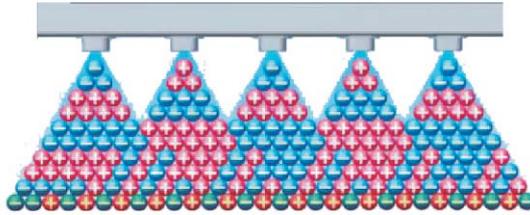


Положительно и отрицательно ионизованные слои воздуха поочередно достигают поверхность, что является причиной ее периодического перезаряда с заметным электростатическим потенциалом.

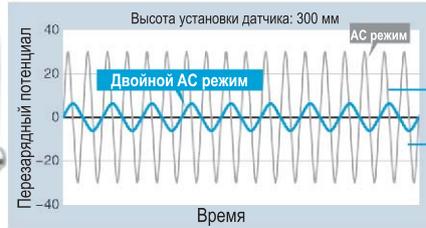
- **Базовая модель IZS40:** коронный разряд AC или DC без датчиков

- **Модель IZS42:** коронный разряд AC с противофазной эмиссией ионов соседними электродами с датчиком автоматической коррекции ионного баланса (встроенным или выносным прецизионным) - двойной AC режим

Нейтрализация объемных зарядов в двойном AC режиме



Положительные и отрицательные ионы от соседних электродов коронного разряда AC перемещаются в пространстве и одновременно достигают поверхность, что является причиной снижения амплитуды перезарядной электростатического потенциала.



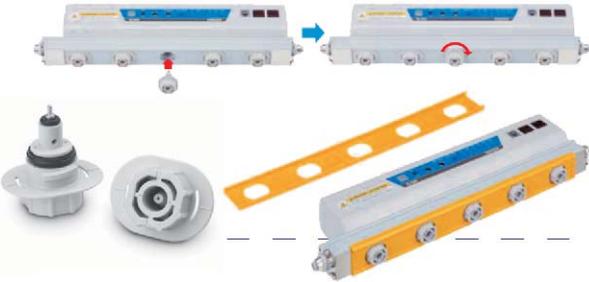
Сетевое подключение нейтрализаторов

Дистанционный контроллер для настройки сети нейтрализаторов (до 16 устройств); установка ионного баланса; диагностика загрязнения электродов.

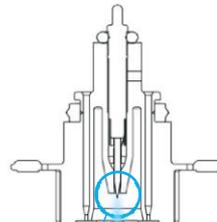


Сменные электродные картриджи

Картриджи с вольфрамовыми или кремниевыми (монокристалл) электродами коронного разряда. Исполнения для быстрой нейтрализации или энергосберегающее



Одноэлектродный картридж. Эмиссия ионов в коронном разряде AC или DC

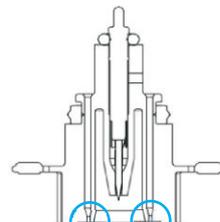


Игольчатый электрод

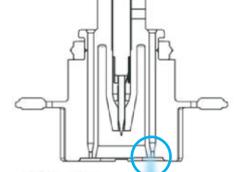


Воздушный поток переносит ионы и предохраняет электрод от загрязнения

Картридж для высокоскоростной нейтрализации



Энергосберегающий картридж

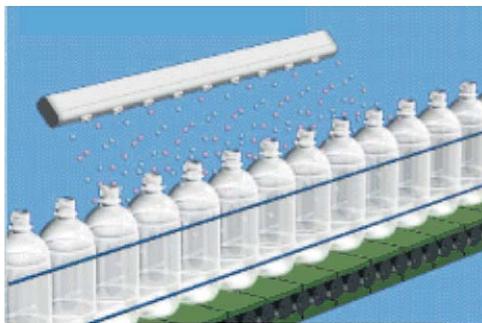


Одно дополнительное сопла формирования потока ионизованного газа (AC – биполярного, DC – однополярного) для объемной или поверхностной нейтрализации

Два дополнительных сопла формирования мощного потока ионизованного газа (AC – биполярного, DC – однополярного) для объемной или поверхностной нейтрализации

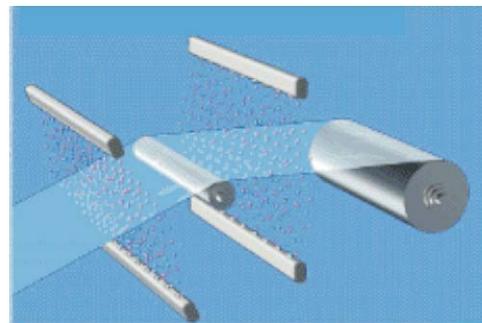
Примеры использования нейтрализатора в различных технологических процессах

Подача ПЭТ бутылок на транспортной ленте



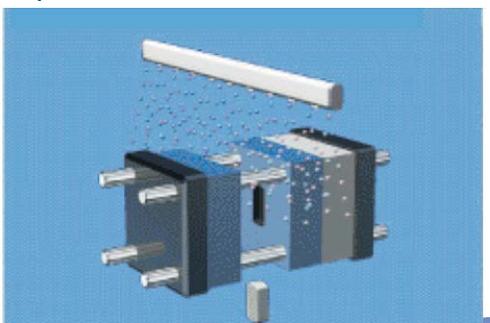
Предотвращение оседания пыли и "прилипания" бутылок

Сматывание (наматывание) полимерной пленки, бумаги и т. д.



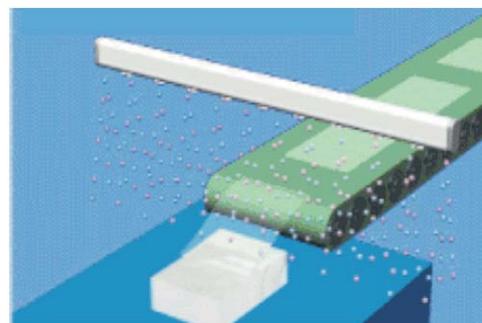
Предотвращение оседания пыли и образования складок

Формовка



Применение нейтрализатора облегчает отделение готовых деталей от пресс-формы

Формовка изделий из пленки



Предотвращение прилипания изделий к ленте транспортера, неправильного разъединения готовых деталей

Нейтрализатор статического электричества соплового типа IZN10

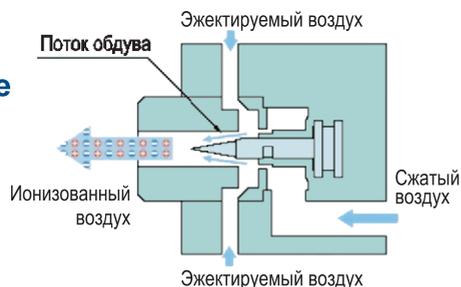
Предназначен для снижения уровня электростатических зарядов путем ионизации среды возле поверхности электризующегося материала

- самодиагностика загрязнения электрода
- прекращение ионизации при срабатывании реле давления или датчика электростатического потенциала
- светодиодная индикация



Энерго-сберегающее сопло

Ионный баланс ± 10 вольт



Предотвращает повреждение электронных компонентов электростатическим разрядом



Предотвращает оседание пыли на линзах



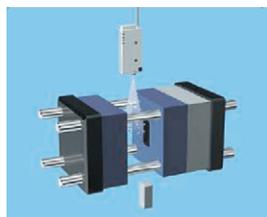
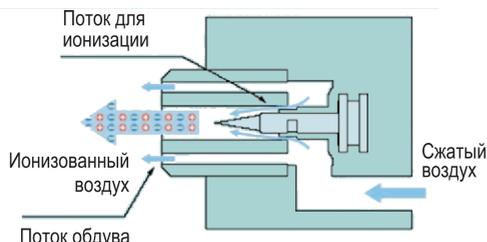
Предотвращает электризацию упаковочных материалов

Сопло для больших расходов

Ионный баланс ± 15 вольт

Эффективная нейтрализация на дистанции до 500 мм от сопла

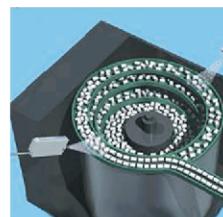
Приосевая струя ионизованного воздуха и коаксиальная струя обдува



Удаляет пыль и загрязнения



Удаляет пыль с внутренней поверхности пластиковых стаканов



Предотвращает слипание изделий на транспортной ленте

Переносной датчик электростатического заряда IZN10

Предназначен для визуального отображения электростатического потенциала заряженного объекта

- Компактность, небольшой вес
- Диапазон измерения ± 20 кВ
- Сохраняет максимальное и минимальное значения электростатического потенциала
- Жидкокристаллический дисплей с подсветкой



Нейтрализатор статического электричества IZS40 (см. на обороте)

Нейтрализатор статического электричества вентиляторного типа IZF10

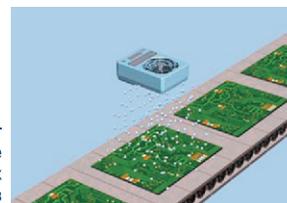
Предназначен для снижения уровня электростатических зарядов путем ионизации среды и переноса ее к поверхности электризующегося материала

- Габаритные размеры: 80×110 ×39, вес 280 грамм
- Ионный баланс ± 13 вольт
- Самодиагностика состояния электрода
- Расстояние между нейтрализатором и материалом может составлять до 1.2 м



Предотвращает повреждение электронных компонентов электростатическим разрядом

Предотвращает оседание пыли на линзах



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Высоковольтный нейтрализатор статического электричества линейного типа IZS40/41/42

ø6, ø8, ø10

Предназначен для снижения уровня электростатических зарядов путем ионизации среды возле поверхности электризующегося материала.

IZS40 - базовое исполнение, управление простым включением;

IZS41 - для ускоренного снятия статического заряда благодаря датчику обратной связи;

IZS42 - с улучшенным ионным балансом благодаря парной независимой биполярной эмиссии

- Длина штанги 340 ~ 2500 мм
- Время нейтрализации статического заряда 0.1 с
- Управление балансом ионов с помощью датчиков. Возможность выбора двух типов датчиков. Быстрая нейтрализация электростатического заряда с помощью датчика обратной связи/ Поддержание требуемой концентрации ионов в заданной области пространства с помощью датчика автобаланса
- Генерация униполярных или биполярных ионных потоков;
- Электродный картридж с функцией защиты от загрязнения электродов
- Опционально защитная крышка
- Сетевое подключение нейтрализаторов (до 16 устройств)



Режимы работы моделей

Базовая модель IZS40:

коронный разряд AC или DC без датчиков

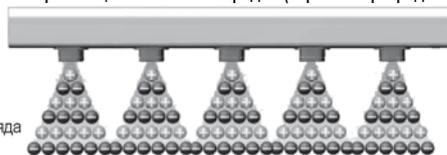
Модель IZS41:

коронный разряд AC или DC с датчиком автоматической коррекции ионного баланса (встроенным или выносным прецизионным); коронный разряд AC с датчиком электростатического заряда в обратной связи (высокоскоростная нейтрализация)

Модель IZS42:

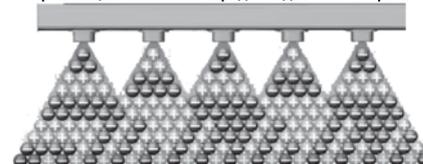
коронный разряд AC с противофазной эмиссией ионов соседними электродами с датчиком автоматической коррекции ионного баланса (встроенным или выносным прецизионным) - двойной AC режим

Нейтрализация объемных зарядов (коронный разряд AC)



Положительно и отрицательно ионизированные слои воздуха поочередно достигают поверхности, что является причиной ее периодического перезаряда с заметным электростатическим потенциалом.

Нейтрализация объемных зарядов в двойном AC режиме



Положительные и отрицательные ионы от соседних электродов коронного разряда AC перемешиваются в пространстве и одновременно достигают поверхности, что является причиной снижения амплитуды перезарядного электростатического потенциала.

Технические характеристики

Модель		IZS40	IZS41- □□ (NPN)	IZS41- □□ P (PNP)	IZS42- □□ (NPN)	IZS42- □□ P (PNP)
Принцип действия		Ионизация на коронном разряде				
Рабочие режимы		Переменный (AC), однополярный (DC)	Переменный (AC), переменный с обратной связью, однополярный (DC)		Двойной переменный (противофазная эмиссия ионов соседними электродами, с датчиком автобаланса)	
Напряжение ионизации (В)		±7000		±6000		
Ионный баланс (В)		±30				
Обдув	Рабочая среда	Очищенный и осушенный сжатый воздух				
	Рабочее давление (МПа)	Не более 0,5				
	Испытательное давление (МПа)	0,7				
	Присоединение	Быстроразъемные соединения ø6, ø8, ø10				
Потребление тока (мА)		Не более 330	Не более 440 (для режимов переменный с обратной связью, автоматический и ручной режим: не более 480)		Не более 700 (для автоматического и ручного режима: не более 740)	
Напряжение питания (В постоянного тока)		24 ±10% (с адаптером переменного тока: 100 ~ 240)				
Напряжение питания при последовательном подключении нейтрализаторов (В постоянного тока)		-				
Входные сигналы	Стоп ионизации	-	с GND		с GND	
	Сигнал на проверку электродов		до 5	с +24В 19 ~ напряж. питания		до 5
Выходные сигналы	Необходимость тех. обслуживания	до 5		до 5		
	Ошибка	100		до 1 (при токе нагрузки 100 мА)		
		до 1 (при токе нагрузки 100 мА)		26,4		26,4
Функции		Обнаружение anomalно высокого напряжения на электродах (ионизация останавливается во время обнаружения)	Контроль ионного баланса встроенным датчиком, обнаружение загрязнения электродов, обнаружение anomalно высокого напряжения на электродах (ионизация останавливается во время обнаружения), входной сигнал на остановку ионизации, последовательное соединение ионизаторов, пульт дистанционного управления (опция), возможность присоединения внешних датчиков.			
Эффективное расстояние нейтрализации статического электричества (мм)		50 ~ 2000	50 ~ 2000 (Переменный режим с обратной связью: 200 ~ 2000, Ручной/автоматический режимы: 100 ~ 2000)		50 ~ 2000 (Ручной/автоматический режимы: 100 ~ 2000)	
Температура рабочей и окружающей среды (°C)		0 ~ +40				
Относительная влажность		35 ~ 80% RH (без конденсации)				
Материалы		Корпус: АБС-пластик. Электродный картридж: ПБТ. Электроды: вольфрам, кристаллический кремний				
Устойчивость к ударам		100 м/с ²				
Соответствие стандартам		СЕ (Директива EMC: 2004/108/ЕС)				

Высоковольтный нейтрализатор статического электричества линейного типа IZS40/41/42

Количество картриджей и вес

Длина ионизатора	340	400	460	580	640	820	1120	1300	1600	1900	2320	2500	
Количество картриджей	5	6	7	9	10	13	18	21	26	31	38	41	
Вес (г)	IZS40	590	640	690	790	830	980	1220	1360	1600	1840	2170	2320
	IZS41	740	790	840	940	980	1130	1370	1510	1750	1990	2320	2470
	IZS42	860	910	960	1060	1100	1250	1490	1630	1870	2110	2440	2590

Внешние датчики

Модель внешнего датчика	IZS31-DF Датчик обратной связи	IZS31-DG Прецизионный датчик автобаланса
Температура окружающей среды (°C)	0 ~ +50	
Относительная влажность	35 ~ 85% RH (без конденсации)	
Материал корпуса	АБС-пластик	АБС-пластик, нерж. сталь
Устойчивость к ударам	100 м/с ²	
Вес (включая кабель) (г)	200	220
Расстояние установки (мм)	10 ~ 50 (рекомендуемое)	-
Соответствие стандартам	CE, UL, CSA	

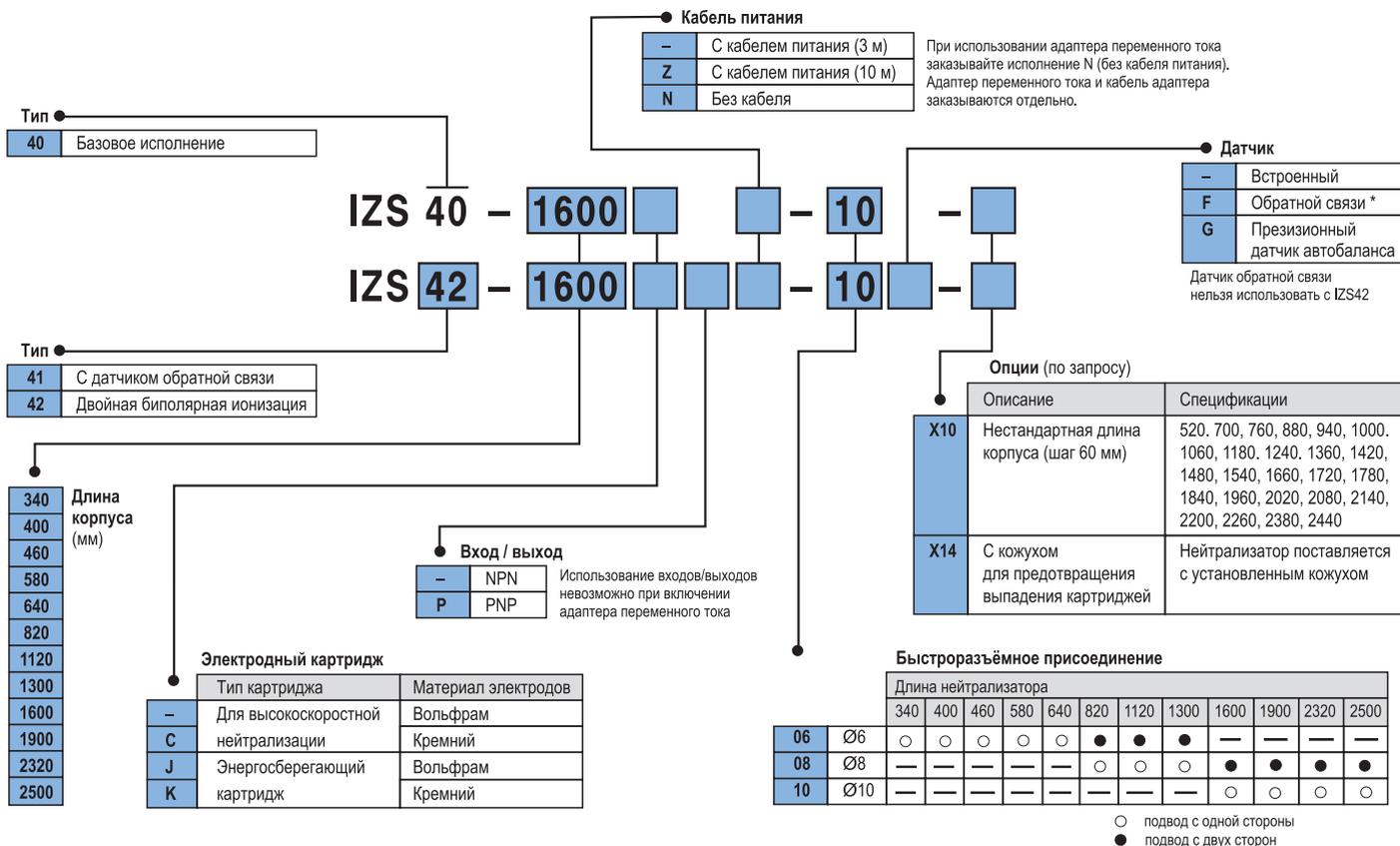
Адаптер переменного тока

Модель	IZF10-CG2, IZS41-CG2
Входное напряжение (В)	100 ~ 240, 50/60 Гц
Выходной ток (А)	1
Температура окружающей среды (°C)	0 ~ +40
Относительная влажность	35 ~ 85% RH (без конденсации)
Вес (г)	220

Пульт дистанционного управления

Модель	IZS41-RC
Тип	На инфракрасном излучении
Дальность (м)	5 (может варьироваться в зависимости от условий эксплуатации)
Питание	2 AAA-батарейки
Температура окружающей среды (°C)	0 ~ +45
Относительная влажность	35 ~ 85% RH (без конденсации)
Вес (без батареек) (г)	33

Номер для заказа



Принадлежности (заказываются отдельно)

Наименование	Номер для заказа		Изображение	Примечание	
	для IZS40	для IZS41/42			
Датчик обратной связи	-	IZS31-DF		Только для IZS41	
Прецизионный датчик автобаланса	-	IZS31-DG			
Торцевой кронштейн	IZS40-BE			Номер для заказа 1 шт. 2 винта M4x8 в комплекте	
Центральный кронштейн	IZS40-BM			Кол-во зависит от длины нейтрализатора: - для длин 340 ~ 760 мм не требуется, - для длин 820 ~ 1600 мм заказывать 1 шт., - для длин 1660 ~ 2380 мм заказывать 2 шт., - для длин 2440 ~ 2500 мм заказывать 3 шт.	
Кабель питания (3 м)	IZS40-CP	IZS41-CP		Кабели нестандартной длины (от 1 до 20 м с шагом 1 м) - по запросу	
Кабель питания (10 м)	IZS41-CPZ	IZS41-CPZ			
Кабель адаптера переменного тока	11-1101				
Адаптер переменного тока	IZF10-CG2	IZS41-CG2			
Ответная часть разъема e-conn	ZS-28-C	-			
Кабель для последовательного соединения нейтрализаторов	2 м	-		Кабели нестандартной длины (от 1 до 20 м с шагом 1 м) - по запросу	
	5 м				IZS41-CF02
	8 м				IZS41-CF05 IZS41-CF08
Электродный картридж для высокоскоростной нейтрализации	Вольфрам	IZS40-NT			Цвет картриджа: белый
	Кремний	IZS40-NC			Цвет картриджа: серый
Электродный картридж для энергосберегающей нейтрализации	Вольфрам	IZS40-NJ			Цвет картриджа: белый
	Кремний	IZS40-NK			Цвет картриджа: серый
Защитный кожух	На 3 картриджа	IZS40-E3			Насаживается на блок картриджей. Служит для защиты картриджей от повреждения и выпадения
	На 4 картриджа	IZS40-E4			
	На 5 картриджей	IZS40-E5			
Пульт дистанционного управления	-	IZS41-RC			
Комплект для очистки электродов	IZS30-M2				

Ionizer

Series IZS40/41/42

Potential amplitude: **25 V or less** ^{Note 1)}

Rapid elimination of static electricity: Fastest time: **0.1 seconds** ^{Note 2)}



Dual AC type *Series IZS42*

Potential amplitude is reduced with Dual AC type.



Feedback sensor type *Series IZS41*

Rapid elimination of static electricity by a feedback sensor



Standard type *Series IZS40*

Simple operation: Can be controlled by powering the ionizer ON.

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Note 1) IZS42, Installation height: 300 mm

Note 2) Conditions/With feedback sensor

Charged voltage: 1000 V→100 V

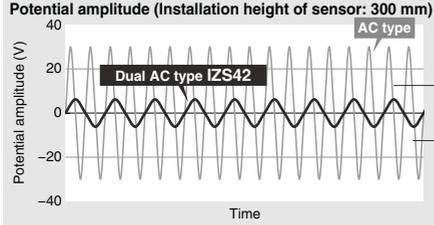
Discharged object: Charged plate (150 mm x 150 mm, capacitance 20 pF)

Installation distance: 200 mm (Tungsten electrode needle with air purge)

Dual AC type Series IZS42 (Potential amplitude reduction specification)

Potential amplitude: 25 V or less 80% reduction compared to the conventional model
 (Compared to the IZS31 series at the installation height of 300 mm)

Potential amplitude is reduced with **SMC independent Dual AC type sensor**.
 Static electricity elimination may be achieved without causing damage to a device which is sensitive to electrostatic discharge (ESD).
 Potential amplitude applied to the applicable workpiece is reduced even if the workpiece is mounted within close proximity of the ionizer.



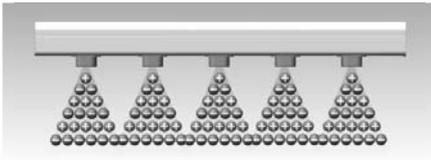
Independent Dual AC type is implemented.

Dual AC type/IZS42



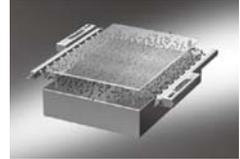
Discharges + ions and - ions at the same time to allow the + and - ions to reach the workpiece evenly, thereby reducing the potential amplitude.

AC type



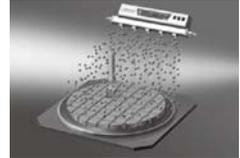
+ ion and - ion layers reach the workpiece within the same cycle, which increases the potential amplitude.

Eliminating static electricity on a glass substrate



Prevents the breakage of glass substrates due to the static electricity which is generated when the substrate is lifted from the surface plate.

Eliminating static electricity on an electric substrate



Prevents the breakage of electric substrates due to the static electricity which is generated when the substrates are picked up after dicing.

Standard type Series IZS40

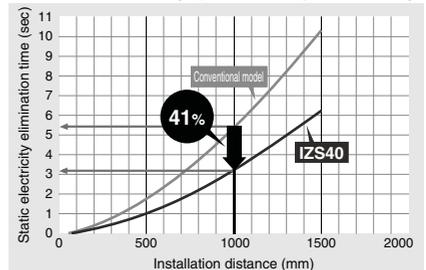
Simple operation: Can be controlled by powering the ionizer ON.

Static electricity removal speed is improved with the use of the IZS40. At 1000 mm, the static electricity removal speed of the IZS40 is **3.2 s**. This represents a 41% reduction in removal speed as compared to previously released models.



Static electricity elimination data when voltage is reduced from 1000 V to 100 V.

Conditions: Ion generation frequency 30 Hz Supply pressure: 0.1 MPa
 The IZS40 has a high speed static electricity elimination cartridge.

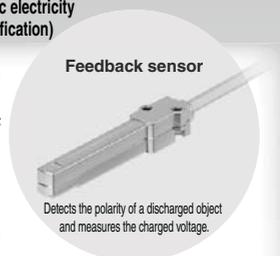
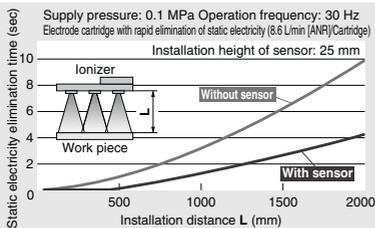
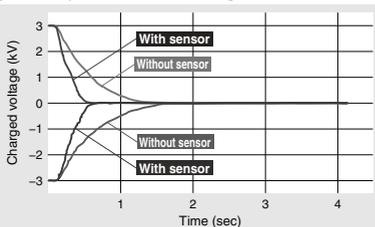


Feedback sensor type *Series IZS41* (High speed static electricity elimination specification)

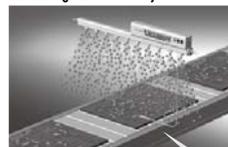
Rapid elimination of static electricity by a feedback sensor

(Note) An ion balance sensor is installed.

The speed of static electricity elimination has been increased by reading the workpiece's electrostatic potential by the feedback sensor (option) and continuously emitting ions with a reverse polarity.

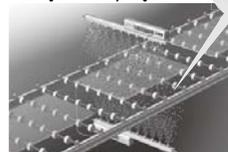


Eliminating static electricity on an electric substrate



- Prevents element disruption due to discharge.
- Prevents adhesion of dust.

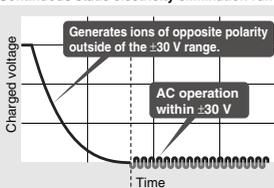
Eliminating static electricity on a glass substrate



- Prevents breakage due to adhesion and discharge.
- Prevents adhesion of dust.

Run mode after static electricity elimination (ion balance: within ± 30 V) can be selected.

- **Energy saving run mode** Stops generating ions after static electricity elimination to reduce power consumption.
 - **Continuous static electricity elimination run mode** After static electricity elimination, the ionizer changes to AC mode. Continues to eliminate static electricity to make it approach 0 V even if the ion balance is within ± 30 V.
- Continuous static electricity elimination run mode**



Mode	Ion emission waveform
Sensing AC	Stop
Energy saving run	Stop
Sensing AC	Continuous static electricity elimination run
	AC (Without sensor)
Workpiece electrification	Static electricity elimination completion

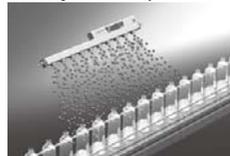
- AC adapter power supply is available.

e-con connector is used.



Suitable for static electricity elimination of resin and rubber pieces (small parts).

Eliminating static electricity on PET bottles



- Trip-resistance during conveying
- Prevents adhesion of dust.

Eliminating static electricity on molded goods



- Improves detachability of molded goods from a die.

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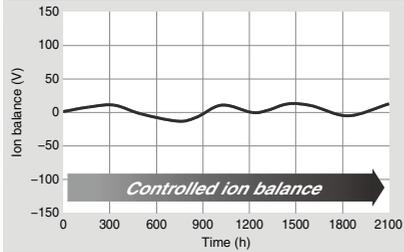
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Reduction of adjustment and maintenance labor by auto balance sensor IZS 41 IZS 42

Built-in type (Standard)

The sensor is installed within the ionizer body and may be mounted anywhere. Monitoring the amount of ion emitted from an ionizer, the autobalance sensor maintains the initial ion balance by adjusting the +/- ion supply rate.

Ion balance (image)

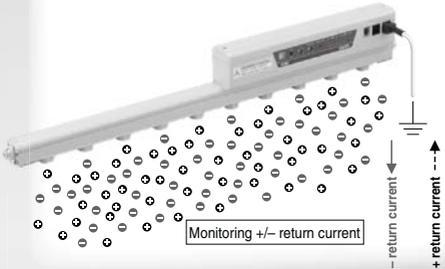
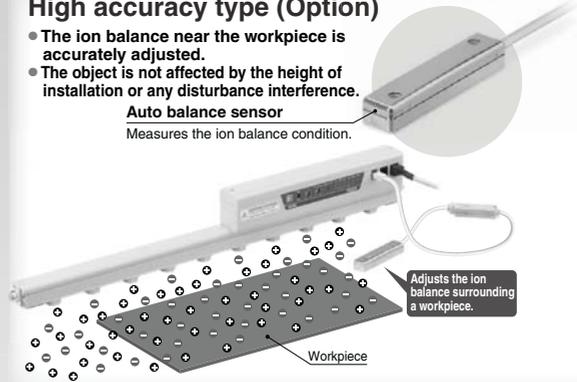


High accuracy type (Option)

- The ion balance near the workpiece is accurately adjusted.
- The object is not affected by the height of installation or any disturbance interference.

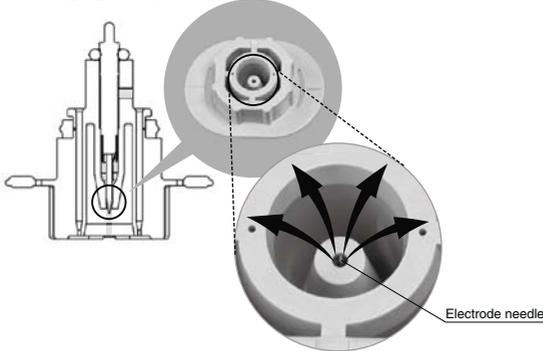
Auto balance sensor

Measures the ion balance condition.



Low maintenance electrode cartridges are used. IZS 40 IZS 41 IZS 42

- Minimizes contamination of electrode needles by discharging compressed air at the surface of the needles.



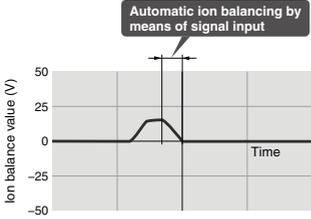
- 2 types of electrode needle materials

Tungsten : Ion balance ± 30 v
 Single crystal silicon: Ion balance ± 30 v, suitable for eliminating static electricity of silicon wafer



- "Ion balance adjustment at external signal input" or "Ion balance adjustment at any time" can be selectable.

The auto balance sensor may be connected only when adjusting the ion balance.



Setting ionizer with remote controller IZS 41 IZS 42

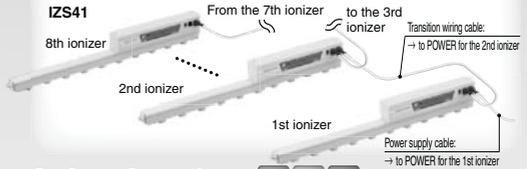
- May be used to adjust and set several ionizers remotely.
- Can recognize and control up to 16 ionizers through address setting.
- Frequency setting
- Ion balance adjustment
- Electrode contamination detection alarm level can be adjusted (3 levels).
- Built-in sensor valid/invalid may be selected.



Transition wiring may be used. IZS 41 IZS 42

Total number of ionizers that may be connected IZS41: Max. 8 units. IZS42: Max. 5 units.
 <Conditions> Bar length 340 to 2500 mm, Power supply cable 3 m, Transition wiring cable 2 m

Reduces man hours required for connecting wires to the power supply.



Safety functions IZS 40 IZS 41 IZS 42

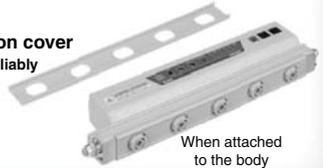
- Electrode cartridge drop prevention function

Locking by double-action



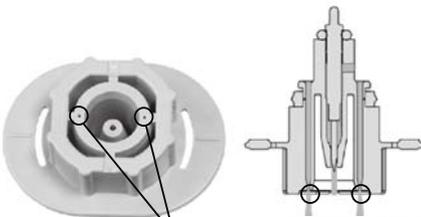
- Drop prevention cover

Can even more reliably prevent electrode cartridges from dropping off.



- High speed static electricity elimination cartridges and energy saving static electricity elimination cartridges are available.

High speed de-ionizing cartridge

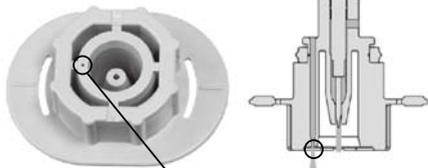


Ions are transferred to the workpieces efficiently by using two pneumatic nozzles to improve the static electricity elimination performance.

Energy saving type de-ionizing cartridge

The flow rate consumption of the energy-saving static electricity elimination cartridge is approximately **50%** less than that of the high speed static electricity elimination cartridge.

The static electricity elimination speed is reduced by approximately 20 to 30%.



Elimination of static electricity with reduced air consumption through the use of one pneumatic nozzle.

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Ionizer Series IZS40/41/42

Models and Functions

Series		IZS42	IZS41	IZS40
Method of applying voltage		Dual AC	AC, Sensing AC, DC	AC, DC
Sensor (Auto balance)	Built-in type (Standard)	●	●	—
	High accuracy type (Option)	●	●	—
Feedback sensor (Option)		—	●	—
I/O		●	●	—
Transition wiring may be used. Note 1)		●	●	—
Electrode needle contamination detector		●	●	—
Incorrect high voltage ion discharge detection		●	●	●
Low maintenance electrode		●	●	●
Cartridge	Energy saving type de-ionizing	●	●	●
	High speed de-ionizing	●	●	●
With One-touch fitting (ø6, ø8, ø10)		●	●	●
Bracket mount		●	●	●
Non-standard bar length (Made to Order)		●	●	●

Note 1) Order transition wiring separately.

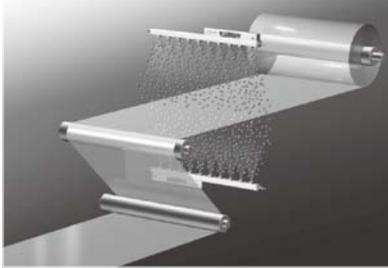
Accessories sold separately (per series)

Series	IZS42	IZS41	IZS40
Remote controller	●	●	—
AC adapter	●	●	●
Drop prevention cover	●	●	●
Electrode needle cleaning kit	●	●	●

Application Examples

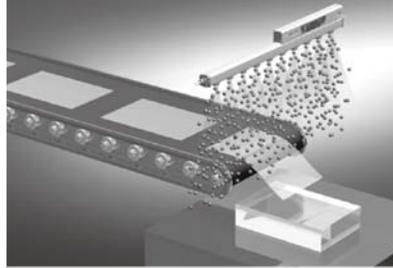
Eliminating static electricity from films

· Prevents adhesion of dust. · Prevents winding failure due to wrinkles etc.



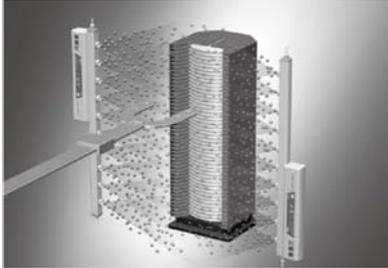
Eliminating static electricity on film molded goods

· Prevents attaching to conveyor. · Prevents dispersion of finished goods.



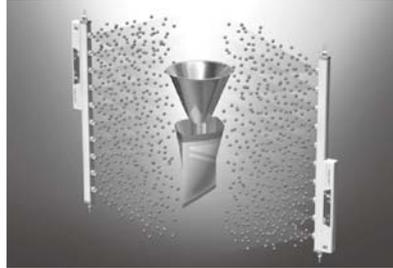
Eliminating static electricity during wafer transfer

· Prevents breakage due to discharge between wafers and hands.



Eliminating static electricity from packing films

· Prevents the filled substance from adhering to the packing film. · Reduces packing mistakes.



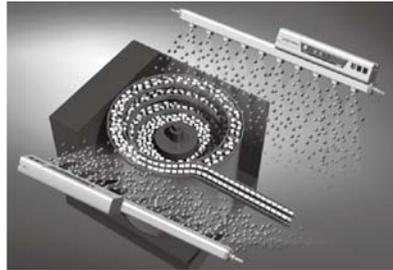
Eliminating static electricity from lens

· Removes dust from lens. · Prevents adhesion of dust.



Eliminating static electricity from parts feeder

· Prevents clogging of parts feeder.



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Series IZS40/41/42

Technical Data

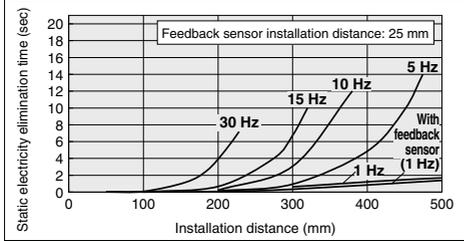
Note) Static electricity elimination features are based on the data using the charged plate (size: 150 mm x 150 mm, capacitance: 20 pF) as defined in the U.S. ANSI standards (ANSI/ESD, STM3.1-2006). Use this as a guideline purpose only for model selection because the value varies depending on the material and/or size of a subject.

Static Electricity Elimination Characteristics

① Installation Distance and De-ionization Time (Electricity Elimination from 1000 V to 100 V)

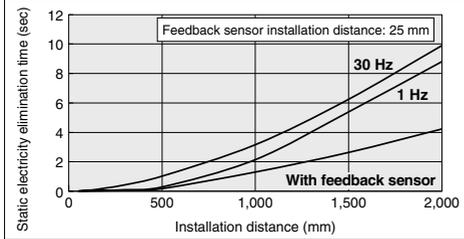
IZS40, 41

1) Without air purge



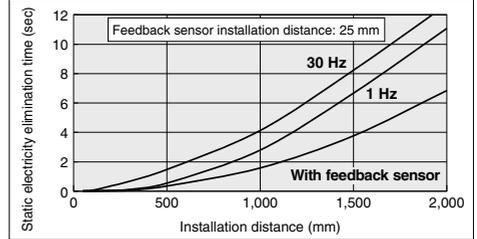
2) With high speed de-ionizing cartridge, With air purge

Supply pressure: 0.1 MPa (8.6 L/min [ANR] per cartridge)

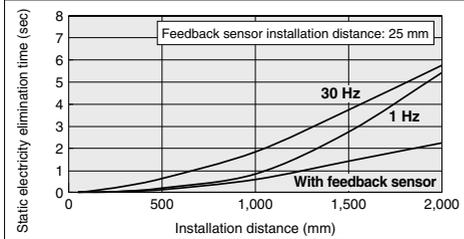


3) With energy saving type de-ionizing cartridge, With air purge

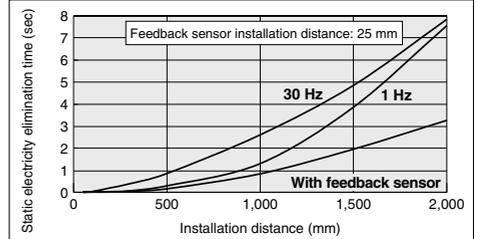
Supply pressure: 0.1 MPa (4.3 L/min [ANR] per cartridge)



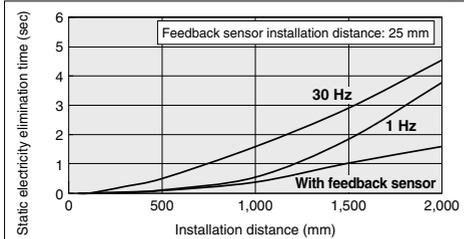
Supply pressure: 0.3 MPa (17.6 L/min [ANR] per cartridge)



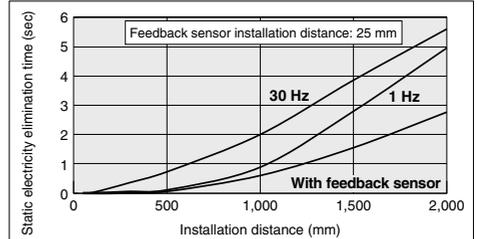
Supply pressure: 0.3 MPa (8.6 L/min [ANR] per cartridge)



Supply pressure: 0.5 MPa (26.4 L/min [ANR] per cartridge)

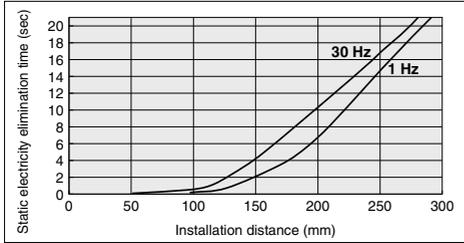


Supply pressure: 0.5 MPa (13.3 L/min [ANR] per cartridge)



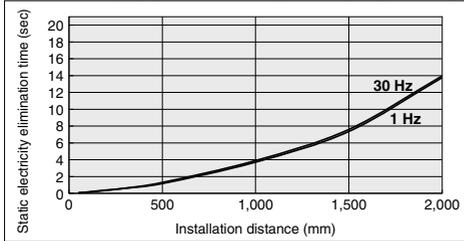
IZS42

1) Without air purge



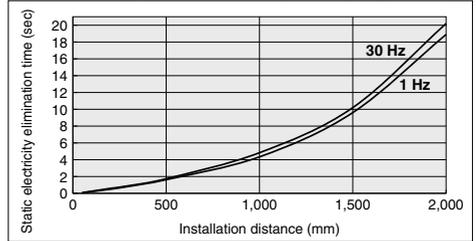
2) With high speed de-ionizing cartridge, With air purge

Supply pressure: 0.1 MPa (8.6 L/min [ANR] per cartridge)

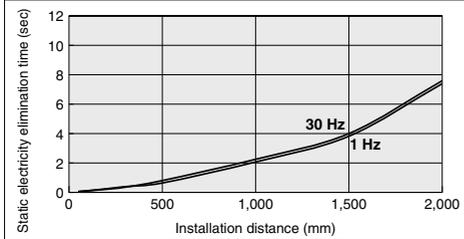


3) With energy saving type de-ionizing cartridge, With air purge

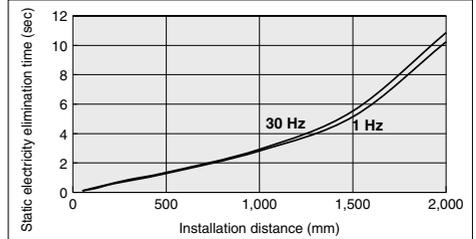
Supply pressure: 0.1 MPa (4.3 L/min [ANR] per cartridge)



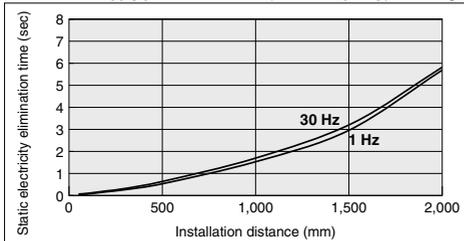
Supply pressure: 0.3 MPa (17.6 L/min [ANR] per cartridge)



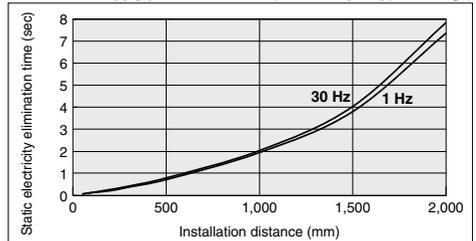
Supply pressure: 0.3 MPa (8.6 L/min [ANR] per cartridge)



Supply pressure: 0.5 MPa (26.4 L/min [ANR] per cartridge)



Supply pressure: 0.5 MPa (13.3 L/min [ANR] per cartridge)



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Series IZS40/41/42

Static Electricity Elimination Characteristics

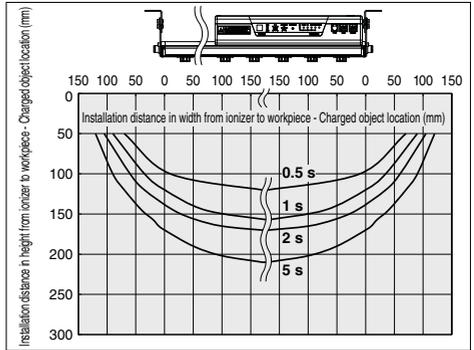
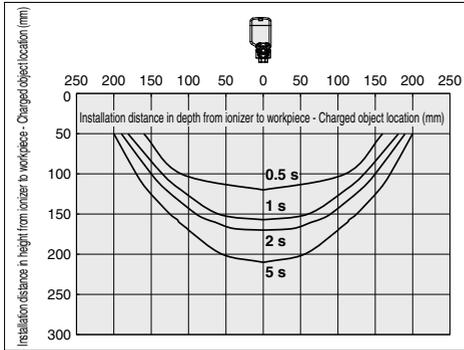
Note) Static electricity elimination features are based on the data using the charged plate (size: 150 mm x 150 mm, capacitance: 20 pF) as defined in the U.S. ANSI standards (ANSI/ESD, STM3.1-2006). Use this as a guideline purpose only for model selection because the value varies depending on the material and/or size of a subject.

② Static Electricity Elimination Range

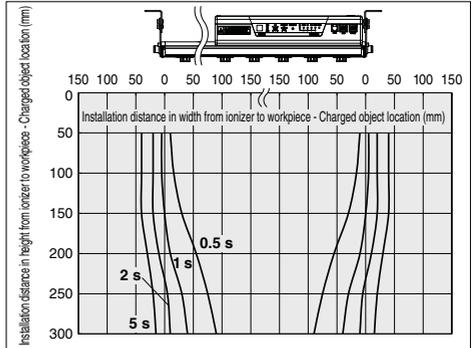
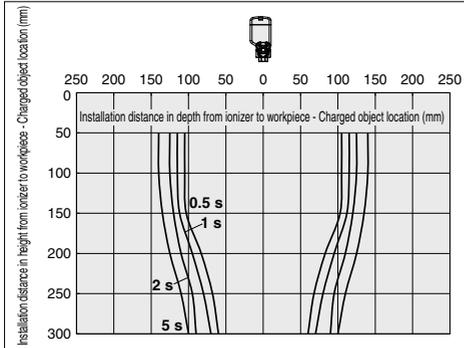
IZS40, 41

Frequency: 30 Hz

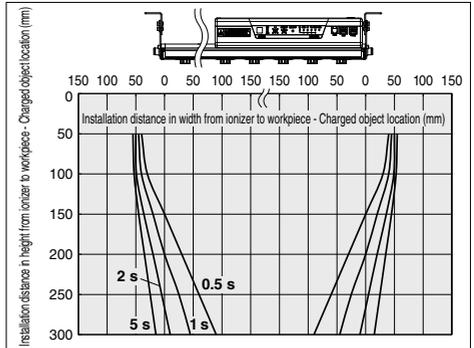
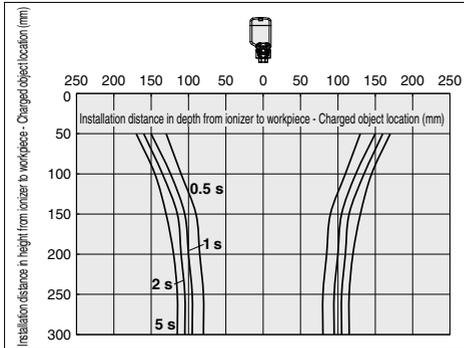
1) Supply pressure: 0 MPa



2) With high speed de-ionizing cartridge, Supply pressure: 0.3 MPa



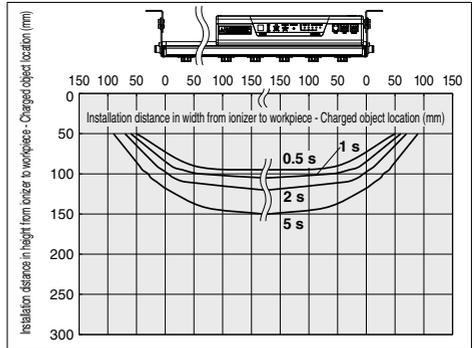
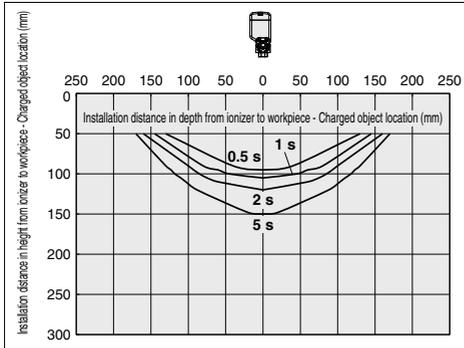
3) With energy saving type de-ionizing cartridge, Supply pressure: 0.3 MPa



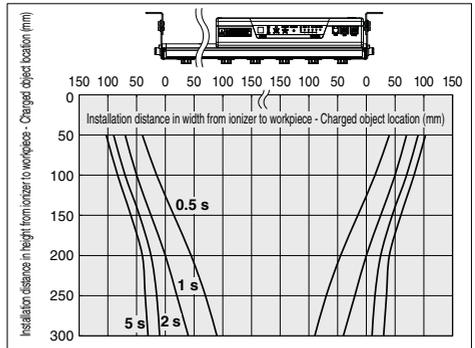
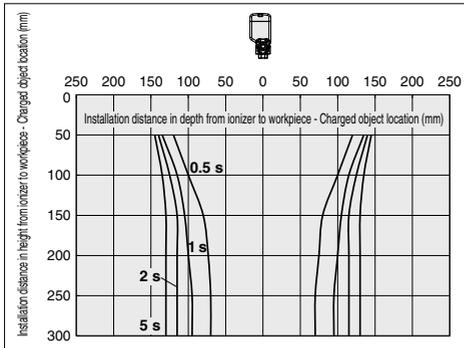
IZS42

Frequency: 30 Hz

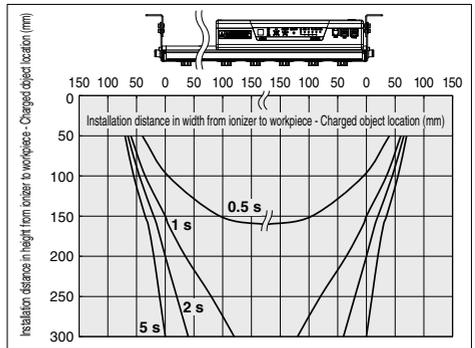
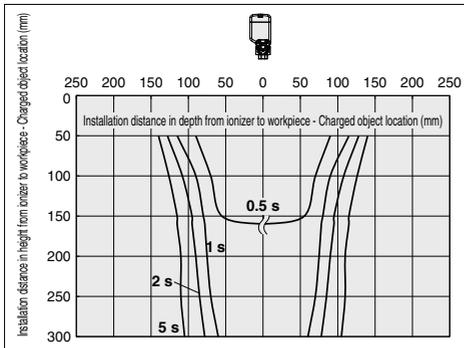
1) Supply pressure: 0 MPa



2) With high speed de-ionizing cartridge, Supply pressure: 0.3 MPa



3) With energy saving type de-ionizing cartridge, Supply pressure: 0.3 MPa



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IZE

IZH

Series IZS40/41/42

Static Electricity Elimination Characteristics

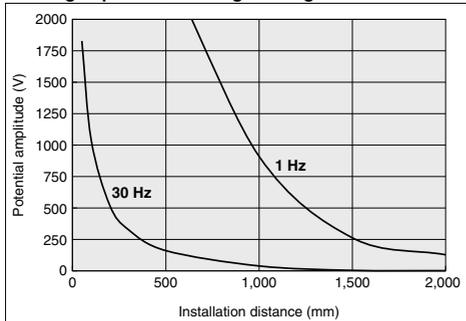
Note) Static electricity elimination features are based on the data using the charged plate (size: 150 mm x 150 mm, capacitance: 20 pF) as defined in the U.S. ANSI standards (ANSI/ESD, STM3.1-2006). Use this as a guideline purpose only for model selection because the value varies depending on the material and/or size of a subject.

③ Potential Amplitude

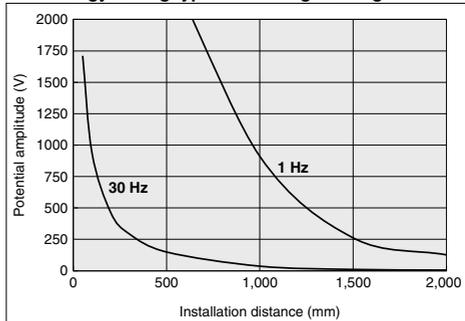
IZS40, 41

Supply pressure: 0.3 MPa, Frequency: 30 Hz

With high speed de-ionizing cartridge



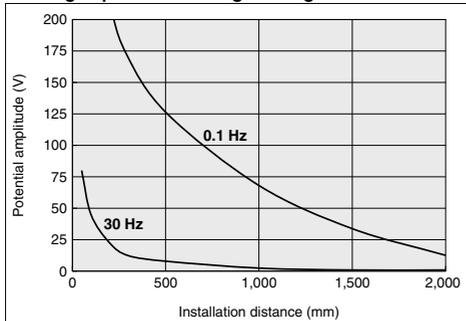
With energy saving type de-ionizing cartridge



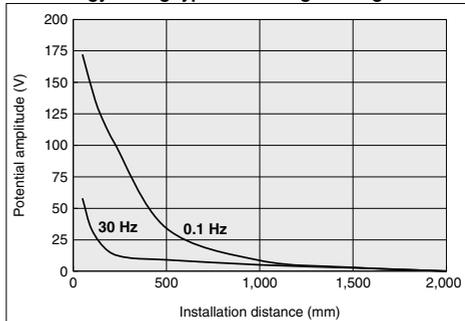
IZS42

Supply pressure: 0.3 MPa, Frequency: 30 Hz

With high speed de-ionizing cartridge

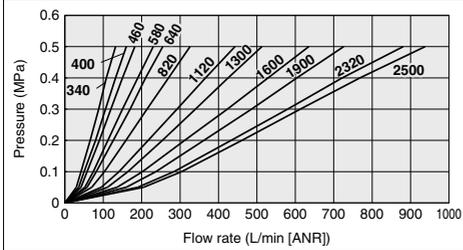


With energy saving type de-ionizing cartridge

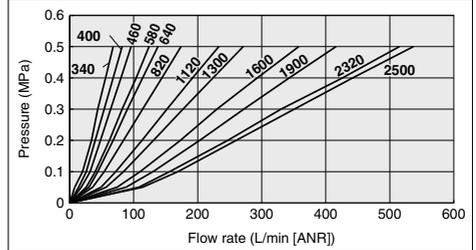


④ **Flow Rate — Pressure Characteristics**

With high speed de-ionizing cartridge

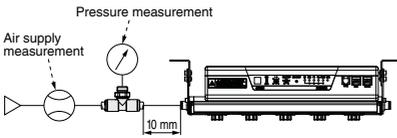


With energy saving type de-ionizing cartridge

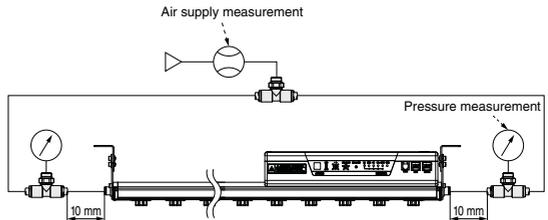


How to measure

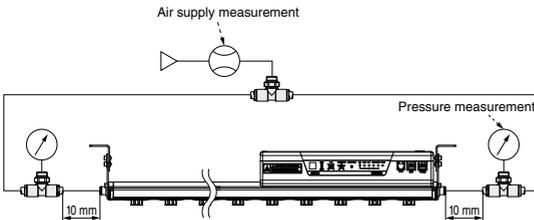
a) Single side air supply (Connecting tube: O.D. $\phi 6$ x I.D. $\phi 4$)
(IZS□-340, 400, 460, 580, 640)



b) Both sides air supply (Connecting tube: O.D. $\phi 6$ x I.D. $\phi 4$)
(IZS4□-820, 1120, 1300)

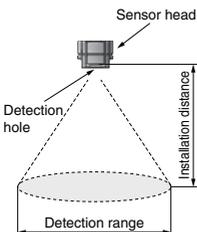


c) Both sides air supply (Connecting tube: O.D. $\phi 8$ x I.D. $\phi 5$)
(IZS□-1600, 1900, 2320, 2500)



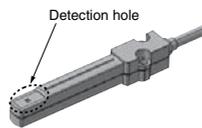
Feedback Sensor Detection Range

The relationship between the feedback sensor's installation distance and the detection range is as follows:



(mm)	
Installation distance	Detection range
10	45
25	100
50	180

Enlarged view of sensor head



- IZS
- IZN
- IZF
- IZD
- IZE
- IZH

Ionizer



Series IZS40/41/42

How to Order

Type
 40 Standard type

Type 40 IZS 40 - 1600 [] [] - 10 B - []

Type 41/42 IZS 42 - 1600 [] [] [] - 10 B [] - []

Bar type
 41 Feedback sensor type
 42 Dual AC type

Electrode cartridge type/Electrode needle material

Symbol	Electrode cartridge type	Electrode needle material
NII	High speed de-ionizing cartridge	Tungsten
C		Silicon
J	Energy saving type de-ionizing cartridge	Tungsten
K		Silicon

Bar length

Symbol	Bar length (mm)
340	340
400	400
460	460
580	580
640	640
820	820
1120	1120
1300	1300
1600	1600
1900	1900
2320	2320
2500	2500

Input/Output specifications

Symbol	Input/Output
NII	NPN
P	PNP

* Since input/output function cannot be used, specify "NII" when the AC adapter is being used.

Power supply cable

Symbol	Power supply cable
NII	With power supply cable (3 m)
Z	With power supply cable (10 m)
N	Without power supply cable

* When only an e-con connector for the IZS40 is required, specify "N", and order a part (Model: ZS-28-C) separately.
 * To use AC adapter, specify "N", and select AC adapter sold separately (on page 1113). (A cord is attached to the AC adapter.)

Sensor

Symbol	Sensor	IZS41	IZS42
NII	Built-in sensor	●	●
F	Feedback sensor	●	—
G	Auto balance sensor [High accuracy type]	●	●

* Feedback sensor cannot be used for the IZS42.

Bracket

Symbol	Bracket	Notes
NII	Without bracket	* The number of intermediate brackets differ depending on the bar length. (Refer to the below table.)
B	With bracket*	

Number of brackets

Bar length symbol	End bracket	Intermediate bracket
340 to 760	With 2 pcs.	None
820 to 1600		With 1 pc.
1660 to 2380		With 2 pcs.
2440 to 2500		With 3 pcs.

One-touch fitting

Symbol	One-touch fitting
06	ø6 One-touch fitting
08	ø8 One-touch fitting
10	ø10 One-touch fitting

* Refer to the table below for selection of One-touch fittings.

Recommended piping port size (mm)

One-touch fitting symbol	Applicable tube O.D. mm	Bar length symbol											
		340	400	460	580	640	820	1120	1300	1600	1900	2320	2500
06	ø6	○	○	○	○	○	●	●	●	●	●	●	●
08	ø8	—	—	—	—	—	○	○	○	○	○	○	○
10	ø10	—	—	—	—	—	—	—	—	○	○	○	○

○ : With piping on one side
 ● : With piping on both sides

Made to Order

Symbol	Contents	Specifications
-X10	Non-standard bar length	Symbol for producible bar length: 460 + 60 x n (n: Integer from 1 to 34) (For 2, 3, 6, 11, 14, 19, 24, 31 and 34 for n, use a standard model.)

Ordering example) IZS 40 - 1660 [] [] - 10 B - X10
 IZS 42 - 1660 [] [] [] - 10 B [] - X10

Type	Bar length				
41	520	1000	1420	1780	2140
42	700	1060	1480	1840	2200
	760	1180	1540	1960	2260
	880	1240	1660	2020	2380
	940	1360	1720	2080	2440

Symbol	Contents	Specifications
-X14	Model with electrode cartridge drop prevention cover	The main unit is shipped fitted with an electrode cartridge drop prevention cover available as an option.

Specifications

Ionizer model	IZS40	IZS41-□□ (NPN)	IZS41-□□P (PNP)	IZS42-□□ (NPN)	IZS42-□□P (PNP)
Ion generation method	Corona discharge type				
Method of applying voltage	AC, DC	AC, Sensing AC, DC		Dual AC	
Applied voltage	±7,000 V				
Ion balance <small>(Note)</small>	±30 V				
Air purge	Fluid	Air (Clean dry air)			
	Operating pressure	0.5 MPa or less			
	Proof pressure	0.7 MPa			
	Connecting tube O.D.	ø6, ø8, ø10			
Current consumption	330 mA or less	440 mA or less (Sensing AC, Automatic run/Manual run: 480 mA or less)		700 mA or less (Automatic run/Manual run: 740 mA or less)	
Power supply voltage	24 VDC ±10% (100 to 240 VAC: AC adapter option)				
Power supply voltage in a transition wiring	24 VDC to 26.4 VDC				
Input signal	Discharge stop signal	Connected to GND		Connected to +24 V	Connected to GND
	Electrode contamination detection signal	Voltage range: 5 VDC or less Current consumption: 5 mA or less		Voltage range: 19 VDC to power supply voltage Current consumption: 5 mA or less	Voltage range: 5 VDC or less Current consumption: 5 mA or less
Output signal	Maintenance signal	Max. load current: 100 mA Residual voltage 1 V or less (Load current at 100 mA) Max. applied voltage: 26.4 VDC		Max. load current: 100 mA Residual voltage 1 V or less (Load current at 100 mA) Max. applied voltage: 26.4 VDC	Max. load current: 100 mA Residual voltage 1 V or less (Load current at 100 mA)
	Error signal	Max. load current: 100 mA Residual voltage 1 V or less (Load current at 100 mA)		Max. load current: 100 mA Residual voltage 1 V or less (Load current at 100 mA)	Max. load current: 100 mA Residual voltage 1 V or less (Load current at 100 mA)
Function	Incorrect high voltage ion discharge detection (Ion discharge stops during detection)	Ion balance control with the built-in sensor, electrode contamination detection, incorrect high voltage ion discharge detection (stops discharge during detection), ion discharge stop input, transition wiring, remote controller (sold separately), external sensor connection			
Effective de-ionizing distance	50 to 2000 mm	50 to 2000 mm (Sensing AC mode: 200 to 2000 mm, Manual run/Automatic run: 100 to 2000 mm)		50 to 2000 mm (Manual run/Automatic run: 100 to 2000 mm)	
Ambient and fluid temperature	0 to 40°C				
Ambient humidity	35 to 80% Rh (with no condensation)				
Material	ionizer cover: ABS, Electrode cartridge: PBT, Electrode needle: Tungsten, Single crystal silicon				
Impact resistance	100 m/s ²				
Standards/Directive	CE (EMC Directive: 2004/108/EC)				

Note) When the air purge is performed between a charged object and an ionizer at a distance of 300 mm

Number of electrode cartridges/Bar weight

Bar length symbol	340	400	460	580	640	820	1120	1300	1600	1900	2320	2500
Number of electrode cartridges	5	6	7	9	10	13	18	21	26	31	38	41
Weight (g)	IZS40	590	640	690	790	830	980	1220	1360	1600	1840	2170
	IZS41	740	790	840	940	980	1130	1370	1510	1750	1990	2320
	IZS42	860	910	960	1060	1100	1250	1490	1630	1870	2110	2440

External sensor

Sensor model	IZS31-DF (Feedback sensor)	IZS31-DG (Auto balance sensor) [High accuracy type]
Ambient temperature	0 to 50°C	
Ambient humidity	35 to 80% Rh (with no condensation)	
Case material	ABS	ABS, Stainless steel
Impact resistance	100 m/s ²	
Weight	200 g (including cable weight)	220 g (including cable weight)
Installation distance	10 to 50 mm (Recommended)	—
Standards/Directive	CE, UL, CSA	

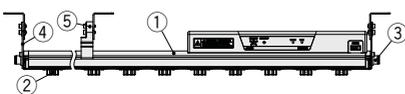
Note 1) Varies depending on the operating conditions and environment.

Note 2) Batteries are not supplied.

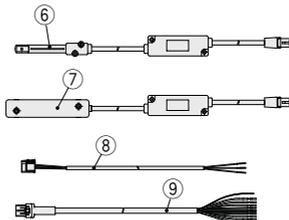
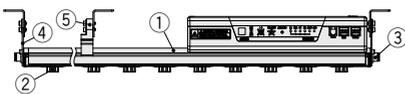
Note 3) Refer to the operation manual for handling of the remote controller.

Construction

Series IZS40



Series IZS41/42



No.	Description
1	Ionizer
2	Electrode cartridge
3	One-touch fitting
4	End bracket
5	Intermediate bracket
6	Feedback sensor
7	Auto balance sensor [High accuracy type]
8	Power supply cable (for IZS40)
9	Power supply cable (for IZS41/42)

Series IZS40/41/42

Accessories (for Individual Parts)

Feedback sensor
IZS31-DF



Auto balance sensor [High accuracy type]
IZS31-DG



Power supply cable

- IZS40-CP (3 m)
- IZS41-CP (3 m)
- IZS40-CPZ (10 m)
- IZS41-CPZ (10 m)



For IZS40

For IZS41/42

High speed de-ionizing cartridge

- IZS40-NT (Material: Tungsten)
- IZS40-NC (Material: Silicon)

Energy saving type de-ionizing cartridge

- IZS40-NJ (Material: Tungsten)
- IZS40-NK (Material: Silicon)



Tungsten
(Cartridge color: White)

Silicon
(Cartridge color: Gray)

Made to Order

How to Order

IZS - **CP** - **X13**

Type ● Power supply cable full length

Symbol	Cable full length
40	For IZS40
41	For IZS41/42
01	1 m
02	2 m
...	...
19	19 m
20	20 m

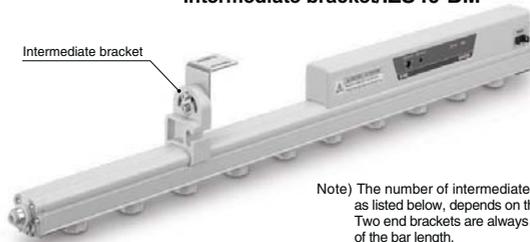
Model with made-to-order power supply cable
Available in 1 m increments from 1 m to 20 m.
Note 1) 10 m or longer power cables are not CE Marking-compliant.
Note 2) Use standard power supply cables for 3 m and 10 m lengths.

End bracket/IZS40-BE



Note) Ionizer mounting screws attached, M4 x 8, 2 pcs.

Intermediate bracket/IZS40-BM



Note) The number of intermediate brackets required, as listed below, depends on the bar length. Two end brackets are always required regardless of the bar length.

Bar length symbol	End bracket	Intermediate bracket
340 to 760	With 2 pcs.	None
820 to 1600		With 1 pc.
1660 to 2380		With 2 pcs.
2440 to 2500		With 3 pcs.

Note) The model number is for a single bracket.

Sold Separately

Electrode cartridge drop prevention cover

IZS40-E 3

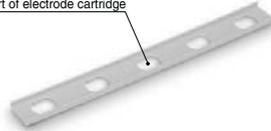
● Number of fixed electrode cartridges

IZS40-E3	3
IZS40-E4	4
IZS40-E5	5

Number of required drop prevention covers

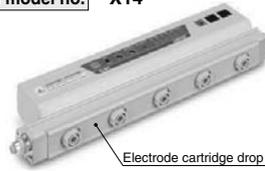
Bar length symbol	IZS40-E3	IZS40-E4	IZS40-E5
340	—	—	1
400	2	—	—
460	1	1	—
580	—	1	1
640	—	—	2
820	1	—	2
1120	1	—	3
1300	2	—	3
1600	2	—	4
1900	2	—	5
2320	1	—	7
2500	2	—	7

Mounted part of electrode cartridge



The model number requires the suffix "-X14" to indicate that the body is to be shipped fitted with an electrode cartridge drop prevention cover.

Standard model no. - X14



Electrode cartridge drop prevention cover

When attached to the body

Remote controller/IZS41-RC



**AC adapter
For IZS40**

IZF10-C

● AC adapter

G1	AC adapter + AC cord
G2	AC adapter (without AC cord)



For IZS40

For IZS41/42

IZS41-C

● AC adapter

G1	AC adapter + AC cord
G2	AC adapter (without AC cord)



For IZS41/42

* AC cord is only for use in Japan. (Rated voltage 125 V, plug JIS C8303, inlet IEC60320-C8) External input and output cannot be used when the AC adapter is being used.

Transition wiring cable

IZS41 - CF

● Transition wiring cable

02	Full length 2 m
05	Full length 5 m
08	Full length 8 m



Made to Order

How to Order	
IZS41 - CF - X13	
● Transition wiring cable length	
Model with Made-to-order transition wiring cable	Symbol Cable full length
Available in 1 m increments from 1 m to 20 m.	01 1 m
Note 1) 10 m or longer power cables are not CE Marking-compliant.	03 3 m
	⋮
Note 2) Use standard power supply cables for 2 m, 5 m and 8 m lengths.	19 19 m
Note 3) Transition wiring is not possible for the IZS40.	20 20 m

Electrode needle cleaning kit/IZS30-M2



IZS

IZN

IZF

IZD

IZE

IZH

Series IZS40/41/42

Wiring/IZS40

Wire cables according to the circuitry and wiring chart.

1. Grounding of F.G. cable

Make sure to ground the F.G. cable (green) with a resistance of 100 Ω or less.

The F.G. cable is used as a reference electric potential for de-ionization. If the ground terminal F.G. is not properly grounded, the ionizer will not achieve the optimal ion balance. Therefore, please connect the ground terminal using a resistance of 100 Ω or less.

2. Connection circuit (“POWER” connector)

Wiring of the IZS40

e-con is adopted for the connector of the IZS40.

Connector with cable or without cable may be selected when placing an order for the power supply cable.

When only an e-con is required, place an order for it as a part. (Cable is not supplied.)



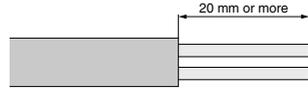
Wiring

Number stamped on connector	Description	Description
1	24 VDC	Power supply is connected to operate the ionizer.
2	GND	
3	F.G.	Make sure to ground with a resistance of 100 Ω or less to use it as a reference electric potential for ionizer.
4	—	Unused

How to connect the cable of the connector

1) Cut the cable as shown in the figure to the below.

Refer to the following table for the applicable wire size.



Applicable wire

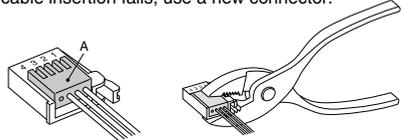
AWG No.	Conductor cross section mm ²	Finish O.D. mm	Model
26-24	0.14-0.2	ø0.8-ø1.0	ZS-28-C

2) Insert the cable which was cut into the back of the connector.

3) Confirm that the cable is inserted into the back of the connector and press part A with your finger to hold tentatively.

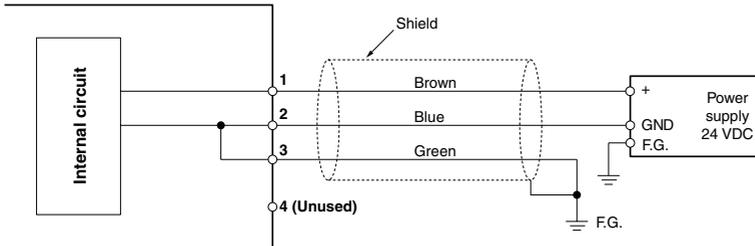
4) Use a tool such as pliers to firmly tighten the center of Part A.

5) The connector cannot be reused once crimped. If cable insertion fails, use a new connector.



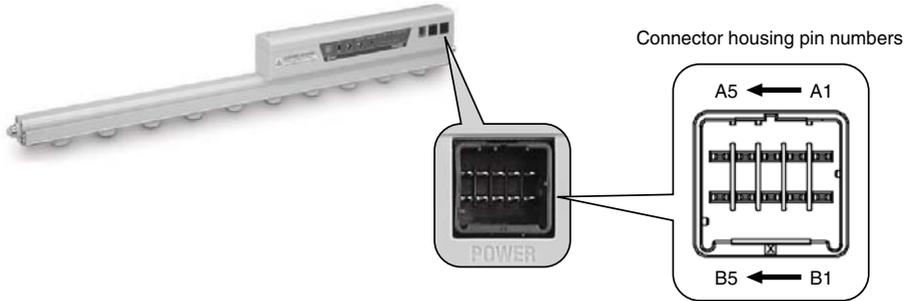
Connection Circuit/IZS40

Ionizer (IZS40)



If cables are prepared by the user, the cable colors shown in the diagram may change according to the cable colors by the user.

Wiring/IZS41, 42



Wiring

Pin no.	Cable color	Description	Signal direction	Description
A1	Brown	24 VDC	IN	Power supply is connected to operate the ionizer.
B1				
A2				
B2	Blue	GND	IN	
A3	Green	F.G.	—	Make sure to ground with a resistance of 100 Ω or less to use it as a reference electric potential for ionizer.
B3	Light green	Discharge stop signal	IN	Signal input to turn ON/OFF the ion discharge. NPN specification: Stops ion discharge by connecting to GND. (Starts discharging ion when disconnected.) PNP specification: Stops ion discharge by connecting to +24 VDC. (Starts discharging ion when disconnected.)
A4	Gray	Electrode contamination detection signal	IN	Input signal when determining the necessity of electrode needle maintenance.
B4	Yellow	Maintenance signal	OUT(Contact point A)	Turns ON when electrode needs cleaning.
A5	Purple	Error signal	OUT(Contact point B)	Turns OFF when power supply failure, ion discharge error, connected sensor failure, or CPU operation failure. (ON when there is no problem.)
B5	White	Unused	—	

IZS

IZN

IZF

IZD

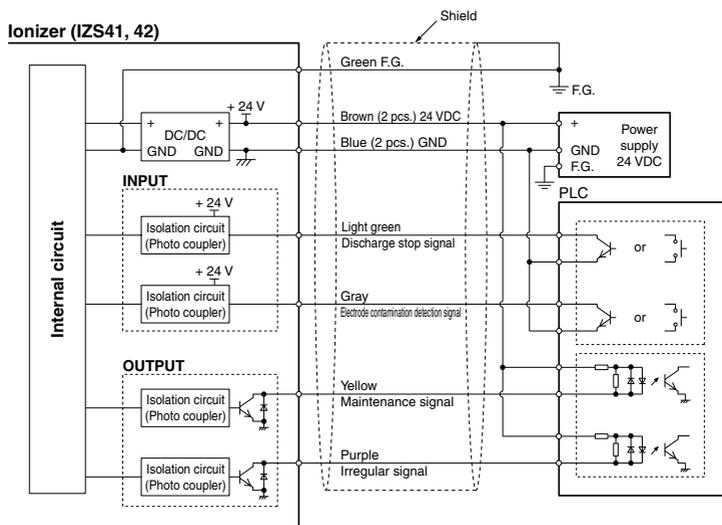
IZE

IZH

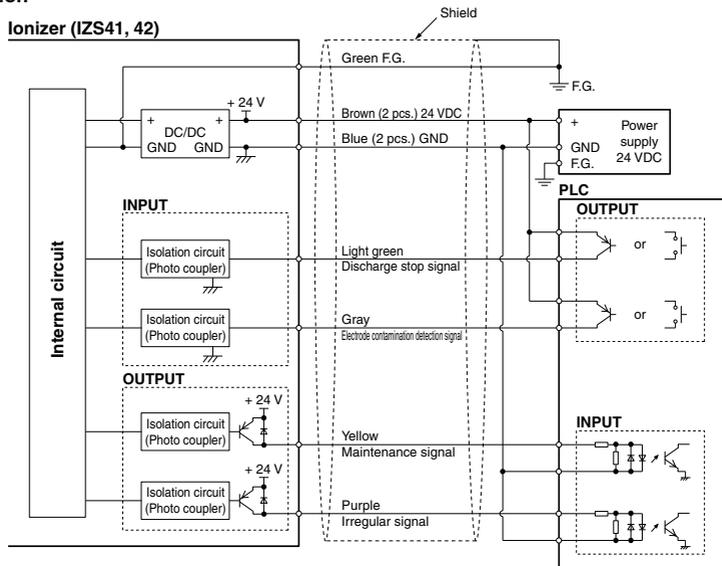
Series IZS40/41/42

Wiring Circuit/IZS41, 42

NPN specification

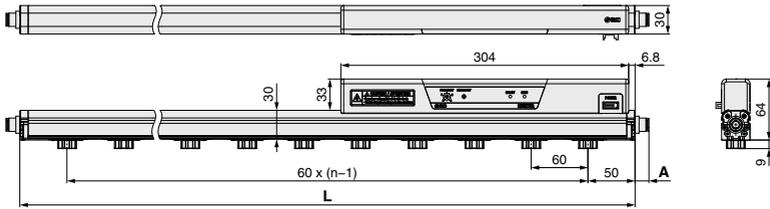


PNP specification



Dimensions

Ionizer/IZS40

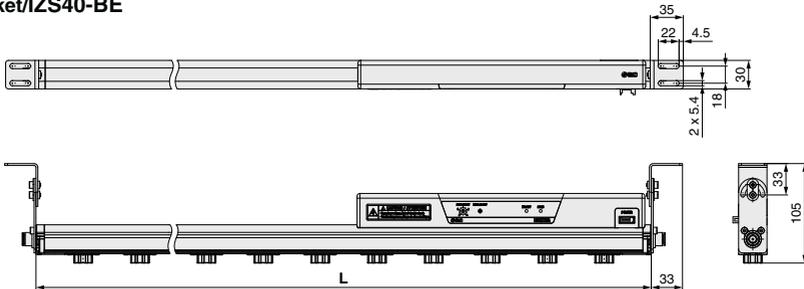


n (Number of electrode cartridges),
L Dimension

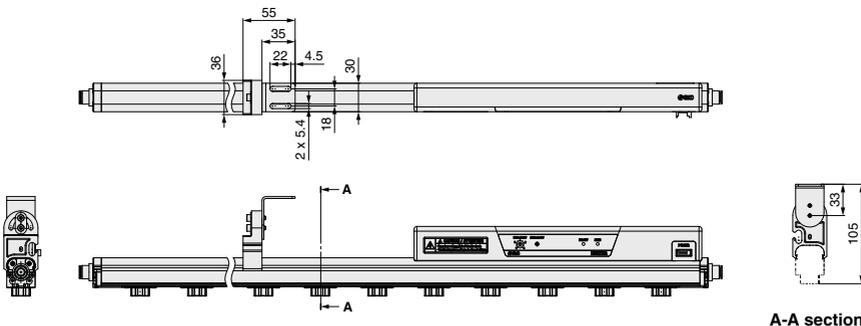
Applicable tube O.D.	A
06	13
08	15
10	22

Part no.	n	L (mm)
IZS40-340	5	340
IZS40-400	6	400
IZS40-460	7	460
IZS40-580	9	580
IZS40-640	10	640
IZS40-820	13	820
IZS40-1120	18	1120
IZS40-1300	21	1300
IZS40-1600	26	1600
IZS40-1900	31	1900
IZS40-2320	38	2320
IZS40-2500	41	2500

End bracket/IZS40-BE



Intermediate bracket/IZS40-BM

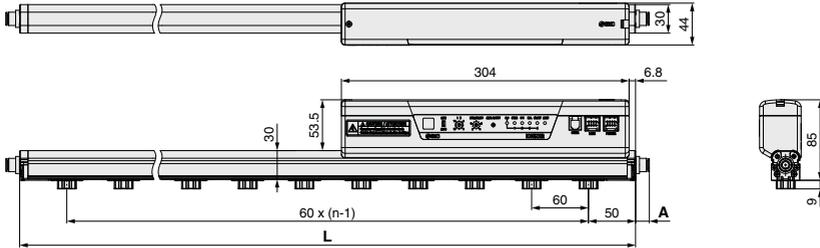


A-A section

Series IZS40/41/42

Dimensions

Ionizer/IZS41, 42

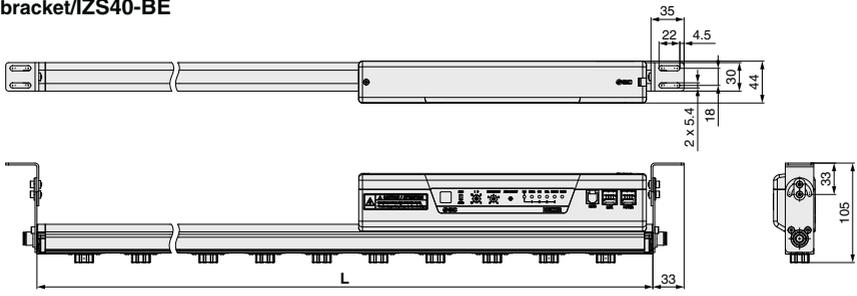


Applicable tube O.D.	A
06	13
08	15
10	22

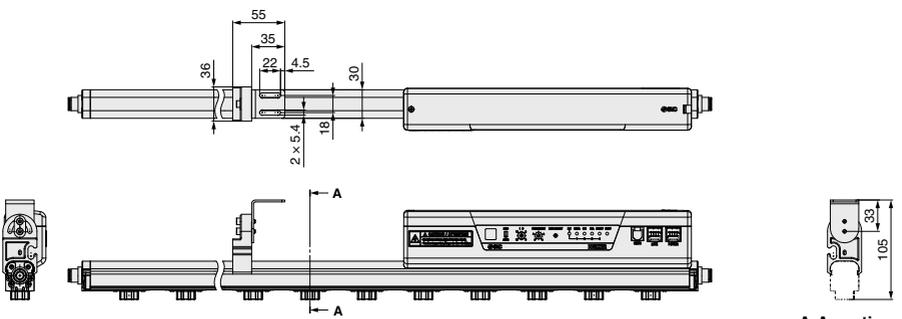
n (Number of electrode cartridges),
L Dimension

Part no.	n	L (mm)
IZS4□-340	5	340
IZS4□-400	6	400
IZS4□-460	7	460
IZS4□-580	9	580
IZS4□-640	10	640
IZS4□-820	13	820
IZS4□-1120	18	1120
IZS4□-1300	21	1300
IZS4□-1600	26	1600
IZS4□-1900	31	1900
IZS4□-2320	38	2320
IZS4□-2500	41	2500

End bracket/IZS40-BE



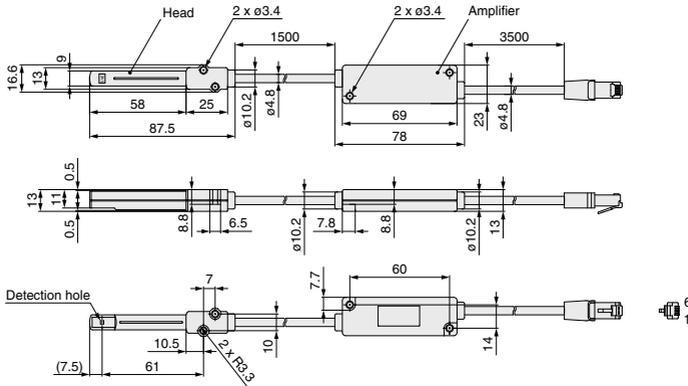
Intermediate bracket/IZS40-BM



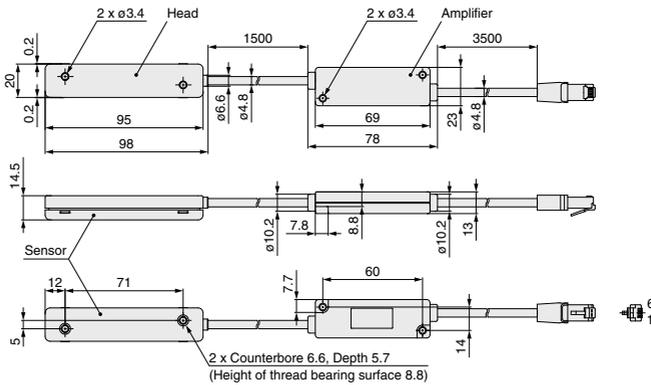
A-A section

Dimensions

Feedback sensor/IZS31-DF

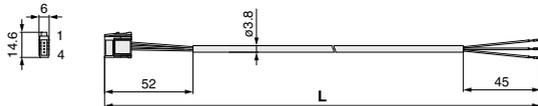


Auto balance sensor [High accuracy type]/IZS31-DG

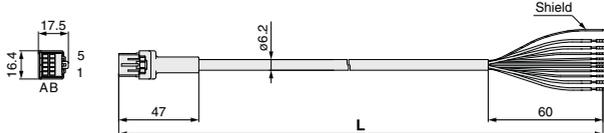


Power supply cable

IZS40-CP □



IZS41-CP □



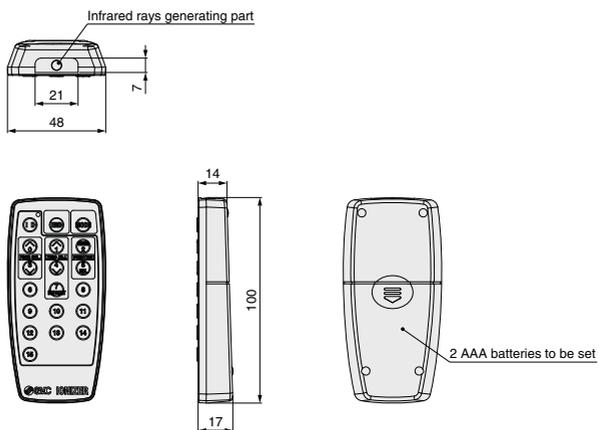
Part no.	L (mm)
IZS40-CP	3000
IZS41-CP	
IZS40-CPZ	
IZS41-CPZ	9800

IZS
IZN
IZF
IZD
IZE
IZH

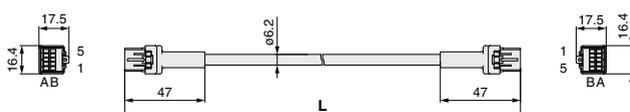
Series IZS40/41/42

Dimensions

Remote controller



Transition wiring cable/IZS41-CF□



Part no.	L (mm)
IZF41-CF02	2000
IZF41-CF05	5000
IZF41-CF08	8000



Series IZS40/41/42

Specific Product Precautions 1

Be sure to read this before handling.

Selection

⚠ Caution

1. **This product is intended to be used with general factory automation (FA) equipment.**

If considering using the product for other applications (especially those stipulated on Safety Instructions), please consult SMC beforehand.

2. **Use this product within the specified voltage and temperature range.**

Using outside of the specified voltage can cause a malfunction, damage, electrical shock, or fire.

3. **Use clean compressed air as fluid. (Air quality Class 2.6.3 specified in ISO 8573-1: 2001 is recommended.) This product is not explosion proof. Never use a flammable gas or an explosive gas as a fluid and never use this product in the presence of such gases.**

Please contact us when fluids other than compressed air are used.

This product is not explosion proof. Never use a flammable gas or an explosive gas as a fluid and never use this product in the presence of such gases. Please contact us when fluids other than compressed air are used.

4. **This product is not explosion-protected.**

Never use this product in locations where the explosion of dust is likely to occur or flammable or explosive gases are used. This can cause fire.

⚠ Caution

1. **Clean specification is not available with this product.**

This product is not washed. When bringing into a clean room, flush for several minutes and confirm the required cleanliness before using. A minute amount of particles are generated due to wearing of the electrodes while the ionizer is operating.

Mounting

⚠ Warning

1. **Reserve an enough space for maintenance, piping and wiring**

Please take into consideration that the one-touch fittings for supplying air, need enough space for the air tubing to be easily attached/detached.

To avoid excessive stress on the connector and one-touch fitting, please take into consideration the cable and tube minimum bending radius and avoid bending at acute angles.

Wiring with excessive twisting, bending, etc. can cause a malfunction, wire breakage or fire.

Minimum bending radius: Power supply cable: 38 mm

Transition wiring cable: 38 mm

Sensor cable: 25 mm

Note: Shown above is wiring with the fixed minimum allowable bending radius and at a temperature of 20 °C. If used under this temperature, the connector can receive excessive stress even though the minimum bending radius is allowable.

Regarding the minimum bending radius of the tubing, refer to the operation manual or catalog for tubing.

2. **Mount this product on a plane surface.**

If there are irregularities, cracks or height differences, excessive stress will be applied to the housing or brackets, resulting in damage or other trouble. Also, do not drop or apply a strong shock. Otherwise, damage or an accident can occur. Also, do not drop or apply a strong shock. Otherwise, damage or an accident may occur.

Mounting

⚠ Warning

3. **Install the product so that the entire bar does not have an excessive deflection.**

For a bar length of 820 mm or more, support the bar at both ends and in the middle by using brackets (IZS40-BM). If the bar is held only at the both ends, self-weight of the bar causes deflection, resulting in damage to the bar.

4. **Do not use this product in an area where noise (electric magnetic field or surge voltage, etc.) are generated.**

Using the ionizer under such conditions may cause it to malfunction or internal devices to deteriorate or break down. Take noise countermeasures and prevent the lines from mixing or coming into contact with each other.

5. **Observe the tightening torque requirements when installing the ionizer.**

If overtightened with a high torque, the mounting screws or mounting brackets may break. Also, if under tightened with a low torque, the connection may loosen.

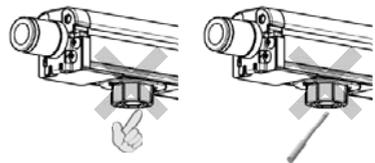
Refer to the operation manual for details.

6. **Do not touch the electrode needle directly with fingers or metallic tools.**

If a finger is used to touch the electrode, it may get stuck or an injury or electrical shock may occur from touching the surrounding equipment. In addition, if the electrode needle or cartridge is damaged with a tool, the specification will not be met and damage and/or an accident may occur.

⚠ Danger High Voltage

Electrode needles are under high voltage. Never touch them as there is a danger of electric shock or injury due to an evasive action against a momentary electrical shock caused by inserting foreign matter in the electrode cartridge or touching the electrode needle.



7. **Do not affix any tape or seals to the body.**

If the tape or seal contains any conductive adhesive or reflective paint, a dielectric phenomenon may occur due to ions arising from such substances, resulting in electrostatic charging or electric leakage.

8. **Installation should be conducted after turning off the power supply.**

⚠ Caution

1. **Install the IZS4□ series away from a wall as illustrated below.**

If a wall is located closer than the illustration below, the ions generated will not be able to reach the object which requires static electricity elimination and therefore result in a decrease in efficiency.



Unit: mm



Series IZS40/41/42

Specific Product Precautions 2

Be sure to read this before handling.

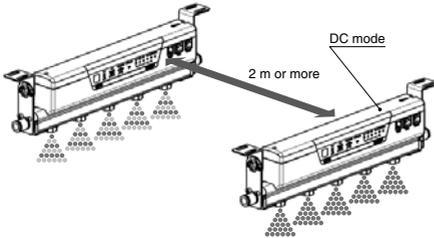
Mounting

⚠ Caution

- After installation, be sure to verify the effects of static electricity elimination.

The effects vary depending on the ambient conditions, operating conditions, etc. After installation, verify the effects of static electricity elimination.

- When installing the IZS41 or IZS42 in proximity with an ionizer which operates in DC mode, they should be positioned at least 2 meters away from each other. When using the IZS41 or IZS42 near the ionizer in DC mode, keep clearance of at least 2 m between them. Ion balance may not be adjusted by the internal sensor due to the ions which are discharged from the DC mode ionizer.



Wiring/Piping

⚠ Warning

- Confirm that the power supply voltage is enough and that it is within the specifications before wiring.
- To maintain product performance, a DC power supply shall be connected per UL listed Class 2 certified by National Electric Code (NEC) or evaluated as a limited power source provided by UL60950.
- To maintain the product performance, ground the product with an earth ground cable with a resistance of 100 Ω or less according to this manual.
- Be sure to turn off the power supply before wiring (including attachment/detachment of the connector).
- To connect a feedback sensor or auto balance sensor to the ionizer, use the cable included with the sensor. Do not disassemble or modify the ionizer.
- When applying the power supply, pay special attention to the wiring and/or surrounding environment until the safety is confirmed.
- Do not connect or remove any connectors including the power supply, while power is being supplied. Otherwise, the ionizer may malfunction.
- If the power line and high-pressure line are routed together, this product may malfunction due to noise. Therefore, use a separate wiring route for this product.
- Be sure to confirm that there are no wiring errors before starting this product. Faulty wiring will lead to product damage or malfunction.
- Flush the piping before using. Before piping this product, exercise caution to prevent particles, water drops, or oil contents from entering the piping.

Wiring/Piping

⚠ Warning

11. Transition wiring of ionizer

For transition wiring of ionizers, use a transition wiring cable for connection between ionizers. Use a power supply cable for connection between ionizer and power supply or external equipment. (Transition wiring is not possible with the IZS40.) The number of ionizers that may be connected using transition wiring varies depending on the power supply cable; the length of the transition wiring cable; the use of external sensor(s) and/or models. Refer to the table shown below "Connectable number of ionizers with transition wiring".

The IZS41 and IZS42 can be connected in the same transition wiring, but mixed wiring of the NPN and PNP I/O specifications is not possible.

Please contact SMC when connecting conditions other than specified in the table below are applied.

Connectable number of ionizers (IZS41) with transition wiring (without external sensor)

Bar length symbol	Power supply cable length: 3 m										Power supply cable length: 10 m									
	Transition wiring cable length (same cable length) m										Transition wiring cable length (same cable length) m									
340	1	2	3	4	5	6	7	8	9	10	1	2	3	4	5	6	7	8	9	10
400																				
460																				
580						7 units														
640																				
820																				
1120																				
1300																				
1600																				
1900																				
2320																				
2500																				

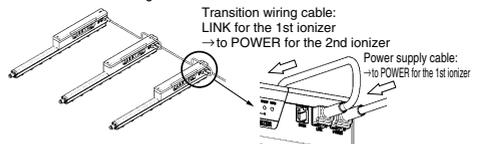
Connectable number of ionizers (IZS42) with transition wiring (without external sensor)

Bar length symbol	Power supply cable length: 3 m										Power supply cable length: 10 m									
	Transition wiring cable length (same cable length) m										Transition wiring cable length (same cable length) m									
340	1	2	3	4	5	6	7	8	9	10	1	2	3	4	5	6	7	8	9	10
400																				
460																				
580																				
640																				
820																				
1120																				
1300																				
1600																				
1900																				
2320																				
2500																				

It is recommended that the power supply used to operate the ionizers have a current capacity twice that of the total current consumption of the ionizers to be used. Power supply voltage should be from 24 to 26.4 VDC.

AC adapter must not be used when ionizer is used in a transition wiring. When ionizers are connected with transition wiring, the same input signal serves as input to all the ionizers. When a signal is output from at least one ionizer in the connection, the signal will be output from the power supply cable.

Connect the power supply cable to the "POWER" connector of the 1st ionizer, and connect the "LINK" connector of the 1st ionizer to the "POWER" connector of the 2nd ionizer with a transition wiring cable. Follow the same procedure to connect subsequent ionizer(s) and after with transition wiring cables.





Series IZS40/41/42

Specific Product Precautions 3

Be sure to read this before handling.

Operating Environment/Storage Environment

⚠ Warning

1. Observe the fluid temperature and ambient temperature range.

Fluid temperature and ambient temperature ranges are; 0 to 40°C for ionizer, 0 to 50°C for feedback sensor and auto balance sensor (high accuracy type), 0 to 40°C for AC adapter, and 0 to 45°C for remote controller. Do not use the sensor in locations where the temperature may change suddenly even if the ambient temperature range is within the specified limits, resulting in condensation.

2. Do not use this product in an enclosed space.

This product utilizes a corona discharge phenomenon. Do not use the product in an enclosed space as ozone and nitrogen oxides exist in such places, even though in marginal quantities.

3. Environments to avoid

Avoid using and storing this product in the following environments since they may cause damage to this product.

- Avoid using in a place that exceeds an ambient temperature range.
- Avoid using in a place that exceeds an ambient humidity range.
- Avoid using in a place where condensation occurs due to a drastic temperature change.
- Avoid using in a place in the presence of corrosive or explosive gas or where there is a volatile combustible.
- Avoid using in an atmosphere where there are particles, conductive iron powders, oil mist, salt, solvent, blown dust, cutting oil (water, liquid), etc.
- Avoid using in a place where ventilated air from an air conditioner is directly applied to the product.
- Avoid using in a closed place without ventilation.
- Avoid using in direct sunlight or radiated heat.
- Avoid using in a place where there is a strong magnetic noise (strong electric field, strong magnetic field, or surge).
- Avoid using in a place where static electricity is discharged to the body.
- Avoid using in a place where a strong high frequency occurs.
- Avoid using in a place where this product is likely to be damaged by lightning.
- Avoid using in a place where direct vibration or shock is applied to the main body.
- Avoid using in a place where there is a force large enough to deform this product or weight is applied to the product.

4. Do not use an air containing mist or dust.

The air containing mist or dust will cause the performance to decrease and shorten the maintenance cycle. Install a dryer (IDF series), air filter (AF/AFF series), and/or mist separator (AFM/AM series) to obtain clean compressed air (air quality of Class 2.6.3 or higher according to ISO 8573-1: 2001 is recommended for operation).

5. Ionizer, feedback sensor, auto balance sensor, remote controller, and AC adapter are not resistant to lightning surge.

Maintenance

⚠ Warning

1. Periodically inspect the ionizer and clean the electrode needles.

Periodically inspect the electrostatic sensor to check if it is operated while being out of order. Only a person having an adequate knowledge and experience about the system is allowed to inspect the sensor. If particles attach to the electrode needle by using for long periods of time, the static electricity eliminating performance will be lowered.

Replace the electrode cartridge, if the pins are rough and the static electricity eliminating performance does not return even after being cleaned.

⚠ Danger High Voltage

This product contains a high voltage generation circuit. When performing maintenance inspection, be sure to confirm that the power supply to the ionizer is turned off. Never disassemble or modify the ionizer, as this may not only impair the product's functionality but could cause an electric shock or electric leakage.

Maintenance

⚠ Warning

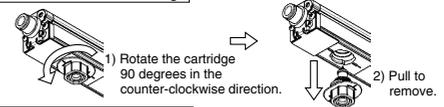
2. When cleaning the electrode needle or replacing the electrode cartridge, be sure to turn off the power supply or air supply to the body.

Touching an electrode needle when it is electrified may result in electric shock or other accidents.

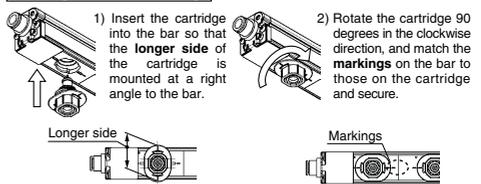
If the electrodes are touched while the product is energized, this may cause an electric shock or accident.

If an attempt to replace the cartridges is performed before removing air supply, the cartridges may eject unexpectedly due to presence of the supply air. Remove air supply before replacing the cartridges. If cartridges are not securely mounted to the bar, they may eject or release when air is supplied to the product. Securely mount or remove the cartridges referencing the instructions shown below.

Removal of electrode cartridge



Mounting of electrode cartridge



3. Perform the detection procedure in the absence of workpieces. (IZS41, 42)

4. Do not disassemble or modify this product.

Otherwise, an electrical shock, damage and/or a fire may occur. Also, the disassembled or modify products may not achieve the performances guaranteed in the specifications, and exercise caution because the product will not be warranted.

5. Do not operate this product with wet hands.

Otherwise, an electrical shock or accident may occur.

Handling

⚠ Caution

1. Do not drop, bump or apply excessive impact (100 m/s² or more) while handling.

Even though it does not appear to be damaged, the internal parts may be damaged and cause a malfunction.

2. When installing the product, handle the product so that no moment is applied to the controller and the ends of the bar.

Handling the product by holding either end of the bar may cause damage to the product.

3. When mounting/dismounting the cable, use your finger to pinch the claw of the plug, then attach/detach it correctly.

If the modular plug is at a difficult angle to attach/detach, the jack's mounting section may be damaged and cause a disorder.

IZS

IZN

IZF

IZD

IZE

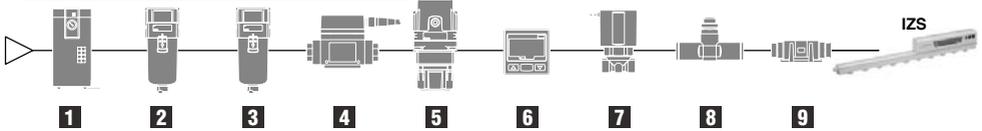
IZH

Related Products

SMC can provide all the equipment required to supply air to the ionizer.

Consider the equipment below not only for providing an "opportunity to decrease maintenance" and "preventing damage" but also for an "energy-saving countermeasure".

Recommended pneumatic circuit diagram



1 Air Dryer/Series IDF

Decreases the dew point of compressed air. Limits moisture generation which can lead to damage.



Best Pneumatics No.5

2 Air Filter/Series AF

Eliminates solid foreign matter such as powder particles in the compressed air.



Best Pneumatics No.5

3 Mist Separator/Series AFM

Eliminates oil mist which is difficult to eliminate with an air filter.



Best Pneumatics No.5

4 Digital Flow Switch/Series PF2A

Decreases the air consumption by flow control.



Best Pneumatics No.6

2-Color Display Digital Flow Switch/Series PFM



Best Pneumatics No.6

5 Regulator/Series AR

Decreases the air consumption by setting to an appropriate pressure.



Best Pneumatics No.5

6 Digital Pressure Switch/Series ISE30A

The pressure control prevents the ability of static electricity removal from being reduced in accordance with the reduction of air pressure.



Best Pneumatics No.6

7 2 Port Solenoid Valve/Series VX



Best Pneumatics No.7

Pilot Type 2 Port Solenoid Valve for Dry Air/Series VQ



Best Pneumatics No.7

8 Restrictor/Series AS-X214

Regulates to the appropriate air volume depending upon the installation condition. Decreases the air consumption.



Best Pneumatics No.6

9 Clean Air Filter/Series SFD

Built-in capillary element nominal filtration rating: 0.01 μm
Hollow fiber elements with over 99.99% filtering efficiency do not contaminate work pieces.



Best Pneumatics No.5