

# Compact Cylinder

Ø 12, Ø 16, Ø 20, Ø 25, Ø 32, Ø 40, Ø 50, Ø 63, Ø 80, Ø 100

RoHS

**Compact**

**New** An *axial foot type* and a *flange type* have been added. (Ø 32 to Ø 100)



Overall length shortened

Width shortened

JCQ Ø 20

**6.5 mm**    **6 mm**



Existing model Ø 20 (CDQS series)



Existing model Ø 20 (CDQS series)

Height shortened

**4 mm**



JCQ Ø 20

Max. **Weight 46% lighter**

382 g → 204 g  
(Compared with the existing CDQ2 series, Ø 32, 10 mm stroke, flange mounting)



**JCQ Series**



# Lightweight and compact

## Weight comparison using a single cylinder unit

(Compared with the existing model) [mm]

Bore size	CDQS/CDQ2	JCDQ
Ø 12	Weight 43 g 	Weight 29 g 
Ø 16	Weight 57 g 	Weight 37 g 
Ø 20	Weight 106 g 	Weight 61 g 
Ø 25	Weight 150 g 	Weight 82 g 
Ø 32 <sup>*1</sup>	Weight 202 g 	Weight 135 g 
Ø 40 <sup>*1</sup>	Weight 290 g 	Weight 201 g 
Ø 50 <sup>*1</sup>	Weight 455 g 	Weight 332 g 
Ø 63 <sup>*1</sup>	Weight 627 g 	Weight 513 g 
Ø 80 <sup>*1</sup>	Weight 1162 g 	Weight 961 g 
Ø 100 <sup>*1</sup>	Weight 1966 g 	Weight 1490 g 

\*1 For the CDQ2 series \* Weight compared at a 10 mm stroke \* For built-in magnet cylinders

## Lightweight and compact

### ■ Weight comparison between cylinders with a bracket

#### Flange bracket

Weight: Max. **46 %** reduction

Weight comparison (When mounted on the cylinder, 10 mm stroke, rod flange) [g]

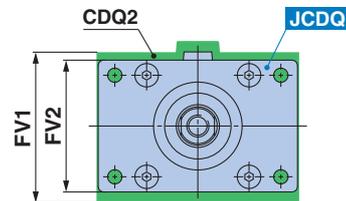
Bore size [mm]	CDQ2	JCDQ	Weight difference	Reduction rate [%]
Ø 32	382	204	178	46
Ø 40	504	281	223	44
Ø 50	828	461	367	44
Ø 63	1186	740	446	38
Ø 80	2218	1384	834	38
Ø 100	3331	2148	1183	36



Height: Max. **13 %** reduction

Dimension comparison (When mounted on the cylinder) [mm]

Bore size	Height			
	CDQ2: FV1	JCDQ: FV2	Reduction	Reduction rate [%]
Ø 32	48	42	6	13
Ø 40	54	48	6	11
Ø 50	67	60	7	10
Ø 63	80	70	10	13
Ø 80	99	90	9	9
Ø 100	117	110	7	6

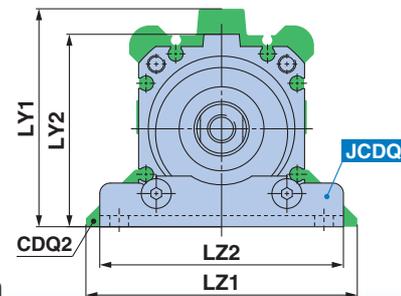


#### Foot bracket

Weight: Max. **27 %** reduction

Weight comparison (When mounted on the cylinder, 10 mm stroke) [g]

Bore size [mm]	CDQ2	JCDQ	Weight difference	Reduction rate [%]
Ø 32	322	236	86	27
Ø 40	428	311	117	27
Ø 50	674	513	161	24
Ø 63	924	814	110	12
Ø 80	1751	1547	204	12
Ø 100	2934	2270	664	23



Width: Max. **12 %** reduction, Height: **14 %** reduction

Dimension comparison (When mounted on the cylinder) [mm]

Bore size	Width				Height			
	CDQ2: LZ1	JCDQ: LZ2	Reduction	Reduction rate [%]	CDQ2: LY1	JCDQ: LY2	Reduction	Reduction rate [%]
Ø 32	71	64	7	10	57	49	8	14
Ø 40	78	69	9	12	64	56	8	13
Ø 50	95	90	5	5	78	71	7	9
Ø 63	113	100	13	12	91.5	83.5	8	9
Ø 80	140	136	4	3	114	107.5	6.5	6
Ø 100	162	160	2	1	136	127.5	8.5	6

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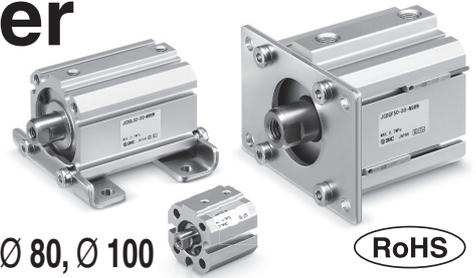
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# Compact Cylinder

## Double Acting, Single Rod

### JCQ Series

∅ 12, ∅ 16, ∅ 20, ∅ 25, ∅ 32, ∅ 40, ∅ 50, ∅ 63, ∅ 80, ∅ 100



RoHS

### How to Order

**Without auto switch**

JCQ [ ] [ ] [ ] - [ ] - [ ]

**With auto switch**

JCDQ [ ] [ ] [ ] - [ ] - L - M9BW [ ] - [ ]

**With magnet for auto switch**

JCDQ [ ] [ ] [ ] - [ ] - L - M9BW [ ] - [ ]

**Mounting**

—	Through-hole (Standard)	∅ 12 to ∅ 100
A	Both ends tapped	
L	Axial foot	∅ 32 to ∅ 100
F	Rod flange	
G	Head flange	

\* For the cylinder for the axial foot type or the rod flange type mounting bracket, the cylinder rod protrusion dimensions (Dimensions L and L<sub>1</sub>) vary from those of the standard cylinder. When ordering only the cylinder, refer to the cylinder for the foot type or the rod flange type mounting bracket (-XC103) on page 14.

**Bore size**

12	12 mm
16	16 mm
20	20 mm
25	25 mm
32	32 mm
40	40 mm
50	50 mm
63	63 mm
80	80 mm
100	100 mm

**Port thread type**

—	M thread	∅ 12 to ∅ 40
	Rc	
TN	NPT	∅ 50 to ∅ 100
TF	G	

**Auto switch**

—	Without auto switch
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\* For applicable auto switches, refer to the table below.

**Mounting bolt**

—	None
L	Shipped with the product

\* A mounting bolt is shipped with the product only when the mounting symbol is — (through-hole).  
\* For details on mounting bolt sizes, refer to page 7.  
\* The mounting bolt is shipped with the product.

**Cylinder stroke [mm]**  
Refer to page 4 for standard strokes.

**Number of auto switches**

—	2
S	1
n	n

• Made to order (For details, refer to page 4.)

### Applicable Auto Switches/Refer to the Catalogue at [www.smc.eu](http://www.smc.eu) for further information on auto switches.

Type	Special function	Electrical entry	Indicator/light	Wiring (Output)	Load voltage		Auto switch model		Lead wire length [m]					Pre-wired connector	Applicable load		
					DC	AC	Perpendicular	In-line	0.5 (—)	1 (M)	3 (L)	5 (Z)	None (N)		IC circuit	Relay, PLC	
Solid state auto switch	—	Grommet	Yes	3-wire (NPN)	24 V	—	M9NV	M9N	●	●	●	○	—	○			IC circuit
				3-wire (PNP)			M9PV	M9P	●	●	●	○	—	○			
				2-wire			M9BV	M9B	●	●	●	○	—	○	—		
				3-wire (NPN)			M9NWV	M9NW	●	●	●	○	—	○			
				3-wire (PNP)			M9PWV	M9PW	●	●	●	○	—	○	IC circuit		
				2-wire			M9BWW	M9BW	●	●	●	○	—	○			
	Diagnostic indication (2-colour indicator)			—	M9NAV*1	M9NA*1	○	○	●	○	—	○	IC circuit				
					M9PAV*1	M9PA*1	○	○	●	○	—	○					
					M9BAV*1	M9BA*1	○	○	●	○	—	○		—			
					M9BWW	M9BW	●	●	●	○	—	○					
					M9PWW	M9PW	●	●	●	○	—	○					
					M9NWW	M9NW	●	●	●	○	—	○					

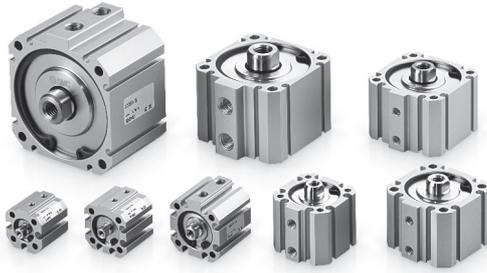
\*1 Water-resistant type auto switches can be mounted on the above models, but SMC cannot guarantee water resistance. Please contact SMC regarding water-resistant types with the above model numbers.

\* Lead wire length symbols: 0.5 m.....— (Example) M9NW  
1 m.....M (Example) M9NWM  
3 m.....L (Example) M9NWL  
5 m.....Z (Example) M9NWX

\* Solid state auto switches marked with a "○" are produced upon receipt of order.

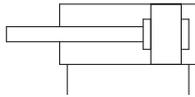
\* For details on auto switches with pre-wired connectors, refer to the Catalogue at [www.smc.eu](http://www.smc.eu).

\* Auto switches are shipped together with the product but do not come assembled.



### Symbol

Rubber bumper



**Made to Order**  
(For details, refer to page 14.)

**-XC103** Cylinder for the foot type or the rod flange type mounting bracket

## Specifications

Bore size [mm]	12	16	20	25	32	40	50	63	80	100
<b>Action</b>	Double acting, Single rod									
<b>Fluid</b>	Air									
<b>Proof pressure</b>	1.0 MPa									
<b>Max. operating pressure</b>	0.7 MPa*2									
<b>Min. operating pressure</b>	0.07 MPa	0.05 MPa								
<b>Ambient and fluid temperatures</b>	5 to 60°C									
<b>Lubrication</b>	Not required (Non-lube)									
<b>Piston speed*3</b>	50 to 500 mm/s*2					50 to 300 mm/s*2				
<b>Cushion</b>	Rubber bumper									
<b>Allowable kinetic energy [J]</b>	0.022	0.038	0.055	0.09	0.15	0.26	0.46	0.77	1.36	2.27
<b>Rod end thread</b>	Female thread									
<b>Stroke length tolerance</b>	$+1.3$ mm*1 0									

\*1 Stroke length tolerance does not include the deflection of the bumper.

\*2 Max. operating pressure and piston speed are different from those of the existing model (CQ2 series).

\*3 Depending on the system configuration selected, the specified speed may not be satisfied.

## Standard Strokes

\* When using with auto switches, refer to the Minimum Stroke for Auto Switch Mounting table on page 12.

Bore size [mm]	Standard stroke [mm]
<b>12, 16</b>	5, 10, 15, 20, 25, 30
<b>20, 25, 32, 40</b>	5, 10, 15, 20, 25, 30, 35, 40, 45, 50
<b>50, 63, 80, 100</b>	10, 15, 20, 25, 30, 35, 40, 45, 50

\* Intermediate strokes are available as a special order.

## Mounting Brackets/Part Nos.

Mounting bracket	Min. order quantity	Bore size [mm]						Contents
		32	40	50	63	80	100	
Foot bracket*1	2	JCQ-L032	JCQ-L040	JCQ-L050	JCQ-L063	JCQ-L080	JCQ-L100	1 foot bracket, 2 hexagon socket head cap screws
Flange bracket	1	JCQ-F032	JCQ-F040	JCQ-F050	JCQ-F063	JCQ-F080	JCQ-F100	1 flange bracket, 4 hexagon socket head cap screws

\*1 Order 2 pieces per cylinder.

## Mounting Brackets/Material, Surface Treatment

Segment	Description	Material	Surface treatment
Mounting brackets	Foot bracket	Carbon steel	Zinc chromating
	Flange bracket	Carbon steel	Zinc chromating

## Theoretical Output



Refer to page 12 for cylinders with auto switches.

- Auto Switch Proper Mounting Position (detection at stroke end) and Mounting Height
- Minimum Stroke for Auto Switch Mounting
- Operating Range
- Auto Switch Mounting

Bore size [mm]	Rod size [mm]	Operating direction	Piston area [mm <sup>2</sup> ]	Operating pressure [MPa]						
				0.2	0.3	0.4	0.5	0.6	0.7	
<b>12</b>	6	OUT	113	23	34	45	57	68	79	
		IN	85	17	25	34	42	51	59	
<b>16</b>	6	OUT	201	40	60	80	101	121	141	
		IN	173	35	52	69	86	104	121	
<b>20</b>	8	OUT	314	63	94	126	157	188	220	
		IN	264	53	79	106	132	158	185	
<b>25</b>	10	OUT	491	98	147	196	245	295	344	
		IN	412	82	124	165	206	247	289	
<b>32</b>	12	OUT	804	161	241	322	402	483	563	
		IN	691	138	207	276	346	415	484	
<b>40</b>	14	OUT	1257	251	377	503	628	754	880	
		IN	1103	221	331	441	551	662	772	
<b>50</b>	18	OUT	1963	393	589	785	982	1178	1374	
		IN	1709	342	513	684	855	1025	1196	
<b>63</b>	18	OUT	3117	623	935	1247	1559	1870	2182	
		IN	2863	573	859	1145	1431	1718	2004	
<b>80</b>	22	OUT	5027	1005	1508	2011	2513	3016	3519	
		IN	4646	929	1394	1859	2323	2788	3252	
<b>100</b>	26	OUT	7854	1571	2356	3142	3927	4712	5498	
		IN	7323	1465	2197	2929	3662	4394	5126	

## Allowable Kinetic Energy

### Load Mass and Piston Speed

[J]

Bore size [mm]	12	16	20	25	32	40	50	63
Standard/ Allowable kinetic energy: E <sub>a</sub>	0.022	0.038	0.055	0.09	0.15	0.26	0.46	0.77

$$\text{Kinetic energy } E \text{ [J]} = \frac{(m_1 + m_2) V^2}{2}$$

**m<sub>1</sub>**: Mass of cylinder moving parts      kg

**m<sub>2</sub>**: Load mass      kg

**V**: Piston speed      m/s

### Mass of Cylinder Moving Parts:

#### Without Magnet for Auto Switch

[g]

Bore size [mm]	Cylinder stroke [mm]									
	5	10	15	20	25	30	35	40	45	50
12	5	6	7	8	9	10	—	—	—	—
16	5	6	7	9	10	11	—	—	—	—
20	9	11	13	15	17	19	21	23	25	27
25	15	18	21	24	27	30	33	37	40	43
32	27	32	36	41	45	50	54	59	63	67
40	42	48	54	60	66	73	79	85	91	97
50	—	91	101	111	121	131	141	151	161	171
63	—	130	140	150	159	169	179	189	199	209
80	—	240	255	270	285	300	315	329	344	359
100	—	426	446	467	488	509	530	551	572	592

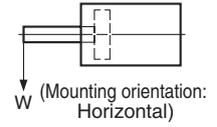
### Mass of Cylinder Moving Parts:

#### With Magnet for Auto Switch

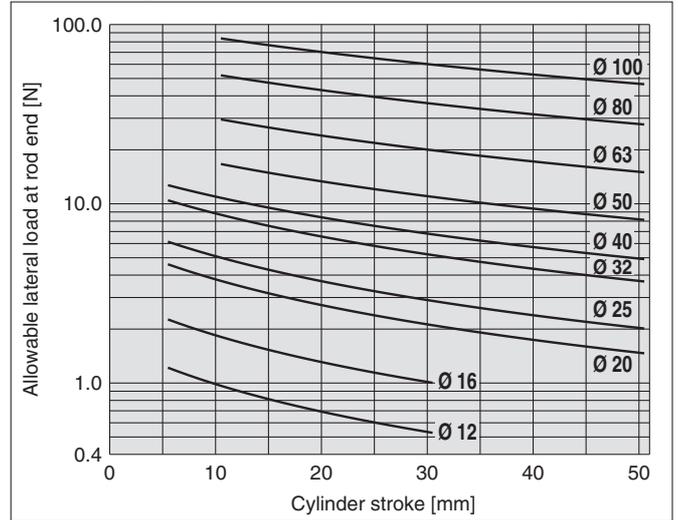
[g]

Bore size [mm]	Cylinder stroke [mm]									
	5	10	15	20	25	30	35	40	45	50
12	6	7	8	9	10	11	—	—	—	—
16	7	8	9	10	11	12	—	—	—	—
20	16	17	19	21	23	25	27	29	31	33
25	25	28	31	34	37	40	43	46	49	53
32	43	48	52	57	61	66	70	75	79	83
40	69	75	81	87	93	99	105	111	117	123
50	—	127	137	147	157	167	177	187	197	207
63	—	180	190	200	210	220	230	240	250	260
80	—	329	344	359	374	389	404	419	433	448
100	—	545	565	586	607	628	649	670	690	711

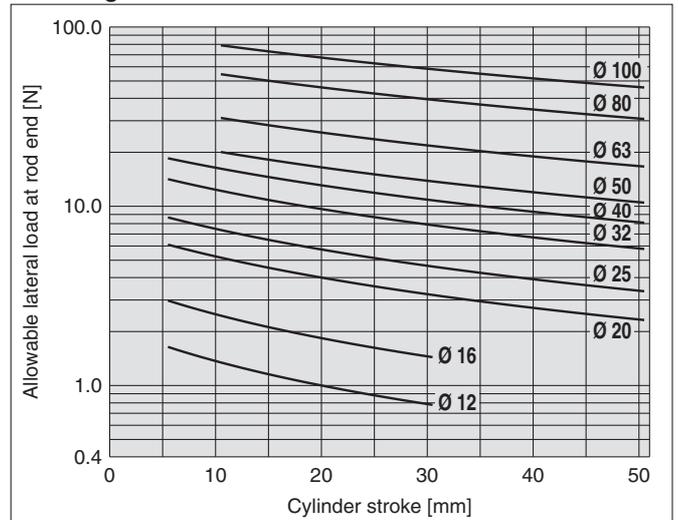
## Allowable Lateral Load at Rod End



### Without Magnet for Auto Switch



### With Magnet for Auto Switch



## Weight

### Without Magnet for Auto Switch [g]

Bore size [mm]	Cylinder stroke [mm]									
	5	10	15	20	25	30	35	40	45	50
<b>12</b>	21	25	30	35	39	44	—	—	—	—
<b>16</b>	28	33	38	43	49	54	—	—	—	—
<b>20</b>	40	47	55	62	69	77	84	91	99	106
<b>25</b>	55	64	73	83	92	101	110	119	128	138
<b>32</b>	94	108	121	135	148	162	175	189	202	215
<b>40</b>	145	161	177	194	210	226	243	259	275	292
<b>50</b>	—	284	309	334	359	384	410	435	460	485
<b>63</b>	—	452	483	514	545	576	606	637	668	699
<b>80</b>	—	850	899	948	997	1046	1095	1144	1193	1242
<b>100</b>	—	1348	1407	1465	1524	1582	1641	1700	1758	1817

### With Magnet for Auto Switch [g]

Bore size [mm]	Cylinder stroke [mm]									
	5	10	15	20	25	30	35	40	45	50
<b>12</b>	25	29	34	38	43	48	—	—	—	—
<b>16</b>	32	37	43	48	53	58	—	—	—	—
<b>20</b>	53	61	68	75	83	90	98	105	112	120
<b>25</b>	73	82	91	100	109	119	128	137	146	155
<b>32</b>	122	135	149	162	176	189	203	216	230	243
<b>40</b>	184	201	217	233	250	266	282	299	315	331
<b>50</b>	—	332	357	383	408	433	458	483	508	533
<b>63</b>	—	513	544	575	606	637	667	698	729	760
<b>80</b>	—	961	1010	1059	1109	1158	1207	1256	1305	1354
<b>100</b>	—	1490	1549	1608	1666	1725	1783	1842	1901	1959

Bore size [mm]		32	40	50	63	80	100
Additional weight for mounting bracket	Axial foot	51	55	90	150	293	390
	Rod flange	69	80	129	227	423	658
	Head flange	65	74	119	217	408	637

#### Calculation Example: JCDQL50-30

- Basic weight..... 433 (With auto switch magnet, Ø 50, 30 mm stroke)
- Foot bracket (2 pcs.) ... 90 x 2

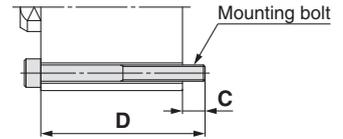
$$433 + (90 \times 2) = \mathbf{613 \text{ g}}$$

## Mounting Bolt for JCQ

Mounting method: Through-hole type mounting bolts are available. Refer to the following for ordering procedures. Order the actual number of bolts that will be used.

### Example) CQ-M3 x 25L 4 pcs.

Material: Chromium molybdenum steel  
Surface treatment: Zinc chromating



### Without Magnet for Auto Switch

Cylinder model	C	D	Mounting bolt part no.
JCQ12-5	4	25	CQ-M3 x 25L
-10		30	x 30L
-15		35	x 35L
-20		40	x 40L
-25		45	x 45L
-30		50	x 50L
JCQ16-5	8	30	CQ-M3 x 30L
-10		35	x 35L
-15		40	x 40L
-20		45	x 45L
-25		50	x 50L
-30		55	x 55L
JCQ20-5	7.5	30	CQ-M3 x 30L
-10		35	x 35L
-15		40	x 40L
-20		45	x 45L
-25		50	x 50L
-30		55	x 55L
-35		60	x 60L
-40		65	x 65L
-45		70	x 70L
-50		75	x 75L
JCQ25-5	6	30	CQ-M3 x 30L
-10		35	x 35L
-15		40	x 40L
-20		45	x 45L
-25		50	x 50L
-30		55	x 55L
-35		60	x 60L
-40		65	x 65L
-45		70	x 70L
-50		75	x 75L

Cylinder model	C	D	Mounting bolt part no.
JCQ32-5	9	35	CQ-M4 x 35L
-10		40	x 40L
-15		45	x 45L
-20		50	x 50L
-25		55	x 55L
-30		60	x 60L
-35		65	x 65L
-40		70	x 70L
-45		75	x 75L
-50		80	x 80L
JCQ40-5	10	40	CQ-M4 x 40L
-10		45	x 45L
-15		50	x 50L
-20		55	x 55L
-25		60	x 60L
-30		65	x 65L
-35		70	x 70L
-40		75	x 75L
-45		80	x 80L
-50		85	x 85L
JCQ50-10	11	50	CQ-M5 x 50L
-15		55	x 55L
-20		60	x 60L
-25		65	x 65L
-30		70	x 70L
-35		75	x 75L
-40		80	x 80L
-45		85	x 85L
-50		90	x 90L

Cylinder model	C	D	Mounting bolt part no.
JCQ63-10	11.5	55	CQ-M5 x 55L
-15		60	x 60L
-20		65	x 65L
-25		70	x 70L
-30		75	x 75L
-35		80	x 80L
-40		85	x 85L
-45		90	x 90L
-50		95	x 95L
JCQ80-10		15	65
-15	70		x 70L
-20	75		x 75L
-25	80		x 80L
-30	85		x 85L
-35	90		x 90L
-40	95		x 95L
-45	100		x 100L
-50	105		x 105L
JCQ100-10	14		70
-15		75	x 75L
-20		80	x 80L
-25		85	x 85L
-30		90	x 90L
-35		95	x 95L
-40		100	x 100L
-45		105	x 105L
-50		110	x 110L

### With Magnet for Auto Switch

Cylinder model	C	D	Mounting bolt part no.
JCDQ12-5	5.5	30	CQ-M3 x 30L
-10		35	x 35L
-15		40	x 40L
-20		45	x 45L
-25		50	x 50L
-30		55	x 55L
JCDQ16-5	9.5	35	CQ-M3 x 35L
-10		40	x 40L
-15		45	x 45L
-20		50	x 50L
-25		55	x 55L
-30		60	x 60L
JCDQ20-5	6	35	CQ-M3 x 35L
-10		40	x 40L
-15		45	x 45L
-20		50	x 50L
-25		55	x 55L
-30		60	x 60L
-35		65	x 65L
-40		70	x 70L
-45		75	x 75L
-50		80	x 80L
JCDQ25-5	4.5	35	CQ-M3 x 35L
-10		40	x 40L
-15		45	x 45L
-20		50	x 50L
-25		55	x 55L
-30		60	x 60L
-35		65	x 65L
-40		70	x 70L
-45		75	x 75L
-50		80	x 80L

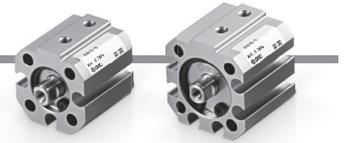
Cylinder model	C	D	Mounting bolt part no.
JCDQ32-5	7.5	40	CQ-M4 x 40L
-10		45	x 45L
-15		50	x 50L
-20		55	x 55L
-25		60	x 60L
-30		65	x 65L
-35		70	x 70L
-40		75	x 75L
-45		80	x 80L
-50		85	x 85L
JCDQ40-5	8.5	45	CQ-M4 x 45L
-10		50	x 50L
-15		55	x 55L
-20		60	x 60L
-25		65	x 65L
-30		70	x 70L
-35		75	x 75L
-40		80	x 80L
-45		85	x 85L
-50		90	x 90L
JCDQ50-10	10.5	55	CQ-M5 x 55L
-15		60	x 60L
-20		65	x 65L
-25		70	x 70L
-30		75	x 75L
-35		80	x 80L
-40		85	x 85L
-45		90	x 90L
-50		95	x 95L

Cylinder model	C	D	Mounting bolt part no.
JCDQ63-10	11.5	60	CQ-M5 x 60L
-15		65	x 65L
-20		70	x 70L
-25		75	x 75L
-30		80	x 80L
-35		85	x 85L
-40		90	x 90L
-45		95	x 95L
-50		100	x 100L
JCDQ80-10		14	70
-15	75		x 75L
-20	80		x 80L
-25	85		x 85L
-30	90		x 90L
-35	95		x 95L
-40	100		x 100L
-45	105		x 105L
-50	110		x 110L
JCDQ100-10	13		75
-15		80	x 80L
-20		85	x 85L
-25		90	x 90L
-30		95	x 95L
-35		100	x 100L
-40		105	x 105L
-45		110	x 110L
-50		115	x 115L

Bore Size

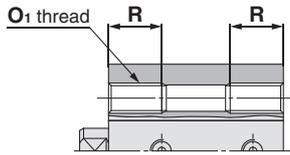
**Ø 12, Ø 16**

Standard (Through-hole): JCQ, JCDQ



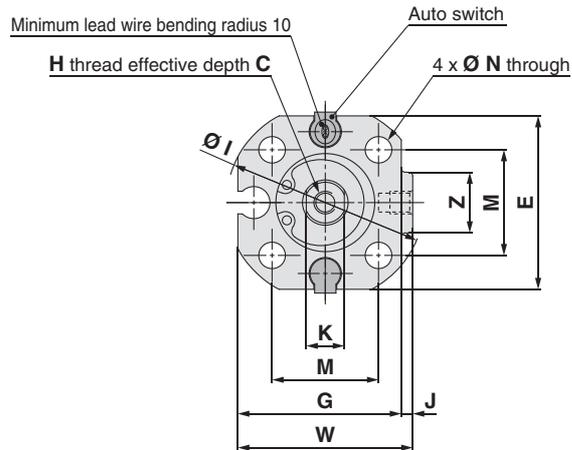
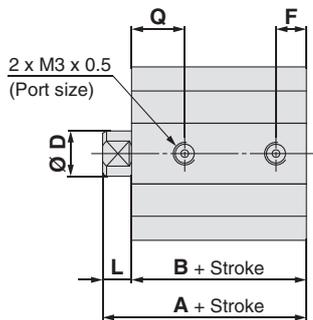
Ø 12

Both ends tapped: JCQA, JCDQA

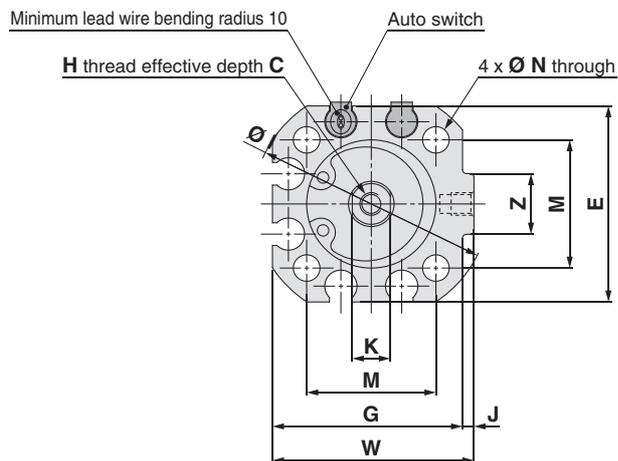
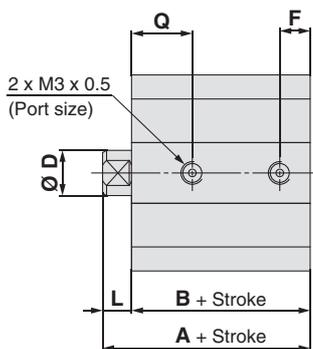


Both Ends Tapped [mm]

Bore size	O <sub>1</sub>	R
12	M4 x 0.7	7
16	M4 x 0.7	7



Ø 16



Bore size	Stroke range	Without magnet for auto switch		With magnet for auto switch		C	D	E	F	G	H	I	J	K	L	M	N	Q	W	Z
		A	B	A	B															
12	5 to 30	19.5	16	23	19.5	6	6	23	4	21.5	M3 x 0.5	26	1.5	5	3.5	14	3.5	7	23	8
16	5 to 30	20.5	17	24	20.5	6	6	26	4	25	M3 x 0.5	31	1.5	5	3.5	17	3.5	8	26.5	8

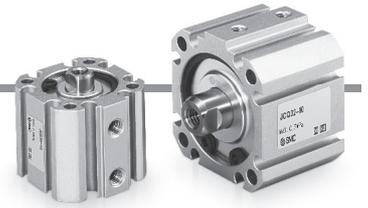
# JCQ Series

Bore Size

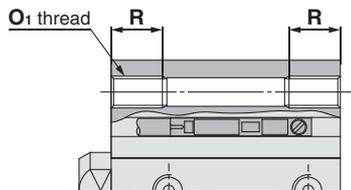
**Ø 20 to Ø 40**

Standard (Through-hole): JCQ, JCDQ

Ø 20

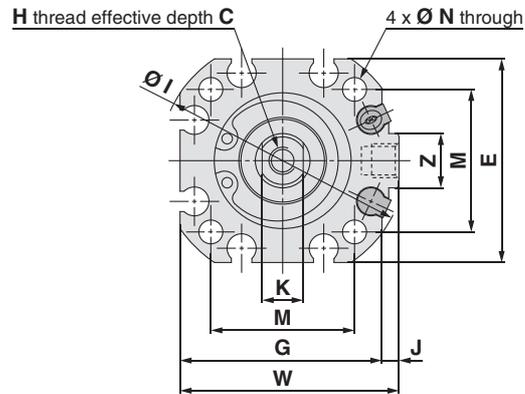
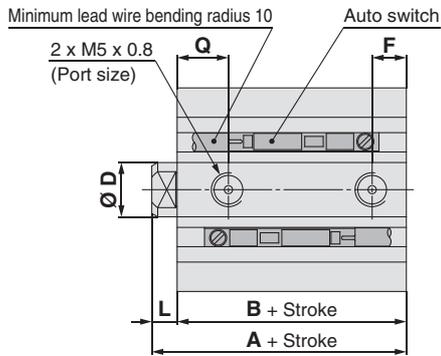


Both ends tapped: JCQA, JCDQA

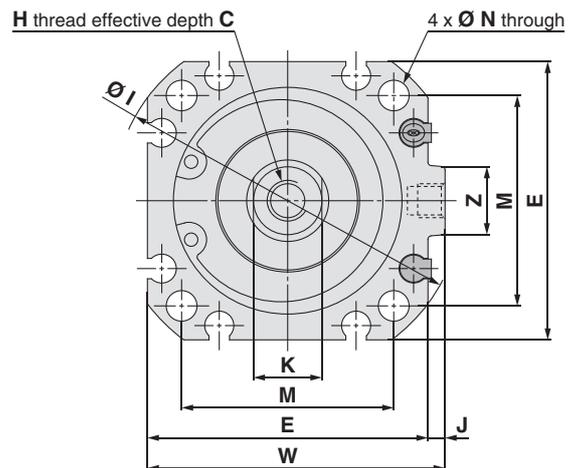
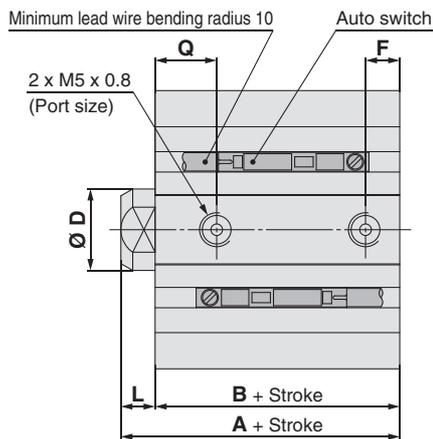


Both Ends Tapped [mm]

Bore size	O1	R
20	M4 x 0.7	7
25	M4 x 0.7	7
32	M5 x 0.8	8
40	M5 x 0.8	8



Ø 25 to Ø 40



Bore size	Stroke range	Without magnet for auto switch		With magnet for auto switch		C	D	E	F	G	H	I	J	K	L	M	N	Q	W	Z
		A	B	A	B															
20	5 to 50	21	17.5	27.5	24	8	8	30	5	29.5	M4 x 0.7	36	2.5	6	3.5	21	3.5	7.5	32	8
25	5 to 50	23.5	19	30	25.5	7	10	33.5	5	—	M5 x 0.8	40	2.5	8	4.5	24	3.5	8	36	8
32	5 to 50	26	21	32.5	27.5	12	12	41	5	—	M6 x 1.0	51	2.5	10	5	31	4.5	9	43.5	10
40	5 to 50	31	25	37.5	31.5	13	14	47	6	—	M8 x 1.25	60	3.5	12	6	37	4.5	11	50.5	10

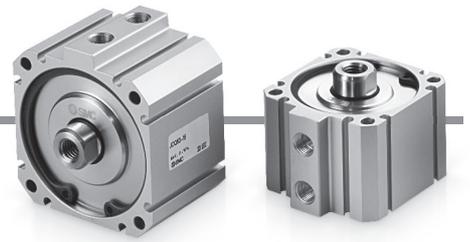
# Compact Cylinder **JCQ Series**

Double Acting, Single Rod

Bore Size

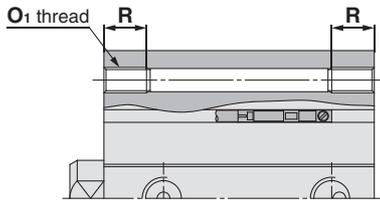
## Ø 50 to Ø 100

Standard (Through-hole): JCQ, JCDQ



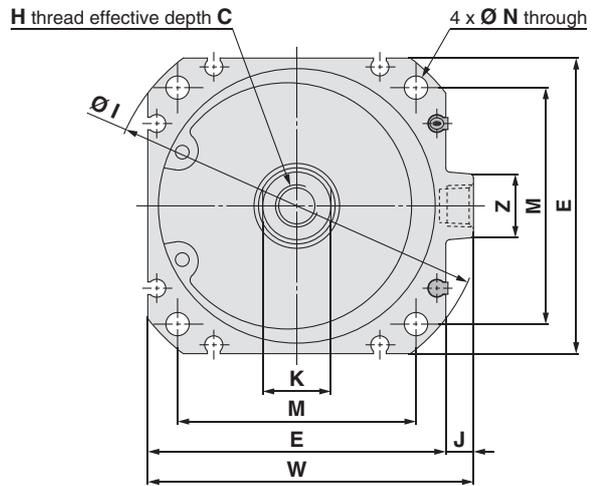
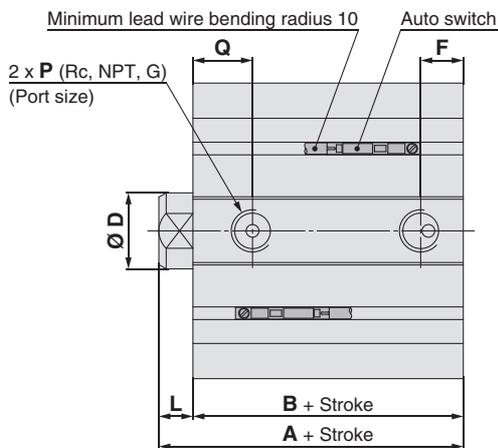
Ø 50 to Ø 80

Both ends tapped: JCQA, JCDQA

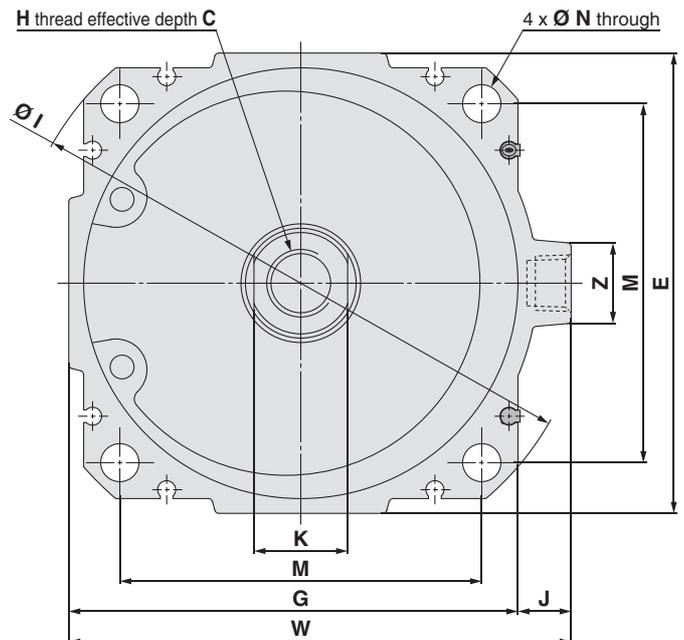
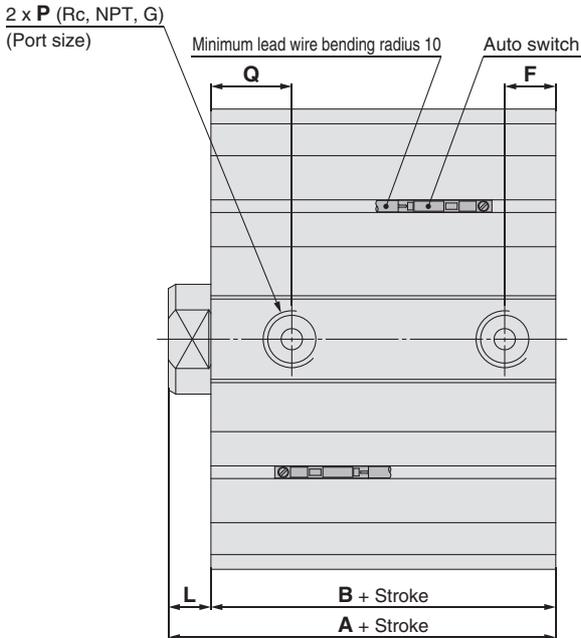


Both Ends Tapped [mm]

Bore size	O <sub>1</sub>	R
50	M6 x 1.0	10
63	M6 x 1.0	10
80	M10 x 1.5	18
100	M10 x 1.5	18



Ø 100



Bore size	Stroke range	Without magnet for auto switch		With magnet for auto switch		C	D	E	F	G	H	I	J	K	L	M	N	P	Q	W	Z
		A	B	A	B																
50	10 to 50	37	29	42.5	34.5	15	18	57	9	—	M10 x 1.5	74	6.5	16	8	46	5.5	1/8	13	63.5	15
63	10 to 50	41.5	33.5	46.5	38.5	15	18	70	10	—	M10 x 1.5	88	6.5	16	8	56	5.5	1/8	14	76.5	15
80	10 to 50	49	40	55	46	21	22	89	12	—	M14 x 2.0	113	9	19	9	70	9	1/4	14	98	19
100	10 to 50	56	46	62	52	21	26	109	12	105.5	M16 x 2.0	134	12.5	22	10	85	9	1/4	19	118	19

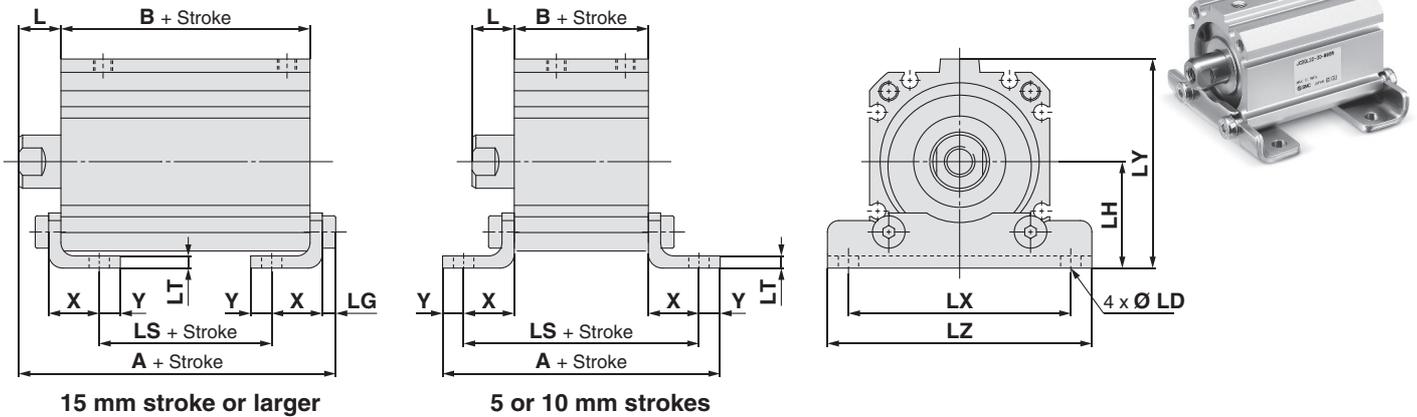
# JCQ Series

\* For the cylinder for the foot type or the rod flange type mounting bracket, the cylinder rod protrusion dimensions (Dimensions L and L<sub>1</sub>) vary from those of the standard cylinder.

When ordering only the cylinder ⇒ Refer to the cylinder for the foot type or the rod flange type mounting bracket (-XC103) on page 14.

## Dimensions

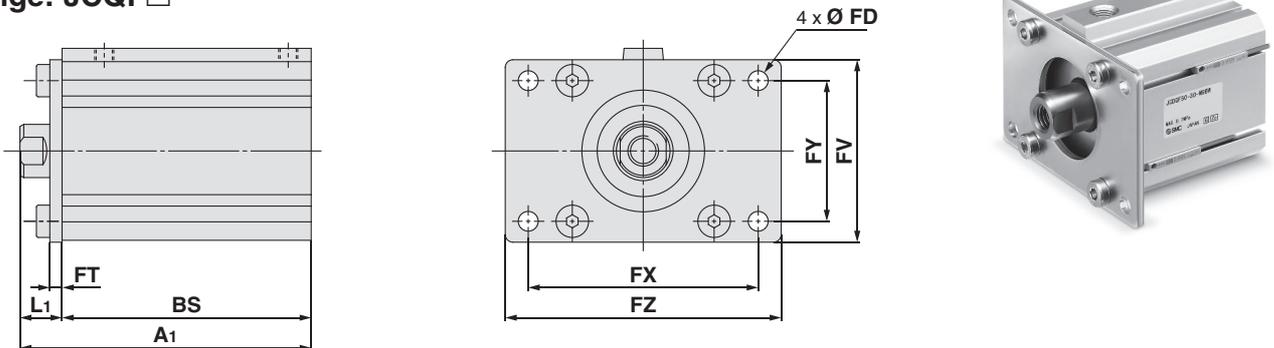
### Foot: JCQL□



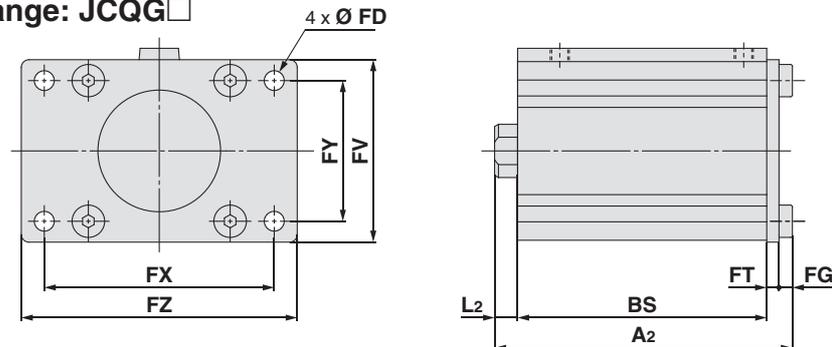
Bore size	Without auto switch						With auto switch						L	LD	LG	LH	LT	LX	LY	LZ	X	Y
	5 st or 10 st			15 st or larger			5 st or 10 st			15 st or larger												
	A	B	LS	A	B	LS	A	B	LS	A	B	LS										
32	57	21	44.4	37.7	21	4	63.5	27.5	50.9	44.2	27.5	10.5	10	5.5	3.5	26	3.2	52	49	64	11.7	6.3
40	60.4	25	49.4	42.7	25	7	66.9	31.5	55.9	49.2	31.5	13.5	11	5.5	3.5	29	3.2	58	56	69	12.2	5.5
50	71	29	57.4	49.2	29	7	76.5	34.5	62.9	54.7	34.5	12.5	13	6.5	4	36	3.2	75	71	90	14.2	6.8
63	79.5	33.5	64.5	55	33.5	11.5	84.5	38.5	69.5	60	38.5	16.5	13	6.5	4	42	4.5	86	84	100	15.5	7.5
80	97	40	77	64.5	40	12	103	46	83	70.5	46	18	14	9	6	54	4.5	114	107.5	136	18.5	10
100	110	46	87	71.5	46	14	116	52	93	77.5	52	20	15	11	6	64	4.5	138	127.5	160	20.5	11.5

\* Min. applicable stroke: Ø 32 and Ø 40...5 mm stroke, Ø 50 to Ø 100...10 mm stroke

### Rod flange: JCQF□



### Head flange: JCQG□



BS indicates the overall length of the cylinder tube to be used.

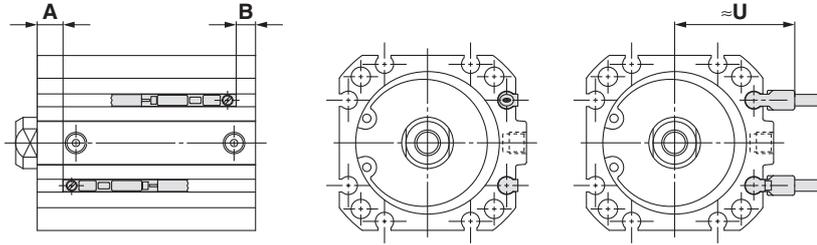
Bore size	Rod flange		Head flange			FD	FT	FV	FX	FY	FZ
	A <sub>1</sub>	L <sub>1</sub>	A <sub>2</sub>	L <sub>2</sub>	FG						
32	BS + 10	10	BS + 11.7	(5)	3.5	5.5	3.2	42	54	31	65
40	BS + 11	11	BS + 12.7	(6)	3.5	5.5	3.2	48	60	37	72
50	BS + 13	13	BS + 15.2	(8)	4	6.5	3.2	60	74	46	89
63	BS + 13	13	BS + 16.5	(8)	4	6.5	4.5	70	85	55	100
80	BS + 14	14	BS + 19.5	(9)	6	9	4.5	90	108	70	127
100	BS + 15	15	BS + 21	(10)	6	11	5	110	133	87	154

\* The dimensions in ( ) are the same as those of the standard type.

# Auto Switch Mounting

## Auto Switch Proper Mounting Position (Detection at stroke end) and Mounting Height

D-M9□  
 D-M9□W  
 D-M9□A  
 D-M9□V  
 D-M9□WV  
 D-M9□AV



### Auto Switch Proper Mounting Position [mm]

Auto switch model	D-M9□ D-M9□V D-M9□W D-M9□WV D-M9□A D-M9□AV	
	A	B
Bore size 12	5	2.5
16	5.5	3
20	6	6
25	6	7.5
32	8	8
40	11	9
50	11.5	11
63	13.5	13.5
80	16.5	18
100	19.5	21

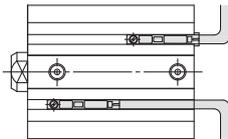
### Auto Switch Mounting Height [mm]

Auto switch model	D-M9□V
Bore size	U
12	19.5
16	21
20	23
25	24.5
32	28.5
40	31.5
50	36.5
63	43
80	52.5
100	59

### Minimum Stroke for Auto Switch Mounting

Number of auto switches	[mm]			
	D-M9□V	D-M9□WV D-M9□AV	D-M9□	D-M9□W D-M9□A
1	5	10	15 (5)	15 (10)
2	5	15	15 (5)	15

\* The dimension stated in ( ) shows the minimum stroke for the auto switch mounting when the auto switch does not project from the end surface of the cylinder body and hinder the lead wire bending space. (Refer to the figure below.) The auto switch needs to be ordered separately.



### Operating Range

Auto switch model	[mm]									
	Bore size									
	12	16	20	25	32	40	50	63	80	100
D-M9□(V) D-M9□W(V) D-M9□A(V)*1	3	3	4.5	4.5	4	4.5	5.5	6	6	6.5

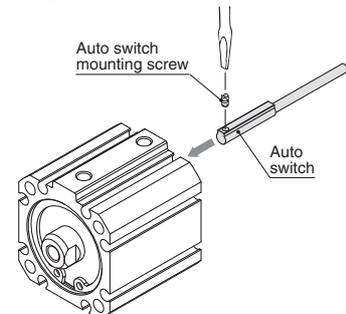
\*1 Values which include hysteresis are for guideline purposes only, they are not a guarantee (assuming approximately ±30 % dispersion) and may change substantially depending on the ambient environment.

### Auto Switch Mounting

Applicable auto switch	D-M9□/M9□V D-M9□W/M9□WV D-M9□A/M9□AV		
Bore size [mm]	Ø 12	Ø 16	Ø 20 to Ø 100
Surfaces with auto switch mounting slot			

\* Auto switch mounting bracket and auto switch are enclosed with the cylinder for shipment. For an environment that needs the water resistant auto switch, select the D-M9□A(V) type.

### Mounting of auto switch



• When tightening the auto switch mounting screw, use a watchmakers' screwdriver with a handle 5 to 6 mm in diameter.

### Tightening Torque for Auto Switch Mounting Screw [N·m]

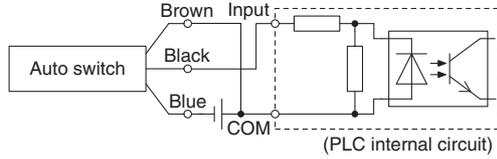
Auto switch model	Tightening torque
D-M9□(V) D-M9□W(V) D-M9□A(V)	0.05 to 0.15

# Prior to Use

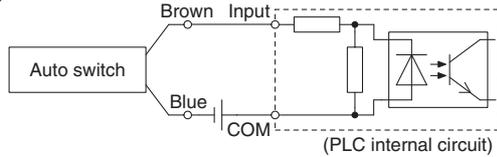
## Auto Switch Connections and Examples

### Sink Input Specifications

#### 3-wire, NPN

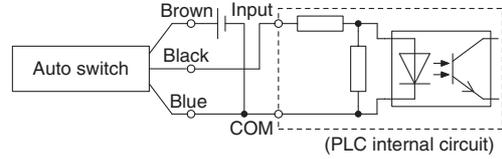


#### 2-wire

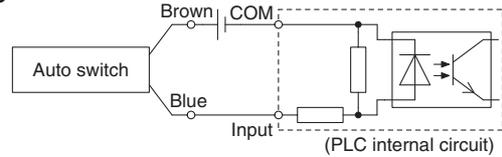


### Source Input Specifications

#### 3-wire, PNP



#### 2-wire

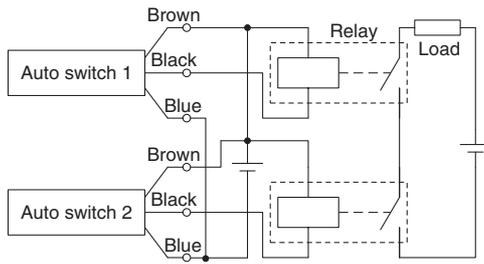


Connect according to the applicable PLC input specifications, as the connection method will vary depending on the PLC input specifications.

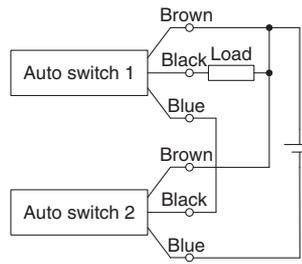
### Examples of AND (Series) and OR (Parallel) Connections

\* When using solid state auto switches, ensure the application is set up so the signals for the first 50 ms are invalid. Depending on the operating environment, the product may not operate properly.

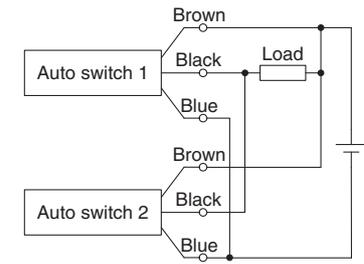
#### 3-wire AND connection for NPN output (Using relays)



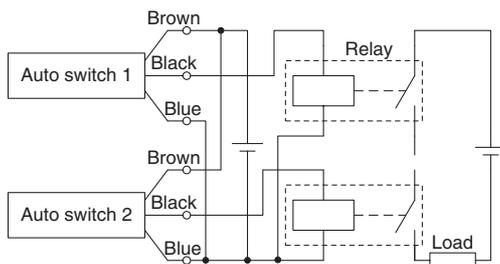
#### (Performed with auto switches only)



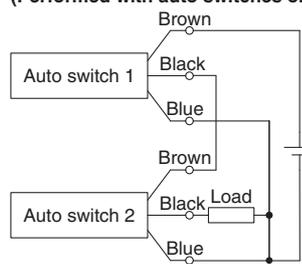
#### 3-wire OR connection for NPN output



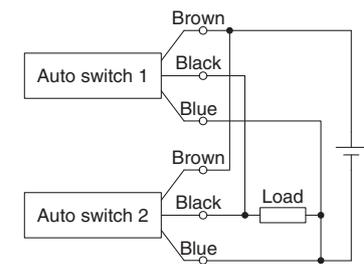
#### 3-wire AND connection for PNP output (Using relays)



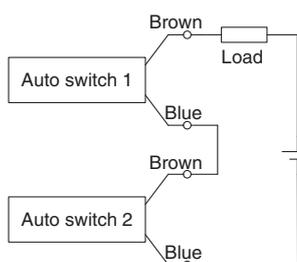
#### (Performed with auto switches only)



#### 3-wire OR connection for PNP output



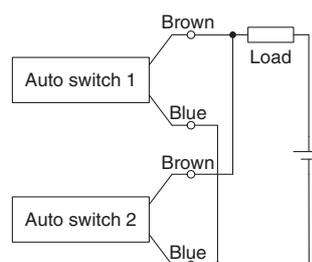
#### 2-wire AND connection



When two auto switches are connected in series, a load may malfunction because the load voltage will decline when in the ON state. The indicator lights will light up when both of the auto switches are in the ON state. Auto switches with a load voltage less than 20 V cannot be used. Please contact SMC if using AND connection for a heat-resistant solid state auto switch or a trimmer switch.

Example) Load voltage at ON  
 Power supply voltage: 24 VDC  
 Internal voltage drop: 4 V  
 Load voltage at ON = Power supply voltage –  
 Internal voltage drop x 2 pcs.  
 = 24 V – 4 V x 2 pcs.  
 = 16 V

#### 2-wire OR connection



(Solid state)  
 When two auto switches are connected in parallel, malfunction may occur because the load voltage will increase when in the OFF state.

(Reed)  
 Because there is no current leakage, the load voltage will not increase when turned OFF. However, depending on the number of auto switches in the ON state, the indicator lights may sometimes grow dim or not light up, due to the dispersion and reduction of the current flowing to the auto switches.

Example) Load voltage at OFF  
 Leakage current: 1 mA  
 Load impedance: 3 kΩ  
 Load voltage at OFF = Leakage current x 2 pcs. x  
 Load impedance  
 = 1 mA x 2 pcs. x 3 kΩ  
 = 6 V

# JCQ Series

# Made to Order

Please contact SMC for detailed dimensions, specifications, and delivery times.



## 1 Cylinder for the Foot Type or the Rod Flange Type Mounting Bracket Symbol **-XC103**

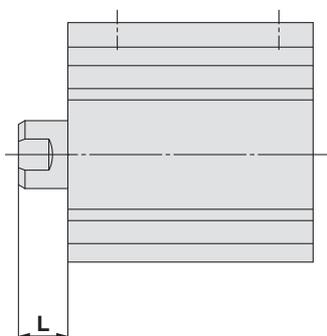
For cylinders with a foot type or a rod flange type mounting bracket (The rod end length is 5 mm longer than that of the standard model.)

### How to Order

JC(D)QA Standard model no. - XC103

● Cylinder for the foot type or the rod flange type mounting bracket

### Dimensions



Bore size	L
32	10
40	11
50	13
63	13
80	14
100	15

Dimensions other than those above are the same as those of the standard model.

# Related Product

Specialized for JCQ  $\varnothing 12, \varnothing 16$

RoHS

## Speed Controller with One-touch Fitting Elbow Type for M3 AS12□1F-M3-□A-X790

### ⚠ Caution

Refer to Specific Product Precautions 2 on page 17 before use.

Metric size (Colour: Light grey)



Inch size (Colour: Orange)

### Specifications

Fluid	Air
Proof pressure	1.5 MPa
Max. operating pressure	1 MPa
Min. operating pressure	0.1 MPa
Ambient and fluid temperatures	-5 to 60 °C (No freezing)
Applicable tubing material	Nylon, Soft nylon, Polyurethane*1, FEP, PFA

\*1 Use caution at the max. operating pressure when using soft nylon or polyurethane tubing. (Refer to the catalogue at [www.smc.eu](http://www.smc.eu) for details.)

### Flow Rate and Sonic Conductance

Model		AS12□1F-M3-□
Tubing O.D.	Metric size	$\varnothing 2, \varnothing 3.2, \varnothing 4, \varnothing 6$
C values: Sonic conductance $\text{dm}^3/(\text{s}\cdot\text{bar})$	Free flow	0.07
	Controlled flow	0.07
b values: Critical pressure ratio	Free flow	0.3
	Controlled flow	0.2

\* C and b values are for controlled flow with the needle fully open and free flow with the needle fully closed.

### How to Order

**AS 1 2 0 1 F - M3 - 06 A - X790**

Body size  
1 M3 x 0.5

Port size  
M3 M3 x 0.5

Push-lock type

Type  
2 Elbow

Applicable tubing O.D.

Metric size*1	Inch size*1
02 $\varnothing 2^{*3}$	01 $\varnothing 1/8''$
23 $\varnothing 3.2^{*2}$	03 $\varnothing 5/32''$
04 $\varnothing 4$	
06 $\varnothing 6$	

Metric size*1	Inch size*1
02 $\varnothing 2^{*3}$	01 $\varnothing 1/8''$
23 $\varnothing 3.2^{*2}$	03 $\varnothing 5/32''$
04 $\varnothing 4$	
06 $\varnothing 6$	

Control type\*1  
0 Meter-out  
1 Meter-in

\*1 Meter-out and meter-in types can be visually identified by the colour of the knob.  
Meter-out: Grey  
Meter-in: Light blue

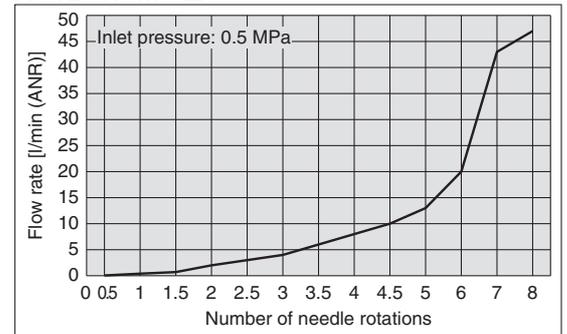
\*1 Metric size: Light grey  
Inch size: Orange

\*2 Use  $\varnothing 1/8''$  tubing.

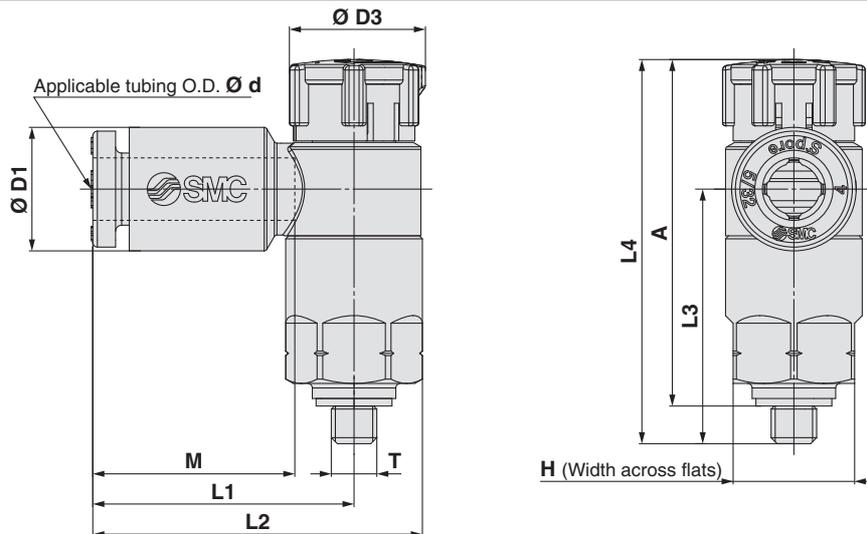
\*3 Only polyurethane tubing is applicable for  $\varnothing 2$ .

### Needle Valve/Flow Rate Characteristics

AS1201F-M3-□



### Dimensions



### Metric Size/Inch Size

Model	d	T	H	D1	D3	L1	L2	L3	L4*1		A*2		M	Weight [g]
									Unlocked	Locked	Unlocked	Locked		
AS12□1F-M3-02A-X790	2	M3 x 0.5	8	5.8	9.4	15.8	20.3	16.9	26.5	25.4	23.5	22.4	11.9	5
AS12□1F-M3-23A-X790	3.2			7.2		17.2	21.7							
AS12□1F-M3-04A-X790	4			8.2		18.6	23.1							
AS12□1F-M3-06A-X790	6			10.4		17.2	21.7							
AS12□1F-M3-01A-X790	1/8"			7.2										
AS12□1F-M3-03A-X790	5/32"			8.2										

\*1 Reference dimensions

\*2 Reference dimensions of threads after installation



# Specific Product Precautions 1

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For actuator and auto switch precautions, refer to “Handling Precautions for SMC Products” and the “Operation Manual” on SMC website: <https://www.smc.eu>

### Mounting

## Caution

Compact cylinders are designed to reduce the size of mechanical equipment and promote space saving. Thus, if they are used in the same manner as conventional cylinders, such as tie-rod cylinders, they may experience reduced performance. Pay sufficient attention to the operating conditions when using.

### 1. Allowable lateral load

The lateral load that can be applied to the piston rod end is limited. If a cylinder is used with a lateral load over the limit, air leakage due to abnormal friction on the seals, the galling of cylinder tubes and pistons, or abnormal friction on the bearing part may result. The lateral load applied to the piston rod must be within the allowable range indicated in this catalogue. When the load exceeds the limit, install a guide or change the bore size to suit the load in order to make the load within the allowable range.

### 2. Workpiece connection

When a workpiece is mounted on the piston rod end, connect them by aligning the centre of the piston rod with the centre of the workpiece. If they are off-centre, lateral load is generated and the phenomena mentioned in (1) may occur. In order to prevent the application of an off-centre load, the use of a floating joint or a simple joint is recommended.

### 3. Tighten the mounting bracket within the recommended tightening torque range.

**When mounting the bracket, tighten the mounting bolt within the recommended tightening torque range shown in the table below.**

Bore size [mm]	Tightening torque [N·m]
32, 40	3.0 to 5.1
50, 63	9.0 to 12.0
80, 100	25.0 to 44.9

### 4. Simultaneous use of multiple cylinders

It is difficult to control the speed of pneumatic cylinders. The following conditions cause speed change: change in the supply pressure, load, temperature, or lubrication, differences in cylinder capabilities, the deterioration of various parts over time, etc. A speed controller can be used to control the speed of multiple cylinders simultaneously for a short period of time, but depending on the conditions, it may not work as desired. If multiple cylinders cannot operate simultaneously, unreasonable force will be applied to the piston rod because the cylinder positions may not be the same. This may cause abnormal friction on the seals and bearings and the galling of cylinder tubes and pistons. Do not use in applications where only the speed is adjusted to operate several cylinders simultaneously. If this is inevitable, use a high-rigidity guide for the load so that the cylinder is not damaged even when the output of each cylinder is slightly different.

### 5. Depending on the system configuration selected, the specified speed may not be satisfied.



# JCQ Series

## Specific Product Precautions 2

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For actuator and auto switch precautions, refer to “Handling Precautions for SMC Products” and the “Operation Manual” on SMC website: <https://www.smcworld.com>

### Mounting Fittings and Speed Controllers (for Ø 12 to Ø 32)

#### Caution

Use the series models listed below when connecting speed controllers and fittings directly to cylinders.

- After tightening the fitting by hand, use a wrench to tighten the fitting an additional approximately 1/4 turn for a port size of M3 x 0.5 or 1/6 turn for a port size of M5 x 0.8. For elbow type fittings, tighten an additional 1/2 turn for a port size of M3 x 0.5 or 1/3 turn for a port size of M 5 x 0.8 if gaskets are mounted in two places. If screws are tightened excessively, air leakage may result due to broken threads or a deformed gasket. If screws are tightened insufficiently, looseness and accompanying air leakage are likely to occur.

#### <One-touch Fittings>

##### With Magnet for Auto Switch

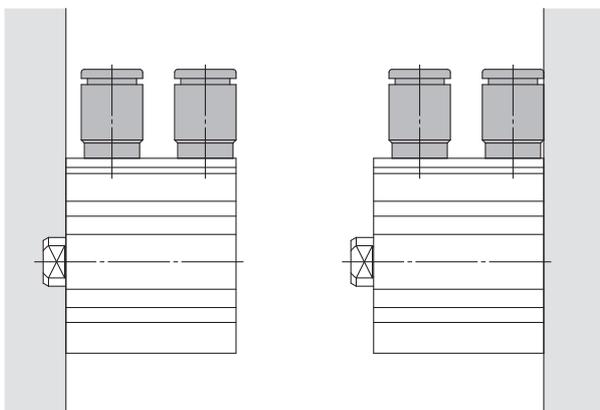
Bore size [mm]		12	16	20	25	32	
Port size		M3 x 0.5		M5 x 0.8			
Stroke [mm]		5 or larger					
Male connector (with hexagon socket head)	KQ2S04-M3G	●	●	—	—	—	
	KQ2S04-M5□	—	—	●	●	●	
	KQ2S06-M5□	—	—	●	●	●	
Male connector	KQ2H04-M3G	○	○	—	—	—	
	KQ2H04-M5□	—	—	●	●	●	
	KQ2H06-M5□	—	—	○	○	○	
Male elbow	KQ2L04-M3G	●	●	—	—	—	
	KQ2L04-M5□	—	—	●	●	●	
	KQ2L06-M5□	—	—	●	●	●	

- : Applicable to mounting conditions 1 and 2
- : Applicable to mounting condition 1

##### Without Magnet for Auto Switch

Bore size [mm]		12	16	20	25	32		
Port size		M3 x 0.5		M5 x 0.8				
Stroke [mm]		5 or larger	5 or larger	5	10 or larger	5	10 or larger	5 or larger
Male connector (with hexagon socket head)	KQ2S04-M3G	●	●	—	—	—	—	—
	KQ2S04-M5□	—	—	●	—	●	—	●
	KQ2S06-M5□	—	—	●	●	●	●	●
Male connector	KQ2H04-M3G	○	○	—	—	—	—	—
	KQ2H04-M5□	—	—	●	●	●	●	●
	KQ2H06-M5□	—	—	—	○	—	○	○
Male elbow	KQ2L04-M3G	●	●	—	—	—	—	—
	KQ2L04-M5□	—	—	●	●	●	●	●
	KQ2L06-M5□	—	—	●	●	●	●	●

- : Applicable to mounting conditions 1 and 2
- : Applicable to mounting condition 1



Mounting condition 1

Mounting condition 2

\* The above figures show the mounting conditions with the KQ2S One-touch fittings.

#### <Speed Controllers>

##### With Magnet for Auto Switch

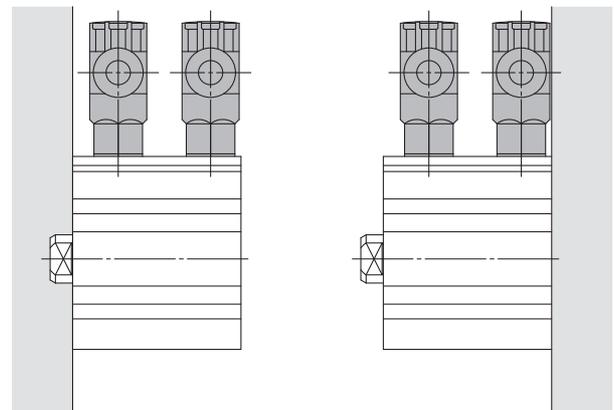
Bore size [mm]		12	16	20	25	32	
Port size		M3 x 0.5		M5 x 0.8			
Stroke [mm]		5 or larger					
Elbow type	AS12□1F-M3-04	●	●	—	—	—	
	AS12□1F-M3-□A-X790	○	○	—	—	—	
	AS12□1F-M5E-04A	—	—	●	●	●	
	AS12□1F-M5E-06A	—	—	●	●	●	
Universal type	AS13□1F-M3-04	●	●	—	—	—	
	AS13□1F-M5E-04A	—	—	●	●	●	
	AS13□1F-M5E-06A	—	—	●	●	●	

- : Applicable to mounting conditions 1 and 2
- : Applicable to mounting condition 1

##### Without Magnet for Auto Switch

Bore size [mm]		12	16	20	25	32	
Port size		M3 x 0.5		M5 x 0.8			
Stroke [mm]		5 or larger					
Elbow type	AS12□1F-M3-04	●	●	—	—	—	
	AS12□1F-M3-□A-X790	○	○	—	—	—	
	AS12□1F-M5E-04A	—	—	●	●	●	
	AS12□1F-M5E-06A	—	—	●	●	●	
Universal type	AS13□1F-M3-04	●	●	—	—	—	
	AS13□1F-M5E-04A	—	—	●	●	●	
	AS13□1F-M5E-06A	—	—	●	●	●	

- : Applicable to mounting conditions 1 and 2
- : Applicable to mounting condition 1



Mounting condition 1

Mounting condition 2

\* The above figures show the mounting conditions with the AS12□1F-M5E-□A elbow type speed controllers.

## Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of “Caution,” “Warning” or “Danger.” They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)<sup>1)</sup>, and other safety regulations.

-  **Caution:** **Caution** indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.
-  **Warning:** **Warning** indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.
-  **Danger:** **Danger** indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

- 1) ISO 4414: Pneumatic fluid power – General rules relating to systems.  
ISO 4413: Hydraulic fluid power – General rules relating to systems.  
IEC 60204-1: Safety of machinery – Electrical equipment of machines.  
(Part 1: General requirements)
- ISO 10218-1: Manipulating industrial robots - Safety.  
etc.

## Warning

### 1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalogue information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

### 2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

### 3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.

1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

### 4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.

1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalogue.
3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

## Caution

### 1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries.  
If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary.  
If anything is unclear, contact your nearest sales branch.

## Limited warranty and Disclaimer/Compliance Requirements

The product used is subject to the following “Limited warranty and Disclaimer” and “Compliance Requirements”. Read and accept them before using the product.

### Limited warranty and Disclaimer

1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.<sup>2)</sup> Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
  2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
  3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalogue for the particular products.
- 2) Vacuum pads are excluded from this 1 year warranty.  
A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

### Compliance Requirements

1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

## Caution

### SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country.  
Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

## Safety Instructions

Be sure to read “Handling Precautions for SMC Products” (M-E03-3) before using.

## SMC Corporation (Europe)

<b>Austria</b>	+43 (0)2262622800	www.smc.at	office@smc.at
<b>Belgium</b>	+32 (0)33551464	www.smc.be	info@smc.be
<b>Bulgaria</b>	+359 (0)2807670	www.smc.bg	office@smc.bg
<b>Croatia</b>	+385 (0)13707288	www.smc.hr	office@smc.hr
<b>Czech Republic</b>	+420 541424611	www.smc.cz	office@smc.cz
<b>Denmark</b>	+45 70252900	www.smc.dk.com	smc@smcdk.com
<b>Estonia</b>	+372 6510370	www.smc.pneumatics.ee	smc@info@smcee.ee
<b>Finland</b>	+358 207513513	www.smc.fi	smc@info@smc.fi
<b>France</b>	+33 (0)164761000	www.smc-france.fr	info@smc-france.fr
<b>Germany</b>	+49 (0)61034020	www.smc.de	info@smc.de
<b>Greece</b>	+30 210 2717265	www.smchellas.gr	sales@smchellas.gr
<b>Hungary</b>	+36 23513000	www.smc.hu	office@smc.hu
<b>Ireland</b>	+353 (0)14039000	www.smcautomation.ie	sales@smcautomation.ie
<b>Italy</b>	+39 03990691	www.smc.italia.it	mailbox@smc.italia.it
<b>Latvia</b>	+371 67817700	www.smc.lv	info@smc.lv

<b>Lithuania</b>	+370 5 2308118	www.smclt.lt	info@smclt.lt
<b>Netherlands</b>	+31 (0)205318888	www.smc.nl	info@smc.nl
<b>Norway</b>	+47 67129020	www.smc-norge.no	post@smc-norge.no
<b>Poland</b>	+48 222119600	www.smc.pl	office@smc.pl
<b>Portugal</b>	+351 214724500	www.smc.eu	apoioclientept@smc.smces.es
<b>Romania</b>	+40 213205111	www.smcromania.ro	smcromania@smcromania.ro
<b>Russia</b>	+7 (812)3036600	www.smc.eu	sales@smcru.com
<b>Slovakia</b>	+421 (0)413213212	www.smc.sk	office@smc.sk
<b>Slovenia</b>	+386 (0)73885412	www.smc.si	office@smc.si
<b>Spain</b>	+34 945184100	www.smc.eu	post@smc.smces.es
<b>Sweden</b>	+46 (0)86031240	www.smc.nu	smc@smc.nu
<b>Switzerland</b>	+41 (0)523963131	www.smc.ch	info@smc.ch
<b>Turkey</b>	+90 212 489 0 440	www.smc.pnomatik.com.tr	info@smc.pnomatik.com.tr
<b>UK</b>	+44 (0)845 121 5122	www.smc.uk	sales@smc.uk

**South Africa** +27 10 900 1233    www.smcza.co.za    zasales@smcza.co.za